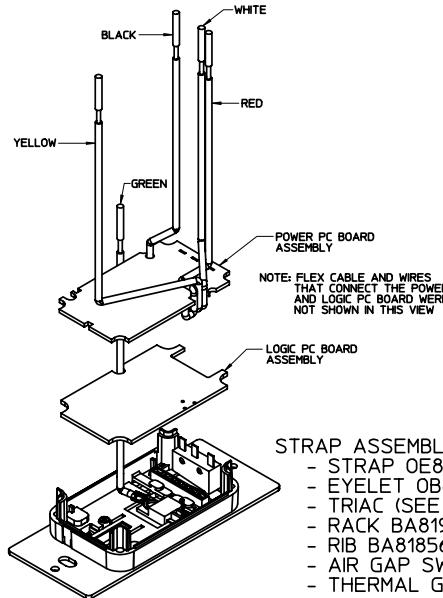


OR82225_D01 X.00 1 of 1 DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED
INCH ANGLES METRIC
XX= 8.00 XXX= 8.005 21/2 X= 8.2 mm XX= 8.1 mm

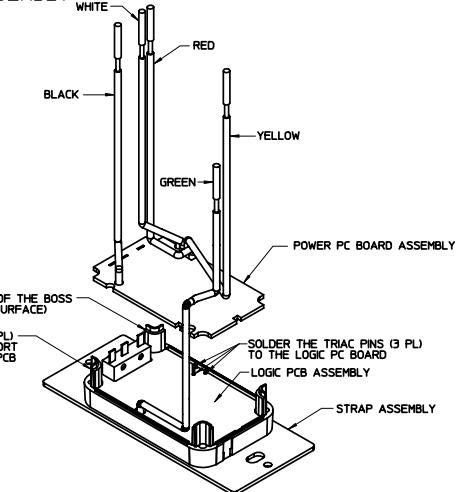
STEP 1:
INSTALL LOGIC BOARD ASSEMBLY TO STRAP ASSEMBLY (REFER TO OR82203_D01)
ENSURE LOGIC PCB SITS FLAT ON THE 5 SUPPORTING BOSSES



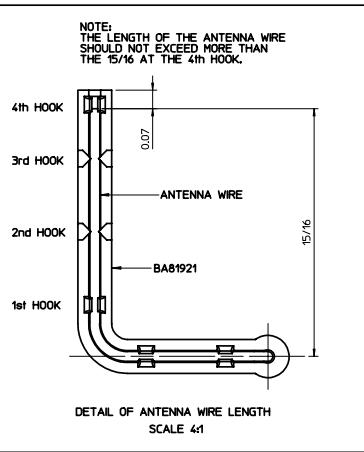
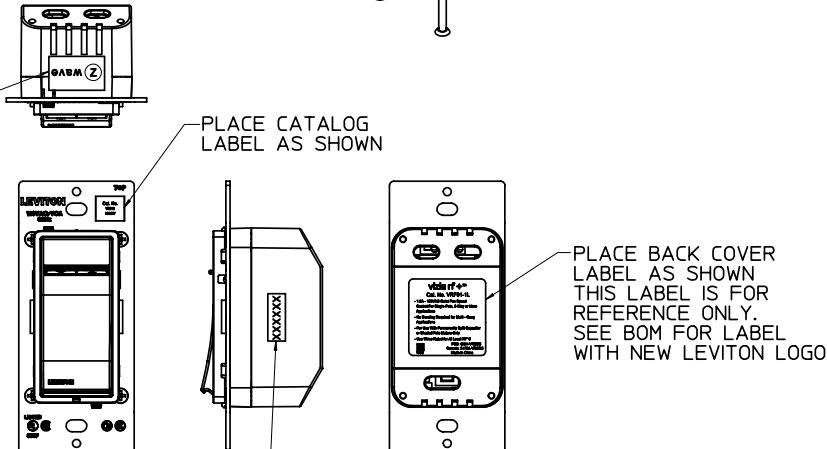
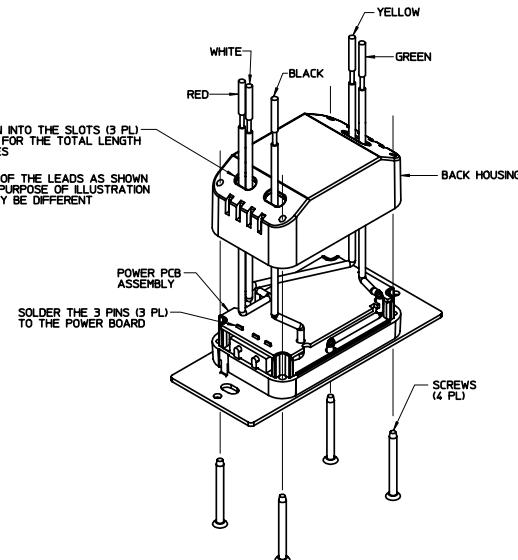
STRAP ASSEMBLY (OR82203_D01)

- STRAP OE82229
- EYELET OB62007
- TRIAC (SEE BOM)
- RACK BA81917
- RIB BA81856
- AIR GAP SWITCH OX48750
- THERMAL GREASE (SEE BOM)

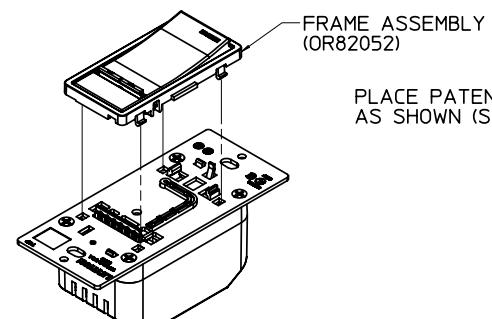
STEP 2:
SOLDER TRIAC PINS (3) TO THE LOGIC PCB.
THE POWER PCB AND THE LOGIC PCB ARE CONNECTED BY FLEXIBLE CABLE. ENSURE THAT THE POWER PCB SITS FIRMLY FLAT ON THE LEDGE OF THE SUPPORTING BOSSES (4 PL), ASSEMBLE THE POWER PCB TO THE STRAP ASSEMBLY



STEP 3:
SOLDER AIR GAP SWITCH PINS TO POWER PCB.
ASSEMBLE BACK COVER AND SCREW IN 4X THREAD CUTTING SCREWS. TORQUE SCREWS BETWEEN 2-5 IN-LBS MAKE SURE THERE IS NO GAP BETWEEN THE BACKHOUSING AND THE RACK.

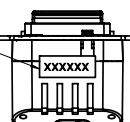


STEP 4:
ASSEMBLE FRAME/PUSH PAD ROCKER ASSEMBLY (OR82052) INTO PLACE AS SHOWN

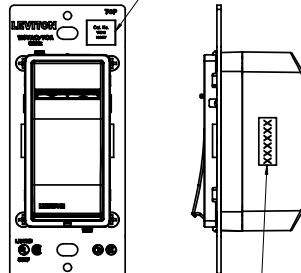


NOTES:
1. SEE BOM FOR PART NUMBERS AND ASSEMBLY DRAWINGS
2. SOME COMPONENTS OMITTED FOR CLARITY

PLACE DATE CODE LABEL CENTER HORIZONTALLY AS SHOWN



PLACE VERSION LABEL



LEVITON MANUFACTURING COMPANY
FINAL ASSEMBLY (FAN SPEED CONTROLLER)
VIZIA RF PLUS
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OR82225_D01 1 of 1
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