| ITEM | PART NUMBER | DESCRIPTION | |
|------|-----------------|---------------------------------|-----|
| 1 | c1370-062974_xa | SPRING PIN | |
| 2 | c1370-062975_xa | BATTERY TRANSMITTER | 1 |
| 3 | c1370-068052_xa | LABEL ELECTRONIC ASSEMBLY | 1 |
| 4 | c1370-069948_xc | LABEL ID TRANSMITTER | 1 |
| 5 | c1370-148020_xb | ASM PCB TRANSMITTER | 1 |
| 6 | 1 48455 | HOUSING TOP TRANSMITTER | 1 |
| 7 | 148456 | HOUSING BOTTOM TRANSMITTER | 1 |
| 8 | c1370-148457_xc | KEYPAD TRANSMITTER | 1 |
| 9 | 061000-021 | TAPE | A/R |
| 10 | 061015-010 | SOLDER | A/R |
| 1 1 | D-132 | ENGINEERING DATA | 0 |
| 12 | D-138 | CONFIG. CONTROL FOR ELECTRONICS | 0 |
| 13 | D-187 | TEST OF ELCTRONIC ASM | 0 |

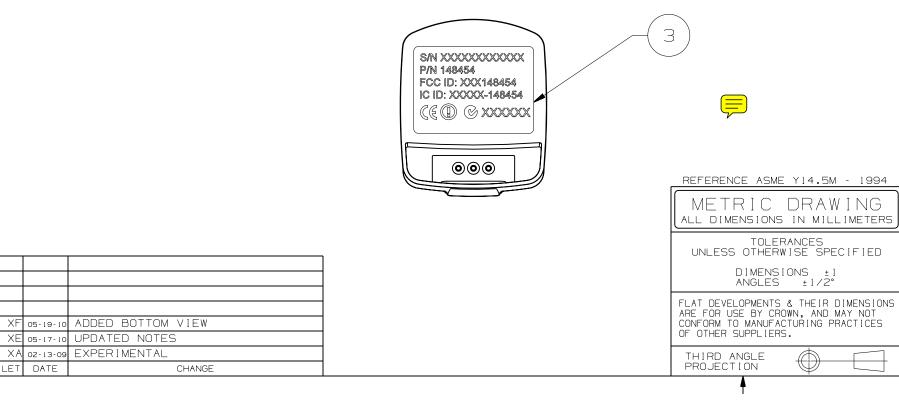
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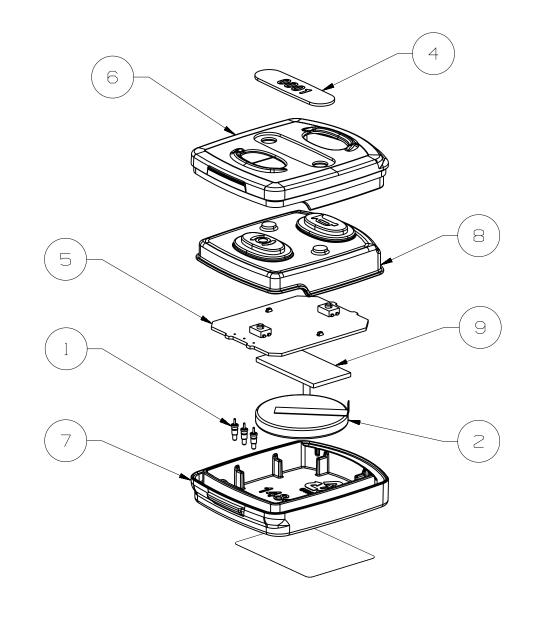
EO NO. LET DATE

1. PRESS PINS, ITEM 1, INTO HOUSING, ITEM 8. 2. CUT TAPE, ITEM 9, TO 24mm LENGTH AND PLACE ONTO PCB SO THAT IT IS UNDER THE BATTERY, ITEM 2. REMOVE ADHESIVE BACKER FROM BOTH SIDES.

3. USE SOLDER, ITEM 10, TO ATTACH BATTERY, ITEM 2, AND PINS, ITEM 1, TO PCB, ITEM 5.

4. ATTACH LABEL, ITEM 3, TO APPROXIMATE LOCATION SHOWN.





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| DRAWN BY | GHILLMAN | MATERIAL SPEC | | | |
| DATE | 05-03-10 | | | Sheet <u>l</u> of | 1 |
| CHECKED E | GH I LLMAN | PART NAME | | DRAWING NO. | REV |
| SCALE | 1 : 1 | ASM REMOT | E OPERATOR | C1370-148454 | XF |



