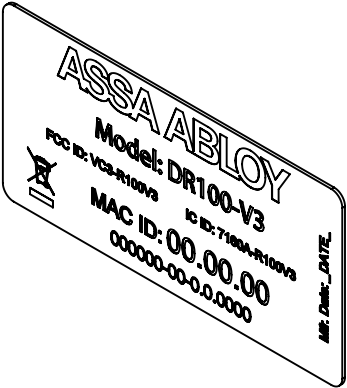
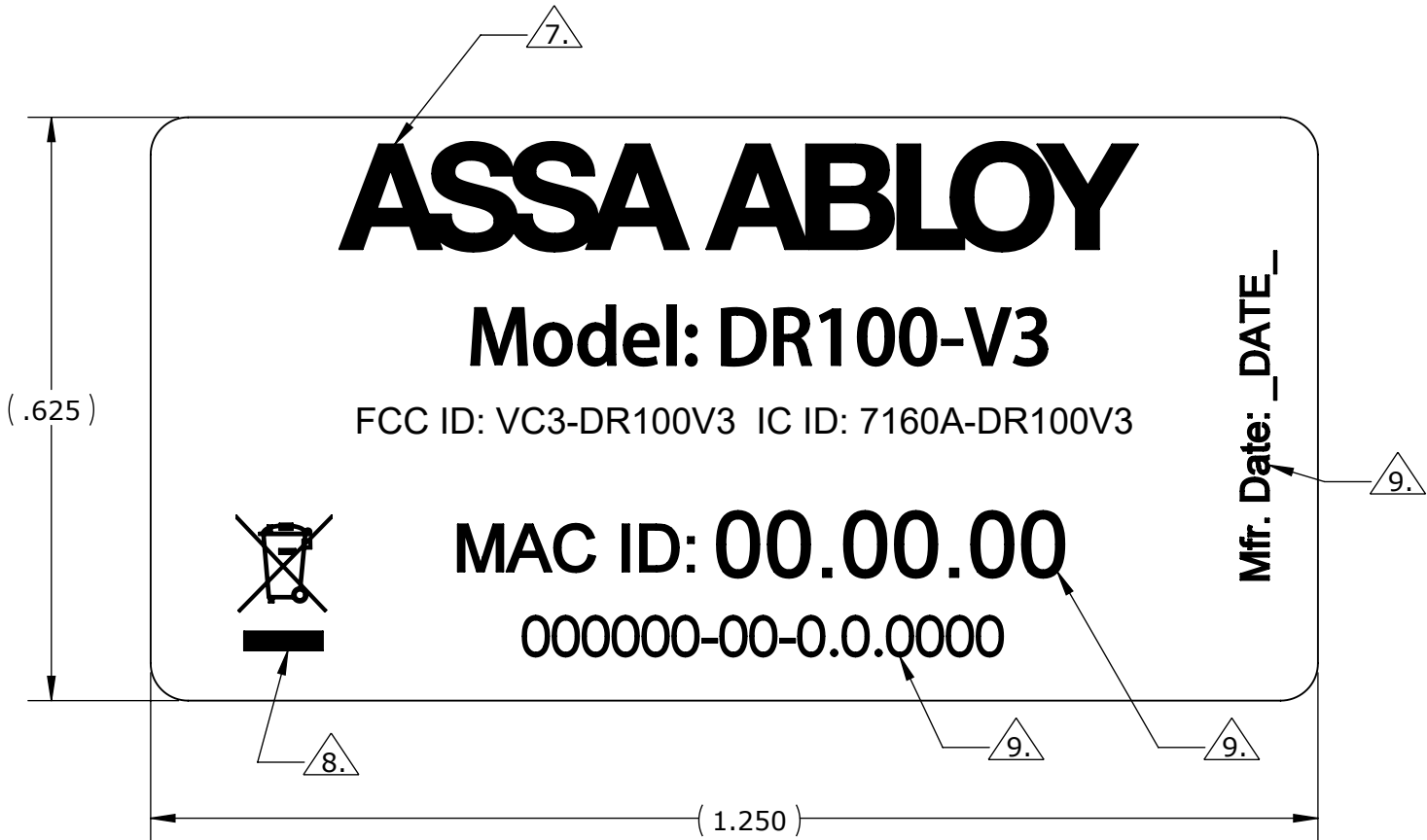


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DO NOT SCALE DRAWING.
2. COMPONENTS AND OR PARTS TO COMPLY WITH
EU DIRECTIVE 2015/863 (RoHS3) & AMENDMENTS THEREOF.
A STATEMENT OF COMPLIANCE MUST BE PROVIDED.
3. MATERIAL: COATED PAPER WITH PERMANENT LATEX
ADHESIVE.
USE LABEL P/N: 3000021.034 OR APPROVED EQUIVALENT.
4. WHITE LABEL WITH BLACK LETTERING,
5. FINISH: PRINTED IN DENSE BLACK INK. TEXT SHALL
BE SHARP AND LEGIBLE.
6. FONT: ARIAL
FONT HEIGHT: 4 POINT MINIMUM
ALIGNMENT: LEFT JUSTIFIED
7. ASSA ABLOY LOGO DEFINED BY DRAWING 4000505.004.
8. WEEE LOGO DEFINED BY DRAWING 4000505.008
9. DATES, MAC ID, S/N AND INSTALLATION NUMBERS
TO BE POPULATED WITH SPECIFIC DATA AT THE TIME OF
MANUFACTURING.
10. PRODUCT LEVEL LABELS ARE DESCRIBED BY DOCUMENT
D000763958.

REVISIONS					
ZONE	REV.	CR#	DESCRIPTION	DATE	ENG
	1	2515	INITIAL RELEASE	7/28/2022	BW



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		THIRD ANGLE PROJECTION		HEAT TREATMENT N/A		DATE CREATED 07/28/2022	DRAWN BY BW	DESIGNED BY BW
	ASSA ABLOY Hanchett Entry Systems, Inc. Phoenix, AZ		SURFACE/FINISH N/A	MASS N/A	VOLUME N/A	SURFACE AREA N/A in²	DOCUMENT ID D001354447-001	SIZE B
							DRAWING NUMBER (ALT ID) 5080021.025	REV 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

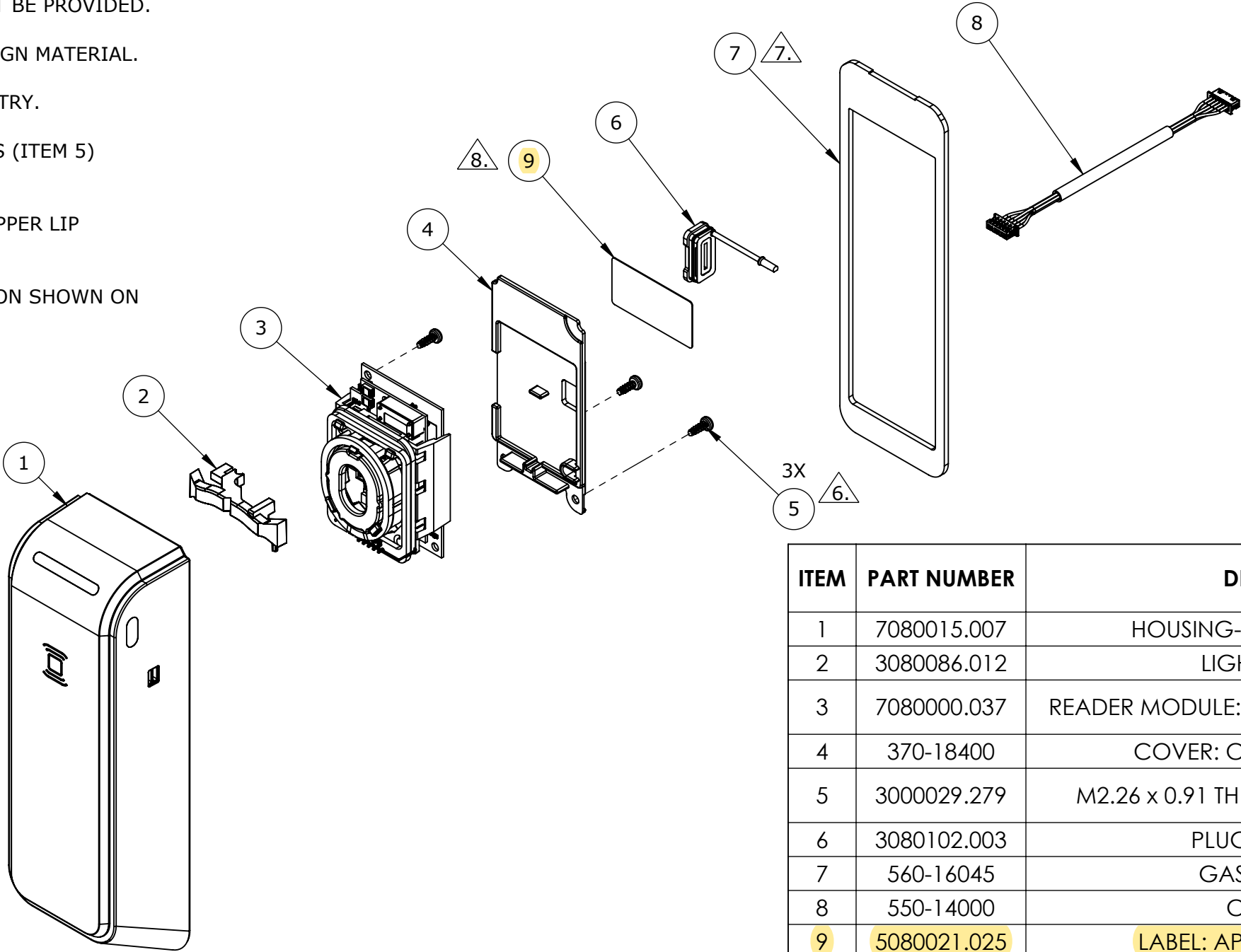
1. DO NOT SCALE DRAWING.
2. COMPONENTS AND OR PARTS TO COMPLY WITH EU DIRECTIVE 2015/863 (RoHS3) & AMENDMENTS THEREOF. A STATEMENT OF COMPLIANCE MUST BE PROVIDED.
3. MATERIAL AND PROCESS CERTIFICATE MUST BE PROVIDED.
4. PARTS SHALL BE CLEAN AND FREE OF FOREIGN MATERIAL.
5. USE CAD DATA TO REFERENCE PART GEOMETRY.

6.

USE 3.2±.25 IN-LB OF TORQUE FOR SCREWS (ITEM 5) WHICH SECURE THE MODULE.
7.

SLIDE GASKET (ITEM 7) UNDER HOUSING UPPER LIP (ITEM 1) AS SHOWN ON SHEET 2.
8.

INSTALL LABEL (ITEM 9) SHOWN IN LOCATION SHOWN ON SHEET 3.



ITEM	PART NUMBER	DESCRIPTION/NAME	QTY
1	7080015.007	HOUSING-VENT ASSY: R100 V3 BLACK	1
2	3080086.012	LIGHT PIPE: SIDE R100 V3	1
3	7080000.037	READER MODULE: APERIO V3 BLE (NON POPULATED)	1
4	370-18400	COVER: CARRIER MODULE (R100 V3)	1
5	3000029.279	M2.26 x 0.91 THREAD 6MM SSTHREAD-FORMING	3
6	3080102.003	PLUG: USB R100 V3 BLACK	1
7	560-16045	GASKET (DR100) READER	1
8	550-14000	CABLE ASSY: DR100	1
9	5080021.025	LABEL: APERIO V3 WIRELESS READER	1

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UNLESS OTHERWISE SPECIFIED TOLERANCES
X.X ± .03
X.XX ± .01
X.XXX ± .005
ANGLES ± 1°
FRACTIONS ± 1/64

ASSA ABLOY
Hanchett Entry Systems, Inc.
Phoenix, AZ

INTERPRET PER
ASME Y14.5 - 2009

INCH
[MM]

THIRD ANGLE
PROJECTION

MATERIAL
SEE BOM

HEAT TREATMENT
N/A

SURFACE/FINISH
N/A

MASS
N/A

VOLUME
N/A

SURFACE AREA
N/A

SUB-ASSY: DR100 (READER)

DATE CREATED
01/26/2022

DRAWN BY
O. CASTILLO

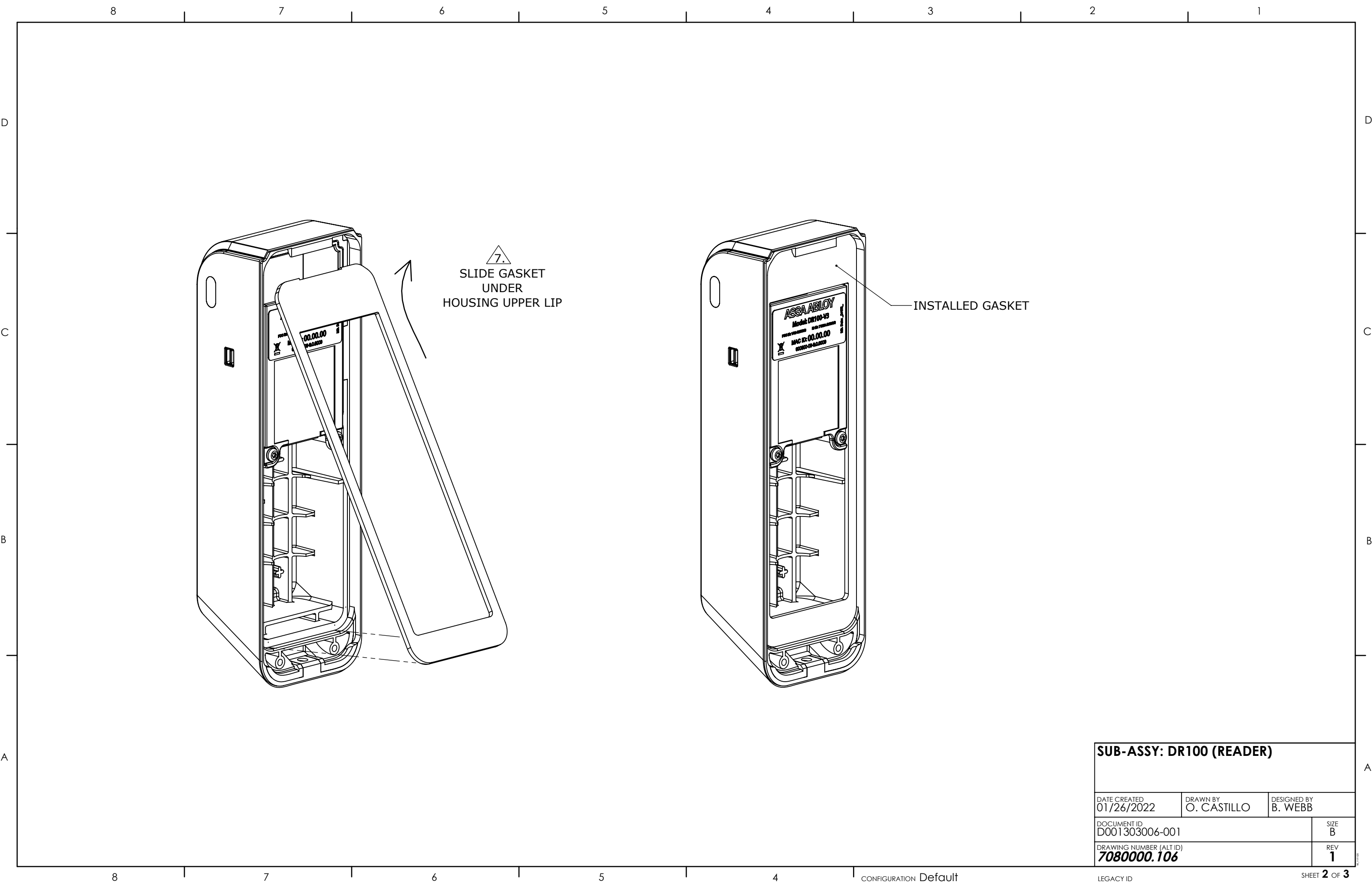
DESIGNED BY
B. WEBB

DOCUMENT ID
D001303006-001

DRAWING NUMBER (ALT ID)
7080000.106

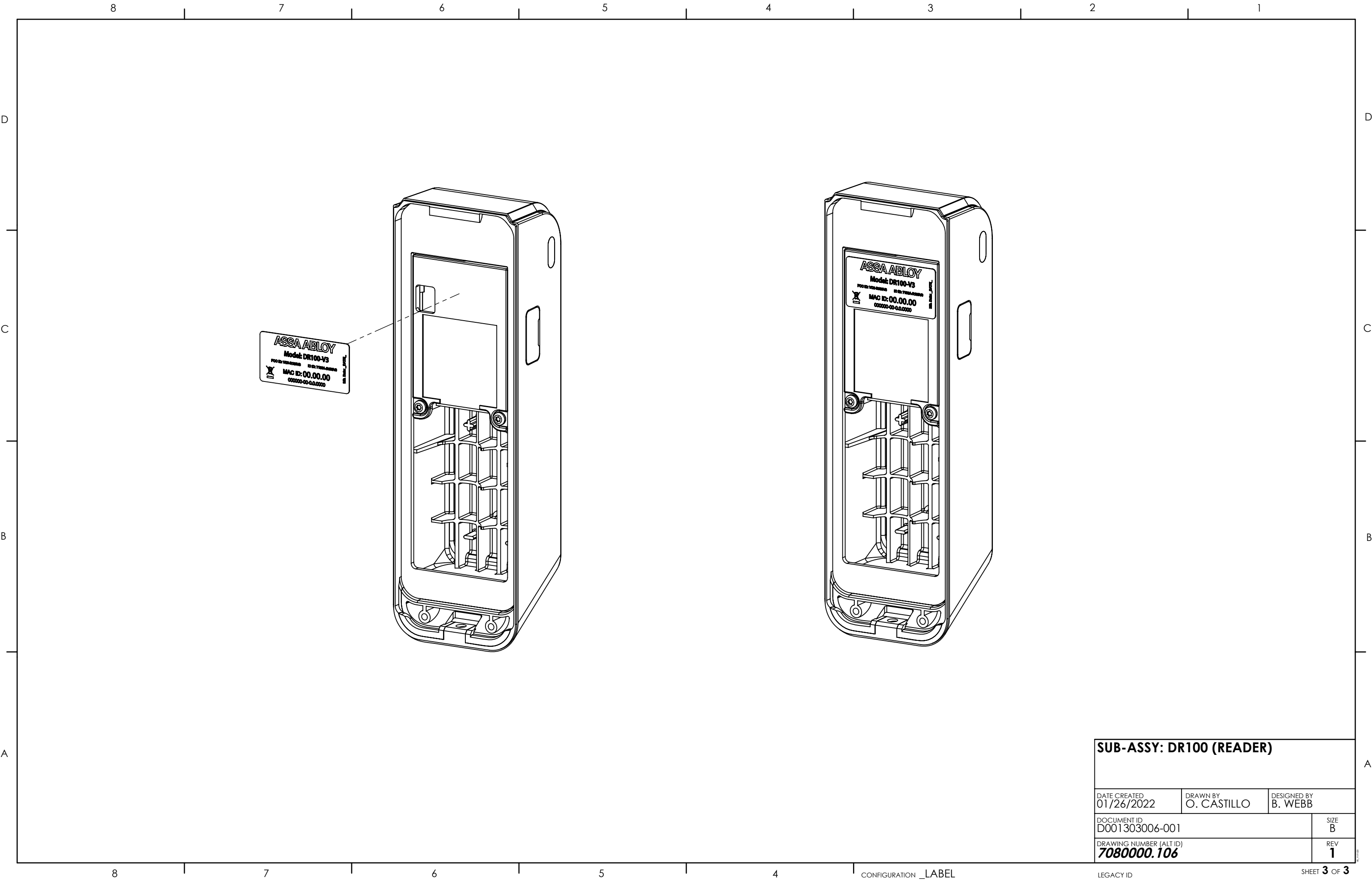
SIZE
B

REV
1



SUB-ASSY: DR100 (READER)

DATE CREATED 01/26/2022	DRAWN BY O. CASTILLO	DESIGNED BY B. WEBB
DOCUMENT ID D001303006-001		SIZE B
DRAWING NUMBER (ALT ID) 7080000.106		REV 1



SUB-ASSY: DR100 (READER)

DATE CREATED 01/26/2022	DRAWN BY O. CASTILLO	DESIGNED BY B. WEBB
DOCUMENT ID D001303006-001		SIZE B
DRAWING NUMBER (ALT ID) 7080000.106		REV 1