





EMI -- TEST REPORT

- FCC Part 15.249 -

Test Report No. : T33893-01-07HS

03. August 2010

Date of issue

Type / Model Name : PRA35

Product Description : Laser detector with radio remote control

Applicant : Hilti AG

Address : Feldkirchnerstrasse 100

9494 SCHAAN, LICHTENSTEIN

Manufacturer : HILLOS GmbH

Address : 07745 JENA, GERMANY

Prüssingstrasse 41

Licence holder : Hilti AG

Address : Feldkirchnerstrasse 100

9494 SCHAAN, LICHTENSTEIN

Test Result according to the standards listed in clause 1 test standards:

POSITIVE



The test report merely corresponds to the test sample. It is not permitted to copy extracts of these test results without the written permission of the test laboratory.



Contents

1 TEST STANDARDS	<u> </u>
2 SUMMARY	4
3 EQUIPMENT UNDER TEST	5_
3.1 Photo documentation of the EUT	5
3.2 Power supply system utilised	8
3.3 Short description of the equipment under test (EUT)	8
4 TEST ENVIRONMENT	9
4.1 Address of the test laboratory	9
4.2 Environmental conditions	9
4.3 Statement of the measurement uncertainty	9
4.4 Measurement protocol for FCC	10
4.5 Determination of worst case measurement conditions	11
5 TEST CONDITIONS AND RESULTS	12
5.1 Conducted emissions	12
5.2 Radiated emission of the fundamental wave	12
5.3 Spurious emissions radiated	15
5.4 20 dB bandwidth	20
5.5 Antenna application	22
5.6 Receiver radiated emissions	23
6 USED TEST EQUIPMENT AND ACCESSORIES	26



1 TEST STANDARDS

The tests were performed according to following standards:

FCC Rules and Regulations Part 15, Subpart A - General (October, 2009)

Part 15, Subpart A, Section 15.31 Measurement standards

Part 15, Subpart A, Section 15.33 Frequency range of radiated measurements

Part 15, Subpart A, Section 15.35 Measurement detector functions and bandwidths

FCC Rules and Regulations Part 15 Subpart B - Unintentional Radiators (October, 2009)

Part 15, Subpart B, Section 15.107 AC Line conducted emissions

☐ Class A device ☐ Class B device

Part 15, Subpart B, Section 15.109 Radiated emissions, general requirements

Part 15, Subpart B, Section 15.111 Antenna power conduction

FCC Rules and Regulations Part 15, Subpart C - Intentional Radiators (October, 2009)

Part 15, Subpart C, Section 15.205 Restricted bands of operation

Part 15, Subpart C, Section 15.207 Conducted limits

Part 15, Subpart C, Section 15.209 Radiated emission limits, general requirements

Part 15, Subpart C, Section 15.249 Operation within the bands 902 - 929 kHz, 2400 - 2483.5 MHz,

5725 - 5875 MHz, and 24.0 - 24.25 GHz

ANSI C63.4: 2003 Methods of Measurement of Radio-Noise Emissions from Low-

Voltage Electrical and Electronic Equipment in the Range of 9 kHz

to 40 GHz.

ANSI C95.1:1992 IEEE Standard for Safety Levels with respect to Human Exposure

to Radio Frequency Electromagnetic Fields, 3 kHz to 300 GHz

CISPR 16-4-2: 2003 Uncertainty in EMC measurement

CISPR 22: 2005 Information technology equipment

EN 55022: 2006

File No. T33893-01-07HS, page 3 of 26



2 SUMMARY

GENERAL REMARKS:

FINAL ASSESSMENT:

The EUT is equipped with a RF transceiver operating within the 2.4 GHz ISM band that enables the user to control the whole alignment system remotely.

The equipment under test fulfills	the EMI requirements cited in clause 1 test standards.	
Date of receipt of test sample	: acc. to storage records	
Testing commenced on	: 26 June 2010	
Testing concluded on	: 30 June 2010	
Checked by:	Tested by:	
Thomas Weise	Hermann Smetana	

Dipl. Ing.(FH)

Laboratory Manager

Dipl.-Ing.(FH)

Radio Expert



3 EQUIPMENT UNDER TEST

3.1 Photo documentation of the EUT

External view:

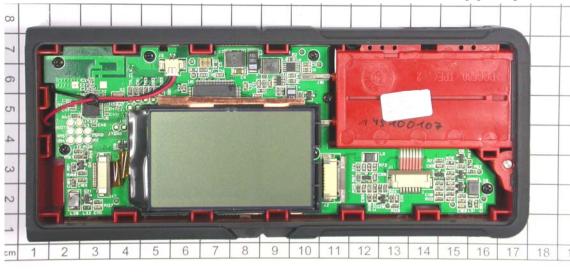


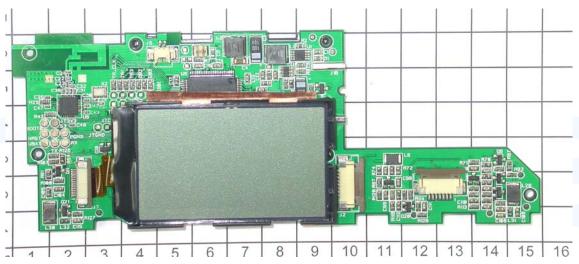


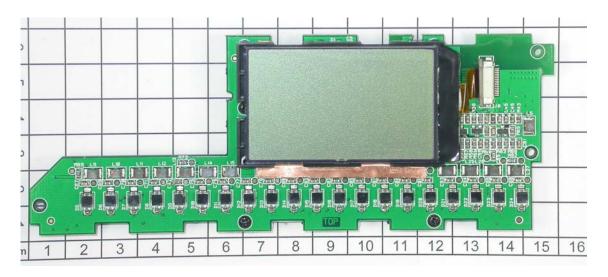


Internal view:



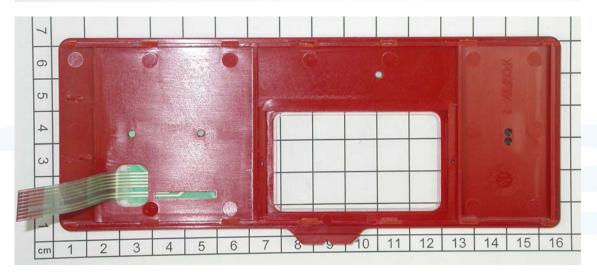














3.2 Power supply system utilised

Power supply voltage : 2 * 1.5 VDC MIGNON battery

3.3 Short description of the equipment under test (EUT)

The EUT is a laser detector with transceiver for radio remote control. The function of the EUT can be controlled by a radio remote controller operating at 2405 MHz.

Number of tested samples: 1 pc for TX continuous, 1 pc for RX and 1 pc with max duty cycle Serial number: Prototype **EUT** operation mode: The equipment under test was operated during the measurement under the following conditions:

- TX continuous mode at 2405 MHz				
- RX mode				

Model .

EUT configuration:

(The CDF filled by the applicant can be viewed at the test laboratory.)

The following peripheral devices and interface cables were connected during the measurements:

-	iviouei .	
	 Model:	
-	Model:	



4 TEST ENVIRONMENT

4.1 Address of the test laboratory

mikes-testingpartners gmbh Ohmstrasse 2-4 94342 STRASSKIRCHEN GERMANY

4.2 Environmental conditions

During the measurement the enviror	nmental conditions were within the listed rang	jes:
Temperature:	15-35 ° C	
Humidity:	30-60 %	
Atmospheric pressure:	86-106 kPa	

4.3 Statement of the measurement uncertainty

The data and results referenced in this document are true and accurate. The reader may notice that tolerances within the calibration of the equipment and facilities may cause additional uncertainty. The measurement uncertainty is calculated for all measurements listed in this test report acc. to CISPR 16-4-2 "Uncertainties, statistics and limit modelling — Uncertainty in EMC measurement" and documented in the mikes-testingpartners gmbh quality system acc. to DIN EN ISO/IEC 17025. For all measurements shown in this report, the measurement uncertainty of the test laboratory, mikes-testingpartners gmbh, is below the measurement uncertainty as defined by CISPR. Therefore, no special measures must be taken into consideration with regard to the limits according to CISPR. Furthermore, component diversity and modifications in production processes may result in additional deviation. If necessary, refer to the test lab for the actual measurement uncertainty for specific tests. The manufacturer has the sole responsibility of continued compliance of the EUT.

File No. T33893-01-07HS, page 9 of 26

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4.4 Measurement protocol for FCC

4.4.1 GENERAL INFORMATION

4.4.1.1 <u>Test methodology</u>

Conducted and radiated disturbance testing is performed according to the procedures set out by the International Special Committee on Radio Interference (CISPR) Publication 22, European Standard EN 55022 as shown under section 1 of this report.

4.4.1.2 Justification

The equipment under test (EUT) is configured in a typical user arrangement in accordance with the manufacturer's instructions. A cable is connected to each available port and either terminated with a peripheral using the appropriate impedance characteristic or left unterminated. Where appropriate, cables are manually manipulated with respect to each other thus obtaining maximum disturbances from the unit.

4.4.2 DETAILS OF TEST PROCEDURES

General Standard information

The test methods used comply with CISPR Publication 22, EN 55022 - "Information technology equipment - Radio disturbance characteristics - Limits and methods of measurement" and with ANSI C63.4 - "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz". In compliance with 47 CFR Part 15 Subpart A, Section 15.38 testing for FCC compliance may be achieved by following the procedures set out in ANSI C63.4 and applying the CISPR 22 limits.

4.4.3 Conducted emission

Description of measurement

The final level, expressed in $dB_{\mu}V$, is arrived at by taking the reading directly from the EMI receiver. This level is compared directly to the FCC limit or to the CISPR limit.

To convert between $dB\mu V$ and μV , the following conversions apply:

 $dB\mu V = 20*log(\mu V);$ $\mu V = 10^(dB\mu V/20);$

Conducted emissions on the 50 Hz and/or 60 Hz power interface of the EUT are measured in the frequency range of 150 kHz to 30 MHz. The measurements are performed using a receiver, which has CISPR characteristic bandwidth and quasi-peak detection and a Line Impedance Stabilization Network (LISN) with $50\Omega/50~\mu$ H (CISPR 16) characteristics. Table top equipment is placed on a non-conducting table 80 centimetres above the floor and is positioned 40 centimetres from the vertical ground plane (wall) of the screen room. If the minimum limit margin of a peak mode measurement appears to be less than 20 dB, the emissions are remeasured using a tuned receiver with quasi-peak and average detection and recorded on the data sheets.



4.4.4 Radiated emission (electrical field 30 MHz - 1 GHz)

Description of measurement

Spurious emissions from the EUT are measured in the frequency range of 30 MHz to 1000 MHz using a tuned receiver and appropriate broadband linearly polarised antennas. Measurements between 30 MHz and 1000 MHz are made with 120 kHz/6 dB bandwidth and quasi-peak detection. Table top equipment is placed on a 1.0 X 1.5 m non-conducting table 80 centimetres above the ground plane. Floor standing equipment is placed directly on the turntable/ground plane. The setup of the equipment under test is established in accordance with ANSI C63.4.The interface cables that are closer than 40 centimetres to the ground plane are bundled in the center in a serpentine fashion so that they are at least 40 centimetres from the ground plane. Cables to simulators/testers (if used in this test) are routed through the center of the table and to a screened room located outside the test area. The antenna is positioned 3, 10 or 30 meters horizontally from the EUT and is repeated vertically. To locate maximum emissions from the test sample the antenna is varied in height from 1 to 4 meters and the EUT is rotated 360 degrees.

The final level in $dB\mu V/m$ is calculated to add on the reading from the EMI receiver ($dB\mu V$) the antenna and cable loss factor. The FCC or CISPR limit is subtracted from this result in order to provide the limit margin listed in the measurement protocol.

The resolution bandwidth setting:

30 MHz - 1000 MHz: RBW: 120 kHz

Example:

Frequency	Level	+	Factor	=	Level -	CISPR Limit	Delta
(MHz)	(dBµV)		(dB/m)		(dBµV/m)	(dBµV/m)	(dB)
719.0	75.0	+	32.6	=	107.6 -	110.0	= -2.4

4.4.5 Radiated emission (electrical field 1 GHz - 40 GHz)

Description of measurement

Radiated emissions from the EUT are measured in the frequency range 1 GHz up to the maximum frequency as specified in 47 CFR Part 15, Subpart A, Section 15.33, using a spectrum analyser and appropriate linearly polarized antennas. Table top equipment is placed on a 1.0 X 1.5 metre non-conducting table 80 centimetres above the ground plane. Floor standing equipment is placed directly on the turntable/ground plane. The setup of the equipment under test is following set out in ANSI C63.4. The interface cables that are closer than 40 centimetres to the ground plane are bundled in the center in a serpentine fashion so they are at least 40 centimetres from the ground plane. Cables to simulators/testers (if used in this test) are routed through the center of the table and to a screened room located outside the test area. Measurements are made in both the horizontal and vertical polarization planes in a fully anechoic room using a spectrum analyser set to max peak detector function and a resolution 1 MHz and video bandwidth 3 MHz for peak and 10 Hz for average measurement. The conditions determined as worst case will then be used for the final measurements. When the EUT is larger than the beam width of the measuring antenna it will be moved over the surface for the four sides of the equipment. Where appropriate, the test distance may be reduced in order to detect emissions under better uncertainty and are calculated at the specified test distance.

4.5 Determination of worst case measurement conditions

Measurements have been made in all three orthogonal axes and the settings of the EUT were changed to locate at which position and at what setting of the EUT are the maximum of the emissions radiated. For the further measurement the EUT is set in X position. The RF power is not adjustable.



5 TEST CONDITIONS AND RESULTS

5.1 Conducted emissions

For test instruments and accessories used see section 6 Part A 4.

5.1.1 Description of the test location

Test location: NONE

Remarks: Not applicable, the EUT has no AC mains connections.

5.2 Radiated emission of the fundamental wave

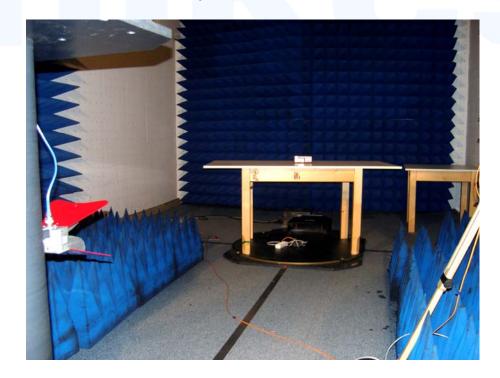
For test instruments and accessories used see section 6 Part CPR 3.

5.2.1 Description of the test location

Test location: Anechoic Chamber A2

Test distance: 3 metres

5.2.2 Photo documentation of the test set-up



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File No. **T33893-01-07HS**, page **12** of **26**

Rev. No. 1.1, 13.4.2010



5.2.1 Applicable standard

According to FCC Part 15C, Section 15.249(a):

The field strength of emissions from intentional radiators operated within these frequency bands shall comply with the effective limits.

5.2.2 Description of Measurement

The radiated emission of the fundamental wave from the EUT is measured using a spectrum analyser and appropriate linear polarized antennas.

Analyser settings:

Peak measurement: RBW: 1 MHz VBW: 1 MHz Detector: Max peak AV measurement: RBW: 1 MHz VBW: 10 Hz Detector: Max peak

5.2.3 Test result

PK value:

Frequency	Reading level PK	Bandwidth	Correction factor	Corrected level PK	Corrected level AV	Limit AV	Delta
(MHz)	(dBµV)	(kHz)	(dB/m)	dB(μV/m)	dB(μV/m)	dB(μV/m)	(dB)
2405	106.9	1000	-9.9	97.0		94	-5.6

AV value:

Frequency	Reading	Bandwidth	Correction	Corrected	Corrected	Limit AV	Delta
	level AV		factor	level PK	level AV		
(MHz)	(dBµV)	(kHz)	(dB/m)	dB(μV/m)	dB(μV/m)	dB(μV/m)	(dB)
2405	52.2	1000	-9.9		42.3	94	-51.7

Average-Limit according to FCC Part 15C, Section 15.249(a):

Frequency	Field strength of fundamental				
(MHz)	(mV/m)	dB(μV/m)			
902 - 928	50	94			
2400 - 2483.5	50	94			
5725-5875	50	94			
24000 - 24250	250	108			

Peak-Limit according to FCC Part 15C, Section 15.249(e):

However the peak field strength shall not exceed the maximum permitted average limit by more than 20 dB.

The requirements are **FULFILLED**.

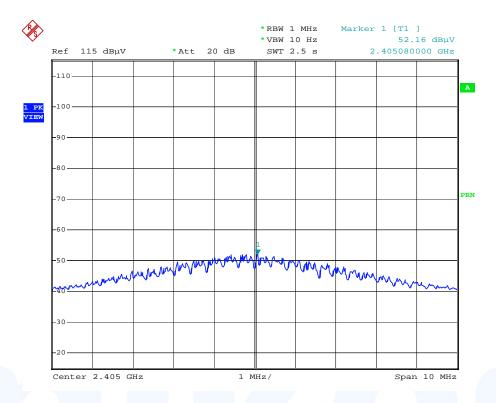
Remarks: For detailed test result please refer to following test protocols.

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5.2.4 Testprotocol





5.3 Spurious emissions radiated

For test instruments and accessories used see section 6 Part SER1, SER 2, SER 3.

5.3.1 Description of the test location

Test location: OATS 1

Test location: Anechoic Chamber A2

Test distance: 3 metres

5.3.2 Photo documentation of the test set-up

OATS1 (9 kHz - 30 MHz)



OATS1 (30 - 1000 MHz)

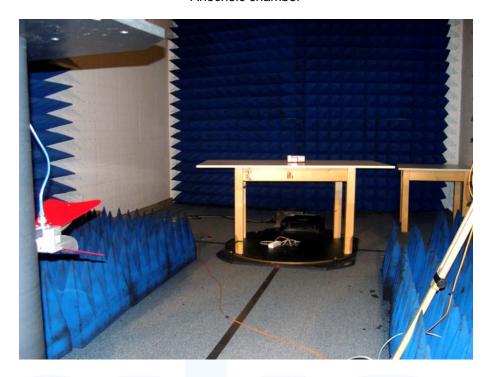


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Rev. No. 1.1, 13.4.2010



Anechoic chamber



5.3.3 Applicable standard

According to FCC Part 15C, Section 15.249 (d):

Emission radiated outside of the specified frequency bands, except harmonics, shall be attenuated by at least 50 dB below the level of the fundamental or to the general radiated limit in FCC Part 15C, Section 15.209, whichever is the lesser attenuation.

5.3.4 Description of Measurement

The radiated emissions from the EUT are measured in the frequency range of 9 kHz to 1000 MHz using a tuned receiver and appropriate broadband linearly polarized antennas. The set up of the EUT will be in accordance to ANSI C63.4. In the frequency range above 1 GHz a spectrum analyser is used with appropriate linear polarized antennas. If the emission level in peak mode complies with the average limit then testing will be stopped and peak values of the EUT will be reported, otherwise, the emission will be measured in average mode again and reported. During the test, the EUT was set into continuous transmitting mode modulated.

Instrument settings:

9 kHz - 150 kHz RBW: 200 Hz 150 kHz - 30 MHz RBW: 9 kHz 30 MHz - 1000 MHz: RBW: 120 kHz 1000 MHz - 25 GHz RBW: 1 MHz

5.3.5 Test result f < 1 GHz

Channel 1

Frequency	Reading	RBW	Correction	Corrected	Limit	Delta
	level QP		factor	level QP		
(MHz)	(dBµV)	(kHz)	(dB/m)	dB(μV/m)	dB(μV/m)	(dB)
-						

Note: The correction factor includes cable loss and antenna factor.



5.3.6 Test result f > 1 GHz

Channel 1

 111101 1								
Frequency	Level PK	Level AV	Correct. factor	Corrected level PK	Corrected level AV	Limit PK	Limit AV	Delta
(MHz)	(dBµV)	(dBµV)	(dB/m)	dB(μV/m)	dB(μV/m)	dB(μV/m)	dB(μV/m)	(dB)
1882	52.9		-10.7	42.2			54.0	-11.8
2350	54.3		-10.2	44.1			54.0	-9.9
2458	53.7		-9.7	44.0			54.0	-10.0
4800	41.8		3.9	45.7			54.0	-8.3
11621	38.0		13,2	51,2			54.0	-2.8
14892	47.3		5.2	52.5			54.0	-1.5

Limit according to FCC Part 15C, Section 15.209:

Frequency (MHz)	15.209 Limits dB(μV/m)	Measurement distance (m)
0.009 - 0.49	2400/f(kHz)	300
0.49 – 1.705	24000/f(kHz)	30
1.705 – 30.0	30	30
30 - 88	40	3
88 - 216	43,5	3
216 - 960	46	3
Above 960	54	3

Average limit according to FCC Part 15C, Section 15.249(a):

Frequency	Field strength of harmonics			
(MHz)	(μV/m)	dB(μV/m)		
902 - 928	500	54		
2400 - 2483.5	500	54		
5725 - 5875	500	54		
24000 - 24250	2500	68		

The requirements are **FULFILLED**.

Remarks: The measurement was performed from 9 kHz up to the 10th harmonic (25000 MHz). In the range

9 kHz – 30 MHz, 18 GHz – 25 GHz no emission could be detected. For detailed test result

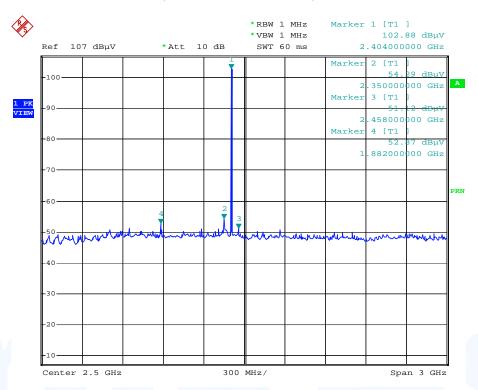
please refer to following test protocols.

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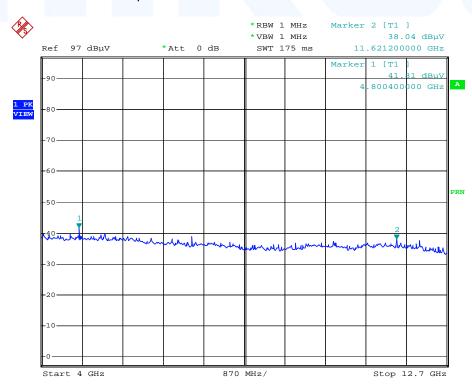


5.3.7 Test protocols

Spurious emissions from 1 to 4 GHz (incl. Fundamental carrier)

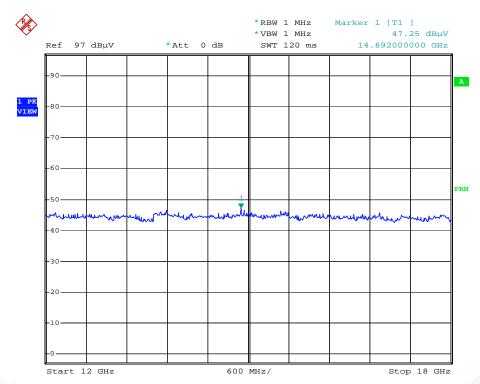


Spurious emissions from 4 to 12 GHz





Spurious emissions from 12 to 18 GHz





5.4 20 dB bandwidth

For test instruments and accessories used see section 6 Part MB.

5.4.1 Description of the test location

Test location: Anechoic Chamber A2

5.4.2 Photo documentation of the test set-up



5.4.3 Applicable standard

According to FCC Part 15, Section 15.215(c):

Intentional radiators operating under the alternative provisions to the general emission limits, as contained in Section 15.217 through Section 15.257, must be designed to ensure that the 20 dB bandwidth of the emission is contained within the frequency band designated in the rule section under which the equipment is operated.

5.4.4 Description of Measurement

The bandwidth is measured at an amplitude level reduced from the reference level by a specified ratio of -20 dB. The reference level is the level of the highest signal amplitude observed from the transmitter at the fundamental frequency. Alternative is the x-dB-down function of the analyser used. The EBW is than directly shown in the marker display. The measurement is performed with normal modulation and a transfer rate means the worst case.

Spectrum analyser settings:

RBW: 100 kHz VBW: 300 kHz Span: 10 MHz Sweep time: 2.5 ms Detector: peak Trace: max hold

File No. **T33893-01-07HS**, page **20** of **26**

Rev. No. 1.1. 13.4.2010



5.4.5 Test result

Operating frequency band	20 dB Bandwidth	Limit 80% bandwidth
(MHz)	(MHz)	
$f_{low} > 2400$	$f_{low} = 2403.408$	> 2401 MHz
f _{high} < 2410	$f_{high} = 2406.308$	< 2409 MHz

80% bandwidth of the permitted band:

2401 MHz - 2409 MHz

Limit according to FCC Part 15C, Section 15.215(c):

If frequency stability is not specified in the regulations, it is recommended that the fundamental emission be kept within the central 80% of the permitted band in order to minimize the possibility of out-of-band operation.

The requirements are **FULFILLED**.

Remarks: For detailed test result please refer to following test protocol.

5.4.6 Test protocol



File No. **T33893-01-07HS**, page **21** of **26**

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5.5 Antenna application

5.5.1 Applicable standard

According to FCC Part 15C, Section 15.203(a):

An intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. The use of a permanently attached antenna or of an antenna that uses a unique coupling to the intentional radiator shall be considered sufficient to comply with the provisions of this Section.

5.5.2 Result

The EUT use an integrated antenna. No other antenna than that furnished by the responsible party or external power amplifier can be applied by a customer.

The antenna of the EUT meets the requirement of FCC Part 15C, Section 15.203 and 15.204.





5.6 Receiver radiated emissions

For test instruments and accessories used see section 6 Part SER2 and SER3.

5.6.1 Description of the test location

Test location: OATS 1

Test location: Anechoic Chamber A2

Test distance: 3 metres

5.6.2 Photo documentation of the test set-up

OATS1 (30 - 1000 MHz)



Anechoic chamber



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Rev. No. 1.1, 13.4.2010



5.6.3 Applicable standard

According to FCC Part 15C, Section 15.109(a):

Except for Class A digital devices, the field strength of radiated emissions from unintentional radiators at a distance of 3 m shall not exceed the given limit.

5.6.4 Description of Measurement

The radiated emissions from the EUT are measured in the frequency range of 30 MHz to 1000 MHz using a tuned receiver and appropriate broadband linearly polarized antennas. In the frequency range above 1 GHz a spectrum analyser is used with appropriate linear polarized antennas. The set up of the EUT will be in accordance to ANSI C63.4. If the emission level in peak mode complies with the average limit then testing will be stopped and peak values of the EUT will be reported, otherwise, the emission will be measured in average mode again and reported. During the test, the EUT was set into continuous transmitting mode modulated.

Instrument settings:

30 MHz – 1000 MHz: RBW: 120 kHz 1000 MHz – 12.5 GHz RBW: 1 MHz

5.6.5 Test result f < 1 GHz

Frequency	Reading	Bandwidth	Correction	Corrected	Corrected Limit	
	level QP		factor	level QP		
(MHz)	(dBµV)	(kHz)	(kHz) (dB/m)		dB(μV/m)	(dB)
- N						300

5.6.6 Test result f >1 GHz

Frequency	Reading	Bandwidth	Corrected Corrected		Limit	Delta	
	level PK		factor	level PK			
(MHz)	(dBµV)	(kHz)	(dB/m)	dΒ(μV/m)	dB(μV/m)	(dB)	
1918	50.5	1000	-10.5	40.0	54.0	-14.0	
4800	46.5	1000	3.9	50.4	54.0	-3.6	

Limit according to FCC Part 15C, Section 15.109:

	Frequency (MHz)	15.109 Limits dB(μV/m)	Measurement distance (m)	
	30-88	40	3	
	88-216	43,5	3	
216-960		46	3	
Above 960		54	3	

The requirements are **FULFILLED**.

Remarks: The measurement was performed from 30 MHz to the 5th harmonic (12500 MHz). For detailed

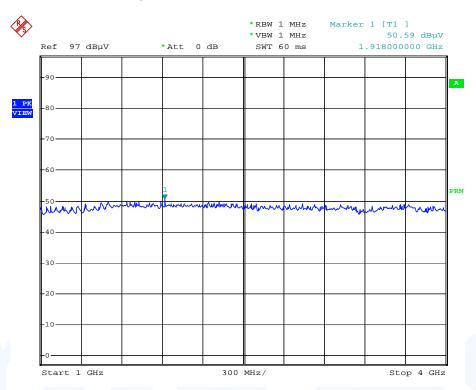
test result please refer to following test protocols.

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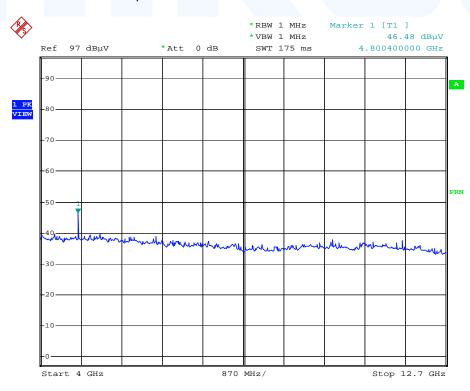


5.6.7 Test protocols

Spurious emissions from 1 to 4 GHz



Spurious emissions from 4 to 12 GHz





FCC ID:SDL-PRA3XR01 6 USED TEST EQUIPMENT AND ACCESSORIES

All test instruments used are calibrated and verified regularly. The calibration history is available on request.

Test ID CPR 3	Model Type FSP 30 AFS4-01000400-10-10P-4 AMF-4F-04001200-15-10P AFS5-12001800-18-10P-6	Equipment No. 02-02/11-05-001 02-02/17-05-003 02-02/17-05-004 02-02/17-06-002	Next Calib. 04/05/2011	Last Calib. 04/05/2010	Next Verif.	Next Verif.
	3117 Sucoflex N-1600-SMA Sucoflex N-2000-SMA	02-02/24-05-009 02-02/50-05-073 02-02/50-05-075	10/02/2011	10/02/2010		
MB	FSP 30 RF Antenna	02-02/11-05-001 02-02/24-05-032	04/05/2011	04/05/2010		
SER 1	FMZB 1516 ESCI S10162-B KK-EF393-21N-16 NW-2000-NB	01-02/24-01-018 02-02/03-05-005 02-02/50-05-031 02-02/50-05-033 02-02/50-05-113	10/11/2010	10/11/2009	15/02/2011	15/02/2010
SER 2	ESVS 30 VULB 9168 S10162-B	02-02/03-05-006 02-02/24-05-005 02-02/50-05-031	11/06/2011 06/05/2011	11/06/2010 06/05/2008	01/10/2010	01/04/2010
	KK-EF393-21N-16 NW-2000-NB	02-02/50-05-033 02-02/50-05-113				
SER 3	FSP 30 AFS4-01000400-10-10P-4 AMF-4F-04001200-15-10P AFS5-12001800-18-10P-6	02-02/11-05-001 02-02/17-05-003 02-02/17-05-004 02-02/17-06-002	04/05/2011	04/05/2010		
	3117 R1 Sucoflex N-1000-SMA Sucoflex N-1600-SMA Sucoflex N-2000-SMA C12-K1K1-157	02-02/24-05-009 02-02/30-09-002 02-02/50-05-072 02-02/50-05-073 02-02/50-05-075 02-02/50-06-001	10/02/2011	10/02/2010	17/02/2011	17/02/2010