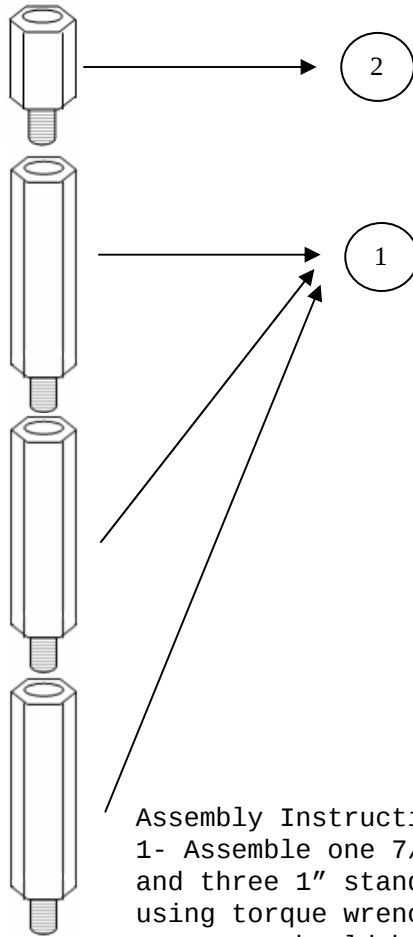
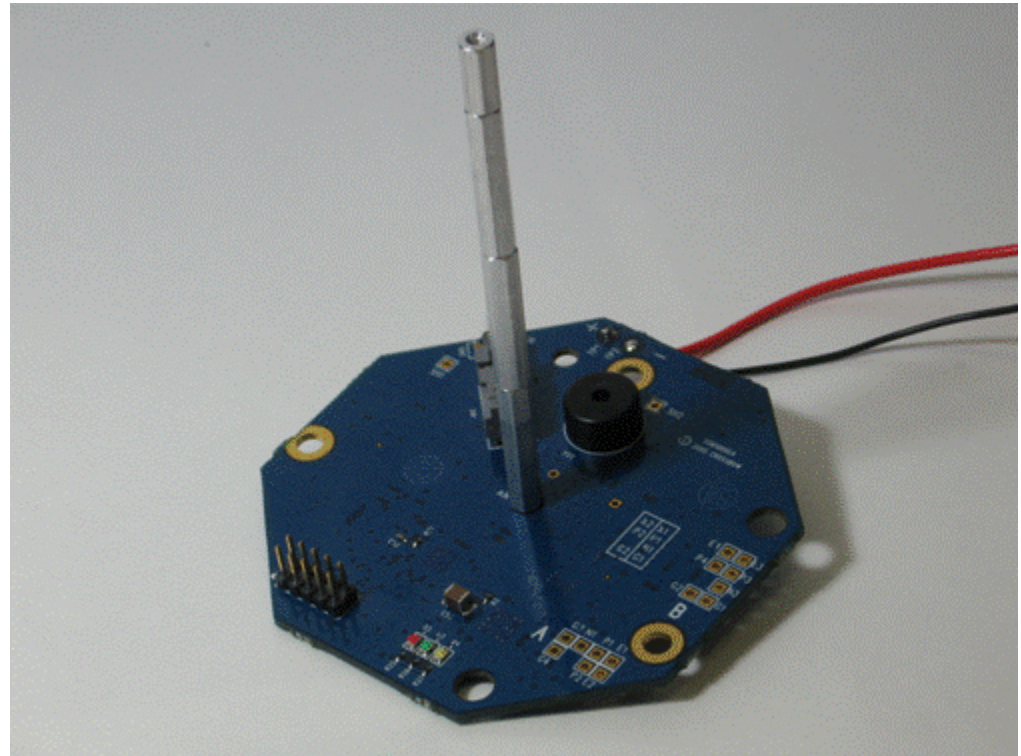


| DATE   | BY        | DESCRIPTION                   | ECO |
|--------|-----------|-------------------------------|-----|
| 5/1/07 | A. Afzali | SSM1000 Antenna Specification |     |



Assembly Instruction:  
1- Assemble one 7/16" stand-off (2) and three 1" stand-off (1) together, using torque wrench. Torque wrench' pressure should be set to 1 Nm.

2- Attach the above assembly to SSM1000 board using 2-56 hex nut (3)



Final Assembled Antenna

| Part List |          |            |       |                               |              |
|-----------|----------|------------|-------|-------------------------------|--------------|
| Item      | MFG      | MFG Number | Qty   | Description                   | Crossbow PN  |
| 1         | McMaster | 93505A121  | 3     | STDF, 2-56x1"L, H, F/M, AL    | 1100-0154-01 |
| 2         | McMaster | 93505A134  | 1     | STDF, 2-56x7/16"L, H, F/M, AL | 1100-0155-01 |
| 3         | McMaster | 90730A003  | 1/100 | NUT, 2-56x5/32Wx1/16"L, HEX   | 1100-0156-01 |

|        |           | CROSSBOW TECHNOLOGY           |        |       |
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|        |           | 5/1/07                        | PAGE 1 | OF 1  |