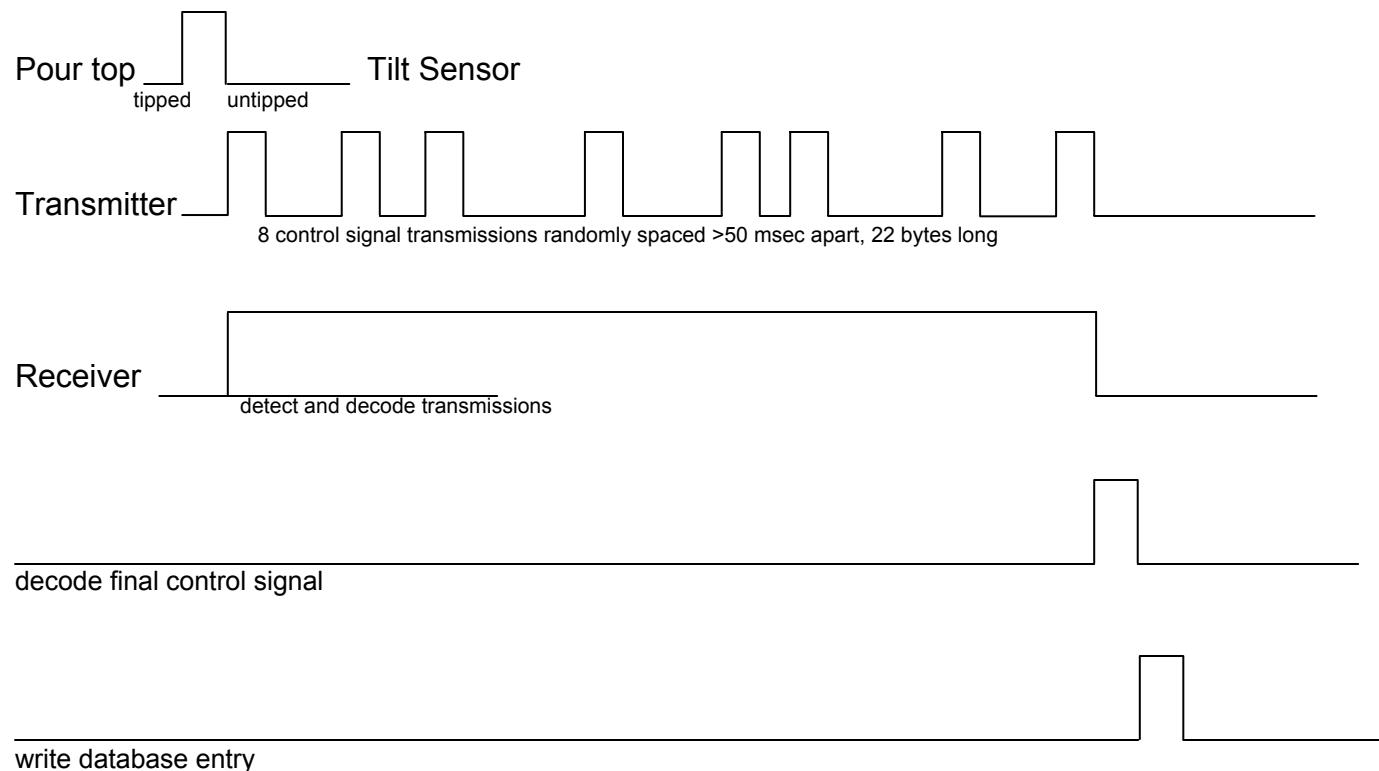


CAPTON POUR TOP CONTROL TRANSMISSION TIMING



The above timing diagram depicts the generation of the control signal and its transmission by the pour top.

This signal is then received by the receiver and decoded to determine which pour top sent the signal and to control the generation of a "pour" record to be entered into the database.

The purpose of each transmission is to control the timing entries into the database.