

SPECIFICATION FOR APPROVAL

Product name: WIFI Antenna

Product number: UB01C60F2D3697A

CUST.Material Name: IPC E96QJ9F WiFi Antenna FPC UB01C60F2D3697A

CUST.Specifications: Frequency2.4G Built-in FPC Black cable L=60mm±3mm+ Connector ROHS

CUST.Material code: 18600000010022

Changed contents Resume:

No.	Before the change	After	Date	Version	pages	Responsible
0	first edition	first edition	2024-6-3	A0	10	Eddy

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(Signed by the supplier)		
Responsible/Date	Audit/Date	Approve/Date

This admission book includes the following contents :(none is absent)

1. Cover
2. Parameter Specification
3. Structural dimension drawing
4. BOM
5. Packaging
6. Production process flow chart
7. Certification Test Status

Customer name:			
Customer determines the result: <input type="checkbox"/> Qualified <input type="checkbox"/> Unqualified			
Customer acknowledgement (please bookmark the whole acknowledgement back after confirmation)			
Development Design Engineer/Date	SQE Engineer /Date	Head of Purchasing Department/Date	Approved by Manager of Development Department/Date

2.Parameter Specification

2.1. Electrical performance parameter

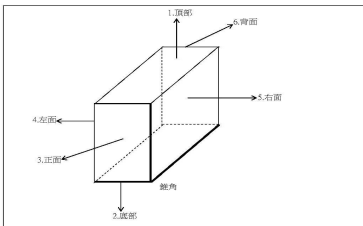
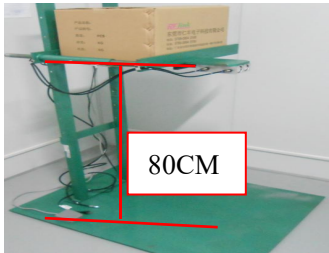
No.	Project	Parameter specification	Test condition
1	Frequency(MHZ)	2400-2500MHz	Anechoic chamber
2	Gain	$\geq 2\text{dBi}$, $\leq 4\text{dBi}$	
3	Efficiency	$\geq 40\%$, $\leq 70\%$	
4	Impedance (Ω)	50	Network analyzer

2.2. Mechanical performance parameters


No.	Project	Parameter specification	Test condition
1	Cable length	$60 \pm 3(\text{mm})$	Use a steel ruler to measure, the length dimension is OK within 60 ± 3 (mm), otherwise it is NG.
2	FPC length	$39.8 \pm 0.3(\text{mm})$	Use a digital caliper to measure, the length dimension is OK within 39.8 ± 0.3 (mm), otherwise it is NG.
3	FPC width	$14.4 \pm 0.3(\text{mm})$	Use a digital caliper to measure, the length dimension is OK within 14.4 ± 0.3 (mm), otherwise it is NG.

2.3. Reliability test

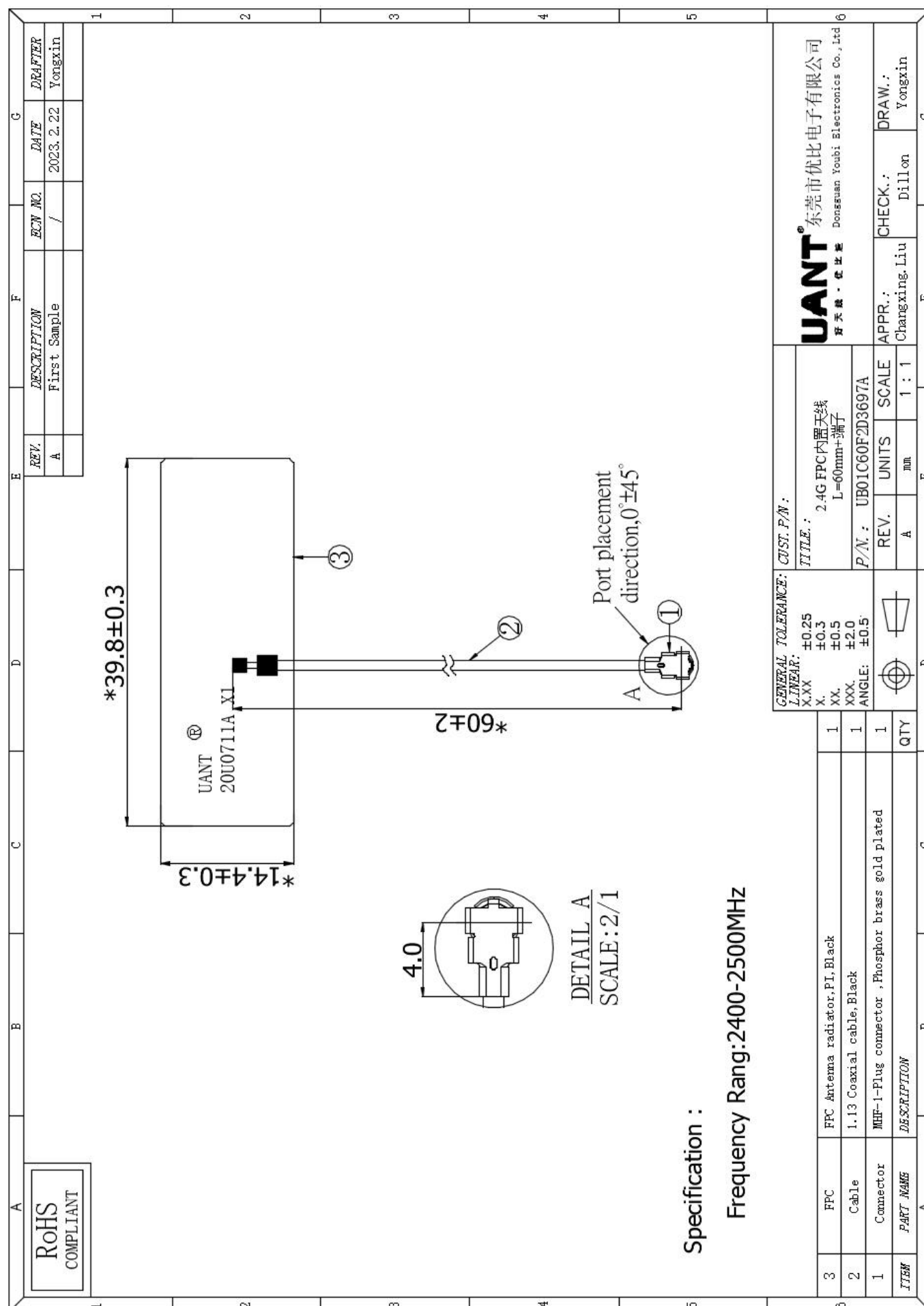
No.	Project	Test conditions	Standard
1	Salt spray test	Test specifications: test temperature: 35°C , salt solution concentration: 5% (the standard of pH value after the salt solution is modulated and cooled is between 6.5 and 7.2), the average amount of salt solution collected: 1.0 to 2.0 (ml/hr), Test time: 48 hours (terminal)/8H (wire) Experimental method: pour the prepared brine into the test solution storage bucket, place the tested object on the test sample rack, then close the test cover, and pour the water into the sealing tank until there is no gap. After testing for 48H/8H, If there is no oxidation on the surface of the product, it is OK, otherwise, it is NG.	After 48H/8H, there is no oxidation on the surface of the product, and the electrical test is OK.
2	Terminal pull test	Test method: adjust the height of the upper and lower cross arms to make the clamp spacing appropriate; clamp the upper end of the specimen with the upper clamp, and press the reset button to reset the pointer to zero; Press the dynamometer pointer to lock the switch; clamp the lower end of the specimen with the lower clamp; rotate the handwheel to lower the lower cross arm to stretch the specimen.	If the tension value is $\geq 1.2\text{KG}$ read from the tension meter, it is judged as OK, otherwise it is NG.
3	Terminal pull test	Test method: Buckle the terminal into the terminal seat, shake the handwheel to move the jaws of the pull-out test fixture to a suitable position; open the jaws to hook the back of the terminal. The pointer returns to zero, and the handwheel is shaken to start the test.	If the tension value read on the tension meter is in the range of 0.8-1.5KG, it is judged as OK, otherwise it is NG.

	<p>Test conditions:</p> <ol style="list-style-type: none"> Drop the 6 sides of the carton (Figure 1)  <p style="text-align: center;">Figure 1</p> <ol style="list-style-type: none"> The distance between the product and the floor steel plate is 80 CM(Figure 2)  <p style="text-align: center;">Figure 2</p> <p>Experiment method:</p> <ol style="list-style-type: none"> First, fix the packing box to be tested on the product bracket to fix and clamp the test sample. The clamping force should be appropriate to avoid pinching the tested sample. Adjust the drop height 80CM. First turn on the main power switch and connect the trachea. After the work is completed, disconnect the trachea and the power switch, and remove the sample.
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Coaxial Wire Material Addendum

RG、细微射频同轴电缆		RF-1.13/50Ω			
结构图 Structure drawing					
结构特性 Structure characteristics					
结构 Structure		项目 Item		标准值 Standard value	
①内导体 Inner conductor		材料 Material		镀银铜线 Silverplated copper wire / 镀锡铜线 Tinned copper wire	
		(绞合)标称外径(mm) (Intertwist)NOM.O.D.(mm)		0.24±0.02	
②绝缘层 Insulation		材料 Material		聚全氟乙烯 FEP / 聚乙烯 PE	
		标称外径(mm) NOM.O.D.(mm)		0.7±0.03	
③外导体 Outer conductor		材料 Material		镀银铜线 Silverplated copper wire / 镀锡铜线 Tinned copper wire	
		标称外径(mm) NOM.O.D.(mm)		0.92±0.05	
		覆盖率(%) Coverage ratio(%)		90±5	
④护套层 Jacket		材料 Material		聚全氟乙烯 FEP / 聚乙烯 PE	
		颜色 Color		黑 Black	
		标称外径(mm) NOM.O.D.(mm)		1.13±0.05	

3. Structural dimension drawing (CAD drawing file)

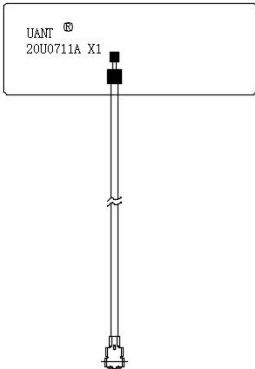
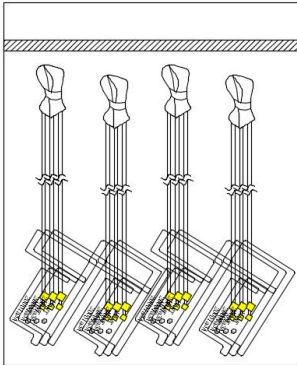



4. BOM (Bill of Materials)

No.	Part material	Material	Specifications/Models	Brand	Supplier	Dosage
1	FPC	PI	39.8*14.4*0.2mm	\	XG	1PCS
2	Connector	Phosphor copper plating	1.13 MHF-1-Plug	\	CM	1PCS
3	Cable	FEP/Tin plated copper	RF-1.13	\	SY	1PCS
4	PE Bag	PE	150*150*0.06mm	\	TL	1/200PCS
5	Carton	\	325*325*200*6mm	\	JLD	/

5. Packaging

5.1. Packaging pictures:

1. Photos or pictures of single material packaging	2. Photos or pictures of the single layer of the inner packaging
 <p>Remark:</p>	 <p>Remark: 50pcs / sheaf,200PCS / PE Bag</p>
3. Photos or pictures of the outer packaging	
 <p>Remark:</p>	

【Supplier BOM code rules】：

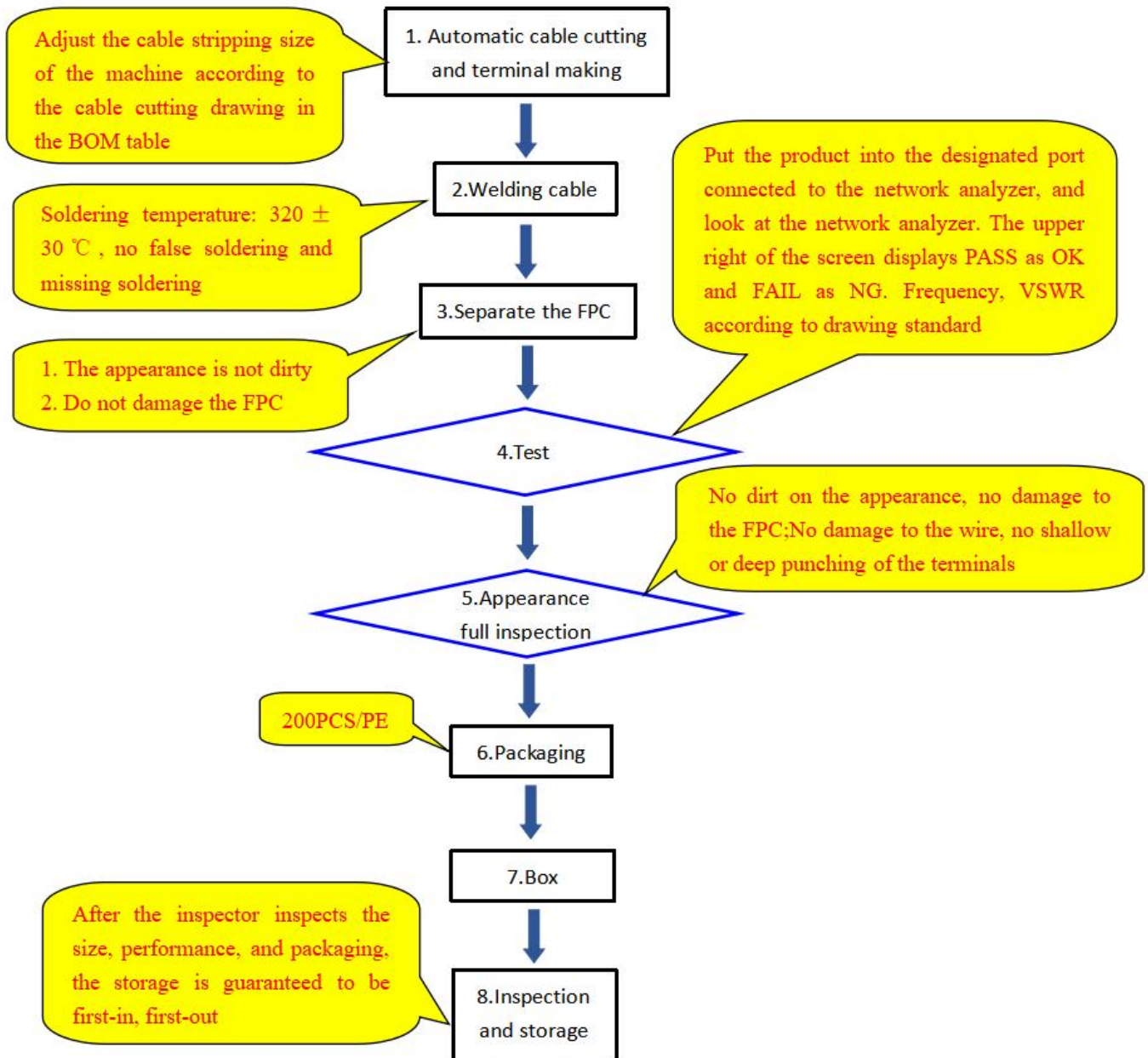
General process coding rules for finished products:

UB + 01 + C + 60 + F + 2D + 3697 + A

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

1. UB stands for antenna product.
2. Large classification of finished products: 01 is terminal built-in type;
3. Connection code: C is outgoing wire connection;
4. 60 stands for wire length
5. Material and color description: F stands for FPC;
6. Gain description: gain digital +D (DBi);
7. Serial number :1 to 9999999999;
8. Version number: The code of version A is A.

6. Production process flow chart



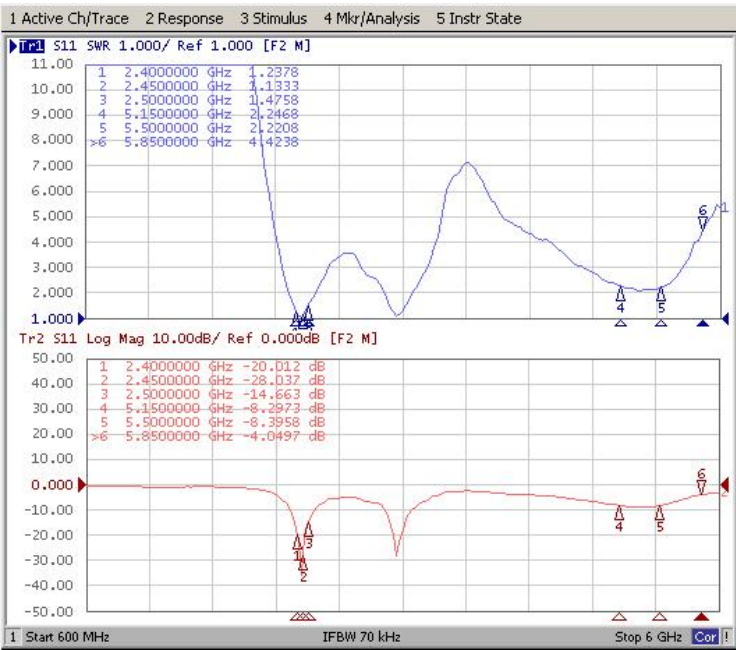
7. Certification Test Status

- () UL Certification or report number: _____
- () VDE Certification or report number: _____
- () CE Certification or report number: _____
- () FCC Certification or report number: _____
- (☒) ROHS Certification or report number: A2220006213101E
- () REACH Certification or report number: _____
- () EMC Certification or report number: _____
- () CCC Certification or report number: _____
- () SRRC Certification or report number: _____
- () Other Certification or report number: _____
- () No product certification

1. S Parameter

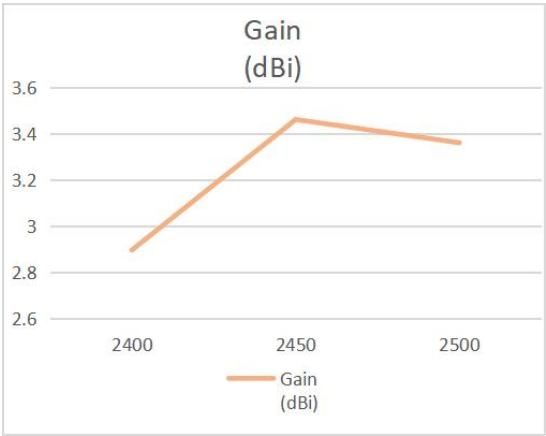
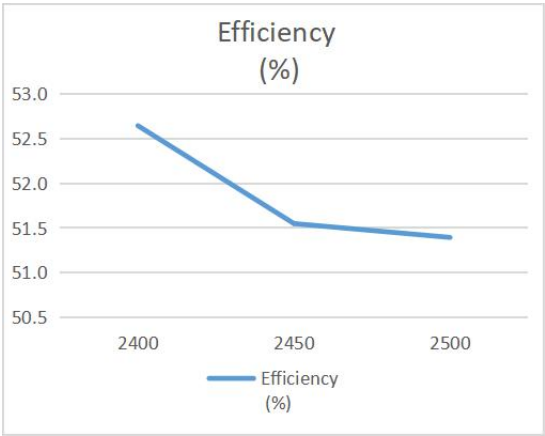
Frequency (MHz)	Return Loss (dB)	VSWR
2400	-20.01	1.23
2450	-28.03	1.13
2500	-14.66	1.47

* Voltage Standing Wave Ratio(VSWR)
Return Loss(RL)
 $RL=20*\log_{10}[(VSWR+1)/(VSWR-1)]$



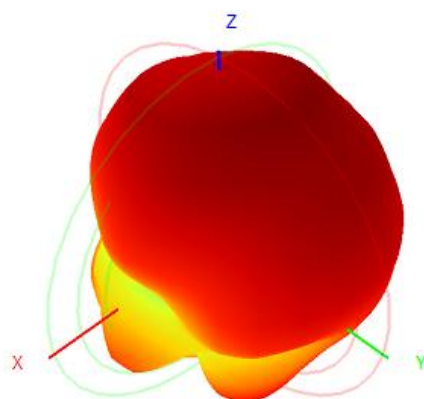
2. Efficiency and Gain

Frequency (MHz)	2400	2450	2500
Efficiency (%)	52.64	51.55	51.39
Gain (dBi)	2.90	3.46	3.36

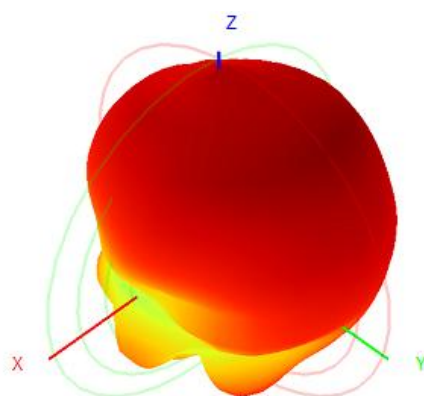


3. Radiation Pattern

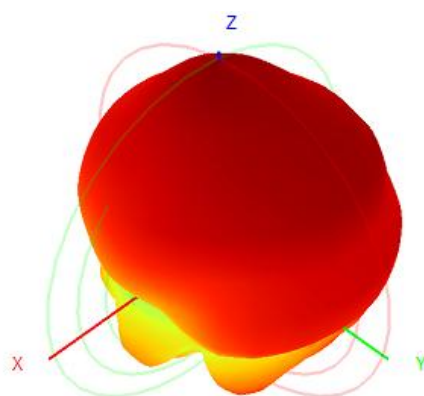
3-1 Antenna 3D Radiation Pattern



2400MHz



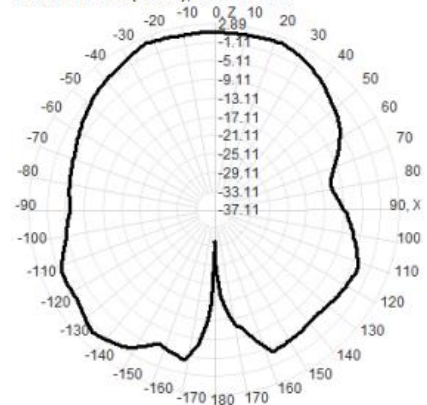
2450MHz



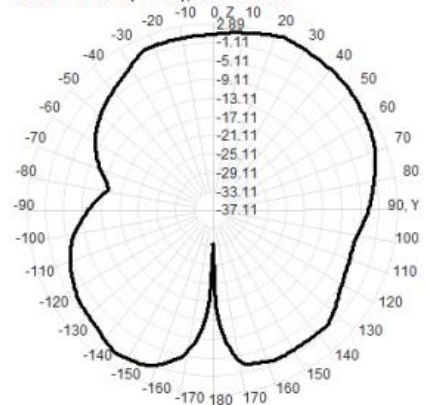
2500MHz

3-2 Antenna 2D Radiation Pattern

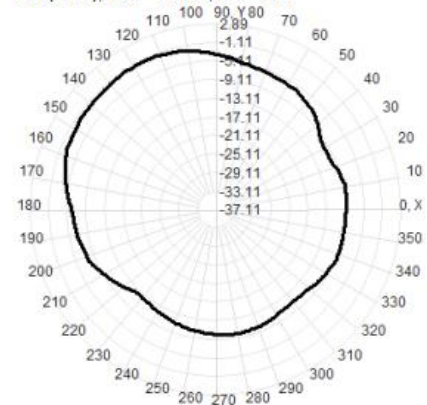
2400.0MHz Total(E1-XZ), Max= 1.48dBi



2400.0MHz Total(E2-YZ), Max= 2.89dBi

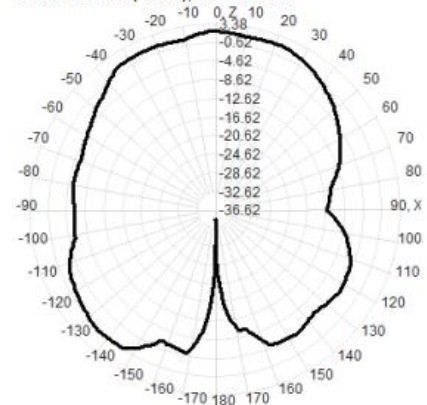


Total(H-XY), Max= -1.64dBi, CirD=10.97

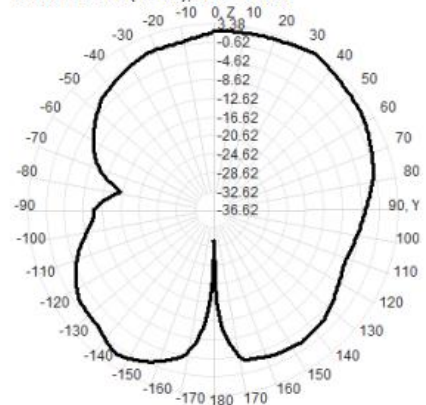


2400MHz

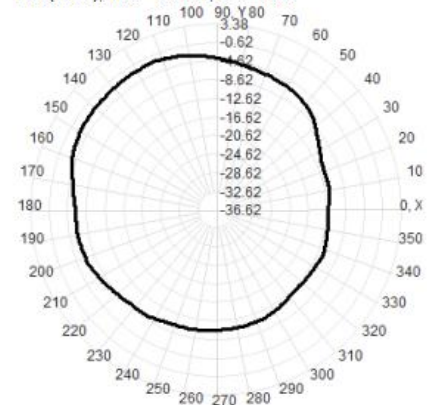
2450.0MHz Total(E1-XZ), Max= 1.89dBi



2450.0MHz Total(E2-YZ), Max= 3.38dBi

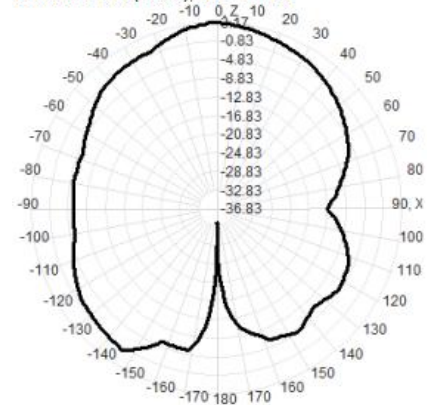


Total(H-XY), Max= -2.11dBi, CirD=10.57

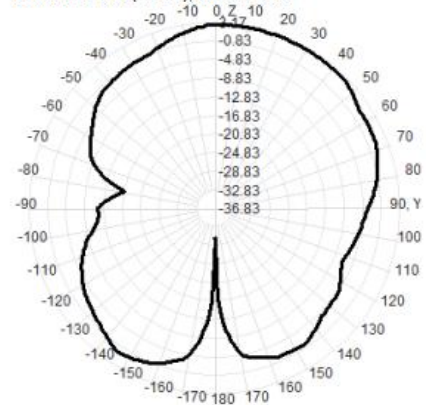


2450MHz

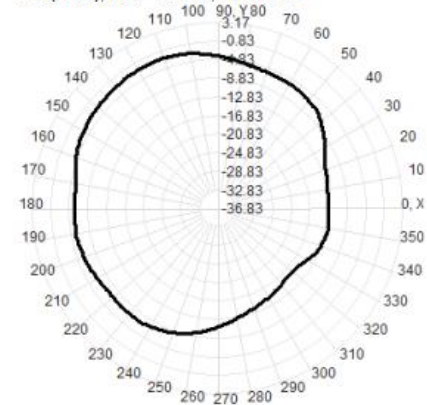
2500.0MHz Total(E1-XZ), Max= 3.17dBi



2500.0MHz Total(E2-YZ), Max= 2.68dBi



Total(H-XY), Max= -2.40dBi, CirD=13.49



2500MHz

4. Active test data

Mode	Test Case	Channel	Date Rate (Mbps)	Test Results (dBm)	Max (dbm)
IEEE 802.11b	TRP	1	11	17.42	24.13
		6		17.91	24.41
		11		19.53	26.50
	TIS	1	11	-85.61	-92.32
		6		-87.63	-94.13
		11		-88.64	-95.61

Mode	Test Case	Channel	Date Rate (Mbps)	Test Results (dBm)	Max (dbm)
IEEE 802.11G	TRP	1	54	15.58	22.26
		6		16.16	22.57
		11		17.08	24.42
	TIS	1	54	-71.39	-78.77
		6		-75.37	-82.28
		11		-75.12	-82.26

Mode	Test Case	Channel	Date Rate (Mbps)	Test Results (dBm)	Max (dbm)
IEEE 802.11N	TRP	1	MCS7	15.51	22.97
		6		15.87	23.01
		11		17.19	24.62
	TIS	1	MCS7	-70.34	-77.60
		6		-73.43	-80.97
		11		-73.92	-81.36

5. Antenna installation diagram

