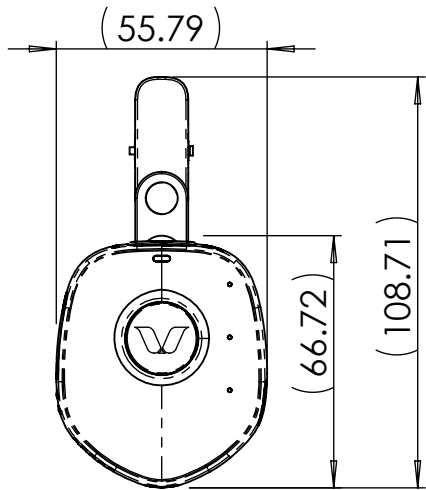
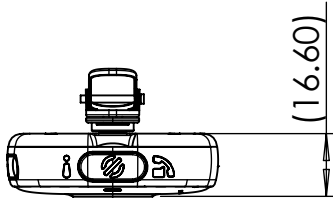


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Item	Part Name	Vocera P/N	Qty
1	Sub Assembly, Front Cover	230-01948	1
2	Sub Assembly, Speaker Box	230-06235	1
3	Flex, Speaker Box	440-02197	1
4	PCB Main	440-03661	1
5	Sub Assembly, DND Button	230-06244	1
6	Button, Volume	440-03672	1
7	Button, Panic	440-03674	1
8	Vibrator	440-03685	1
9	Foam, WTB	440-03666	2
10	Tape, Conductive	440-02200	1
11	Foam, DND Block	440-02201	1
12	Sub Assembly, Back Cover	230-06247	1
13	M1.2x5 Torx Drive, Delta PT, Screw	440-03658	7
14	Rubber, Screw	230-06249	5
15	Label	300-01817	1
16	Top Assembly, Clip	230-06250	1

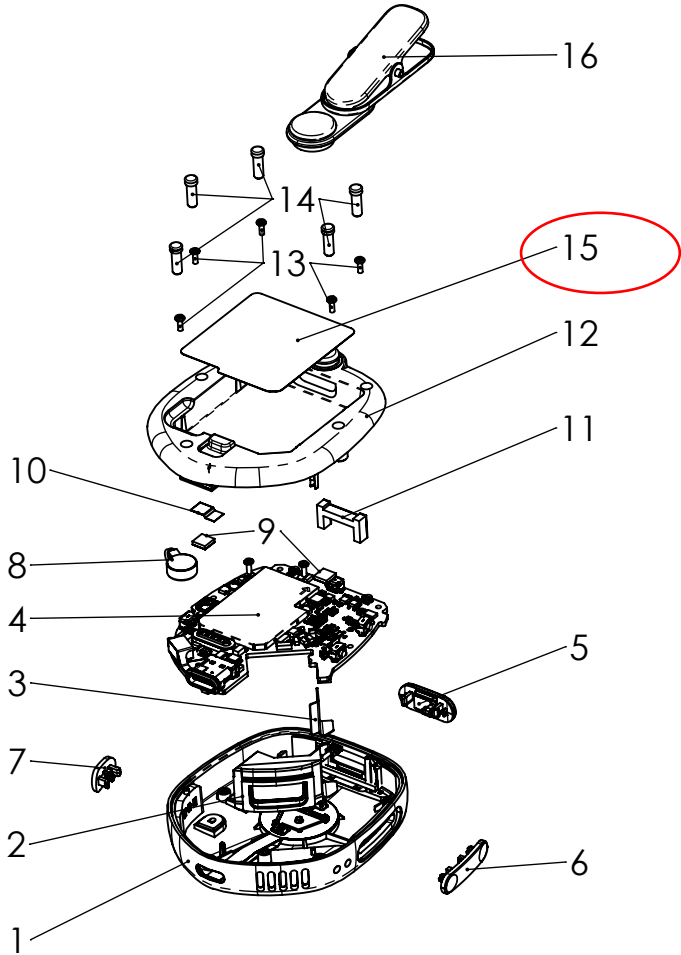


REV	ENGINEER	DATE	DESCRIPTION
1	TingWei	11/03/2020	First Release
2	TingWei	08/05/2021	P3 Release
3	TingWei	09/17/2021	Add label
4	TingWei	10/21/2021	Antenna flex, and foam, DND Block added
5	TingWei	11/08/2021	Add reference dimension
A	TingWei	1/11/2022	Revision A release

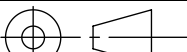
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MUST MEET VOCERA'S COSMETIC REQUIREMENTS DEFINED IN ARENA DOCUMENT # 106-11880.

2. SCREW CAPS MUST ASSEMBLED FLUSH OR DEPRESSED TO THE BACK COVER



APPROVED BY	ELLEN ZHANG
DATE APPROVED	1/11/2022

vocera 		525 RACE STREET SAN JOSE, CA 95126 WWW.VOCERA.COM +1 408 882 5100		TITLE: Assembly, Top Level, Badge, C1000			
MILLIMETERS	DO NOT SCALE DRAWING			SIZE	DRAWING NUMBER		DRAWING REVISION
THIRD ANGLE PROJECTION	DESIGNER	DATE CREATED		B	132-01608		A
	TingWei	11/2/2020		SCALE 1:2		SHEET 1 OF 1	