

TWN4 Palon Compact S M LEGIC

INTEGRATION MANUAL

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1 INTRODUCTION

1.1 ABOUT THIS MANUAL

This integration manual explains how to integrate ELATEC RFID module TWN4 Palon Compact S M LEGIC into a host device and is mainly intended for integrators and host manufacturers. Before installing the product, the integrators should read and understand the content of this manual and other relevant installation documents.

The content of this manual is subject to changes without prior notice and printed versions might be obsolete. Integrators and host manufacturers are required to use the latest version of this manual.

For the sake of better understanding and readability, this manual might contain exemplary pictures, drawings and other illustrations. Depending on your product configuration, these pictures might differ from the actual design of your product.

The original version of this manual has been written in English. Wherever the manual is available in another language, it is considered as a translation of the original document for information purposes only. In case of discrepancy, the original version in English will prevail.

1.2 ELATEC SUPPORT

In case of any technical questions or product malfunction, refer to the ELATEC website (www.elatec.com) or contact ELATEC technical support at support-rfid@elatec.com.

2 SAFETY INFORMATION

- Before unpacking and installing the product, this manual and all relevant installation instructions must be read carefully and understood.
- The product is an electronic device whose installation requires specific skills and expertise. **The installation of the product should be done by trained and qualified personnel only.**
- Before installing the product into a host device, the integrator should make sure that he/she has read and understood the ELATEC technical documentation related to the product, as well as the technical documentation related to the host device. In particular, the instructions and safety information given in the product user manual should be read carefully and listed in the technical documentation of the host manufacturer as well, as soon as these instructions and safety information are required for a safe and proper use of the host device containing TWN4 Palon Compact S M LEGIC.
- ELATEC also recommends the integrators to follow general ESD protective measures during the installation of the product into a host device, e.g. the use of an antistatic wristband or special gloves.
- The product might show sharp edges or corners and requires a particular attention during the unpacking and installation.
Unpack the product carefully and do not touch any sharp edges or corners, or any sensitive components on the product. If necessary, wear safety gloves.
- The integrator should not touch the antennas (if not shielded), printed circuit boards, connectors or other sensitive components on the product.
- Metallic materials on or in direct vicinity to the product might reduce the reading performance of the product. Refer to the installation instructions or contact ELATEC for more information.
- In case the product is equipped with a cable, do not twist or pull the cable excessively.
- In case the product is equipped with a cable, the cable may not be replaced or extended. ELATEC excludes any liability for damages or injuries resulting from the use of the product with a cable extension or a replaced cable.
- To comply with the applicable RF exposure requirements, the product should be installed and operated with a minimum distance of 20 cm to any user's/nearby person's body at all times. Refer to Chapter "RF exposure considerations" for further information about RF exposure compliance.
- The use of other RFID readers or modules in direct vicinity to the product, or in combination with the product might damage the product or alter its reading performance. In case the host device already contains other RFID devices, observe a minimum distance of 30 cm between all RFID devices to achieve the best performance for each device. In case of doubts, contact ELATEC for more information.
- Before installing the product into the host device, the power supply of the host device must be turned off.

Warning

Powering the product with more than one power source at the same time or using the product as a power supply for other devices may lead to injuries or property damage.

- Do not power the product via more than one power source at the same time.
- Do not use the product as a power supply for other devices.

If you are unsure about any part of the safety information above, contact ELATEC support.

Any failure to comply with the safety information given in this document is considered improper use. ELATEC excludes any liability in case of improper use or faulty product installation.

3 INTEGRATION INSTRUCTIONS

3.1 GENERAL

TWN4 Palon Compact S M LEGIC may be installed into any host device, as long as it is operated under the operational conditions stated in the product user manual and other technical documents (e.g. data sheet). The product is equipped with two integrated RFID antennas. Thus, no antenna installation is required.

3.2 LIST OF APPLICABLE RULES

Refer to the approval certificates, grants and declarations of conformity issued for TWN4 Palon Compact S M LEGIC, and to the following rules applicable to TWN4 Palon Compact S M LEGIC:

- 47 CFR 15.209
- 47 CFR 15.225
- 47 CFR 15.247
- RSS-Gen
- RSS-102
- RSS-210
- RSS-247

3.3 SPECIFIC OPERATIONAL USE CONDITIONS

There are no specific operational use conditions for TWN4 Palon Compact S M LEGIC other than the conditions mentioned in the product user manual and data sheet. The host manufacturer and integrator must ensure that these use conditions comply with the use conditions of the host device. In addition, these use conditions must be stated in the user manual of the host device.

3.4 LIMITED MODULE PROCEDURES

TWN4 Palon Compact S M LEGIC has no own RF shielding and has been granted a limited modular approval (LMA). As grantee of the LMA, ELATEC is responsible for approving the host environment that TWN4 Palon Compact S M LEGIC is used with. Thus, the host manufacturer must observe the following procedure to ensure host compliance when TWN4 Palon Compact S M LEGIC is installed in the host device:

1. ELATEC must review and release the host environment prior to giving the host manufacturer approval.
2. TWN4 Palon Compact S M LEGIC is to be installed by trained and qualified personnel only, and according to the instructions provided by ELATEC.
3. The host integrator installing TWN4 Palon Compact S M LEGIC into their product must ensure that the final composite product complies with the FCC requirements by a technical assessment or evaluation to the FCC rules.
4. A Class II Permissive Change is required for each specific host installation (see Chapter 4.1 Authorization requirements).

3.5 RF EXPOSURE CONSIDERATIONS

The antennas of TWN4 Palon Compact S M LEGIC must be installed to meet the applicable RF exposure compliance requirements and any additional testing and authorization process as required. Refer to Chapter "Safety information" for detailed information about the radio frequency exposure conditions applicable to the product. These RF exposure conditions must be stated in the end-product manual(s) of the host device manufacturer.

3.6 ANTENNAS

TWN4 Palon Compact S M LEGIC is equipped with the following antennas:

HF antenna (13.56 MHz)

PCB antenna, 3 layers

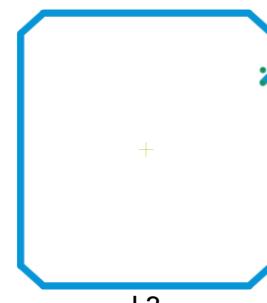
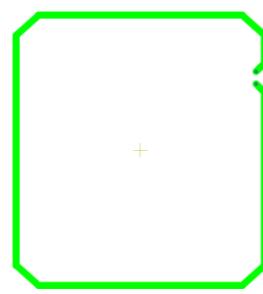
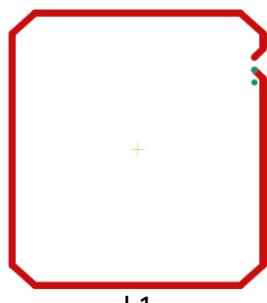
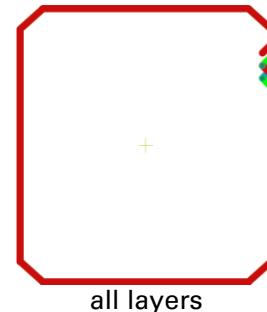
Outer dimensions ($\pm 1\%$): 41.00 x 38.00 mm / 1.61 x 1.50 inch

Inductance: 950 nH \pm 5%

Width of wire: 1 mm / 0.039 inch

Number of turns: 3

Transmit power: -10.09 dB μ A/m at 10 meters



LF antenna (125 kHz)

Dimensions: 31.00 x 31.00 mm / 1.22 x 1.22 inch

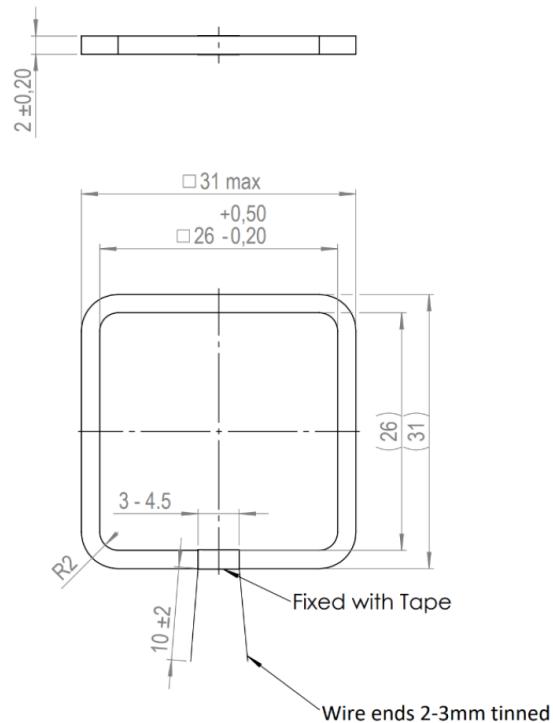
Inductance: 450 μ H \pm 5%

Wire diameter: 0.15 mm / 0.0059 inch

Coil is fixed by using backed wire

Number of turns: approx. 88

Transmit power: -17.14 dB μ A/m at 10 meters



BLE module (2.4 GHz)

Integrated BLE chip

For more information, refer to the related product data sheet or other relevant technical documents.

3.7 LABEL AND COMPLIANCE INFORMATION

Refer to Chapter “Compliance statements” in the product user manual and to Chapter “Integrator and host requirements” in this integration manual for detailed label and compliance information.

3.8 TEST MODES AND ADDITIONAL TESTING REQUIREMENTS

As described in the test plan defined by ELATEC for TWN4 Palon Compact S M LEGIC, the module integrator shall confirm and demonstrate compliance with the following test plan:

Test Plan:

- Demonstrate compliance for the fundamentals for each band under each specific rule part granted for the module.
 - Perform Transmitter output power test (radiated) according to Part 15.209 for 125 kHz (RFID Tag search)
 - Perform Transmitter output power test (radiated) according to Part 15.225 for 13.56 MHz (RFID Tag search)
 - Perform Transmitter output power test (radiated) according to Part 15.247 / KDB558074 for 2.4 GHz (frequency: 2402 MHz, modulation: GFSK; data rate: 1 Mbps)
- Demonstrate band edge compliance for the widest and narrowest bandwidths per modulation type.
 - Check band edge compliance at 2480 MHz; modulation: GFSK; data rate: 1 Mbps according to Part 15.247 / KDB558074 for upper channel
 - Check band edge compliance at 2402 MHz; modulation: GFSK; data rate: 1 Mbps according to Part 15.247 / KDB558074 for lowest channel
- Perform radiated spurious emissions with the antenna connected.
 - Perform radiated spurious emission test (frequency range 9 kHz – 1 GHz) according to Part 15.209 for 125 kHz (RFID Tag search) with the antenna connected (frequency range 9 kHz – 1 GHz)
 - Perform radiated spurious emission test (frequency range 9 kHz – 1 GHz) according to Part 15.225 for 13.56 MHz (RFID Tag search)

The module has been certified originally with the following field strength:
 125 kHz: -19.7 dB μ V/m @ 300 m
 13.56 MHz: 29.05 dB μ V/m @ 30 m

 - Perform radiated spurious emission test (frequency range 1 GHz – 25 GHz) according to Part 15.247 / KDB558074 (frequency: 2480 MHz; modulation: GFSK; data rate: 1 Mbps).

The module has been certified originally with the following transmit output powers:
 2.4 GHz: -3.03 dBm @ 2402 MHz

Remark: Perform radiated spurious emission test with all transmitters active which can operate simultaneously.

- Demonstrate compliance with human exposure requirements according to 47 CFR Part 2

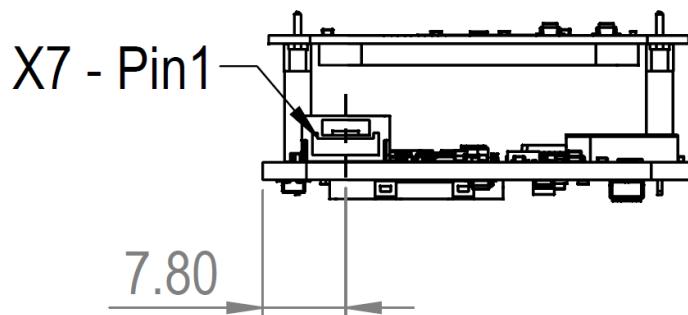
3.9 ADDITIONAL TESTING, PART 15 SUBPART B DISCLAIMER

TWN4 Palon Compact S M LEGIC is only FCC authorized for the specific rule parts (i.e., FCC transmitter rules) listed on the grant, and the host device manufacturer is responsible for compliance to any other FCC rules that apply to the host not covered by the modular transmitter grant of certification. In addition, the final host system still requires Part 15 Subpart B compliance testing with TWN4 Palon Compact S M LEGIC installed.

3.10 INSTALLATION

TWN4 Palon Compact S M LEGIC can be fixed into the host device with two screws M2.5. Observe the minimum separation distance recommended by ELATEC when the host device already contains other RFID devices (refer to Chapter "Safety information") and avoid the use of ferromagnetic screws, as these screws could reduce the reading performance of TWN4 Palon Compact S M LEGIC.

3.11 ELECTRICAL CONNECTION



X7	
Pin	Function
1	UGND
2	USB_DP_P
3	USB_DM_P
4	UVCC

4 INTEGRATOR AND HOST REQUIREMENTS

4.1 AUTHORIZATION REQUIREMENTS

TWN4 Palon Compact S M LEGIC has been certified as a limited module, as it has no own RF shielding. The host manufacturer is required to request to ELATEC an Authorization Letter that enables the host manufacturer to file a Change in ID, as per §2.933 of the FCC rules, and to certify the limited module under their own FCC ID, before they may file an application for a Class II Permissive Change (CIIPC) that authorize the limited module in their host device(s).

In addition, the host manufacturer must ensure that the host device still complies with all applicable regulations after the module integration.

4.2 LABELING REQUIREMENTS

4.2.1 FCC AND ISED CANADA

Using a permanently affixed label, TWN4 Palon Compact S M LEGIC must be labeled with its own FCC and IC identification numbers.

In case this label is not visible anymore after integration into the host device, it is necessary to bring a label on the host device (on a visible and accessible place) stating the FCC and IC identification numbers of the integrated TWN4 Palon Compact S M LEGIC, e.g. with the words "Contains FCC ID:" and "Contains IC:" followed by the respective identification numbers.

In case several modules have been integrated into the host device, the label should state all FCC and IC identification numbers of the integrated modules.

Example:

"Contains FCC IDs: XXX-XXXXXXX, YYY-YYYYYYY, ZZZ-ZZZZZZZ"

"Contains transmitter modules IC: XXXXX-XXXXXXX, YYYYY-YYYYYYY, ZZZZZ-ZZZZZZZ"

4.3 SPECIAL ACCESSORIES

Where special accessories, such as shielded cables and/or special connectors, are required to comply with the emission limits, the instruction manual shall include appropriate instructions on the first page of the text describing the installation of the device.

4.4 SIMULTANEOUS TRANSMISSION

When the host product supports simultaneous-transmission operations, the host manufacturer needs to check if there are additional RF exposure filing requirements due to the simultaneous transmissions. When additional application filing for RF exposure compliance demonstration is not required (e. g. the RF module in combination with all simultaneously operating transmitters complies with the RF exposure simultaneous transmission SAR test exclusion requirements), the host manufacturer may do his own evaluation without any filing, using reasonable engineering judgment and testing for confirming compliance with out-of-band, restricted band, and spurious emission requirements in the simultaneous-transmission operating modes. If additional filing is required, please contact the person at ELATEC GmbH responsible for certification of the RF module.

APPENDIX

A – RELEVANT DOCUMENTATION

ELATEC documentation

- TWN4 Palon Compact S M LEGIC data sheet
- TWN4 Palon Compact S M LEGIC user manual/instructions for use
- TWN4 Palon Compact S M LEGIC user manual/online user guide

External documentation

Document name	Document title/description	Source
n/a	Technical documentation related to the host device	Host device manufacturer
784748 D01 General labeling and Notification	General Guidelines for Labeling and Other Information Required to be Provided to Users	Federal Communications Commission Office of Engineering and Technology Laboratory Division
996369 D01 Module Equip Auth Guide	Transmitter Module Equipment Authorization Guide	Federal Communications Commission Office of Engineering and Technology Laboratory Division
996369 D02 Module Q and A	Frequently Asked Questions and Answers about Modules	Federal Communications Commission Office of Engineering and Technology Laboratory Division
996369 D03 OEM Manual	Guidance for Modular Transmitter Instruction Manuals and TCB Certification Application Reviews	Federal Communications Commission Office of Engineering and Technology Laboratory Division
996369 D04 Module Integration Guide	Modular Transmitter Integration Guide—Guidance for Host Product Manufacturers	Federal Communications Commission Office of Engineering and Technology Laboratory Division
RSS-Gen	General Requirements for Compliance of Radio Apparatus	Innovation, Science and Economic Development Canada
RSS-102	Radio Frequency (RF) Exposure Compliance of Radiocommunication Apparatus (All Frequency Bands)	Innovation, Science and Economic Development Canada
RSS-210	Licence-Exempt Radio Apparatus: Category I Equipment	Innovation, Science and Economic Development Canada

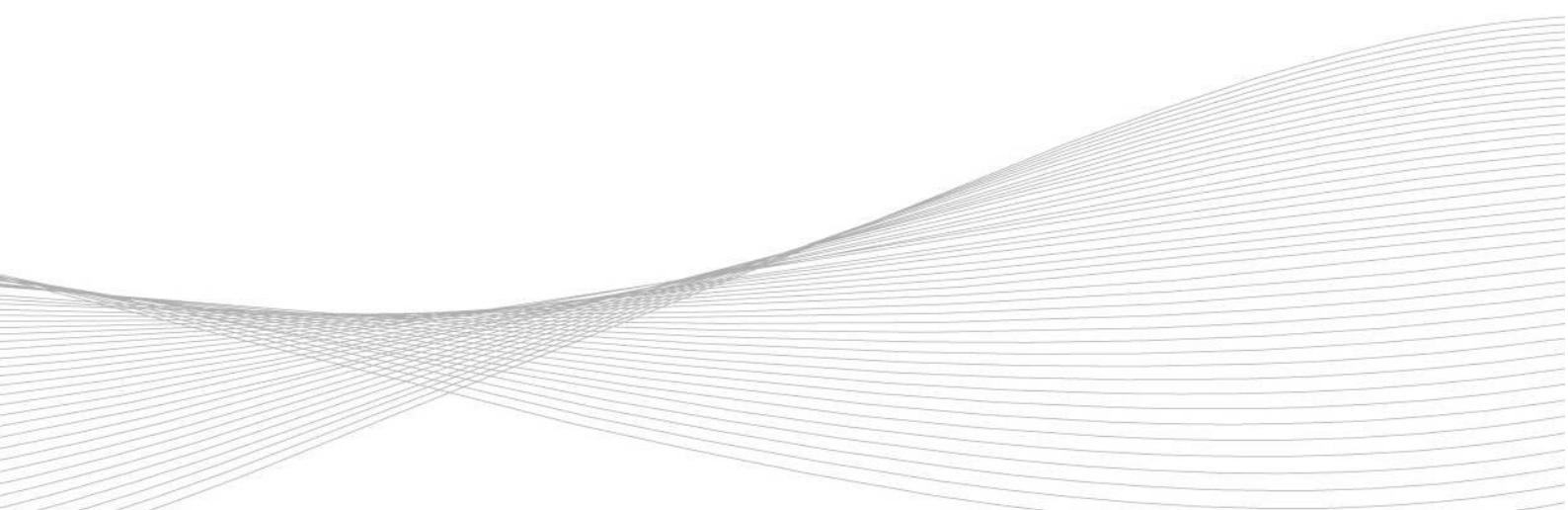
RSS-247	Digital Transmission Systems (DTSS), Frequency Hopping Systems (FHSs) and Licence-Exempt Local Area Network (LE-LAN) Devices	Innovation, Science and Economic Development Canada
Title 47 of the Code of Federal Regulations (CFR)	FCC's rules and regulations	Federal Communications Commission

B – TERMS AND ABBREVIATIONS

TERM	EXPLANATION
BLE	Bluetooth Low Energy
ESD	electrostatic discharge
HF	high frequency
LF	low frequency
n/a	not applicable
RFID	radio frequency identification

C – REVISION HISTORY

VERSION	CHANGE DESCRIPTION	EDITION
01	First edition	04/2025

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