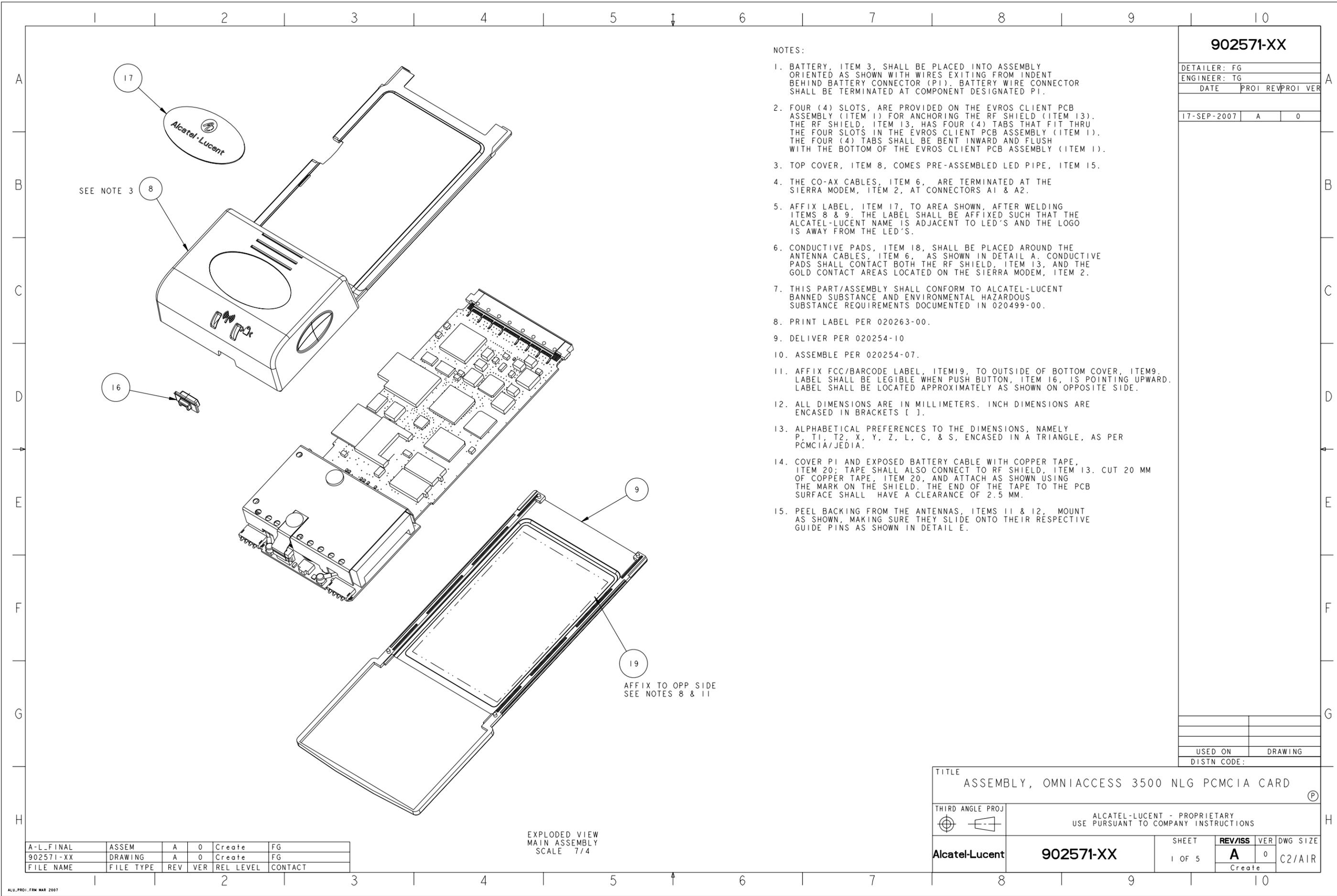


NAME:FGALLO OBJECT:902571-XX_1 DATE:17-Sep-07 17:48:59



NOTES:

1. BATTERY, ITEM 3, SHALL BE PLACED INTO ASSEMBLY ORIENTED AS SHOWN WITH WIRES EXITING FROM INDENT BEHIND BATTERY CONNECTOR (P1). BATTERY WIRE CONNECTOR SHALL BE TERMINATED AT COMPONENT DESIGNATED P1.
2. FOUR (4) SLOTS, ARE PROVIDED ON THE EVROS CLIENT PCB ASSEMBLY (ITEM 1) FOR ANCHORING THE RF SHIELD (ITEM 13). THE RF SHIELD, ITEM 13, HAS FOUR (4) TABS THAT FIT THRU THE FOUR SLOTS IN THE EVROS CLIENT PCB ASSEMBLY (ITEM 1). THE FOUR (4) TABS SHALL BE BENT INWARD AND FLUSH WITH THE BOTTOM OF THE EVROS CLIENT PCB ASSEMBLY (ITEM 1).
3. TOP COVER, ITEM 8, COMES PRE-ASSEMBLED LED PIPE, ITEM 15.
4. THE CO-AX CABLES, ITEM 6, ARE TERMINATED AT THE SIERRA MODEM, ITEM 2, AT CONNECTORS A1 & A2.
5. AFFIX LABEL, ITEM 17, TO AREA SHOWN, AFTER WELDING ITEMS 8 & 9. THE LABEL SHALL BE AFFIXED SUCH THAT THE ALCATEL-LUCENT NAME IS ADJACENT TO LED'S AND THE LOGO IS AWAY FROM THE LED'S.
6. CONDUCTIVE PADS, ITEM 18, SHALL BE PLACED AROUND THE ANTENNA CABLES, ITEM 6, AS SHOWN IN DETAIL A. CONDUCTIVE PADS SHALL CONTACT BOTH THE RF SHIELD, ITEM 13, AND THE GOLD CONTACT AREAS LOCATED ON THE SIERRA MODEM, ITEM 2.
7. THIS PART/ASSEMBLY SHALL CONFORM TO ALCATEL-LUCENT BANNED SUBSTANCE AND ENVIRONMENTAL HAZARDOUS SUBSTANCE REQUIREMENTS DOCUMENTED IN 020499-00.
8. PRINT LABEL PER 020263-00.
9. DELIVER PER 020254-10
10. ASSEMBLE PER 020254-07.
11. AFFIX FCC/BARCODE LABEL, ITEM 19, TO OUTSIDE OF BOTTOM COVER, ITEM 9. LABEL SHALL BE LEGIBLE WHEN PUSH BUTTON, ITEM 16, IS POINTING UPWARD. LABEL SHALL BE LOCATED APPROXIMATELY AS SHOWN ON OPPOSITE SIDE.
12. ALL DIMENSIONS ARE IN MILLIMETERS. INCH DIMENSIONS ARE ENCASED IN BRACKETS [].
13. ALPHABETICAL PREFERENCES TO THE DIMENSIONS, NAMELY P, T1, T2, X, Y, Z, L, C, & S, ENCASED IN A TRIANGLE, AS PER PCMCIA/JEDIA.
14. COVER P1 AND EXPOSED BATTERY CABLE WITH COPPER TAPE, ITEM 20; TAPE SHALL ALSO CONNECT TO RF SHIELD, ITEM 13. CUT 20 MM OF COPPER TAPE, ITEM 20, AND ATTACH AS SHOWN USING THE MARK ON THE SHIELD. THE END OF THE TAPE TO THE PCB SURFACE SHALL HAVE A CLEARANCE OF 2.5 MM.
15. PEEL BACKING FROM THE ANTENNAS, ITEMS 11 & 12, MOUNT AS SHOWN, MAKING SURE THEY SLIDE ONTO THEIR RESPECTIVE GUIDE PINS AS SHOWN IN DETAIL E.

902571-XX

DETAILER: FG
ENGINEER: TG

DATE: 17-SEP-2007 PROI REV PROI VER

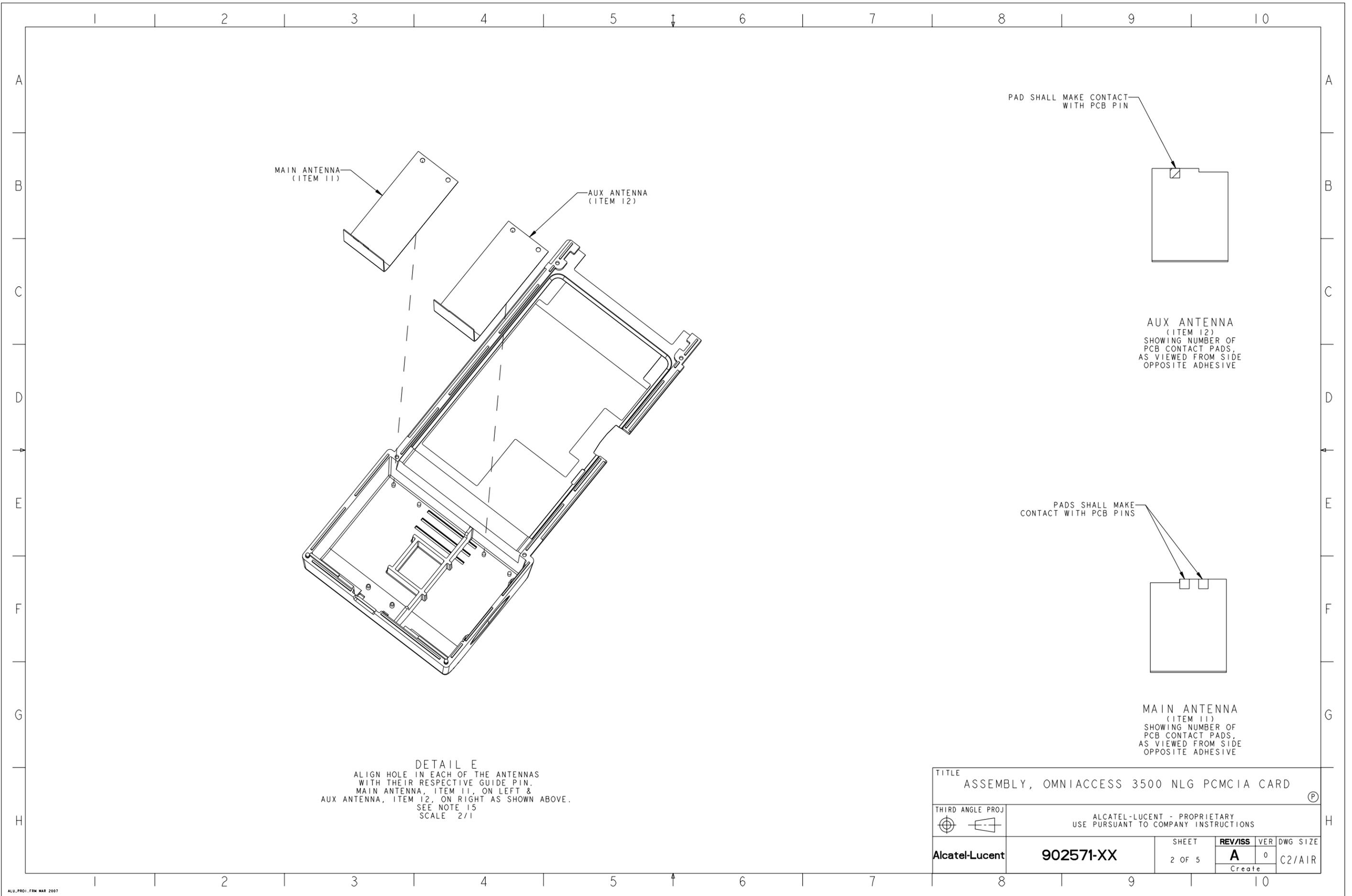
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EXPLODED VIEW
MAIN ASSEMBLY
SCALE 7/4

A-L_FINAL	ASSEM	A	0	Create	FG
902571-XX	DRAWING	A	0	Create	FG
FILE NAME	FILE TYPE	REV	VER	REL LEVEL	CONTACT

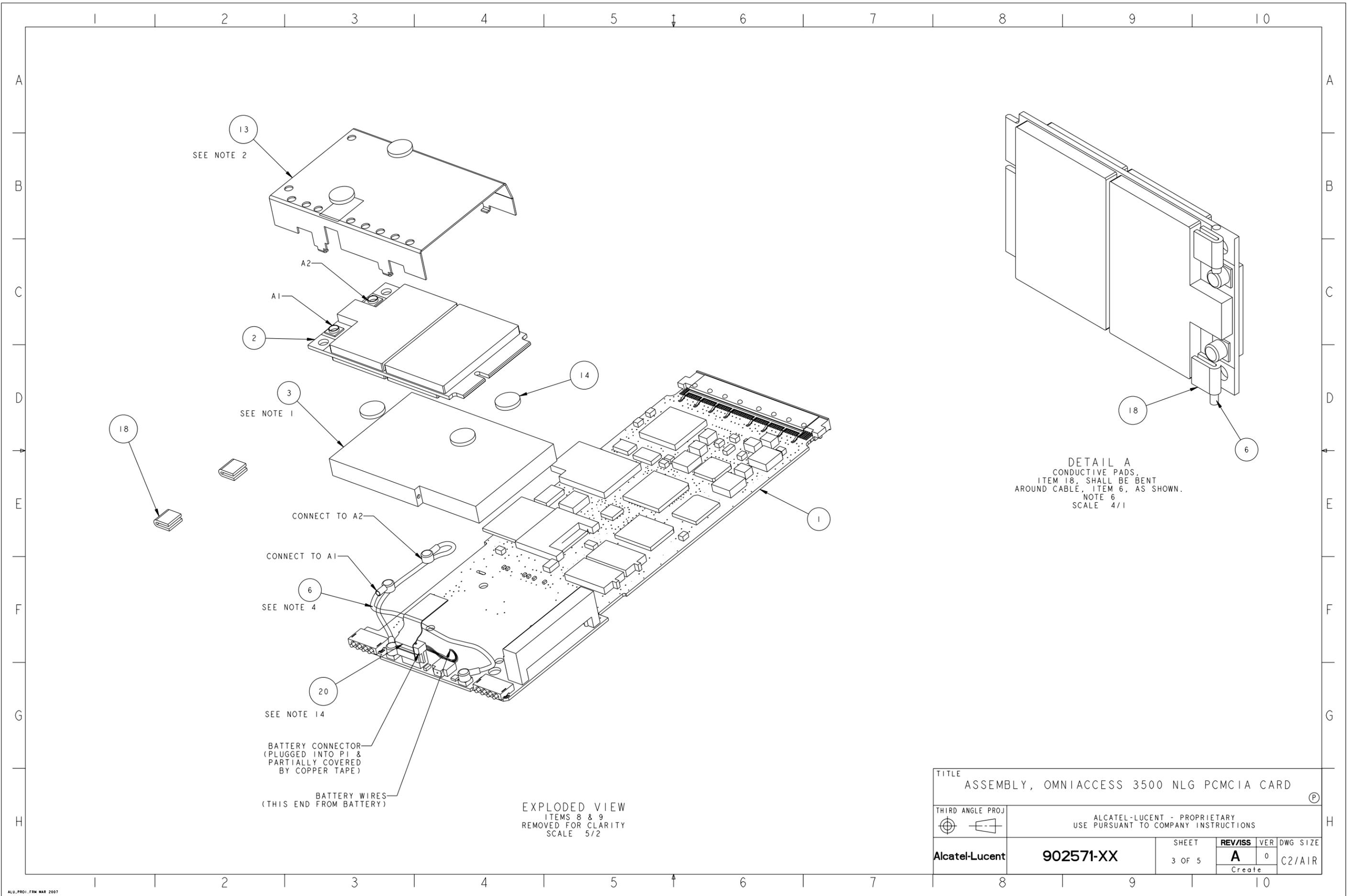
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THIRD ANGLE PROJ					
ALCATEL-LUCENT - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS					
Alcatel-Lucent	902571-XX	SHEET 1 OF 5	REV/ISS A	VER 0	DWG SIZE C2/AIR
			Create		

NAME:FGALLO OBJECT:902571-XX_2 DATE:17-Sep-07 17:49:01



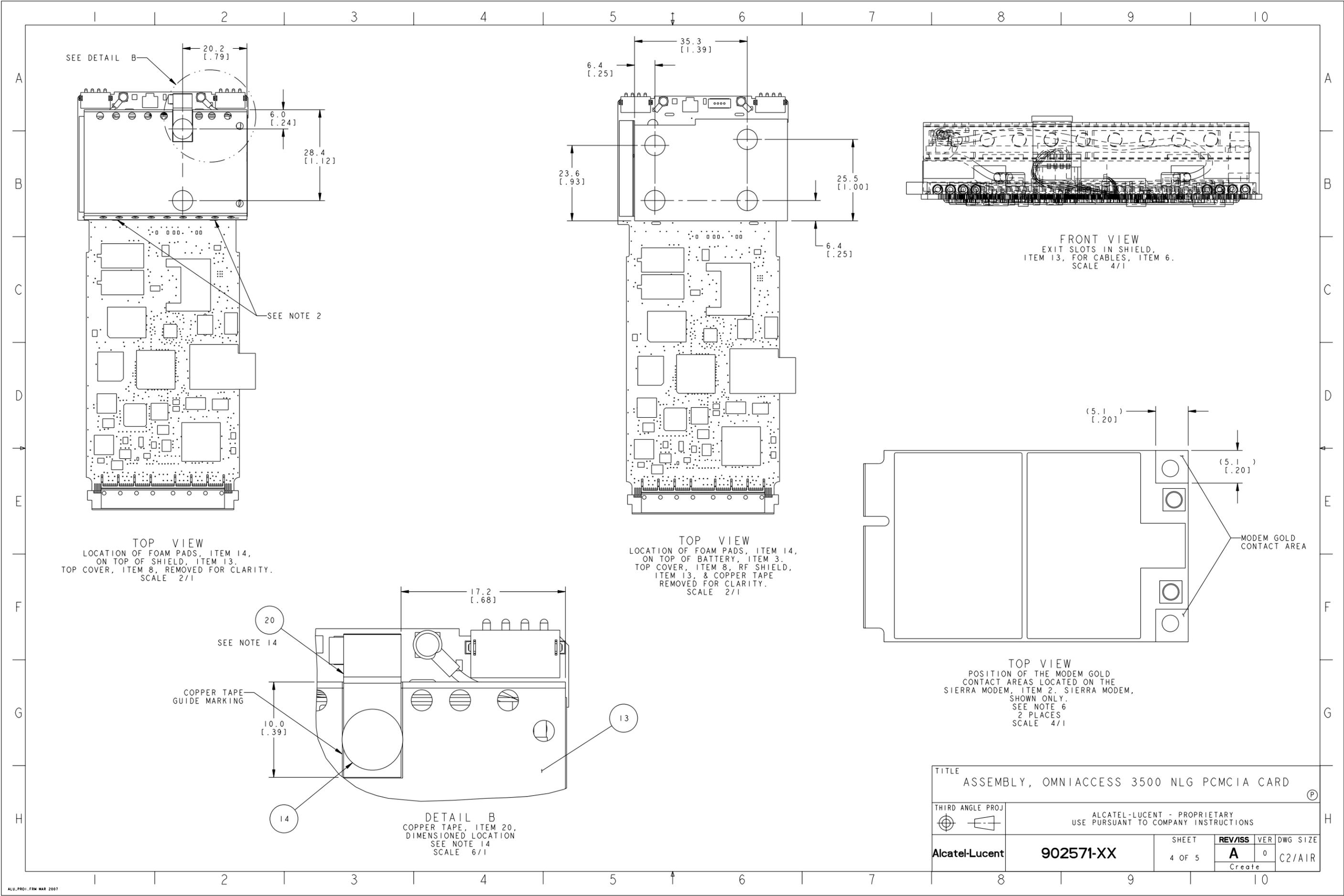
TITLE				
ASSEMBLY, OMNIACCESS 3500 NLG PCMCIA CARD				
THIRD ANGLE PROJ	ALCATEL-LUCENT - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS			
Alcatel-Lucent	902571-XX	SHEET	REV/ISS	VER
		2 OF 5	A	0
		DWG SIZE	C2/AIR	
		Create		

NAME:FGALLO OBJECT:902571-XX_3 DATE:17-Sep-07 17:49:01



TITLE				
ASSEMBLY, OMNIACCESS 3500 NLG PCMCIA CARD				
THIRD ANGLE PROJ		ALCATEL-LUCENT - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS		
Alcatel-Lucent	902571-XX	SHEET	REV/ISS	VER
		3 OF 5	A	0
		Create		DWG SIZE
				C2/AIR

NAME:FGALLO OBJECT:902571-XX_4 DATE:17-Sep-07 17:49:02



TOP VIEW
LOCATION OF FOAM PADS, ITEM 14,
ON TOP OF SHIELD, ITEM 13.
TOP COVER, ITEM 8, REMOVED FOR CLARITY.
SCALE 2/1

TOP VIEW
LOCATION OF FOAM PADS, ITEM 14,
ON TOP OF BATTERY, ITEM 3.
TOP COVER, ITEM 8, RF SHIELD,
ITEM 13, & COPPER TAPE
REMOVED FOR CLARITY.
SCALE 2/1

FRONT VIEW
EXIT SLOTS IN SHIELD,
ITEM 13, FOR CABLES, ITEM 6.
SCALE 4/1

TOP VIEW
POSITION OF THE MODEM GOLD
CONTACT AREAS LOCATED ON THE
SIERRA MODEM, ITEM 2. SIERRA MODEM,
SHOWN ONLY.
SEE NOTE 6
2 PLACES
SCALE 4/1

DETAIL B
COPPER TAPE, ITEM 20,
DIMENSIONED LOCATION
SEE NOTE 14
SCALE 6/1

TITLE ASSEMBLY, OMNIACCESS 3500 NLG PCMCIA CARD				
THIRD ANGLE PROJ	ALCATEL-LUCENT - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS			
Alcatel-Lucent	902571-XX	SHEET	REV/ISS	VER
		4 OF 5	A	0
		DWG SIZE	C2/AIR	
		Create		

NAME:FGALLO OBJECT:902571-XX_5 DATE:17-Sep-07 17:49:05

