



INVIVO CORPORATION – PATIENT CARE
ASSEMBLY INSTRUCTION
CONFIDENTIAL AND PROPRIETARY INFORMATION

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453564100531 Front Housing	
8.0 Cut M088B 2" Wide Kapton tape to 1.1" and apply to "coffin" as shown to prevent possibility of battery contacts touching the shield assembly.	
9.0 Assemble the 453564100531 Front and 453564100921 Back housings, <u>ensuring that the cable is not pinched</u> , and secure with 4 ea NS49N Screws	
10.0 Orient and assemble 453564123511 Switch Button in 453564100921 Back Housing	
11.0 Remove paper backing, orient and install 453564103151 Overlay within the ridges of the Front Housing	
12.0 Remove paper backing, orient, and install 453564103161 Overlay within the ridges of the Back Housing	
13.0 Perform full final functional and RF Tests of unit per XXXXX and package for shipping or stocking to finished goods	