

ELECTRONIC SUBASSEMBLY

NOTES:


1. PROCESS REQUIREMENTS:

A. ALL PCA HANDLING SHALL BE DONE WITH ESD SAFETY PRECAUTIONS
2. WORKMANSHIP REQUIREMENTS:

A. NYLON SCREW SHALL BE ASSEMBLED TO THE BOARD AND LOWER ENCLOSURE.
3. PACKAGING AND LABELING REQUIREMENTS:

A. WHEN NOT BEING ACTIVELY ASSEMBLED OR INSPECTED, PCA ASSEMBLIES SHALL BE PLACED IN AN ESD PROTECTIVE BAG.

REV	ECO	DESCRIPTION	APPROVAL	DATE
I	6717	INITIAL RELEASE	JAM	6/13/17

CONFIDENTIAL	DRAWN JAM	DATE 5/4/17	 <b>NEUROPACE</b>	
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	DRAWING UNITS: INCHES			
	TOLERANCES: INCHES UNLESS OTHERWISE SPECIFIED .XX ±0.01 .XXX ±0.005 .XXXX ±0.0005 ANGULAR ±3.0		ASSY, WAND 5200	
	DO NOT SCALE DRAWING		PART NO. GENERIC	
			B	DWG NO. 1017319
		SCALE: 0.250		SHEET 1 OF 2

CLOSED DEVICE

NOTES:

1. PERFORMANCE REQUIREMENTS:

A. THE BOARD ASSEMBLY SHALL PASS ALL ELECTRICAL TESTS LISTED IN THE WAND ELECTRICAL TEST SPECIFICATION LISTED ON THE PART DOCUMENT STRUCTURE.
2. WORKMANSHIP REQUIREMENTS:

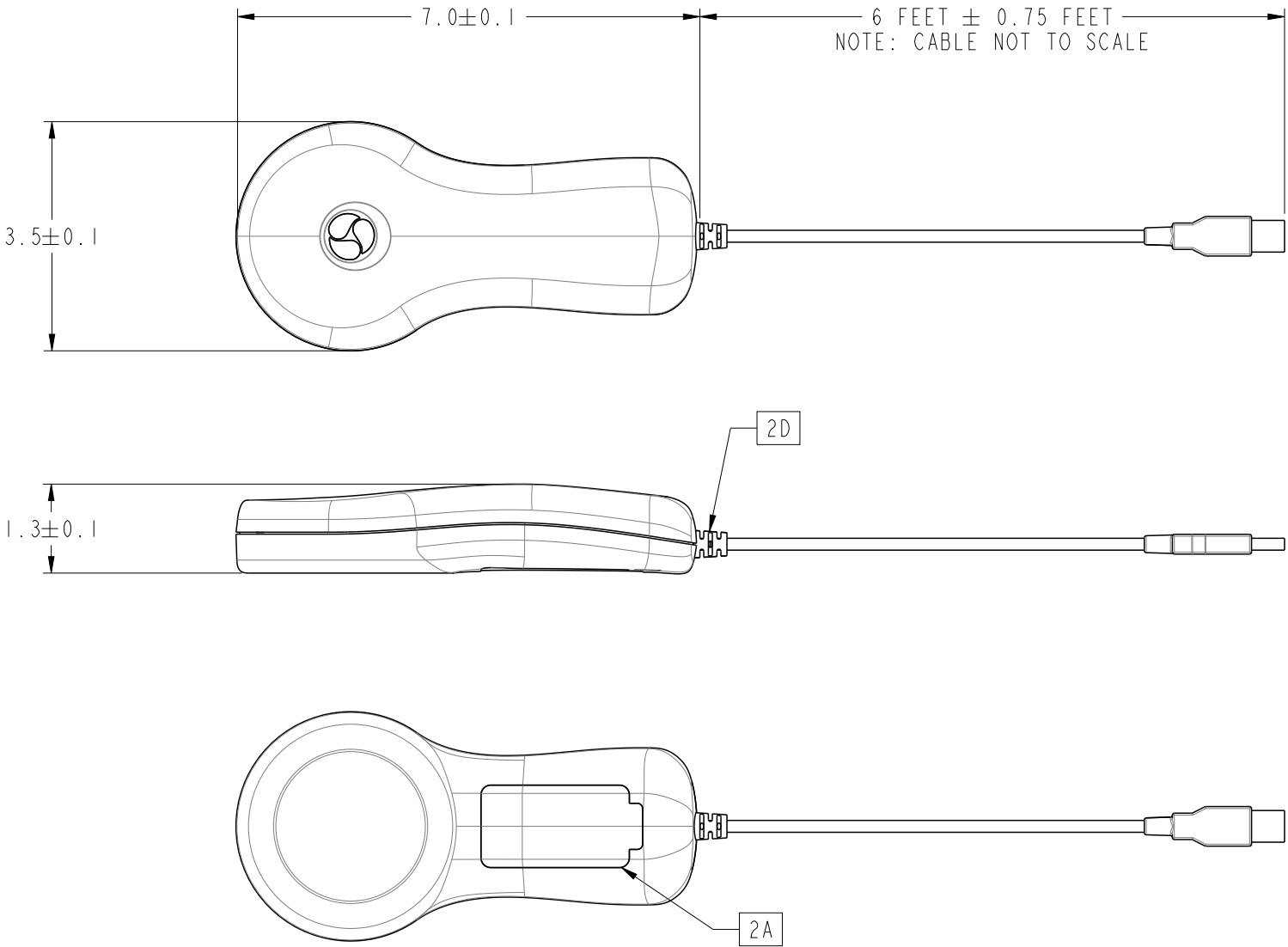
A. THE BACK INFO LABEL SHALL SIT COMPLETELY WITHIN THE LABEL RECESS.

B. WAND AND CABLE SHALL BE FREE OF DIRT, LOOSE FIBERS, OILS AND RESIDUES.

C. WAND ENCLOSURE SHALL BE FREE OF EPOXY AND GLUE RUNS OR DRIPS

E. WAND ENCLOSURE SHALL BE FREE OF DENTS, OR SCRATCHES GREATER THAN .050" THAT REMOVE OR DEFORM THE ENCLOSURE MATERIAL

D. STRAIN RELIEF SHALL BE PROPERLY SEATED BETWEEN THE ENCLOSURE HALVES.



TITLE			
ASSY, WAND 5200			
PART NO. GENERIC			
B	DWG NO. 1017319	REV. 1	
SCALE: 0.250		SHEET 2 OF 2	