Calibration Laboratory of

Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland





S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
Servizio svizzero di taratura
Swiss Calibration Service

Accreditation No.: SCS 0108

Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Glossary

DAE data acquisition electronics

Connector angle information used in DASY system to align probe sensor X to the robot

coordinate system.

Methods Applied and Interpretation of Parameters

- DC Voltage Measurement: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- Connector angle: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - DC Voltage Measurement Linearity: Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - Common mode sensitivity: Influence of a positive or negative common mode voltage on the differential measurement.
 - Channel separation: Influence of a voltage on the neighbor channels not subject to an input voltage.
 - AD Converter Values with inputs shorted: Values on the internal AD converter corresponding to zero input voltage
 - Input Offset Measurement: Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - Low Battery Alarm Voltage: Typical value for information. Below this voltage, a battery alarm signal is generated.
 - Power consumption: Typical value for information. Supply currents in various operating modes.

Certificate No: DAE4-760_Aug24 Page 2 of 5

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB =

 $1LSB = 6.1 \mu V$,

full range = -100...+300 mV

Low Range: 1LSB =

SB = 61nV,

full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Υ	Z
High Range	403.727 ± 0.02% (k=2)	404.955 ± 0.02% (k=2)	405.264 ± 0.02% (k=2)
Low Range	3.95802 ± 1.50% (k=2)	3.99271 ± 1.50% (k=2)	3.98120 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	21.0 ° ± 1 °

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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range	•	Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	199997.21	0.41	0.00
Channel X	+ Input	20005.44	2.67	0.01
Channel X	- Input	-19998.02	4.19	-0.02
Channel Y	+ Input	199992.32	-4.39	-0.00
Channel Y	+ Input	20003.08	0.53	0.00
Channel Y	- Input	-20001.40	1.00	-0.00
Channel Z	+ Input	199996.46	-0.29	-0.00
Channel Z	+ Input	20003.03	0.49	0.00
Channel Z	- Input	-20001.18	1.13	-0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2001.70	0.50	0.02
Channel X	+ Input	202.67	1.31	0.65
Channel X	- Input	-198.00	0.37	-0.18
Channel Y	+ Input	2000.59	-0.43	-0.02
Channel Y	+ Input	200.88	-0.39	-0.19
Channel Y	- Input	-198.17	0.38	-0.19
Channel Z	+ Input	2001.40	0.30	0.02
Channel Z	+ Input	200.83	-0.45	-0.23
Channel Z	- Input	-199.73	-1.22	0.62

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	10.49	8.92
	- 200	-7.09	-8.26
Channel Y	200	8.44	8.55
	- 200	-9.61	-9.59
Channel Z	200	7.93	7.75
	- 200	-8.72	-9.22

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	0.75	0.09
Channel Y	200	0.89	-	1.77
Channel Z	200	-6.50	-0.49	-

Certificate No: DAE4-760_Aug24 Page 4 of 5

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15968	15430
Channel Y	16010	16001
Channel Z	15992	14516

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec Input $10M\Omega$

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.78	-0.56	1.81	0.43
Channel Y	-0.12	-1.48	1.00	0.48
Channel Z	-0.56	-2.23	1.59	0.60

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

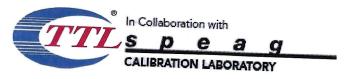
8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

Certificate No: DAE4-760_Aug24



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SGS



Certificate No: 24J02Z000094

CALIBRATION CERTIFICATE

Object

DAE4 - SN: 896

Calibration Procedure(s)

FF-Z11-002-01

Calibration Procedure for the Data Acquisition Electronics

(DAEx)

Calibration date:

March 18, 2024

This calibration Certificate documents the traceability to national standards, which realize the physical units of measurements(SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature(22±3) ℃ and humidity<70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID#	Cal Date(Calibrated by, Certificate No.)	Scheduled Calibration
Process Calibrator 753	1971018	12-Jun-23 (CTTL, No.J23X05436)	Jun-24

Calibrated by:

Name

Function

Signature

Yu Zongying

SAR Test Engineer

Reviewed by:

Lin Jun

SAR Test Engineer

Approved by:

Qi Dianyuan

SAR Project Leader

Issued: March 20, 2024

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Page 1 of 3





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Glossary:

DAE

data acquisition electronics

Connector angle

information used in DASY system to align probe sensor X

to the robot coordinate system.

Methods Applied and Interpretation of Parameters:

- DC Voltage Measurement: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- Connector angle: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The report provide only calibration results for DAE, it does not contain other performance test results.

Certificate No: 24J02Z000094





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DC Voltage Measurement

A/D - Converter Resolution nominal

High Range:

1LSB =

 $6.1\mu V$,

full range =

-100...+300 mV

Low Range: 1LSB =

61nV,

full range =

-1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Υ	Z	
High Range	403.759 ± 0.15% (k=2)	404.293 ± 0.15% (k=2)	404.210 ± 0.15% (k=2)	
Low Range	3.98212 ± 0.7% (k=2)	4.00285 ± 0.7% (k=2)	3.97331 ± 0.7% (k=2)	

Connector Angle

Connector Av. I. ()	
Connector Angle to be used in DASY system	267.5° ± 1 °
	207.5 1

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SGS



Certificate No: 24J02Z000499

CALIBRATION CERTIFICATE

Object DAE4ip - SN: 1803

Calibration Procedure(s) FF-Z11-002-01

Calibration Procedure for the Data Acquisition Electronics

(DAEx)

Calibration date: August 8, 2024

This calibration Certificate documents the traceability to national standards, which realize the physical units of measurements(SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature(22±3) °C and humidity<70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID#	Cal Date(Calibrated by, Certificate No.)	Scheduled Calibration
Process Calibrator 753	1971018	11-Jun-24 (CTTL, No.24J02X005147)	Jun-25

Name Function Signature

Calibrated by: Yu Zongying SAR Test Engineer

Reviewed by: Lin Jun SAR Test Engineer

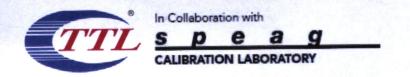
Approved by: Qi Dianyuan SAR Project Leader

Issued: August 20, 2024

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Certificate No: 24J02Z000499

Page 1 of 3





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Glossary:

DAE data acquisition electronics

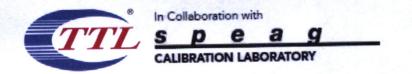
Connector angle information used in DASY system to align probe sensor X

to the robot coordinate system.

Methods Applied and Interpretation of Parameters:

- DC Voltage Measurement: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- Connector angle: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The report provide only calibration results for DAE, it does not contain other performance test results.

Certificate No: 24J02Z000499 Page 2 of 3





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DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: $1LSB = 6.1\mu V$, full range = -100...+300 mVLow Range: 1LSB = 61nV, full range = -1......+3mVDASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z	
High Range	404.849 ± 0.15% (k=2)	405.360 ± 0.15% (k=2)	404.890 ± 0.15% (k=2)	
Low Range	3.99209 ± 0.7% (k=2)	3.97188 ± 0.7% (k=2)	4.01870 ± 0.7% (k=2)	

Connector Angle

Connector Angle to be used in DASY system	329° ± 1 °
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Certificate No: 24J02Z000499 Page 3 of 3



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Certificate No: 24J02Z000823

CALIBRATION CERTIFICATE

SGS

Object

DAE4ip - SN: 1830

Calibration Procedure(s)

FF-Z11-002-01

Calibration Procedure for the Data Acquisition Electronics

(DAEx)

Calibration date:

October 18, 2024

This calibration Certificate documents the traceability to national standards, which realize the physical units of measurements(SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature(22±3)[™] and humidity<70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID#	Cal Date(Calibrated by, Certificate No.)	Scheduled Calibration
Process Calibrator 753	1971018	11-Jun-24 (CTTL, No.24J02X005147)	Jun-25

Name

Function

Signature

Calibrated by:

Yu Zongying

SAR Test Engineer

Reviewed by:

Lin Jun

SAR Test Engineer

Approved by:

Qi Dianyuan

SAR Project Leader

Issued: October 18, 2024

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Page 1 of 3