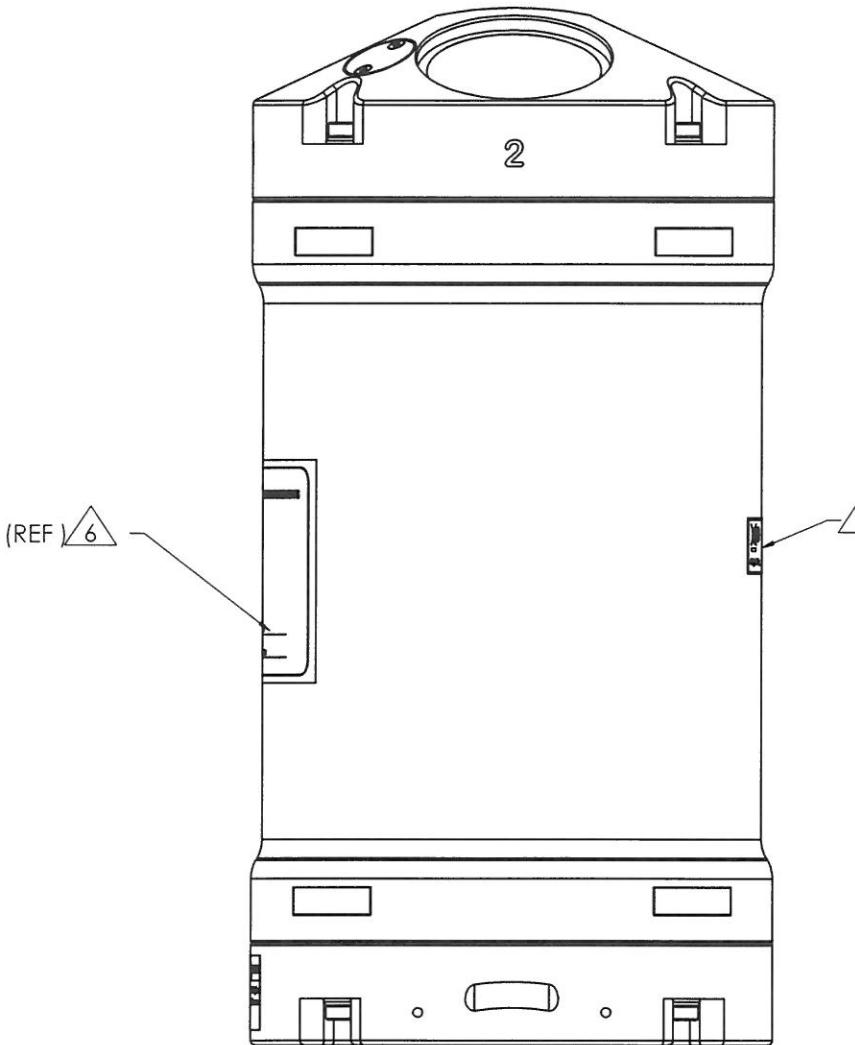


NOTES: UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS AND TOLERANCES ARE IN INCHES PER ASME Y14.5-2009.
2. O-RING AND O-RING GROOVE SHALL BE FREE OF CRACKS, DUST, AND PARTICLES.
3. ALIGN NOTCHES ON XDCR SUBASSY, HOUSING SUBASSY, AND ENDCAP SUBASSY.
4. TORQUE M5X0.7 BOLT TO 15.0 ± 1.0 IN-LB [1.7 ± 0.1 N.m]
5. TORQUE M3X0.5 SCREW TO 4.0 ± 0.5 IN-LB [0.45 ± 0.05 N.m]
6. TRDI LABEL SHALL SHOW MODEL NUMBER AND SERIAL NUMBER PROVIDED WITH WORK ORDER.
7. COMPLIANCE LABEL SHALL SHOW MFG DATE USING YYYY/MM/DD FORMAT IN SPACE PROVIDED.
8. DESCICANT SHALL BE PLACED SUCH THAT IT DOES NOT INTERFERE WITH ELECTRONICS OR CABLES WHEN ENDCAP IS INSTALLED.
9. WIRELESS MODULE AND ANTENNA INSTALLATION:
 - a) PLUG ADAPTER BOARD WI-FI MODULE INTO DSP BOARD
 - b) PLACE ANTENNA PLATFORM ON TOP OF THE ADAPTER BOARD WI-FI MODULE SUCH THAT $\phi 0.070$ " HOLE, LOCATED IN THE CORNER OF THE ANTENNA PLATFORM, IS CLOSEST TO THE CONNECTOR ON THE DSP BOARD.
 - c) SECURE ADAPTER BOARD WI-FI MODULE AND ANTENNA PLATFORM USING M1.6X6mm SCREWS. TWO OF THE SCREWS ARE TO GO THRU ANTENNA PLATFORM, THRU ADAPTER BOARD WI-FI MODULE, AND INTO DSP BOARD. THE SECOND TWO SCREW ARE TO GO THRU ADAPTER BOARD WI-FI MODULE, AND IN TO DSP BOARD. APPLY LOCTITE 222 TO SCREW THREADS.
 - d) PLACE ANTENNA ON TO ANTENNA PLATFORM SUCH THAT CABLE CONNECTION ON THE ANTENNA IS FACING MATING CONNECTION ON ADAPTER BOARD WI-FI MODULE. SECURE SELF-ADHESIVE ANTENNA ON TO ANTENNA PLATFORM BY REMOVING PROTECTIVE BACKING.
 - e) PLUG ANTENNA CABLE INTO ADAPTER BOARD WI-FI MODULE.
 - f) CUT 1" WIDE ONE SIDED TAPE TO 1.5" LONG. REMOVE PROTECTIVE BACKING OFF AND ADHERE TO TOUCH SENSOR BOARD. TRIM OFF EXCESS MATERIAL ALONG TOUCH SENSOR BOARD. CAUTION SHALL BE TAKEN NOT TO DAMAGE THE SENSOR.
 - g) MOUNT TOUCH SENSOR BOARD AS SHOWN.
 - h) INSTALL TERMINAL LUG TO ONE OF THE M3X0.5 NYLON SCREW. FEED THE WIRE THRU THE CONNECTOR CUTOUT OF THE TOUCH SENSOR SHIELD AND SOLDER TO THE CENTER TERMINAL OF THE HEADER ON THE TOUCH SENSOR BOARD.
 - i) TORQUE M3 NYLON SCREW TO 1.2 IN-LB [0.14 N.m].
10. SECURE HOUSING CABLE AND STRAIN RELIEF TO ENDCAP AS SHOWN.
11. REMOVED PER ECO 4026.
12. BATTERY PACK CABLE CONNECTOR SHALL BE LEFT UNPLUGGED
13. CREATE AND AFFIX LABEL ON THE EXTERIOR WALL OF THE EMI SHIELD, BETWEEN BEAM 1&3. THE LABEL WILL SHOW:
LINE1 : PART NUMBER AND CURRENT REVISION
LINE 2: SERIAL NUMBER -WILL BE PROVIDED BY THE WORK ORDER.



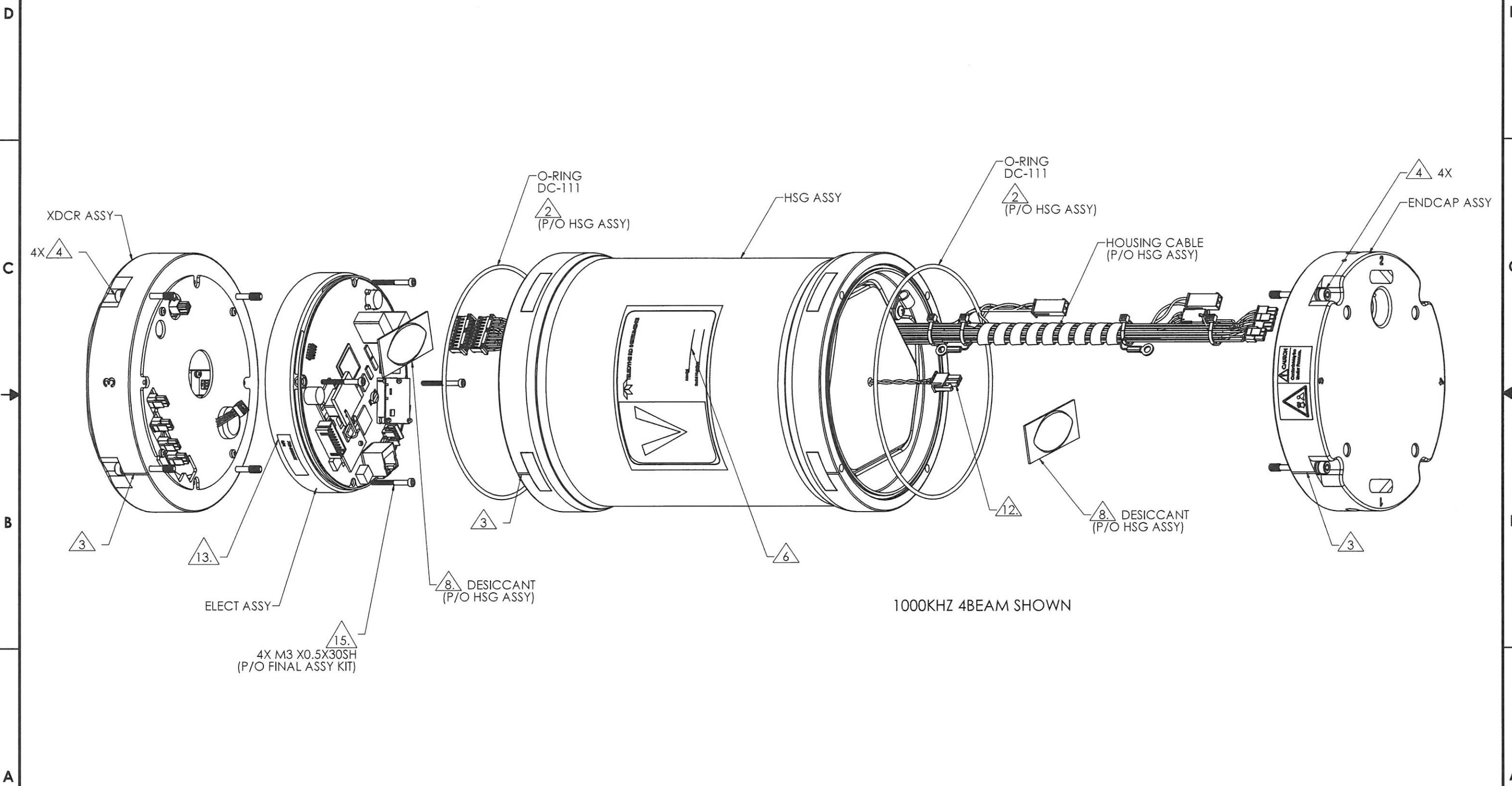
REVISION HISTORY					
ZONE	ECO#	REV	DESCRIPTION	DATE	APPROVED
		XA	DWG CREATED AT THIS REV PROTOTYPE RELEASE	110303	I.GAVRILYUK
		XB	ADDED NOTES 8 THRU 12 6/13/2011SM(IG)	110613	I.GAVRILYUK
		A	PRODUCTION RELEASE		
NOTE 9-C SH3 C7	3817	B	REPLACED #0 WASHERS WITH LOCTITE 222 4/9/2012SM	120410	D.GREENE
SH1& SH2 B8	3856	C	ADDED FLAGNOTE 13.	120515FV	120529
SH2 B7,B8, C7,C8	3883	D	SEPARATE MAIN ELECTRONIC ASSY FROM THE XDCR AND PLACEMENT OF LABEL TO EMI SHIELD 120613FV	120619	D.GREENE
SH3	4026	E	ELEC; CHGD WIFI ENDCAP; ADDED SHIELD TO TOUCH SENSOR 12/19/2012SM	130104	M.EDELHAUSER
SH3	4060	F	UPDATE COMPASS MTG VIEW (ECO 4061) 2/11/2013SM	130212	<i>DSF</i>

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.	CONTRACT NUMBER	TELEDYNE RDInstruments	14020 STOWE DRIVE POWAY CALIFORNIA 92064
		APPROVALS		
DRAWN: S. MESSER	DATE: 110224	REVIEWED: I.GAVRILYUK	TITLE: TOP ASSY, SENTINEL-V WITH BTRY PK, SC ENDCAP	
ENGR/DESIGN: I.GAVRILYUK	DATE: 110303	APPROVED: C.ROSENAU	SIZE: D	CAGE CODE: 9W050
CHECKED: C.ROSENAU	DATE: 110614	APPLIED: M.EDELHAUSER	DWG NO.: 70D-9004	REV: F
DRILLED HOLES:		RELEASED: D.GREENE	DATE: 110617	SCALE: NONE
END ITEM: V-SERIES	NEXT ASSY: USED ON	APPLICATION: DO NOT SCALE DRAWING	RELEASED: D.GREENE	DATE: 110617
DECIMALS: .XX $\pm .01$	ANGLES: $\pm 1.5^\circ$			
TOLERANCES: .XX, .XXX $\pm .005$				
$\phi 0.500$ $+.005$ $-.002$	$\phi .501$ $+.007$ $-.004$			

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REVISION HISTORY		
ZONE	ECO #	REV
SEE SHEET ONE		



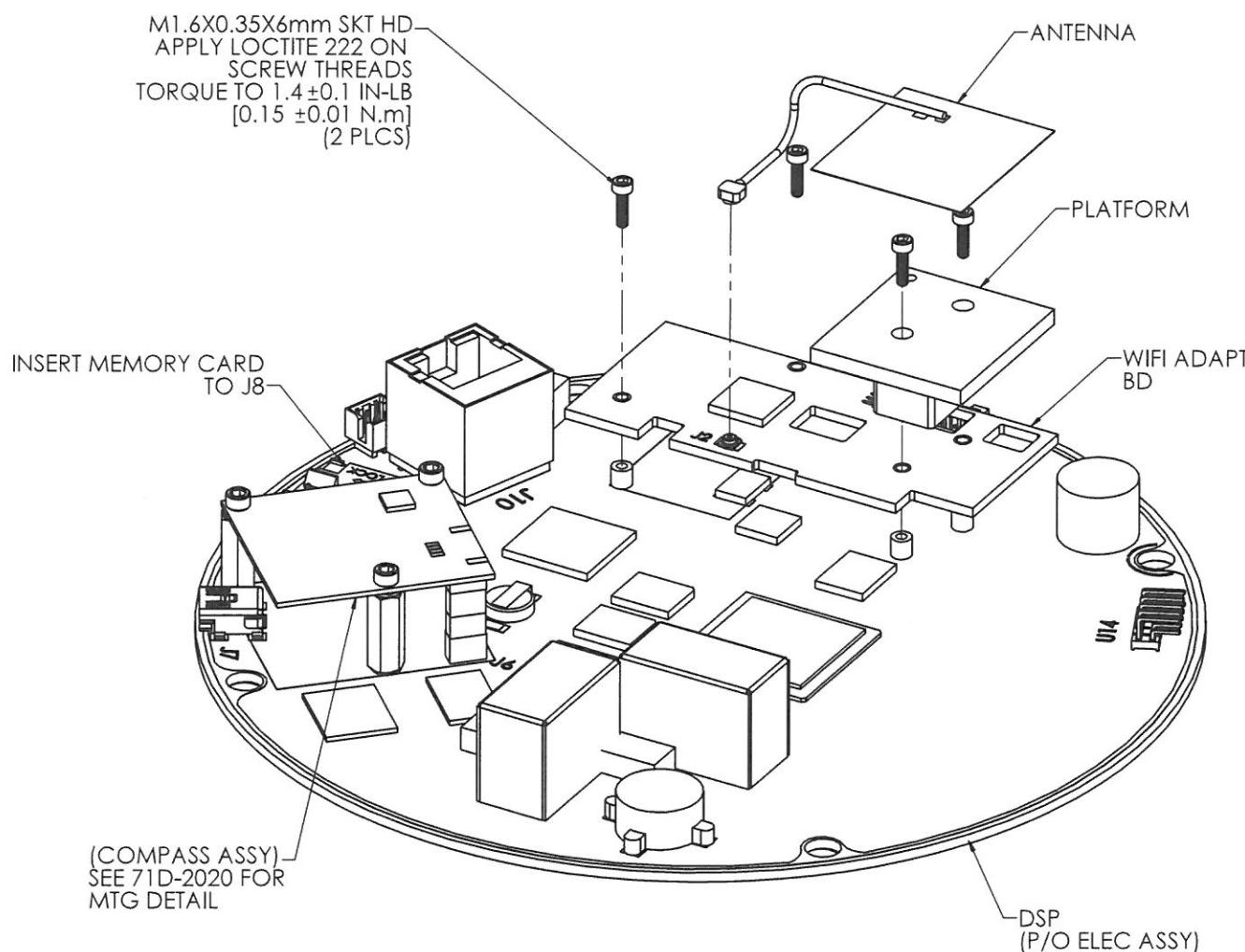
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TOP ASSY, SENTINEL-V WITH BTRY PK, SC ENDCAP			
SIZE	CAGE CODE	DWG NO.	REV
D	9W050	70D-9004	F

ZONE	ECO #	REV	DESCRIPTION	DATE	APPROVED
SEE SHEET ONE					

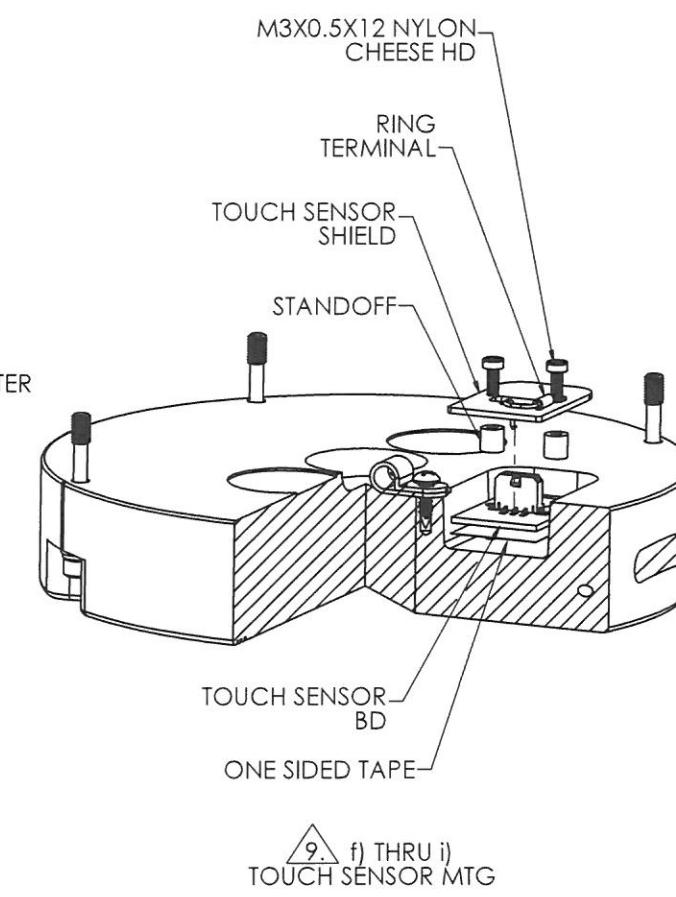
D

D

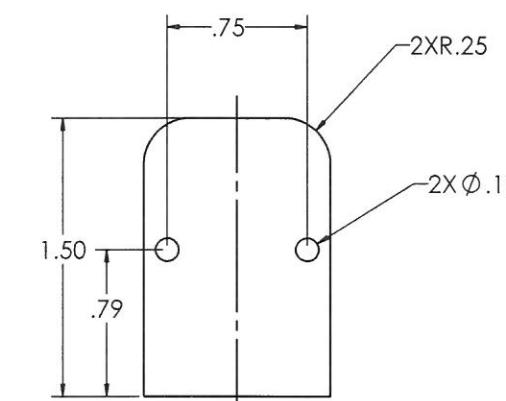


9. a) THRU e)
PARTS INSTALLED ONTO
DSP CIRCUIT BOARD
SCALE: 2/1

WIRELESS OPTION VIEW
AND
MEMORY CARD LOCATION



ENDCAP INTERIOR VIEW



ONE SIDED TAPE
CUT DIMENSION
SCALE: 2/1

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TOP ASSY, SENTINEL-V
WITH BTRY PK, SC ENDCAP
SIZE D CAGE CODE 9W050 DWG NO. 70D-9004
SCALE 1:1 REV F

ZONE	ECO #	REV	DESCRIPTION	DATE	APPROVED
SEE SHEET ONE					

ZONE	ECO #	REV	DESCRIPTION	DATE	APPROVED
SEE SHEET ONE					

ZONE	ECO #	REV	DESCRIPTION	DATE	APPROVED
SEE SHEET ONE					