

Engineering change

Product: TA-Scope Relay - US Version

Product article: 52-199 964

Date: 2014-04-08

Target: make antenna non removable by user

Step: final assembly

TA Hydronics
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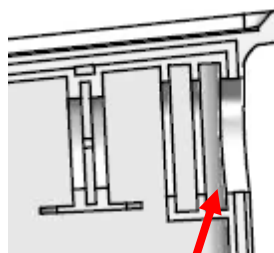
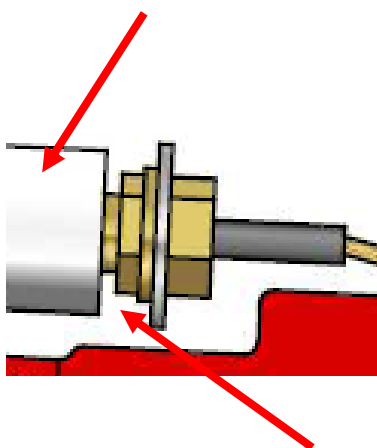
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Process:

1. Tighten antenna external collar



2. Fill cavity with epoxy glue (allow glue reflow outside of cavity)

