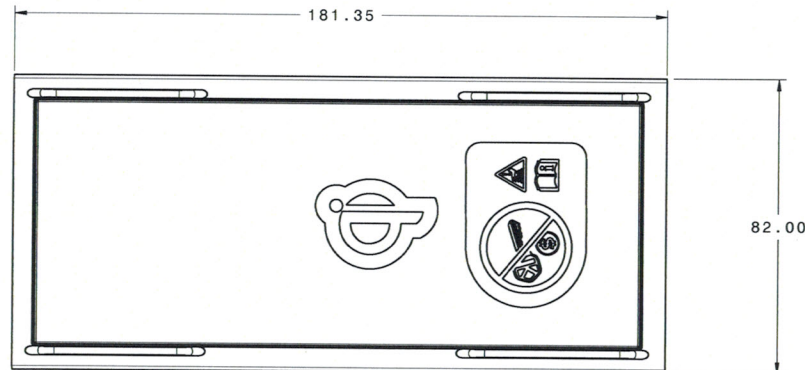
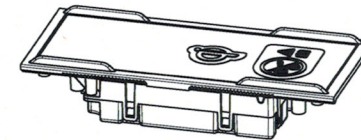


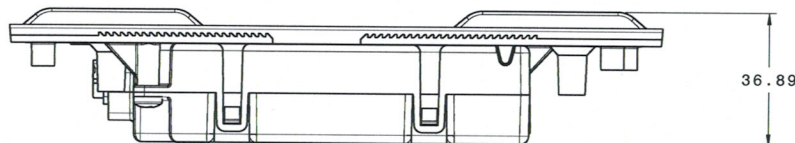
L&P PART #	ECP
SK20430	CR14112



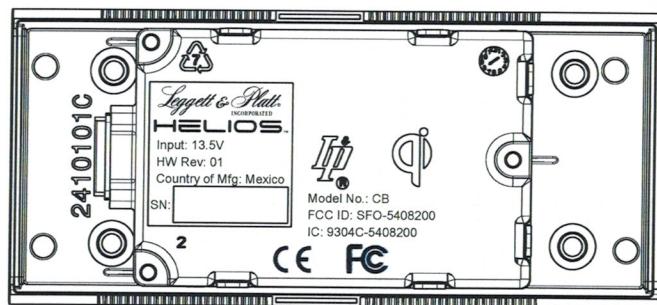
TV



ISO
(NTS)



FV



BV

C	0
S	0
A	0
R	0

GENERAL NOTES	
EXCEPTING BY YELLOWING UNLESS OTHERWISE NOTED.	
PLASTIC: SURF. FLASH OR BURR MARKS SHALL BE PERMISSIBLE WITHIN PRINT TOLERANCE. MAXIMUM HEIGHT TO 20% .001 IN. UNLESS OTHERWISE NOTED. ALLOWABLE DRAFT ANGLE IS 1:20. MAX. UNLESS OTHERWISE NOTED. PRODUCTION QUALITY APPROVAL PARTS TO HAVE EXHAUSTIVE MARKING. LOCATION OF PARTING LINE, GATES, RIBS/ROOT PINS, TOLERANCE REPAIRS & CHANGES MUST BE APPROVED BY L&P ENG.	
METAL: NO CUTTING, DRILL, MIST, REWORK, COYR, WOOD, AND ANY OTHER ABNORMAL SURFACE DAMAGE. PLASTIC LAMINATION FILM ALLOWED: MARK SHOULD NOT EXCEED 20% OF AREA. TOLERANCE OR BE REPERCUSSIVE TO OPERATOR SAFETY UNLESS OTHERWISE NOTED. ALL BEND RADIUS TO BE TOLERANCE OF MATERIAL.	
NON METAL COMPONENTS AND MATERIALS ONLY ARE TO MEET REQUIREMENTS OF PPS/ISO.	
PRODUCTION NOT TO BE COMPLETED UNTIL SAMPLE OF PRODUCTION TOOLING HAS BEEN RELEASED. AN INITIAL SAMPLE INSPECTION REPORT MUST BE SUBMITTED. BEFORE THE FIRST DELIVERY OF PRODUCTION PARTS FOR A CHANGE OF SUPPLIER, PRODUCTION TO TOOLING, OR REIFICATION IN PRODUCTION TECHNOLOGY AND A CHANGE OF PRODUCTION SITE THE QUALITY CONTROL AND ENGINEERING DEPARTMENTS MUST BE INFORMED. L&P WILL DECIDE ON THE BEST INITIAL SAMPLE.	
THIS IS A 100% CAD GENERATED PART. THE CAD DATA AND TRUE DIMENSIONS FOR THIS PART FOR ANY EXISTING DIMENSIONS ON THE DETAILED DRAWING, REFER TO DATA MODEL FOR MORE INFORMATION. THE TOLERANCES FOR DIMENSIONS TAKEN OFF THE DATA MODEL ARE EQUAL TO A DIMENSION WITH 2 DECIMAL PLACES.	
EXCEPTING THE TOLERANCE IN ACCORDANCE WITH ASME Y14.5-1994.	
- CRITICAL CHARACTERISTICS - VARIABLE DATA REQUIRED WITH 1.00 CPK SHORT TERM, 1.33 CPK LONG TERM.	
- SPECIAL CHARACTERISTICS - VARIABLE DATA REQUIRED, CONTROL PLAN CHECK DURING PRODUCTION.	
- ATTRIBUTIVE CHARACTERISTICS - ATTRIBUTIVE DATA REQUIRED, CONTROL PLAN CHECK DURING PRODUCTION.	
REGULATORY STANDARDS.	

A		CR14112		INITIAL RELEASE		MT		13MAR13			
REV..LEV..		ECP		DESCRIPTION				NAME		DATE	
 AUTOMOTIVE GROUP NORTH AMERICA		GENERAL TOLERANCE:		MAT. SPEC.:		 THIRD ANGLE PROJ.		SCALE:			
		LINEAR ± 0.5 ANGULAR $\pm 1^\circ$		-				1:1			
		 CATIA		DESCRIPTION:				REFER TO ECP DOCUMENT FOR FINAL APPROVAL SIGNATURES		SIZE:	
CHIRAGING MODULE/ UPPER TRAY				-C-							
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