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|  | INVIVO CORPORATION – PATIENT CARE ASSEMBLY INSTRUCTION CONFIDENTIAL AND PROPRIETARY INFORMATION | |
| Document Title: Assembly Instruction 3160P WECG Wireless Module | | Document Number: A-989803163121-9001 |
| Revision Level: A | ECN Number: TRACE-2975-2008-10-00229 | Page: 10 of 13 |

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| 453564100531 Front Housing | |
| 8.0 Cut M088B 2" Wide Kapton tape to 1.1" and apply to "coffin" as shown to prevent possibility of battery contacts touching the shield assembly. | |
| 9.0 Assemble the 453564100531 Front and 453564100921 Back housings, ensuring that the cable is not pinched , and secure with 4 ea NS49N Screws | |
| 10.0 Orient and assemble 453564123511 Switch Button in 453564100921 Back Housing | |
| 11.0 Remove paper backing, orient and install 453564103151 Overlay within the ridges of the Front Housing |  |
| 12.0 Remove paper backing, orient, and install 453564103161 Overlay within the ridges of the Back Housing |  |
| 13.0 Perform full final functional and RF Tests of unit per XXXXX and package for shipping or stocking to finished goods | |