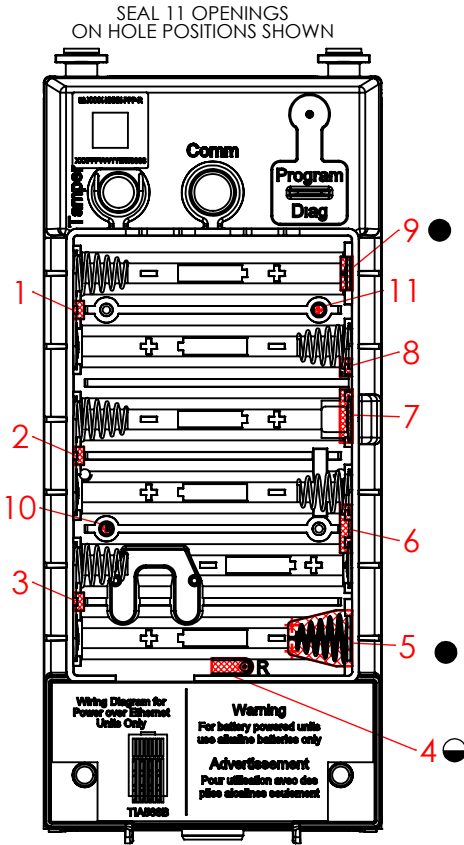


13 POST ASSEMBLY SEALING REQUIREMENTS

- PROCESS APPLIED TO COMPLETED ASSEMBLED CONTROLLER.
- APPLY SEALANT (18) TO LOCATIONS INDICATED.
- INSPECT USING UV LIGHT.
- SEALANT TO BE FLUSH OR BELOW SURFACE 0 - .020, UNLESS SPECIFIED OTHERWISE.


52-6214 / 874F28



6 ● SEALANT ON RESET SWITCH
TAB MUST BE SMOOTHED FLAT.

6 ● ON ASSEMBLY 52-6214 INSPECT BATTERY TERMINALS
ENSURE THERE IS NO SEALANT ON THE CONTACT
POINTS OF THE BATTERY TERMINALS.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	ENG
-	-	See Sheet1	-	-

NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION Sargent Manufacturing Company claims proprietary rights to the material disclosed hereon. This drawing and/or technical information is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown or referred to hereon without direct written permission from Sargent Manufacturing Company to the user. This drawing and/or technical information is the property of Sargent Manufacturing Company and is loaned for mutual assistance to be returned when its purpose has been served.	UNLESS OTHERWISE SPECIFIED TOLERANCES X.X ± .03 X.XX ± .01 X.XXX ± .005 ANGLES ± 0°30' FRACTIONS ± 1/64 SURFACE FINISH $\sqrt{63}$	DRAWING COMPLIES WITH ASME Y14.5M - 1994	MATERIAL SEE BOM	CONTROLLER ASSEMBLY ELECTRO-MECHANICAL				
		<div>INCH</div> <div>MM</div>						
		THIRD ANGLE PROJECTION 	HEAT TREATMENT	DATE CREATED 12/09/2021	DRAWN BY RL	DESIGNED BY jefrod		
	ASSA ABLOY Sargent Manufacturing Company New Haven, CT	SURFACE/FINISH	MASS lb	VOLUME in ³	SURFACE AREA in ²	DOCUMENT ID D001288455-001	SCALE 1:2	SIZE B
		DRAWING NUMBER (ALT ID) 52-6214TAB				REV 6		