



## Notes

Torque Settings	
<b>280439</b>	50cNm
<b>280455</b>	30cNm
<b>280442</b>	30cNm
<b>280440</b>	50cNm

## Assembly

1. Fit front button foam seal onto PCB.
2. Fit front cover to rear cover assembly, ensuring top cover and foam seal are located correctly
3. Fit eight plastite screws. Ensure all switch actions are positive.
4. Attach Belt Clip to rear cover. Secure with screw.
5. Affix rear cover label to rear cover.
6. Affix Serial number label to rear cover label.
7. Fix encoder spacers to end of encoder spindles, ensuring the backing paper is removed.
8. Fit Encoder knobs to encoder spindles, pushing firmly home. Confirm correct encoder switch action and ability to turn.
9. Fit Cellcom logo label to circular indent on the lower part of the front cover. Fit in orientation as shown above.

Please refer to 760096 / 760108 Bill of Materials for part descriptions

		TITLE	Cellcom Beltpack Assembly - Screws	SCALE	
		Part No	760096	DRAWN BY	THC
30-09-05		DRG No	760096_2A5	APPROVED BY	
A4	DO NOT SCALE			Issue	5