

## Engineering change

Product: TA-Scope Relay - US Version

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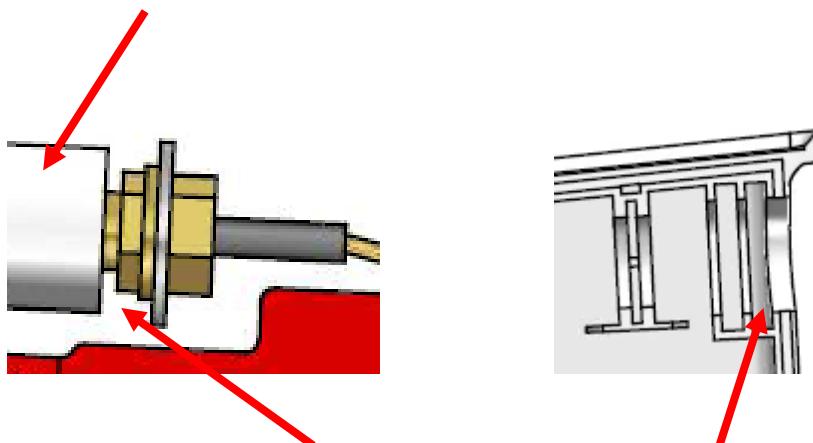
Target: make antenna non removable by user

An **IMI** Company

Step: final assembly

Process:

1. Tighten antenna external collar



2. Fill cavity with epoxy glue (allow glue reflow outside of cavity)

