

## Tune Up Procedure

During manufacturing each device is individually calibrated. Measurement is performed in a fully calibrated setup using Agilent 8960/CMW500 base station simulator (system tester).

Measurement procedure is outlined below:

### Measurement Procedure:

1. Set the device to operational voltage and on a predefined channel in a special test mode.
2. The actual output power is measured at several power levels.
3. The gain factors of each individual device are adjusted until the target value is met. The appropriate gain control settings for each output power level are stored in each device individually (for each power level). The user has no possibility to change these settings later on.
4. The maximum gains of each individual device are adjusted and measured until the target value is met. The production target power with tolerance compiles with the maximum power in test report.

Rated RF power output:

Mode	WIFI(AVG)
IEEE 802.11b	9±1dBm
IEEE 802.11g	12±1dBm
IEEE 802.11n(HT 20)	11±1dBm

Mode	BT(AVG)	
GFSK	-1±1dBm	
π/4-DQPSK	-1.8±1dBm	
8DPSK	Frequency (MHz)	BT(AVG)
	2402	-1±1dBm
	2441	0±1dBm
	2480	-2±1dBm

Mode	BT 4.0(AVG)	
GFSK	1±1dBm	

Then these appropriate rated RF output power settings are stored in each device individually. The user has no possibility to change these settings later on, and during manufacturing each device will be individual calibrated. The measurement is done in fully calibrated setup, which is based on the base station simulator. Furthermore, the highest power level is verified afterwards in a call measurement on three channels(low, middle and high).