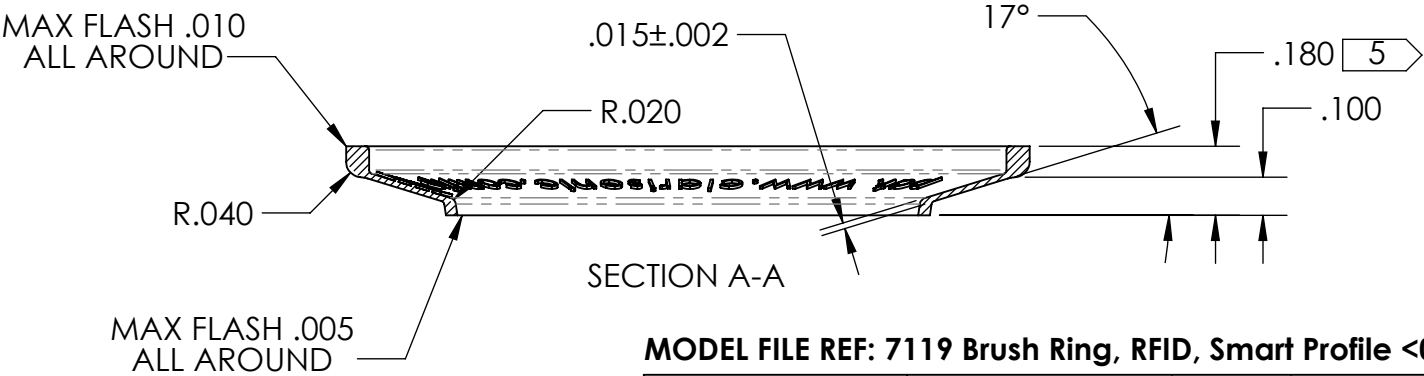
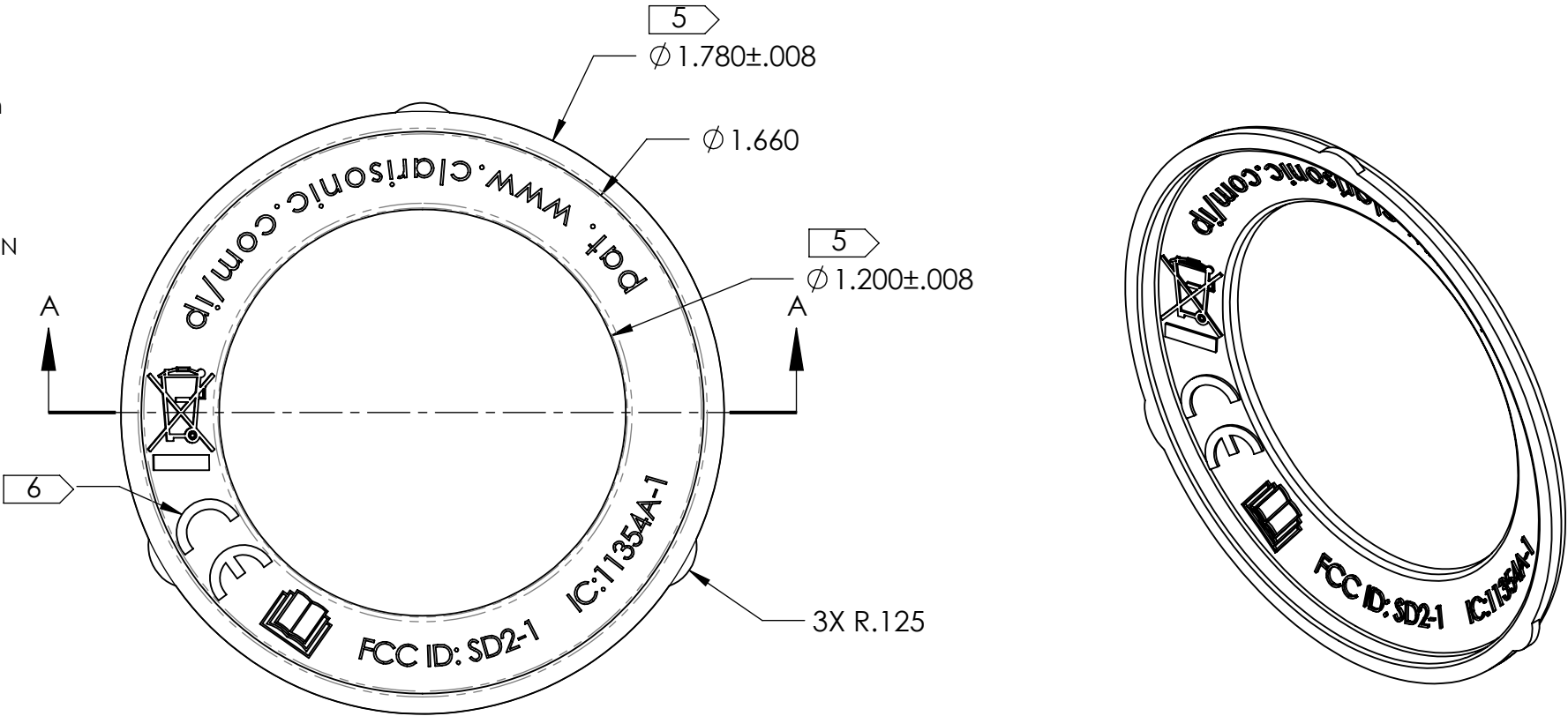


NOTES: UNLESS OTHERWISE SPECIFIED

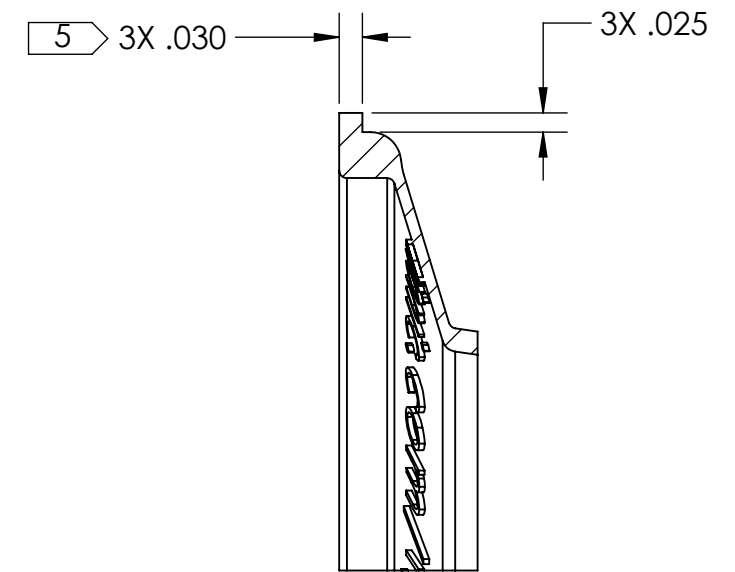
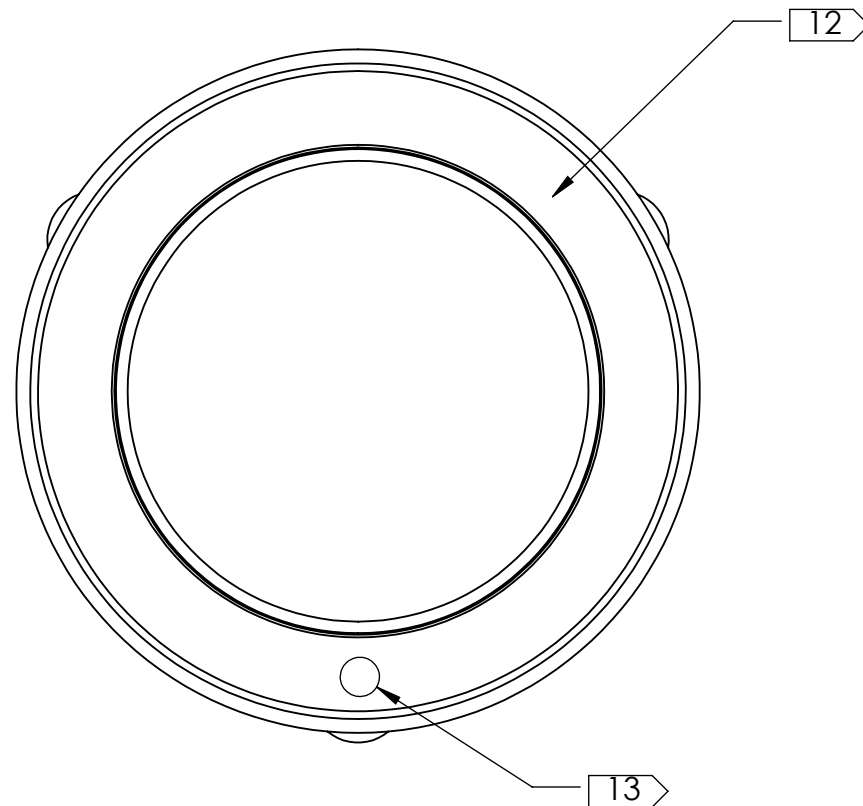
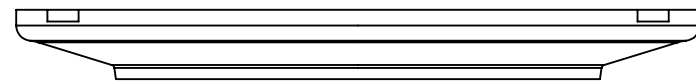
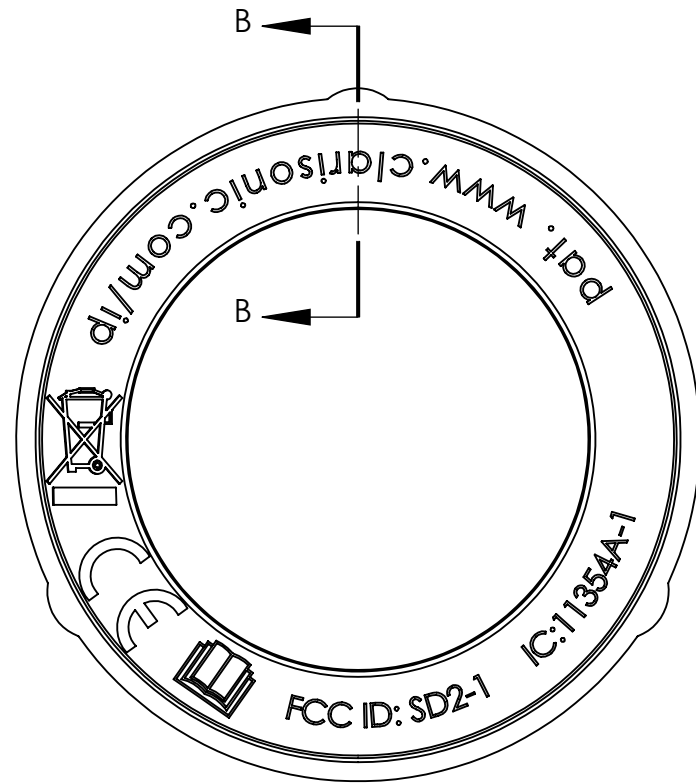
1. MATERIAL: POLYPROPYLENE, RANDOM COPOLYMER, LYONDELL BASELL INDUSTRIES, PRO-FAX RP448S
2. COLOR: BADGER-PCC 66998L OPAQUE GRAY
3. REFER TO CAD MODEL FOR UNSPECIFIED SHAPES, FEATURES, AND DRAFT ANGLES. All UNSPECIFIED DIMENSIONS TO MATCH REFERENCED MODEL SHAPES +/- .005 in
4. EXTERIOR SURFACE TEXTURE: SPI B1 POLISH
- 5>KEY CHARACTERISTIC
- 6>SIZE, HEIGHT AND LOCATION OF "CE" MARK ARE PER CAD MODEL FEATURE DESIGN
7. ALL FILLET AND CORNER RADII SHOWN SHARP SHALL BE R.010 MAX EXCEPT AS NOTED
8. NO REGRIND ALLOWED
9. GATE LOCATION AND VESTIGE HEIGHT TO BE MUTUALLY AGREED UPON BY PBL AND TOOLER, SEE SHEET 3
10. GATE VESTIGE: .005" MAX
11. FLASH: .005" MAX
- 12>EJECTOR PIN IMPRESSIONS +.000/-.003 ALLOWED ON THIS SIDE ONLY
- 13>IDENTIFY EACH CAVITY/CORE MOLD USING ALPHA/NUMERIC NUMBER SUPPLIED BY PBL
14. QUALITY REQUIREMENT: 70000 PBL GENERAL SUPPLIER REQUIREMENT.
15. PART MUST MEET REQUIREMENTS FOR LEAD FREE, RoHS, AND CA PROP. 65
16. COSMETIC REQUIREMENTS: 70014 PBL COSMETIC INSPECTION PROCEDURE
17. GAGES AND FIXTURES USED FOR INSPECTION MUST BE APPROVED BY PBL
18. THE ITEMS DESCRIBED ON THIS DRAWING ARE APPROVED BY PBL CORPORATION, AN ALTERNATE DESIGN OR MATERIAL SHALL NOT BE USED WITHOUT PRIOR TESTING AND WRITTEN APPROVAL BY PBL

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE PER DCO 2889	2/25/2014	AJS



MODEL FILE REF: 7119 Brush Ring, RFID, Smart Profile <0009>

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS: .XX \pm .03 .XXX \pm .005 .XXXX \pm .0010 ANGULAR: \pm 2° FRACTIONS: \pm 1/32" DO NOT SCALE DRAWING	APPROVALS		DATE	PACIFIC BIOSCIENCE LABS INC. 17275 NE 67th CT, Redmond, Wa 98052 (425)-285-4000		
	DRAWN R.CHAN		12/13/13	TITLE: BRUSH RING FOR RFID		
	CHECKED -		-			
	ENG APPR. R. Chan		12/13/13			
	MATERIAL SEE NOTES			SIZE B	DWG. NO. 7119	REV A
FINISH -				SCALE: -		SHEET 1 OF 2



SECTION B-B
SCALE 4 : 1

DRAWN R.CHAN		SIZE B	DWG. NO. 7119		REV A
CHECKED -		SCALE: -		SHEET 2 OF 2	

PACIFIC BIOSCIENCE LABS INC.
17275 NE 67th CT, Redmond, Wa 98052 (425)-285-4000