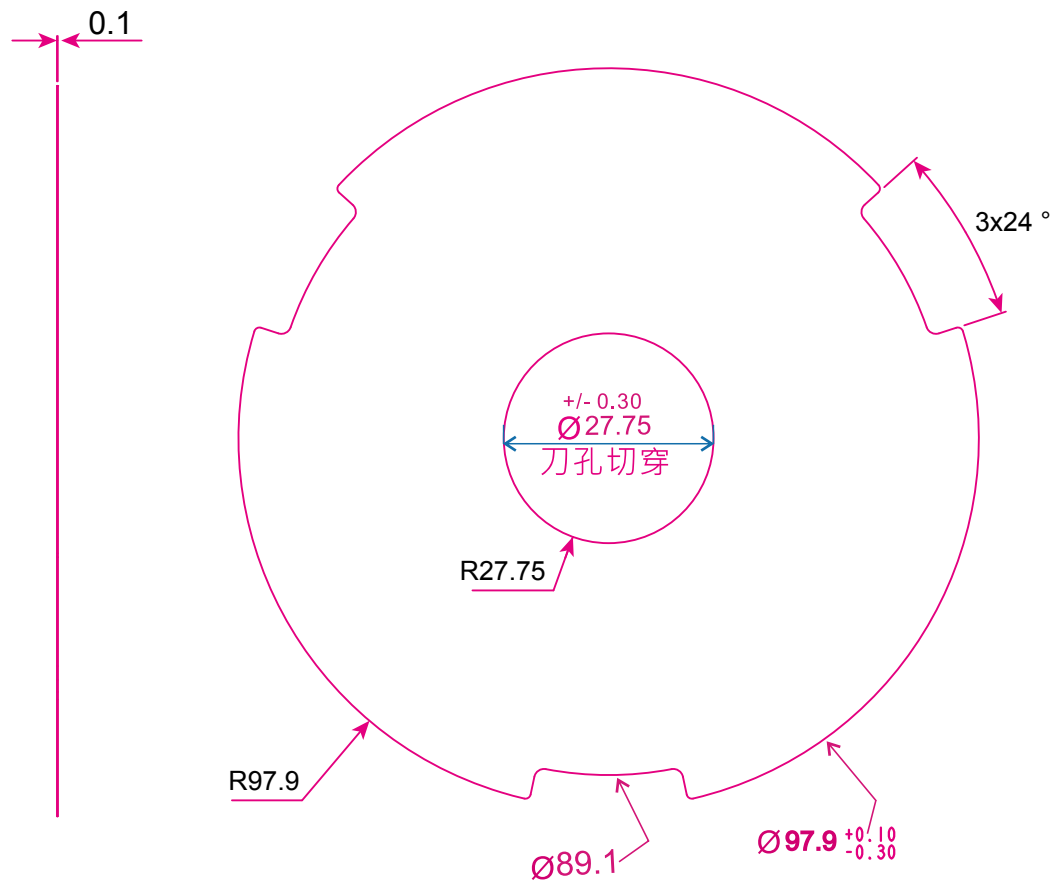


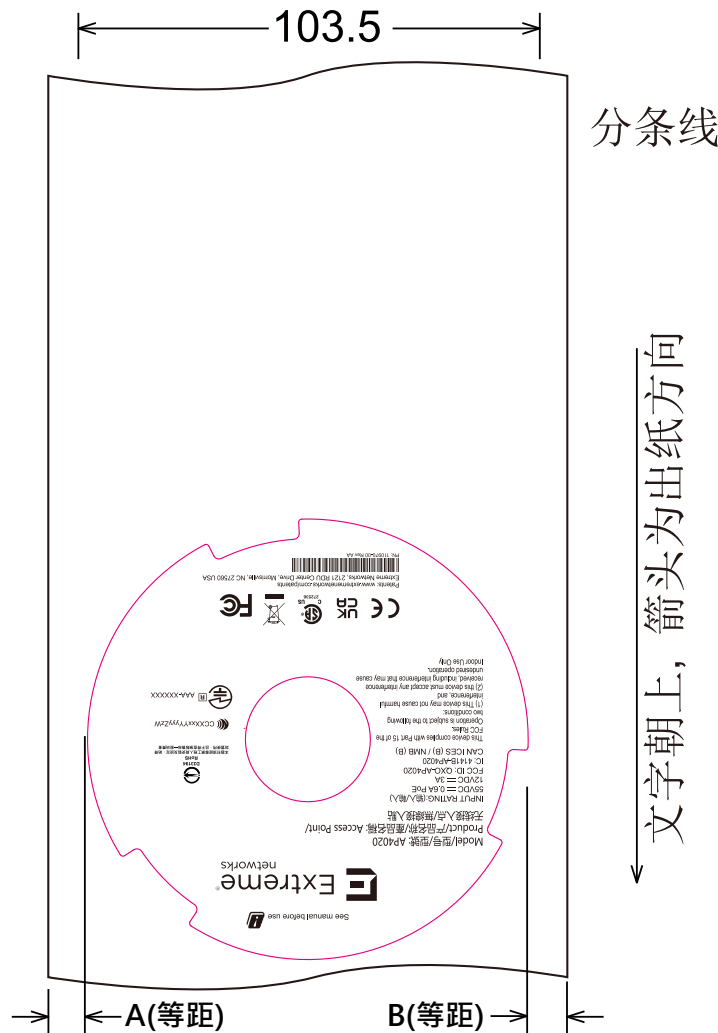
PRINTING ARTWORK DRAWING



- NOTE:
- MATERIAL: WHITE MATTE PET, T=0.1
ADHESIVE: ACRYLIC 網紋背膠
 - FINISH: FINISH: ,T=0.025
 - COLOR: ORIGINAL MATERIAL COLOR
印刷: BLACK, 刀模: 斷刀線:
 - UL APPROVED, material: EL-15
 - 被貼物: 鋁件
 - TEMPERATURE RESISTANT= 120° C
 - 印刷公差: 尺寸30mm以下為±0.2mm, 30~120mm為±0.3mm, 120~315mm為±0.5mm, 315以上±0.8mm
 - 捲狀出貨, 卷狀出貨, 上下間距3.6mm, 左右等距(左右不指定尺寸)
 - 中間圓孔排廢
 - TEST REQUIREMENTS

	TEST ITEM	TEST SPEC	TEST CONDITION	CRITERIA
1	附著力測試	ISO Class.: 1 ASTM Class.: 4 B	ASTM D3359-02/ ISO 2409:2007	Detachment of small flakes of the coating at the intersections of the cuts. A cross-cut area not significantly greater than 5% is affected.

PRINTING DETAILS



- ※ UL材質編號/ UL Printed label dsg: EL-15
- 印刷色/ Print Color: 黑色(Black)
- 藍色線條/字樣為工廠列印辨識使用
Blue lines / typefaces are used for factory print identification
- 紅框為刀模線不印刷(The red frame is not printed for the die line)

TOLERANCE TABLE FOR ME HOUSING PRINTING 外殼類印刷公差表
PLEASE REFER TO GRADE “A” 請參考A級公差

Printing Location 印刷位置公差	Tolerance	Grade	Printing Content 印刷尺寸公差	Tolerance	Grade
DIM.	A	B	DIM.	A	B
0 < DIM. ≤ 1.0	±0.10	±0.15	0 < DIM. ≤ 2.5	±0.10	± 0.15
1.0 < DIM. ≤ 3.0	±0.15	±0.20	2.5 < DIM. ≤ 10.0	±0.15	± 0.25
3.0 < DIM. ≤ 20.0	±0.20	±0.30	10.0 < DIM.	±0.20	± 0.35
20.0 < DIM.	±0.25	±0.40			

ME HOUSING PRINTING ARTWORK NOTES

機台外殼印刷稿注意事項

- Don't make changes without permission from SERCOMM ME
在中磊結構工程師確認前, 請不要改動圖面
- The size in the box is the key inspection size
方框內尺寸是重點檢驗尺寸
- Sercomm color chip number:(XXXX)
中磊色板編號 (XXXX)
- Please follow printing font for all letters and printing color
請根據圖面標示字體及顏色製作
- The materials used in this part must be RoHS compliant
印刷使用之料須符合RoHS

PACKAGE PRINTING ARTWORK NOTES

包裝類印刷稿注意事項

- Don't make changes without permission from SERCOMM PE
在中磊包裝工程師確認前, 請不要改動圖面
- The size in the box is the key inspection size
方框內尺寸是重點檢驗尺寸
- Material: 100# white PET Adhesive With Depressive Liner, fog Matte film for typing
材質:100#壓花膠PET(HTLW100(EB)J)+可打印霧膜(TPATM(T)(30)J)同 932DBG2AVY
- Back embossed gelatin/Geracin backing paper,roll
背壓花膠/葛拉馨底紙, 成卷
- The materials used in this part must be RoHS compliant
本料件使用之材料須符合RoHS

REVISION NOTES

版本说明

V1.0 2022.XX.XX Release

MODEL DETAILS

機種信息

MODEL NAME :	Extreme,AP4020-WW
PART No. :	932DY202VY
REVISION:	1.0
ME ENGINEER:	Ice
DESIGNER :	Katy Hung
DATE:	2025.01.23