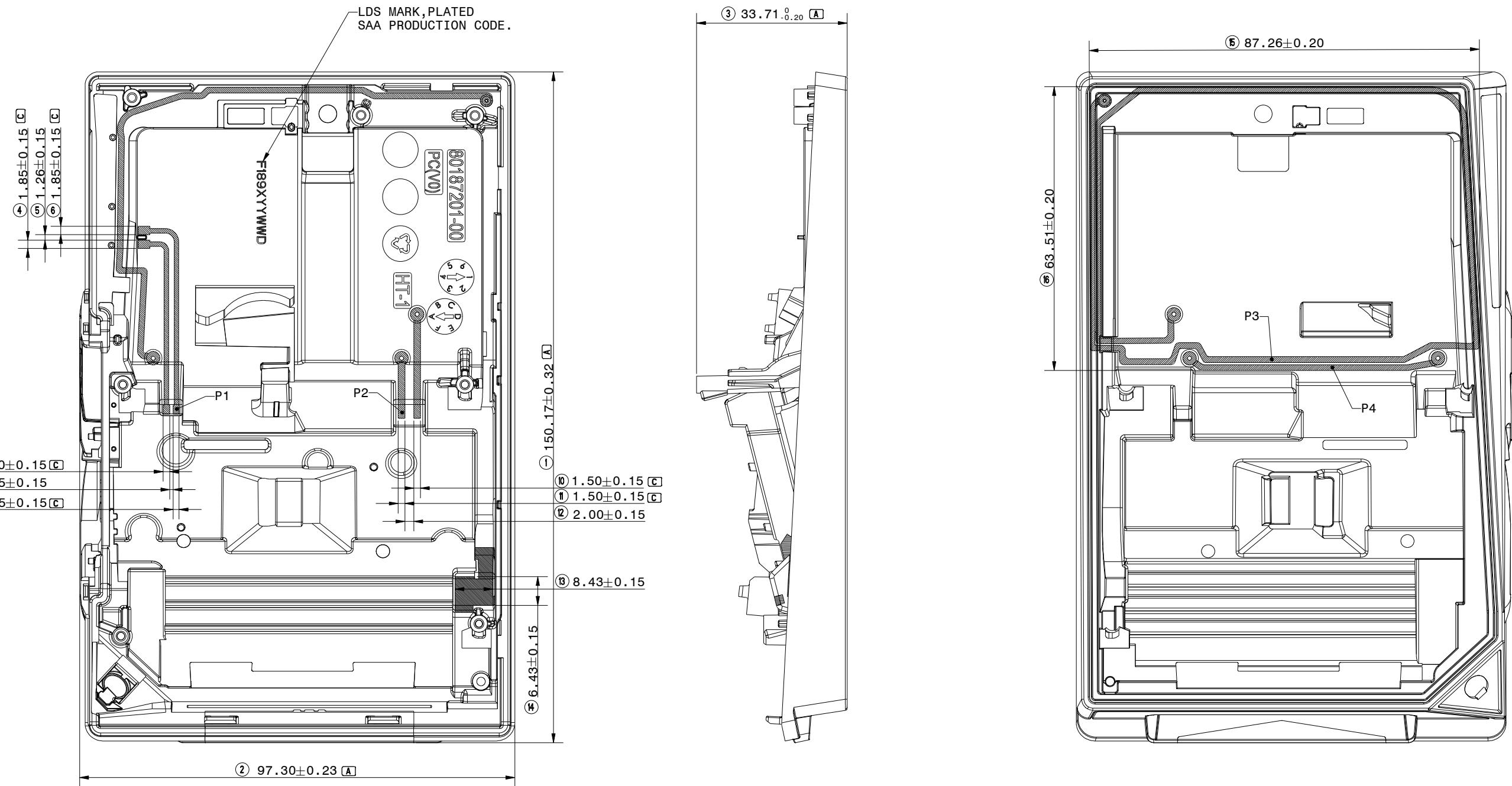


1	2	3	4	5	6	7	8	
TABLE			DESCRIPTION				DATE	BY
NO.	ITEM	SPEC	Initial Release				22-11-16	Karson D
1	PLATING REQUIREMENT	PLATING Au 0.05 $\mu$ m min, Ni 2-5 $\mu$ m, Cu 12-18 $\mu$ m						
2	PLATING THICKNESS TEST	P1, P2, P3, P4 XRF TEST						
3	TOPCASE BODY MATERIAL	PC UL94-VO SABIC DX11355-BKNAT						
4	LIGHT GUIDES MATERIAL	PC UL94V-0 SABIC LEXAN 241R-111						



NOTES:

- C - INDICATE A CRITICAL DIMENSION.
- \* - CRITICAL DIMENSION NEED TO CALCULATE CPK WHEN PART APPROVAL, CPK>1.33.
- A - CRITICAL DIMENSION NEED TO CALCULATE CPK WHEN PART APPROVAL, CPK>1.33, NEED CONTROL SPC IN MP.
- "()" - INDICATE A SUPPLEMENT DIMENSION, ONLY FOR REFERENCE.
- ANY UN-SPECIFIED DIMENSION REFERS TO CAD DRAWING.
- PARTS MUST BE CLEANED AND DEGREASED.
- THE PRODUCTS MUST COMPLY WITH SAA RESTRICTED SUBSTANCES CONTROL REQUIREMENT:SAA/E-Z-01 LATEST VERSION. BASICALLY MEET ROHS, HALOGEN FREE AND REACH. DETAIL SEE THE STANDARD.
- SURFACE INSPECTED REQUIREMENT:ACCORDING TO SAA/Q-S07-01 LATEST VERSION.
- RELIABILITY TEST REQUIREMENT: ACCORDING TO SAA/Q-S07-10 LATEST VERSION AS DEFAULT.

PLATING AREA

THE DRAWING AND INFORMATION ARE PROPRIETARY TO SAA, AND SHALL NOT BE DISCUSSED IN WHOLE OR PART WITHOUT CONSENT.			
MATERIAL: SEE TABLE		SHANGHAI AMPHENOL AIRWAVE	
TREATMENT: SEE TABLE		COMMUNICATION ELECTRONICS CO., LTD.	
DESIGN: Karson D	VERIFY:	PART NUMBER: TJF189-16-000-R	PROJECT: K422
RF/EE:	CHECK	PART NAME: Top Case ANT	A3 SIZE SHEET 1 / 1
DATE: 22-11-14	SHEET: 122		