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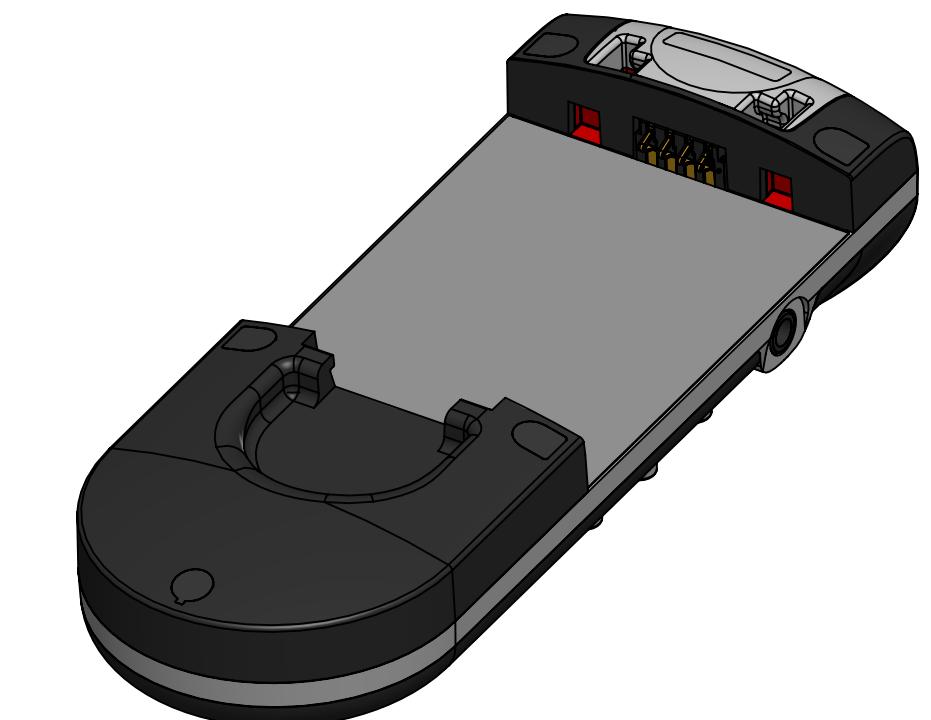
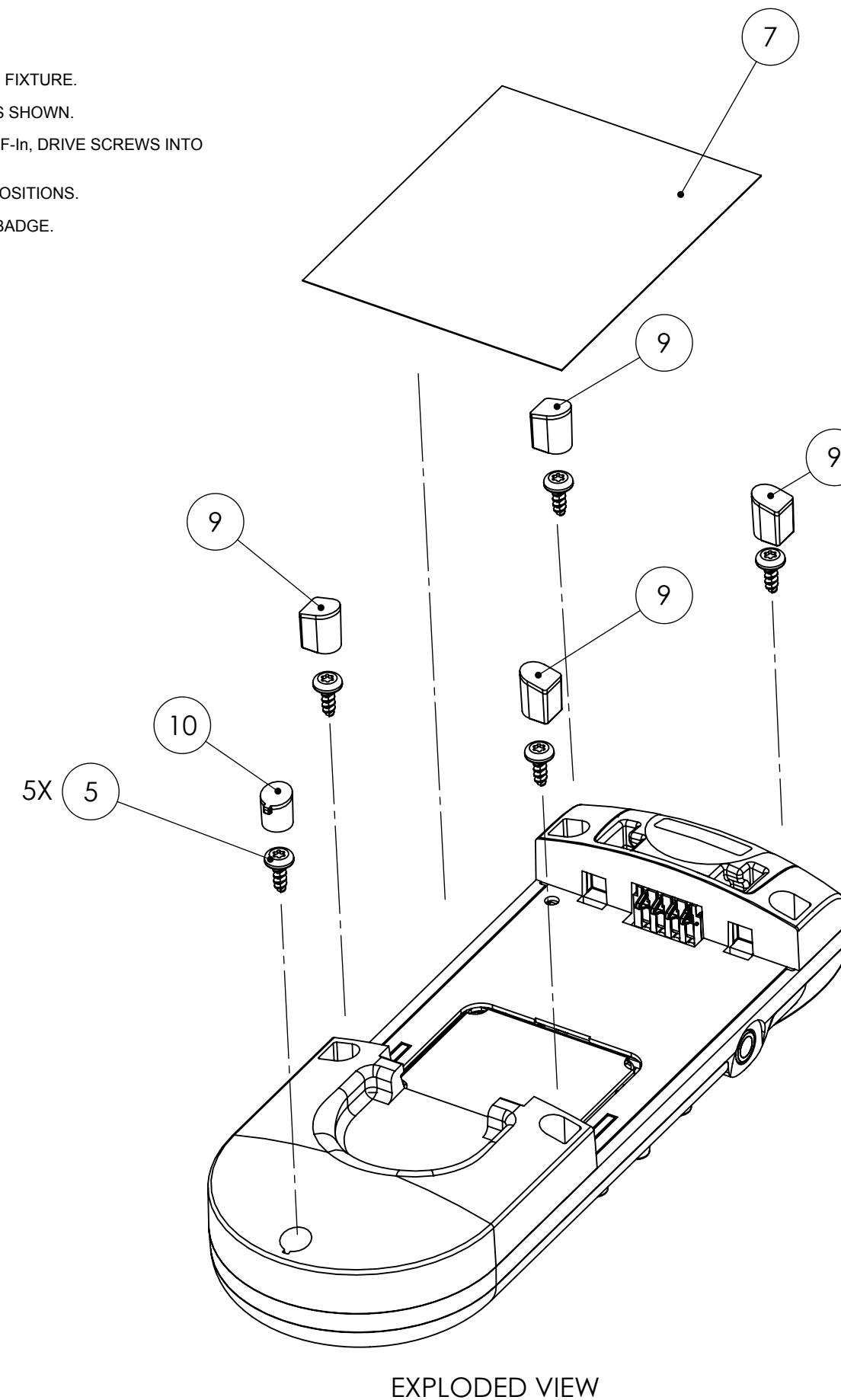
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NOTES: (UNLESS OTHERWISE SPECIFIED)

1. PLACE BADGE IN FINAL ASSEMBLY CLAMPING FIXTURE.
2. INSERT FIVE SCREWS INTO SCREW HOLES AS SHOWN.
3. USE A TORQUE LIMITED DRIVER SET AT 14 OzF-In, DRIVE SCREWS INTO LOCATION UNTIL SET TORQUE IS ATTAINED.
4. INSERT SCREW CAPS, ITEMS 10 AND 9 INTO POSITIONS.
5. ADHERE BADGE LABEL (ITEM 7) TO BACK OF BADGE.



V O C e r a 525 RACE STREET  
TITLE: SAN JOSE, CA 95126  
408.882.5100

TITLE:

Generic Drawing, Top Assembly,  
Monopole, Badge, B3000

SIZE DWG. NO.

B 132-01600

REV

A

SCALE: 1:1

SHEET 6 OF 7