

Features

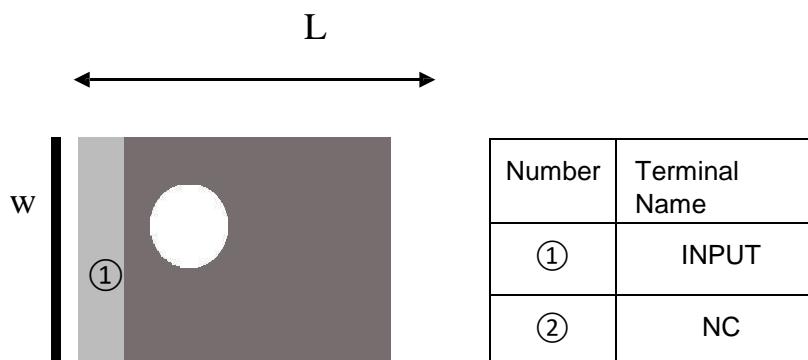
1. Surface Mounted Devices with a small dimension of 1.6 x 0.8 x 0.8 mm meet future miniaturization trend.
2. Embedded and LTCC (low temperature co-fired ceramic) technology is able to integrate with system design as well as beautifying the housing of final product.
3. High stability and low tolerance.

Applications

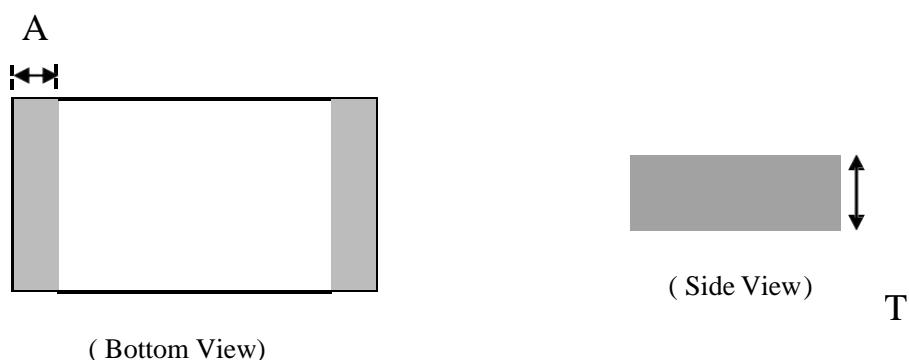
1. Bluetooth
2. Wireless LAN

ISM band 2.4GHz wireless applications

Dimensions (Unit: mm)



(Top View)



(Bottom View)

(Side View)

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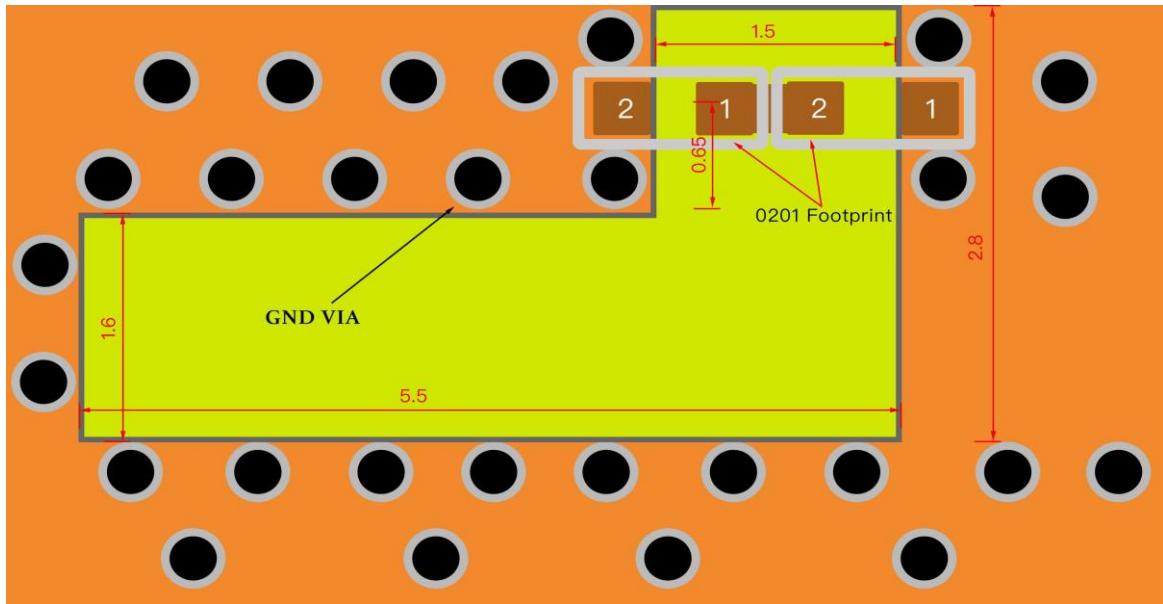
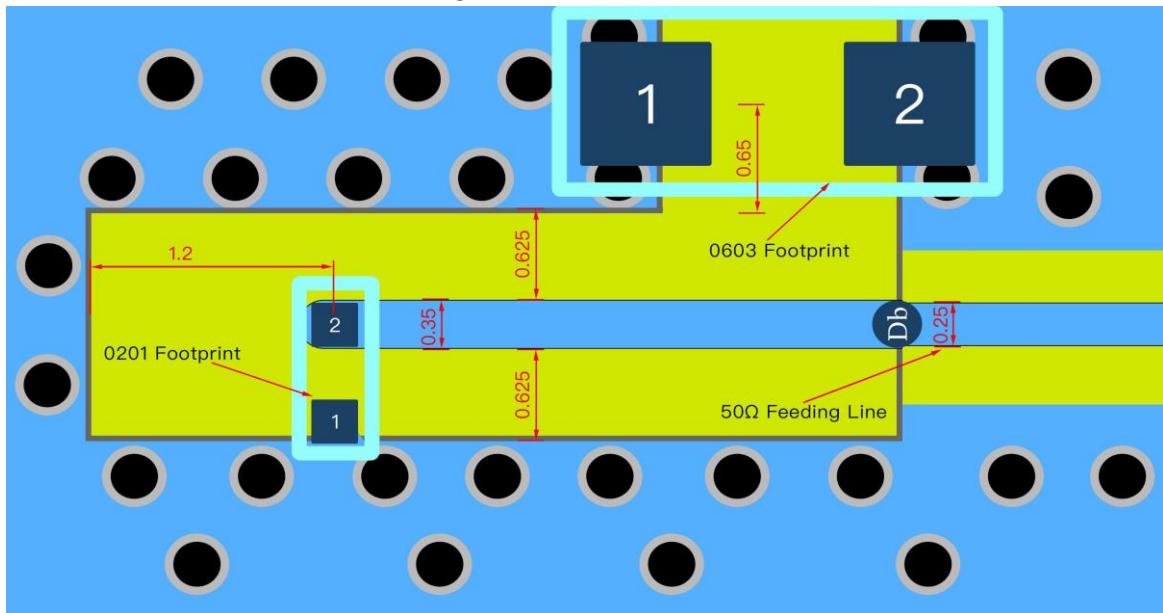
Symbols	L	W	T	A
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Shenzhen Helixun Technology Co., Ltd

Room 1905, Building 2, Jiufang Square, Tiezi Road, Goggle Community, Xixiang Street, Bao'an District, Shenzhen, China

Dimensions	1.60±0.20	0.80±0.20	0.80±0.20	0.30±0.10
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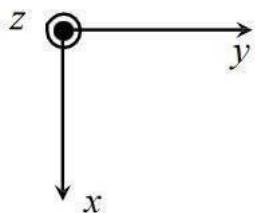
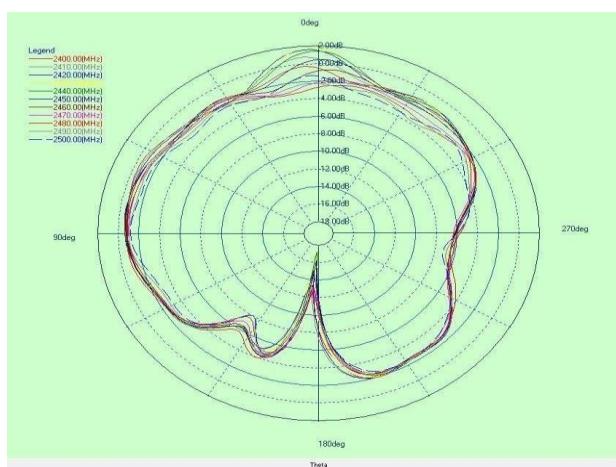
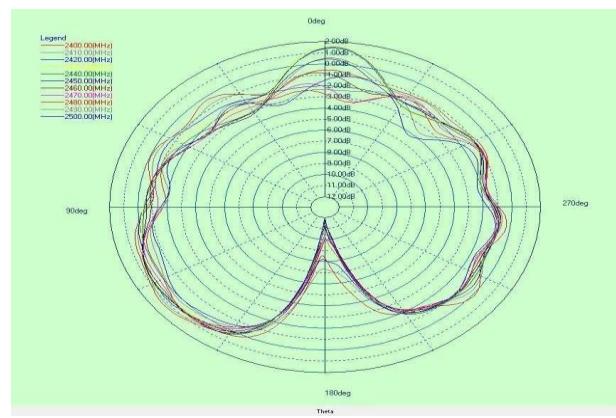
Evaluation Board and Matching Circuits



S11-Parameter

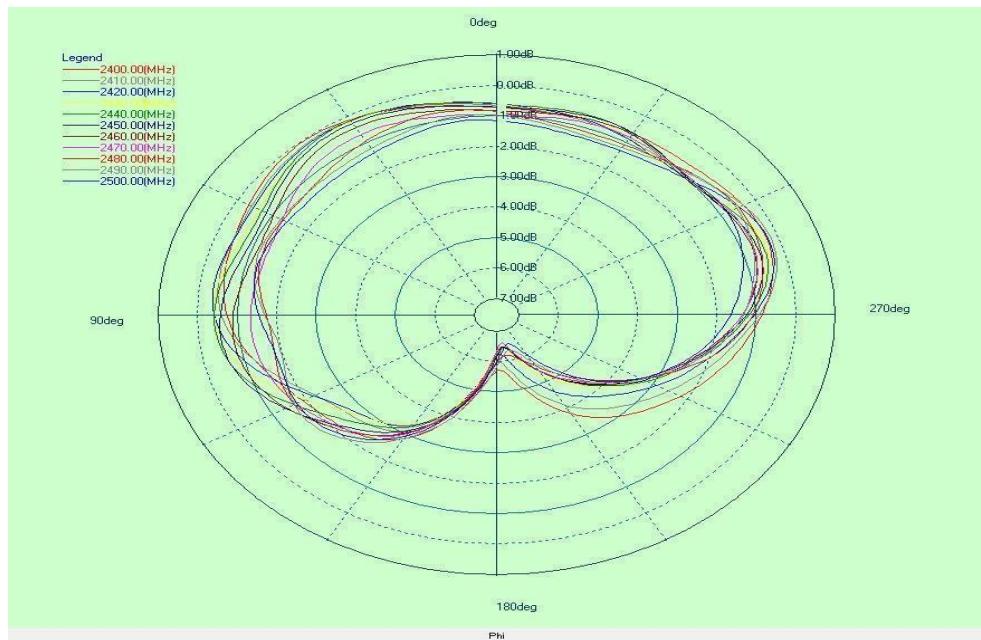


Frequency(MHz)	2400	2450	2480	2500
VSWR	1.56	1.16	1.48	1.79

Radiation Pattern coordinates:**Y-Z Plane****X-Z Plane**

P/N: HLX160808D06

X-Y Plane



Frequency	2400MHz	2450MHz	2490MHz
Avg. gain	1.30	0.93	0.45
Peak gain	2.7	2.6	2.5
Efficiency	57%	54%	53%

P/N: HLX160808D06

Dependability Test

Test Temperature:
 $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$

Operating Temperature $-25^{\circ}\text{C} \sim +85^{\circ}\text{C}$

Temperature $5 \sim 40^{\circ}\text{C}$

Relative Humidity $20 \sim 70\%$

Moisture Proof

Temperature: $40 \pm 2^{\circ}\text{C}$ Humidity: $90 \sim 95\%$ RH

Duration: 500h

Recovery conditions: Room temperature Recovery Time: 24h (Class1) or 48h (Class2)

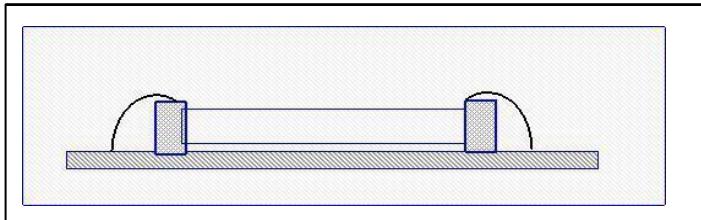
Solderability

At least 95% of the terminal electrode is covered by new solder. Preheating conditions: 80 to 120°C ; 10~30s.

Solder Temperature: $235 \pm 5^{\circ}\text{C}$ Duration: $2 \pm 0.5\text{s}$, Solder Temperature: $245 \pm 5^{\circ}\text{C}$ Duration: $2 \pm 0.5\text{s}$

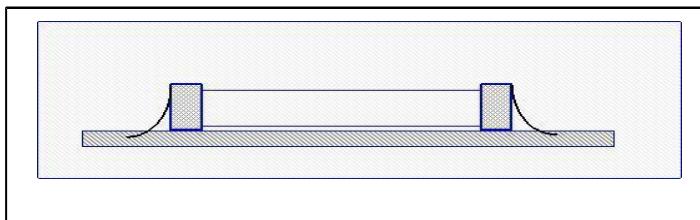
Optimum Solder Amount for Reflow Soldering

Too much solder



Cracks tend to occur due to large stress.

Not enough solder

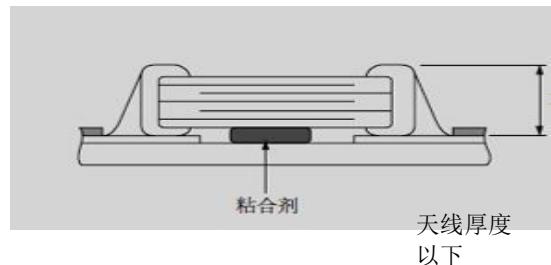
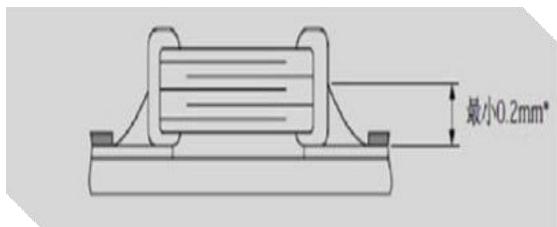


Weak holding force may cause bad connection between the capacitor and PCB.

Recommended Soldering amounts

The optimal solder fillet amounts for re-flow soldering

The optimal solder fillet amounts for wave soldering



P/N: HLX160808D06

Temperature Cycle Test

10±1S Applied Force: 5N Duration: 10±1S

Preheating conditions: up-category temperature, 1h

Recovery time: 24±1h

Initial Measurement

Cycling Times: 5 times, 1 cycle, 4 steps:

阶段	温度 (℃)	时间 (分钟)
第1步	下限温度(NPOXX/R/X7S/X6S/X5R-55) YSV-25 ZSU-10	30
第2步	常温 (+20)	2~3
第3步	上限温度(NPOXX/R/X7S-+125) YSV/ZSU/X5R-85 X6S-+105	30
第4步	常温 (+20)	2~3

Resistance to Soldering Heat

Preheating 80 to 120°C; 10~30s. Solder Temperature: 235±5°C Duration: 2±0.5s,

Solder Temperature: 245±5°C Duration: 2±0.5s, Preheating 100 to 200°C; 10±2min.

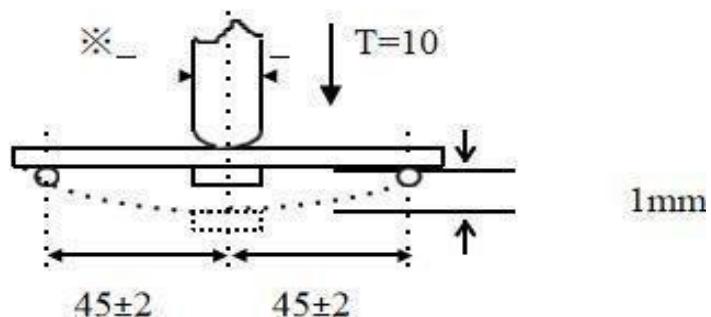
Solder Temperature: 265±5°C Duration: 10±1s

Clean the capacitor with solvent and examine it with a 10X(min.) microscope.

Recovery Time: 24±2h

Recovery condition: Room temperature

Resistance to Flexure of Substrate

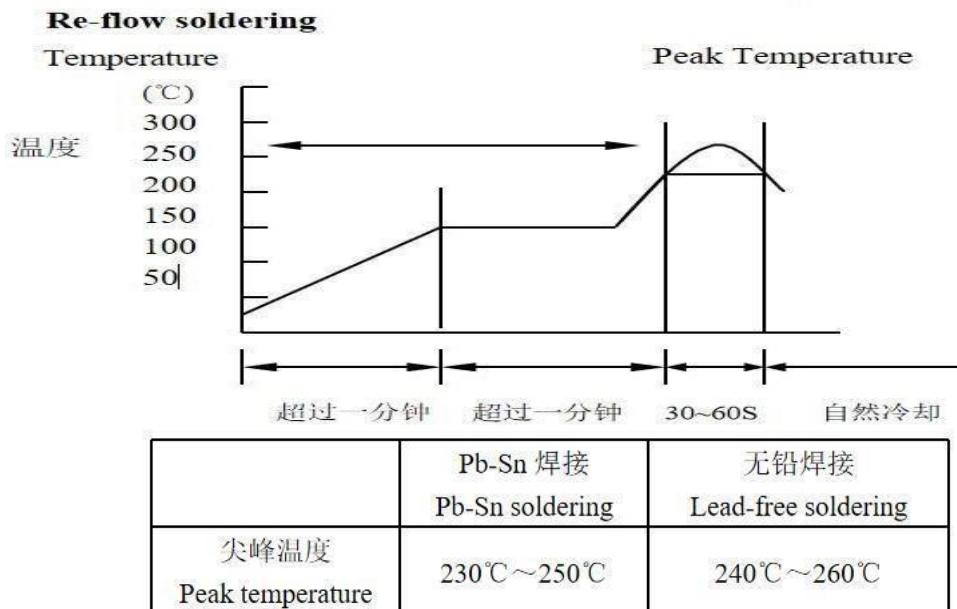


Test Board: Al₂O₃ or PCB Warp: 1mm Speed: 0.5mm/sec.
Unit: mm

The measurement should be made with the board in the bending position.

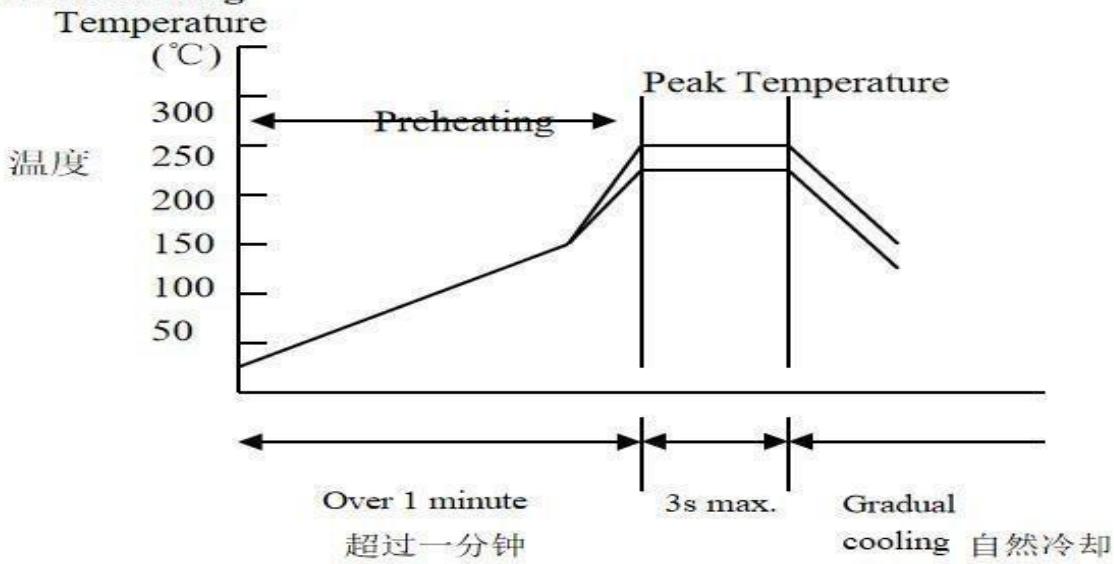
P/N: HLX160808D06

The temperature profile for soldering



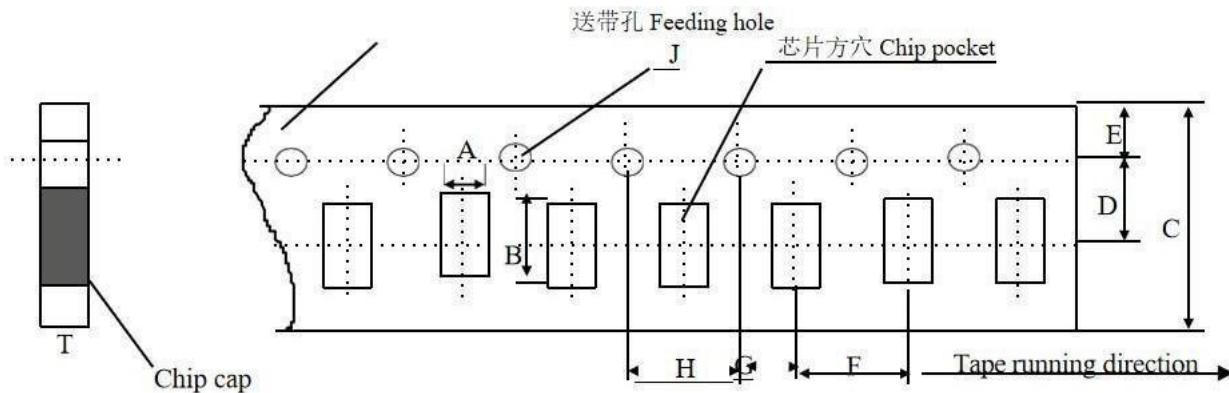
While in preheating, please keep the temperature difference between soldering temperature and surface temperature of chips as: $T \leq 150^{\circ}\text{C}$.

Wave soldering



	Pb-Sn 焊接 Pb-Sn soldering	无铅焊接 Lead-free soldering
尖峰温度 Peak temperature	230°C ~ 260°C	240°C ~ 270°C

Dimensions of paper taping for 0603types



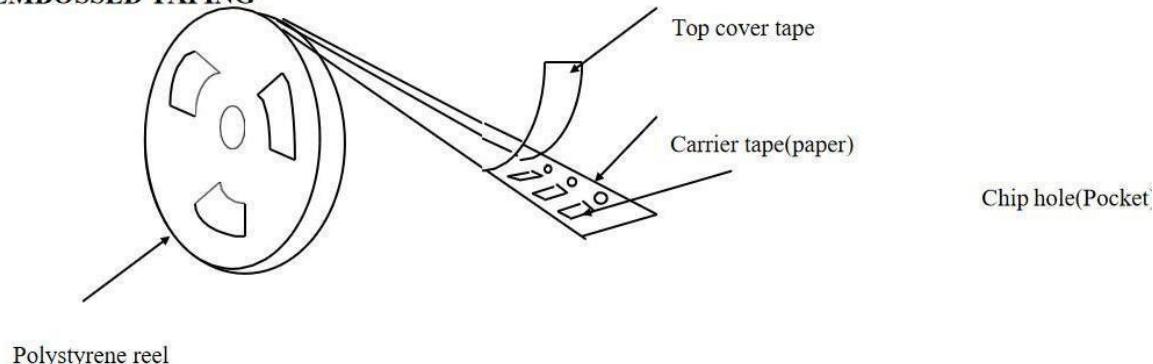
代号 Code 纸带规格 papersize	A	B	C	D*	E	F	G*	H	J	T
0603	1.10 ±0.10	1.90 ±0.10	8.00 ±0.10	3.50 ±0.05	1.75 ±0.10	4.00 ±0.10	2.00 ±0.10	4.00 ±0.10	1.50 -0/+0.10	1.10 Max

Unit: mm

Reel (4000 pcs/Reel)

Note: The place with * means where needs exactly dimensions.

EMBOSSSED TAPING



Polystyrene reel

Storage Period

The guaranteed period for solderability is 6 months (Under deliver package condition). Temperature 5~40°C /Relative Humidity 20~70%