

**NOTES: UNLESS OTHERWISE SPECIFIED**

1. MATERIAL: POLYPROPYLENE, RANDOM COPOLYMER, LYONDELL BASELL INDUSTRIES, PRO-FAX RP448S
2. COLOR: BADGER-PCC 66998L OPAQUE GRAY
3. REFER TO CAD MODEL FOR UNSPECIFIED SHAPES, FEATURES, AND DRAFT ANGLES. ALL UNSPECIFIED DIMENSIONS TO MATCH REFERENCED MODEL SHAPES +/- .005 in
4. EXTERIOR SURFACE TEXTURE: SPI B1 POLISH

 5 KEY CHARACTERISTIC 6 SIZE, HEIGHT AND LOCATION OF "CE" MARK ARE PER CAD MODEL FEATURE DESIGN

7. ALL FILLET AND CORNER RADII SHOWN SHARP SHALL BE R.010 MAX EXCEPT AS NOTED

8. NO REGRIND ALLOWED

9. GATE LOCATION AND VESTIGE HEIGHT TO BE MUTUALLY AGREED UPON BY PBL AND TOOLER, SEE SHEET 3

10. GATE VESTIGE: .005" MAX

11. FLASH: .005" MAX

 12 EJECTOR PIN IMPRESSIONS +.000/-003 ALLOWED ON THIS SIDE ONLY 13 IDENTIFY EACH CAVITY/CORE MOLD USING ALPHA/NUMERIC NUMBER SUPPLIED BY PBL

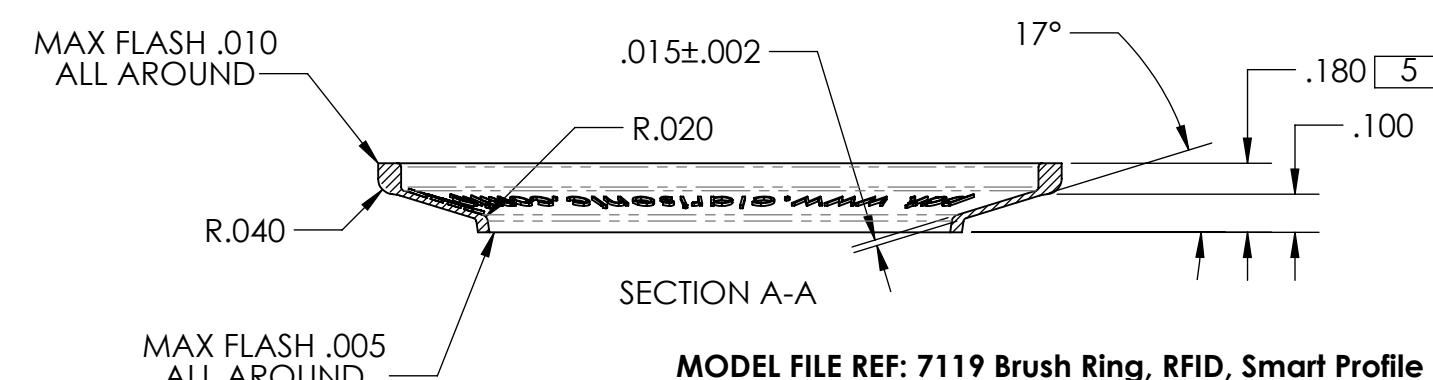
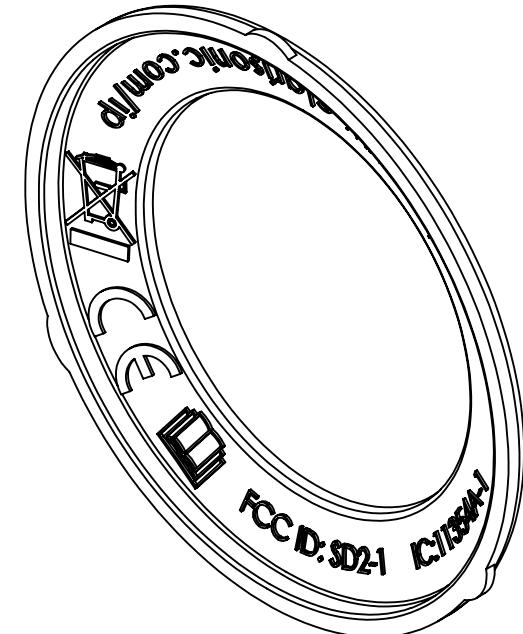
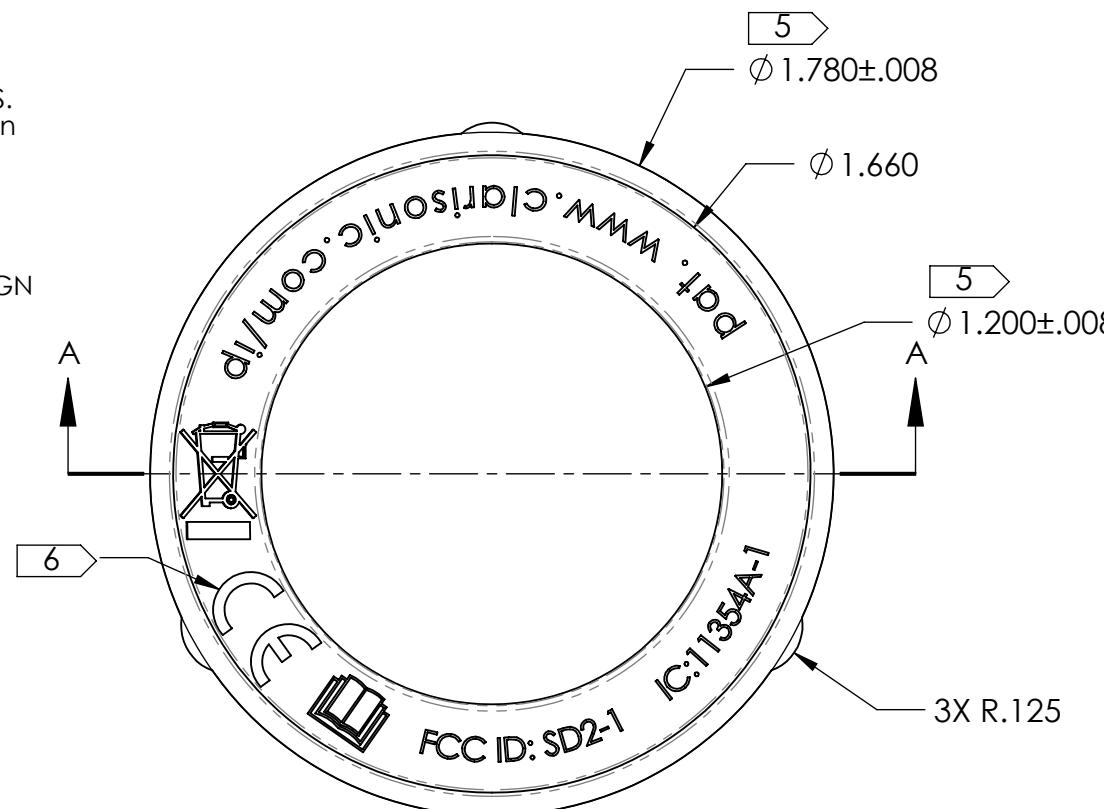
14. QUALITY REQUIREMENT: 70000 PBL GENERAL SUPPLIER REQUIREMENT.

15. PART MUST MEET REQUIREMENTS FOR LEAD FREE, RoHS, AND CA PROP. 65

16. COSMETIC REQUIREMENTS: 70014 PBL COSMETIC INSPECTION PROCEDURE

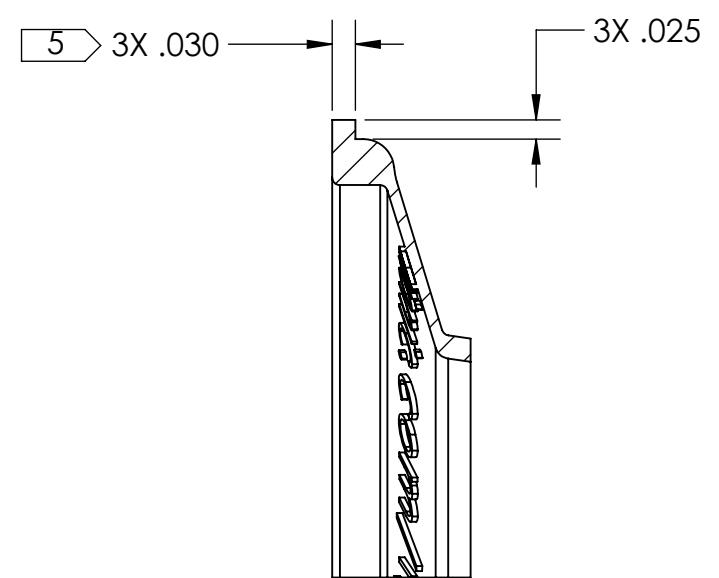
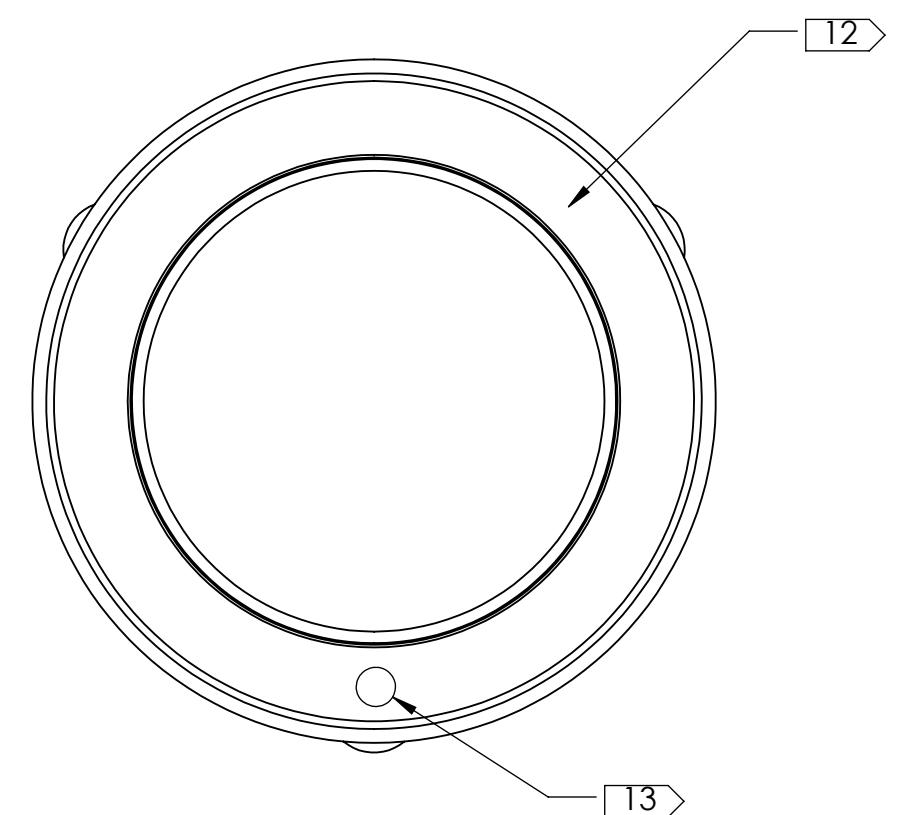
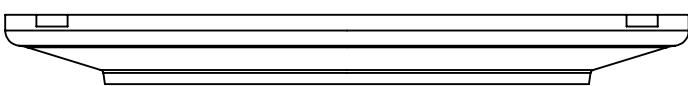
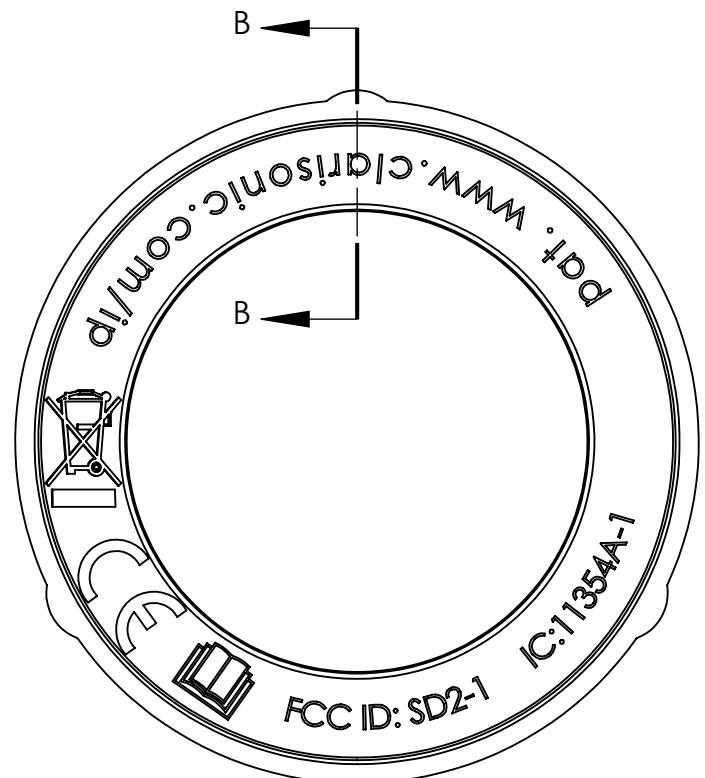
17. GAGES AND FIXTURES USED FOR INSPECTION MUST BE APPROVED BY PBL

18. THE ITEMS DESCRIBED ON THIS DRAWING ARE APPROVED BY PBL CORPORATION, AN ALTERNATE DESIGN OR MATERIAL SHALL NOT BE USED WITHOUT PRIOR TESTING AND WRITTEN APPROVAL BY PBL



MODEL FILE REF: 7119 Brush Ring, RFID, Smart Profile &lt;0009&gt;

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS: .XX ±.03 ± 2° .XXX ±.005 FRACTIONS .XXXX ±.0010 ± 1/32" DO NOT SCALE DRAWING	APPROVALS	DATE	PACIFIC BIOSCIENCE LABS INC. 17275 NE 67th CT, Redmond, Wa 98052 (425)-285-4000		
	DRAWN R.CHAN	12/13/13	TITLE: BRUSH RING FOR RFID		
	CHECKED -	-			
	ENG APPR. R. Chan	12/13/13			
	MATERIAL SEE NOTES				
	FINISH -				
	SIZE B	DWG. NO. 7119	REV A		
	SCALE: -				



SECTION B-B  
SCALE 4 : 1

DRAWN R.CHAN		SIZE <b>B</b>	DWG. NO. <b>7119</b>	REV <b>A</b>
CHECKED	-	SCALE: -		SHEET 2 OF 2