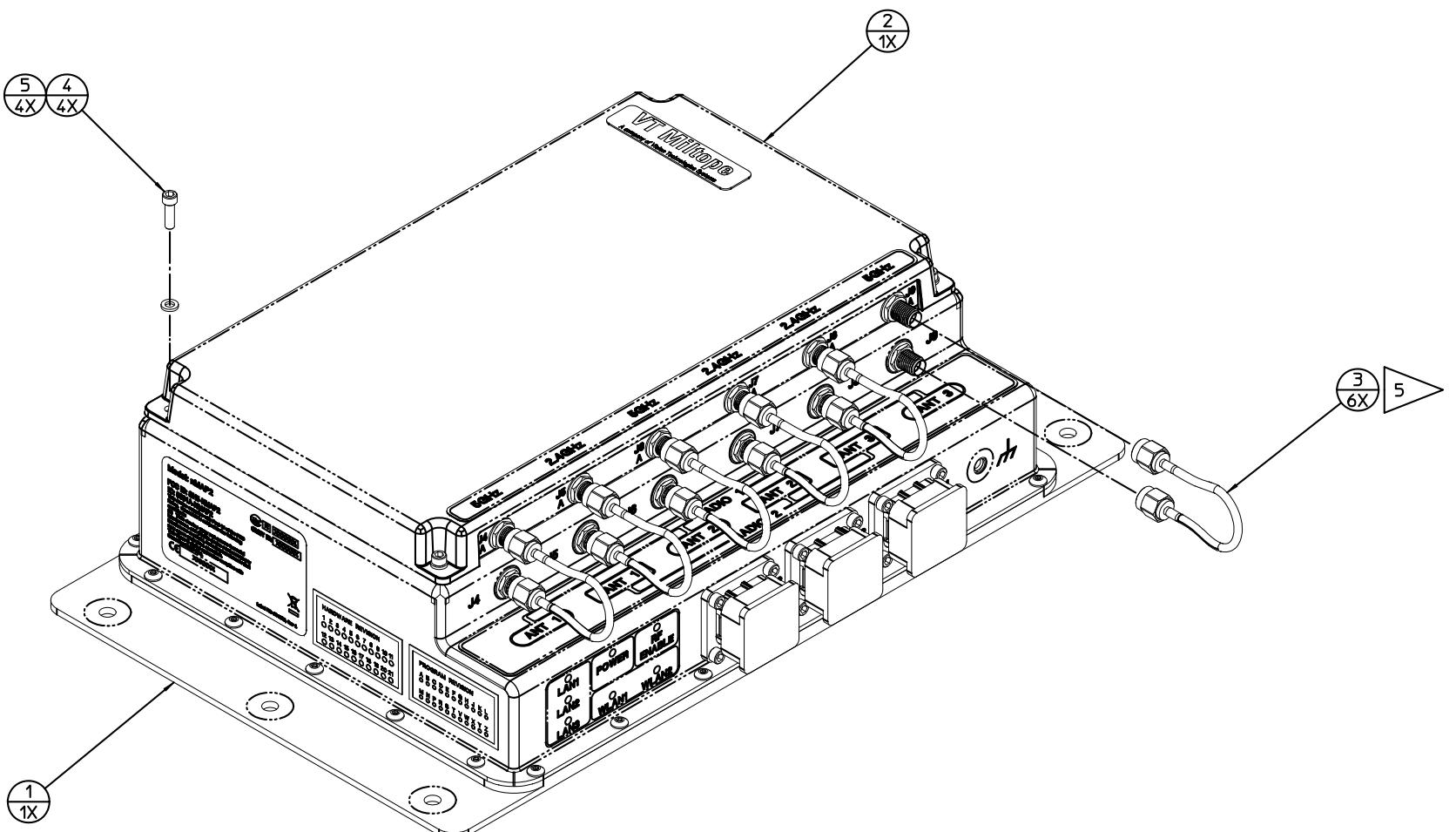


NOTES:

1. ALL SCREWS SHALL BE TORQUED PER MILTOPE WORK INSTRUCTION PE-09-W009 UNLESS OTHERWISE SPECIFIED.
2. ASSEMBLY OPERATIONS PERFORMED PER MILTOPE WORK INSTRUCTION OP-7.5-W441-X (PRODUCT FAMILY OF DASH NUMBERS).
3. ♦ DENOTES KEY CHARACTERISTIC FOR CPK VALIDATION STUDY. REF QA-157.
4. IDENTIFY WITH 54418/903920-1 AND THE REVISION TO WHICH MANUFACTURED. TAG OR BAG.
5. TORQUE SMA CONNECTORS (2 PER CABLE) ITEM 3, TO A MINIMUM OF 2 IN-LBS, WITH A RECOMMENDED VALUE OF 8.5 ±1.0 IN-LBS.

REVISED					
ZONE	REV	DESCRIPTION	ECN	DATE	APPROVED
-	1	PRELIMINARY RELEASE	XXX-XXX	14/08/20	RDP
-	A	ENGINEERING RELEASE	WSP-427	14/09/16	RDP
-	B	CHANGE REV TO CONCIDE WITH CHANGES TO 903920-2	WSP-435	14/10/22	RDP
-	C	BOM CHANGE	WSP-455	15/01/28	RDP
-	D	UPDATE LABEL INFORMATION/LOCATION	WSP-466	15/03/18	RDP



COMPUTER GENERATED DRAWING

UNLESS OTHERWISE SPECIFIED:			
- INTERPRET DRAWINGS PER MIL-T-31000			
- INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994			
- WORKMANSHIP PER MIL-HDBK-454, GUIDELINE 9			
- DO NOT SCALE DRAWINGS			
- DIMENSIONAL LIMITS APPLY BEFORE ALL FINISHES			
- DIMENSIONS ARE IN INCHES			
- TOLERANCES: DRAFTING UNLESS OTHERWISE SPECIFIED			
- ANGULAR: XX ° .01			
- POSITION: XXX ± .005			
- FINISH: .005 MAX. FOR PLATES & BREAK SHARP EDGES .02 MAX			
- STANDARD MACHINE FINISH 125			
MATERIAL:			
DRAWN: R PARSONS 14/08/20			
CHECKED: X YY/MM/DD			
DESIGN: R PARSONS 14/08/20			
ENGINEER: J STURN 14/08/20			
QUAL. CONT: X YY/MM/DD			
CUSTOMER APPVL			
CONTRACT NO.			
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SOLID MODEL REV D	SOLID MODEL FILE NO. 903920-1		
CADFILE# 903920-1	FINAL		
APPLICATION	NEXT ASSY FINISH		
VT Miltope A company of Vision Technologies Systems			
TOP ASSY, nMAP2 WITH ANTENNA ARRAY			
SIZE D	CAGE CODE 54418	DRAWING NO. 903920-1	REV D
SCALE: NONE	SHEET 1 OF 2		

