

Electromagnetic Emission

FCC MEASUREMENT REPORT

CERTIFICATION OF COMPLIANCE

FCC Part 15 Certification Measurement

PRODUCT : Thermal Printer
MODEL/Serial No. : WSP-R240 / Proto type
MULTIPLE MODEL : -
FCC ID : QDDWSP-R240
APPLICANT : Woosim System Inc.
#501, Daerung Technotown 3th, 448, Gasan-dong,
Geumcheon-gu, Seoul, Korea
Attn.: Moo-Seung Lim / Assistant Manager
MANUFACTURER : Woosim System Inc.
#501, Daerung Technotown 3th, 448, Gasan-dong,
Geumcheon-gu, Seoul, Korea
FCC CLASSIFICATION : DSS (Part 15 Spread Spectrum Transmitter)
TYPE OF MODULATION : FHSS (GFSK (Normal), PSK (EDR))
FREQUENCY CHANNEL : 2 402 MHz to 2 480 MHz and Channel Spacing 1 MHz (79 Ch)
AIR DATE RATE : Normal (1 Mbps), EDR (3 Mbps)
ANTENNA TYPE : Printed Monopole Antenna (Integral)
ANTENNA GAIN : -3.00 dBi max
RF POWER : 4.65 mW
RULE PART(S) : FCC Part 15 Subpart C
FCC PROCEDURE : ANSI C63.4-2003
TEST REPORT No. : ETLE111017.0966
DATES OF TEST : October 19, 2011 to October 25, 2011
REPORT ISSUE DATE : November 08, 2011
TEST LABORATORY : ETL Inc. (FCC Designation Number : KR0022)

The Thermal Printer, Model WSP-R240 has been tested in accordance with the measurement procedures specified in ANSI C63.4-2003 at the ETL Test Laboratory and has been shown to be complied with the electromagnetic radiated emission limits specified in FCC Rule Part15 Subpart C section 15.247.

I attest to the accuracy of data. All measurement herein was performed by me or was made under my supervision and is correct to the best of my knowledge and belief. I assume full responsibility for the completeness of these measurements and vouch for the qualifications of all persons taking them.

The results of testing in this report apply to the product/system which was tested only. Other similar equipment will not necessarily produce the same results due to production tolerance and measurement uncertainties.

Prepared by:

Jeong Hwan, Pyo (Test Engineer)

November 08, 2011

Reviewed by:

Yo Han, Park (Chief Engineer)

November 08, 2011

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*The test report merely corresponds to the test sample(s).
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FCC MEASUREMENT REPORT

Scope – Measurement and determination of electromagnetic emission (EME) of radio frequency devices including intentional radiators and/or unintentional radiators for compliance with the technical rules and regulations of the U.S Federal Communications Commission(FCC)

General Information

Applicant Name	: Woosim System Inc.
Address	: #501, Daerung Technotown 3th, 448, Gasan-dong, Geumcheon-gu, Seoul, Korea
Attention	: Moo-Seung Lim / Assistant Manager

- **EUT Type** : Thermal Printer
- **Model Number** : WSP-R240
- **S/N** : Proto type
- **Freq. Range** : 2 402 MHz - 2 480 MHz
- **Number of Channels** : 79
- **Modulation Technique** : FHSS (GFSK), PSK
- **Frequency Channel** : 2 402 MHz to 2 480 MHz and Channel Spacing 1 MHz (79 Ch)
- **Air Data Rate** : Normal (1 Mbps), EDR (3 Mbps)
- **Antenna Type** : Printed Monopole Antenna (Integral)
- **Antenna Gain** : -3.00 dBi max
- **RF Power** : 4.65 mW
- **FCC Rule Part(s)** : FCC Part 15 Subpart C
- **Test Procedure** : ANSI C63.4-2003
- **FCC Classification** : DSS (Part 15 Spread Spectrum Transmitter)
- **Place of Tests** : ETL Inc. Testing Lab.
Radiated Emission test;
#499-1, Sagot-ri, Seosin-myeon, Hwaseong-si, Gyeonggi-do,
445-882, Korea

Conducted Emission test;
ETL Inc. Testing Lab.
371-51, Gasan-dong, Geumcheon-gu, Seoul, 153-803, Korea

1. INTRODUCTION

The measurement test for radiated and conducted emission test was conducted at the ETL Inc. The site is constructed in conformance with the requirements of the ANSI C63.4-2003 and CISPR Publication 16. The ETL has site descriptions on file with the FCC for 3 m and 10 m site configurations. Detailed description of test facility was found to be in compliance with FCC Rules according to the ANSI C63.4-2003 and registered to the Federal Communications Commission (FCC Designation Number : KR0022).

The measurement procedure described in American National Standard for Method of Measurement of Radio-Noise Emission from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz (ANSI C63.4-2003) was used in determining radiated and conducted emissions from the Woosim System Inc. Model: WSP-R240

2. PRODUCT INFORMATION

2.1 Equipment Description

The Equipment Under Test (EUT) is the Thermal Printer (model: WSP-R240).

2.2 General Specification

- General Specification

Item	Specification
Printing method	Direct thermal line printing
Characters per line	42 cpl (MAX)
Character size	Eng.: 9 dots x 24 dots, 12 dots x 24dots
	Kor.: 16 dots x 24 dots, [24 dots x 24 dots]
Optional characters	Simplified/Traditional Chinese, Arabic, Cyrillic, Russian, Turkish, Greek, Japanese, Persian, Latin9 and Other upon request.
Resolution	203 dpi, 8 dots/mm
Print width	2-Inch (48 mm, 384 dots)
Printing speed	80 mm/sec (MAX)
Dimensions	79.5 mm x 114.3 mm x 43.6 mm (Standard)
	79.5 mm x 118.2 mm x 43.6 mm (MSR option)
Weight	217 g (Including battery)
Interface	UART (RS-232C or TTL), Bluetooth Ver 2.1 + EDR
	USB(Optional)
Paper supplied	Thermal roll paper, Label roll (58 mm wide, 40 ø)
Barcodes	1-dimension: Code128, Code39, I2/5, Code 93 UPC, EAN, KAN, JAN, CODABAR
	2-dimension: PDF417, QR Code, DATA Matrix, Micro PDF417, Truncated PDF417
Black mark	Support black mark detection
H/W Spec.	MCU: 32 bits CISC, FLASH: 64 Mbits, RAM: 128 Mbits
Receive buffer size	1 M Bytes
MSR (Option)	ISO 7810/7811/7812 Triple track (1&2&3) Reading

Item	Specification	
Battery	Rechargeable 7.4 V DC, 1 100 mAh (Lithium-ion type)	
Battery duration	1 hour continuous printing	
Battery charger	Input: 100 V - 250 V AC, 50 Hz - 60 Hz	
	Output: 8.4 V DC, 0.8 A	
	4 hours full charge time	
Environment conditions	Temperature	(20 ± 30) °C (operating)
		(30 ± 40) °C (storage)
	Humidity	(55 ± 25) % R.H. (operating)
		(47.5 ± 47.5) % R.H. (storage)
MCBF (Mean Cycle Between failure)	Mechanical	37 000 000 lines
	Head	Approximately 50 km

- Bluetooth Specification

Item	Specification
Bluetooth Spec.	Bluetooth V2.1 + EDR / Class2 (10 m)
Frequency Range	2.4 GHz ISM BAND (2 402 MHz ~ 2 480 MHz)
RF Power	Below 10 dBm
Modulation method	GFSK, PSK
Data Transmission Rate	57 600 bps Fixed.
Data bit	8 Data bit Fixed.
Parity bit	No parity Fixed.
Stop bit	1 Stop bit Fixed.

- Frequency Channel Table

CH	MHz	CH	MHz	CH	MHz	CH	MHz	CH	MHz	CH	MHz	CH	MHz	CH	MHz
1	2402	11	2412	21	2422	31	2432	41	2442	51	2452	61	2462	71	2472
2	2403	12	2413	22	2423	32	2433	42	2443	52	2453	62	2463	72	2473
3	2404	13	2414	23	2424	33	2434	43	2444	53	2454	63	2464	73	2474
4	2405	14	2415	24	2425	34	2435	44	2445	54	2455	64	2465	74	2475
5	2406	15	2416	25	2426	35	2436	45	2446	55	2456	65	2466	75	2476
6	2407	16	2417	26	2427	36	2437	46	2447	56	2457	66	2467	76	2477
7	2408	17	2418	27	2428	37	2438	47	2448	57	2458	67	2468	77	2478
8	2409	18	2419	28	2429	38	2439	48	2449	58	2459	68	2469	78	2479
9	2410	19	2420	29	2430	39	2440	49	2450	59	2460	69	2470	79	2480
10	2411	20	2421	30	2431	40	2441	50	2451	60	2461	70	2471		

3. DESCRIPTION OF TESTS

The tests documented in this report were performed in accordance with ANSI C63.4-2003 and FCC CFR 47 2.1046, 2.1047, 2.1049, 2.1051, 2.1053, 2.1055, 2.1057, 15.207, 15.209 and 15.247.

3.1 Radiated Emission Measurement

Radiated emission measurements were made in accordance with § 13 in ANSI C63.4-2003 "Measurement of Intentional radiators". The measurements were performed over the frequency range of 30 MHz to 40 GHz using antenna as the input transducer to a Spectrum analyzer or a Field Intensity Meter. The measurements were made with the detector set for "Peak, Quasi-peak, Average" within a bandwidth of 120 kHz and above 1 GHz is 1 MHz.

Preliminary measurements were made at 3 m using broadband antennas, and spectrum analyzer to determine the frequency producing the maximum emission in shielded room. Appropriate precaution was taken to ensure that all emission from the EUT were maximized and investigated. The system configuration, mode of operation, turntable azimuth and height with respect to the antenna were noted for each frequency found. The spectrum was scanned from 30 MHz to 1 000 MHz using Log-Bicon antenna. Above 1 GHz, linearly polarized double ridge horn antennas were used. Final measurements were made open site at 3 m. The test equipment was laced on a wooden turn-table. Sufficient time for the EUT, support equipment, and test equipment was allowed in order for them to warm up to their normal operating condition. Each frequency found during pre-scan measurements was re-examined by manual. The detector function was set to CISPR Quasi-peak mode and the bandwidth of the receiver was set to 120 kHz or 1 MHz depending on the frequency of type of signal. The EUT, support equipment and interconnecting cables were re-configured to the set-up producing the maximum emission for the frequency and were placed on top of a 0.8 m high nonmetallic 1.0 m x 1.5 m table. The EUT, support equipment, and interconnecting cables were re-arranged and manipulated to maximize each emission. The turntable containing the system was rotated; the antenna height was varied 1 m to 4 m and stopped at the azimuth or height producing the maximum emission.

Varying the mode of operating frequencies of the EUT maximized each emission. The system was tested in all the three orthogonal planes and changing the polarity of the antenna. The worst-case emissions are recorded in the data tables. If necessary, the radiated emission measurement could be performed at a closer distance to ensure higher accuracy and the results were extrapolated to the specified distance using an inverse linear distance extrapolation factor (20 dB/decade) as per section 15.31(f).

Photographs of the worst-case emission can be seen in Photographs of the worst-case emission test setup can be seen in Appendix B.

3.2 Conducted Emission Measurement

Conducted emissions measurements were made in accordance with section § 13 in ANSI C63.4-2003 "measurement of intentional radiators". The measurements were performed over the frequency range of 0.15 MHz to 30 MHz using a 50 Ω /50 μ H LISN as the input transducer to a Spectrum Analyzer or a Test Receiver. The measurements were made with the detector set for "Peak" amplitude within a bandwidth of 9 kHz or for "quasi-peak" within a bandwidth of 9 kHz.

The line-conducted emission test is conducted inside a shielded anechoic chamber room with 1 m x 1.5 m x 0.8 m wooden table which is placed 0.4 m away from the vertical wall and 1.5 m away from the side wall of the chamber room. Two LISN are bonded to the shielded room. The EUT is powered from the LISN and the support equipment is powered from the other LISN. Power to the LISNs are filtered by a noise cut power line filters. All electrical cables are shielded by braided tinned steel tubing with inner ϕ 1.2 cm. If the EUT is a DC-powered device, power will be derived from the source power supply it normally will be powered from and these supply lines will be connected to the LISN. Non-inductive bundling to a 1 m length shortened all interconnecting cables more than 1 m. Sufficient time for the EUT, support equipment, and test equipment was allowed in order for them to warm up to their normal operating condition. The RF output of the LISN was connected to the EMI Test Receiver to determine the frequency producing the maximum emission from the EUT. The frequency producing the maximum level was reexamined using to set Quasi-Peak mode by manual, after scanned by automatic Peak mode from 0.15 MHz to 30 MHz. The bandwidth of the spectrum analyzer was set to 9 kHz. The EUT, support equipment, and interconnecting cables were arranged and manipulated to maximize each emission.

Photographs of the worst-case emission can be seen in Photographs of the worst-case emission test setup can be seen in Appendix B.

3.3 FCC Part 15.205 Restricted Bands of Operations

(a) Except as shown in paragraph (d) of this section, only spurious emissions are permitted in any of the frequency bands listed below:

MHz	MHz	MHz	GHz
0.090 - 0.110	16.42 - 16.423	399.9 - 410	4.5 - 5.15
¹ 0.495 - 0.505	16.694 75 - 16.695 25	608 - 614	5.35 - 5.46
2.173 5 - 2.190 5	16.804 25 - 16.804 75	960 - 1 240	7.25 - 7.75
4.125 - 4.128	25.5 - 25.67	1 300 - 1 427	8.025 - 8.5
4.177 25 - 4.177 75	37.5 - 38.25	1 435 - 1 626.5	9.0 - 9.2
4.207 25 - 4.207 75	73 - 74.6	1 645.5 - 1 646.5	9.3 - 9.5
6.215 - 6.218	74.8 - 75.2	1 660 - 1 710	10.6 - 12.7
6.267 75 - 6.268 25	108 - 121.94	1 718.8 - 1 722.2	13.25 - 13.4
6.311 75 - 6.312 25	123 - 138	2 200 - 2 300	14.47 - 14.5
8.291 - 8.294	149.9 - 150.05	2 310 - 2 390	15.35 - 16.2
8.362 - 8.366	156.524 75 - 156.525 25	2 483.5 - 2 500	17.7 - 21.4
8.376 25 - 8.386 75	156.7 - 156.9	2 690 - 2 900	22.01 - 23.12
8.414 25 - 8.414 75	162.012 5 - 167.17	3 260 - 3 267	23.6 - 24.0
12.29 - 12.293	167.72 - 173.2	3 332 - 3 339	31.2 - 31.8
12.519 75 - 12.520 25	240 - 285	3 345.8 - 3 358	36.43 - 36.5
12.576 75 - 12.577 25	322 - 335.4	3 600 - 4 400	(²)
13.36 - 13.41			

¹ Until February 1, 1999, this restricted band shall be 0.490 MHz - 0.510 MHz.

² Above 38.6

(b) Except as provided in paragraphs (d) and (e), the field strength of emissions appearing within these frequency bands shall not exceed the limits shown in Section 15.209. At frequencies equal to or less than 1 000 MHz, compliance with the limits in Section 15.209 shall be demonstrated using measurement instrumentation employing a CISPR quasi-peak detector. Above 1 000 MHz, compliance with the emission limits in Section 15.209 shall be demonstrated based on the average value of the measured emissions. The provisions in Section 15.35 apply to these measurements.

4. TEST CONDITION

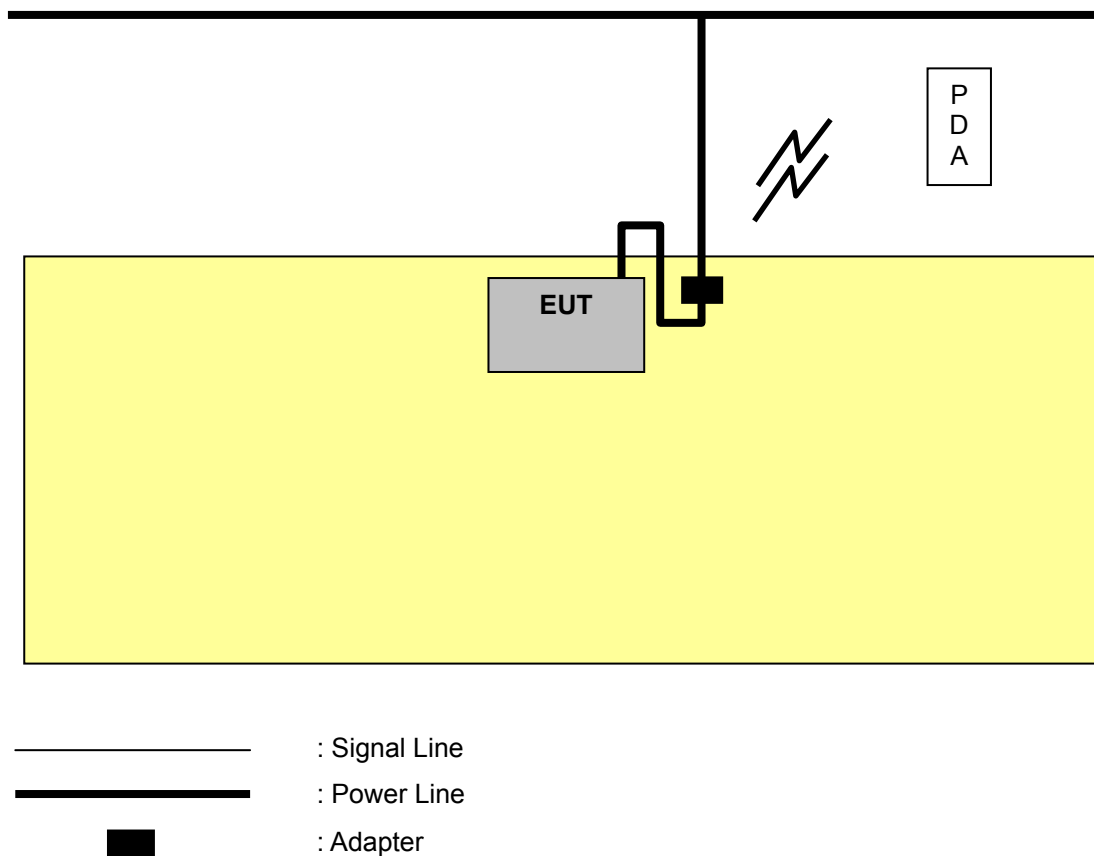
4.1 Test Configuration

The device was configured for testing in a typical fashion (as a customer would normally use it). During the tests, the following conditions and configurations were used.

4.2 Description of Test modes

Thermal Printer that has the control software.

4.3 The setup drawing(s)



5. TEST RESULTS

5.1 Summary of Test Results

The measurement results were obtained with the EUT tested in the conditions described in this report. Detailed measurement data and plots showing the maximum emission of the EUT are reported.

47 CFR Part 15, Subpart C	Measurement Required	Result
15.247(a)(1)	Channel Bandwidth, Frequency Separation	Pass
15.247(b)(3)	Maximum Peak Output Power	Pass
15.247(d)	Bandwidth of Frequency Band Edges	Pass
15.247(a)(1)(iii)	Number of Hopping Channels	Pass
15.247(a)(1)(iii)	Time of Occupancy (Dwell time)	Pass
15.209(a)	Spurious Emissions	Pass
15.207	Conducted Emissions	Pass
15.247(i) 1.1307(b)(1)	RF Exposure	Pass

The data collected shows that the **Woosim System Inc. / Thermal Printer / WSP-R240** complied with technical requirements of above rules part 15.207, 209 and 15.247 Limits.

The equipment is not modified anything, mechanical or circuits to improve EMI status during a measurement. No EMI suppression device(s) was added and/or modified during testing.

5.2 Channel Bandwidth and Frequency Separation

EUT	Thermal Printer / WSP-R240
Limit apply to	FCC Part 15.247(a)(1)
Test Date	October 19, 2011
Operating Condition	RF transmitting continuously during the tested.
Result	Passed

5.2.1 Channel Bandwidth

Type of Modulation	Frequency [MHz]	20 dB Bandwidth [MHz]	Limit
GFSK	2 402	0.958	2/3 of the 20 dB Bandwidth < Carrier frequency separation
	2 441	0.958	
	2 480	0.958	
8DPSK	2 402	1.275	
	2 441	1.267	
	2 480	1.267	

NOTES:

1. Measure frequency separation of relevant channel using spectrum analyzer.
2. Please see the measured plot in next page.

5.2.2 Frequency Separation

Frequency hopping systems shall have hopping channel carrier frequencies separated by a minimum of 25 kHz or the 20 dB bandwidth of the hopping channel, whichever is greater.

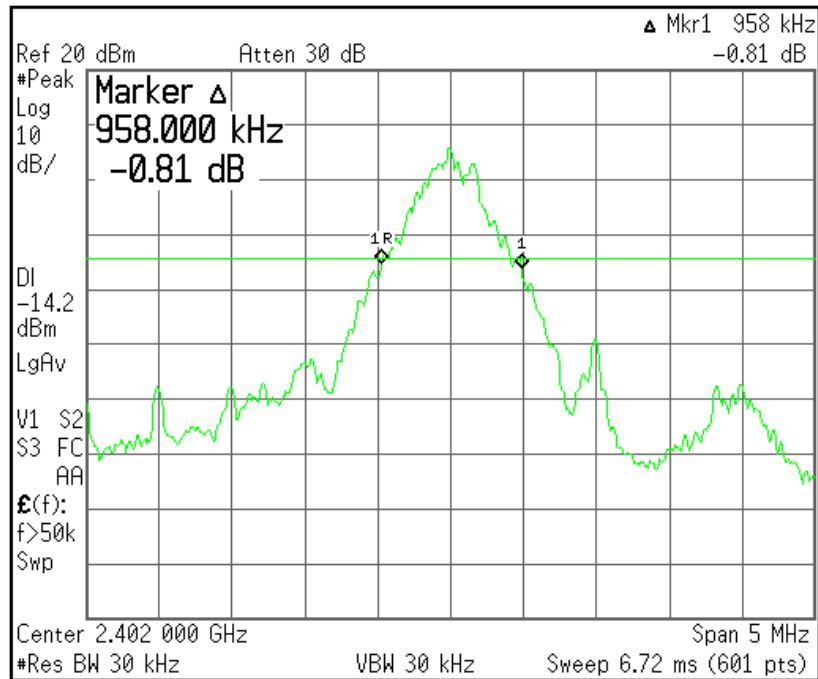
Type of Modulation	EUT Channel Separation [MHz]	20 dB bandwidth [MHz]	Limit
GFSK	1.000 (Worst)	0.958 (Worst)	> 25 kHz or > 2/3 of the 20 dB Bandwidth
8DPSK	1.008 (Worst)	1.275 (Worst)	

NOTES:

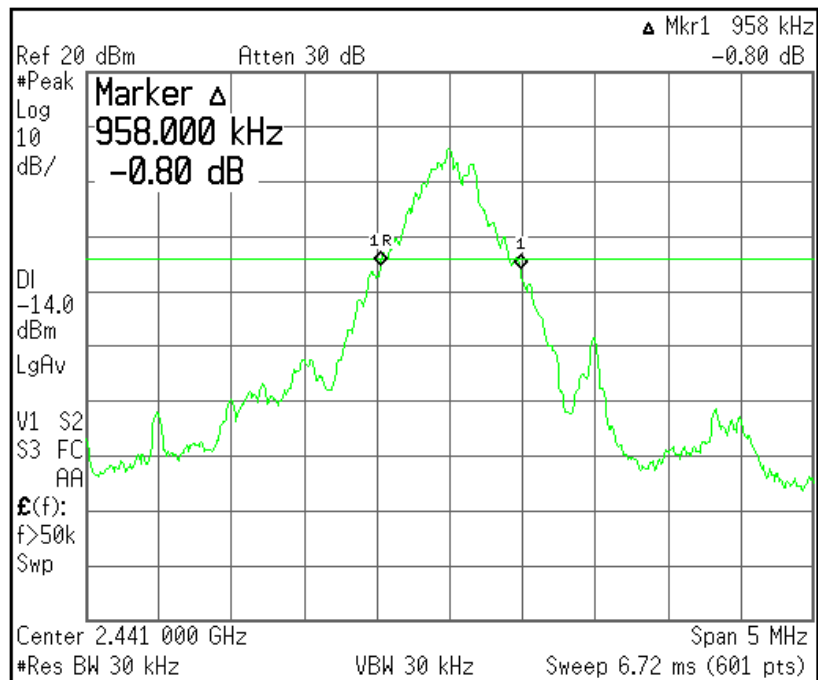
1. Measure frequency separation of relevant channel using spectrum analyzer.
2. Please see the measured plot in next page.

Plots of 20 dB Bandwidth (GFSK)

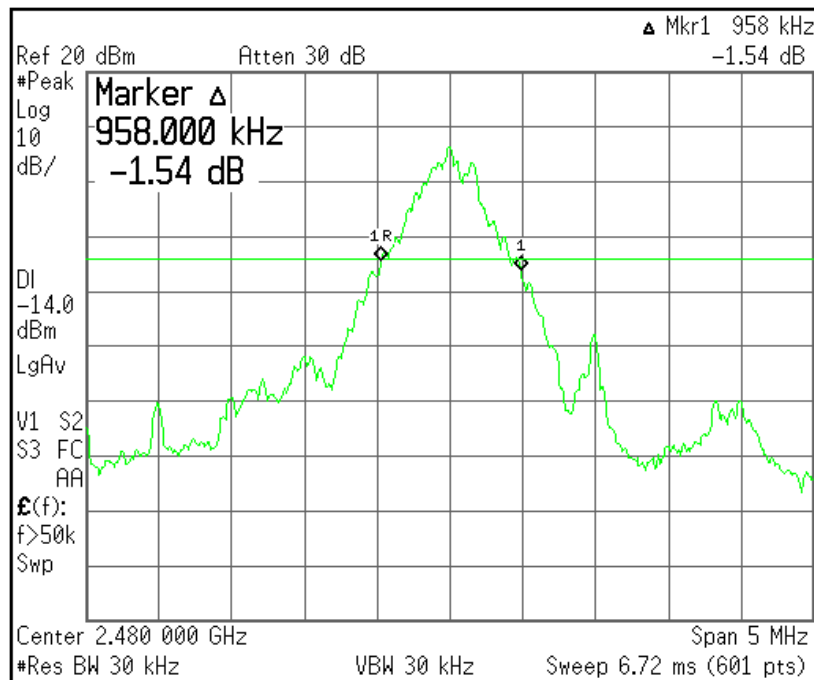
[2 402 MHz]



[2 441 MHz]

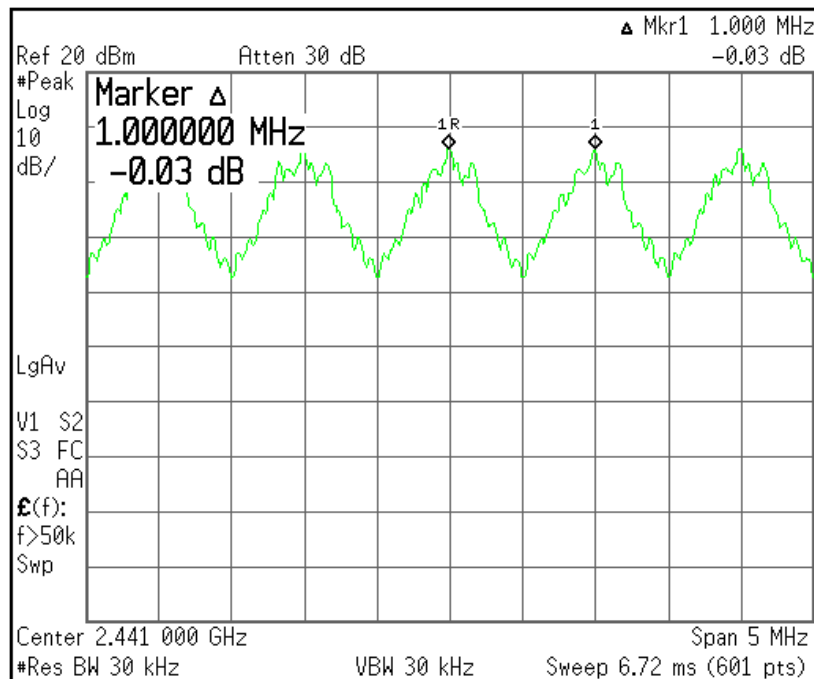


[2 480 MHz]



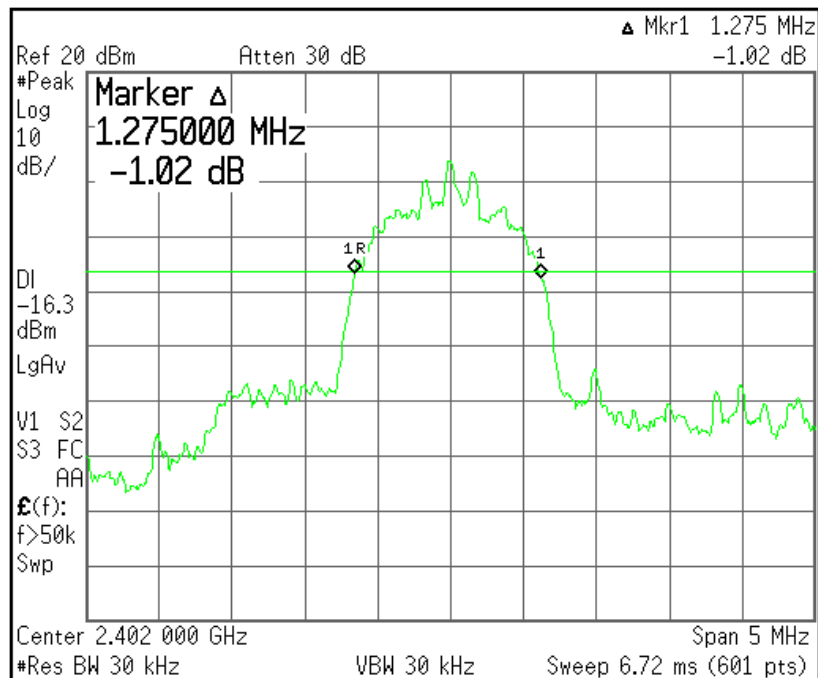
Plots of Frequency Separation (GFSK)

[Channel Separation]

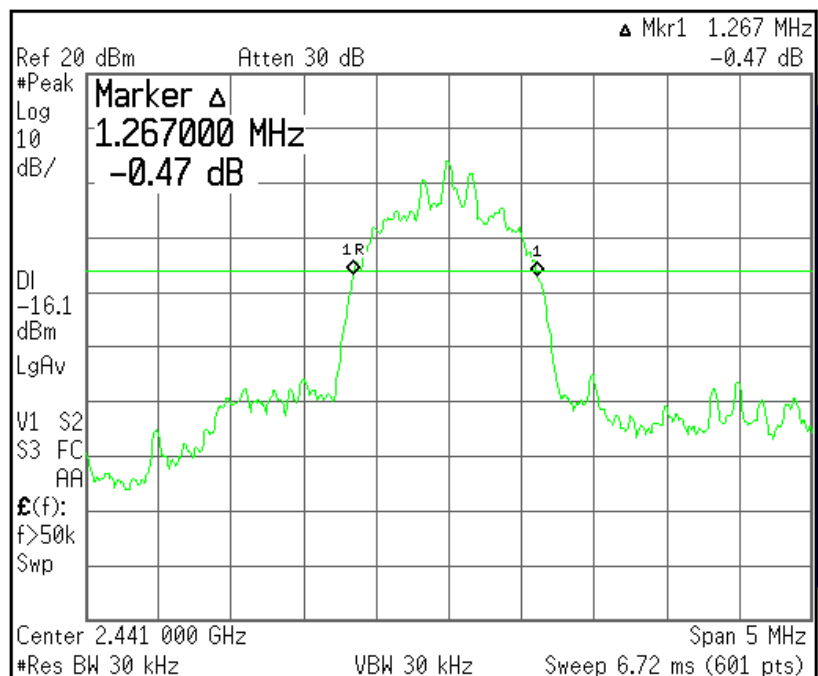


Plots of 20 dB Bandwidth (8DPSK)

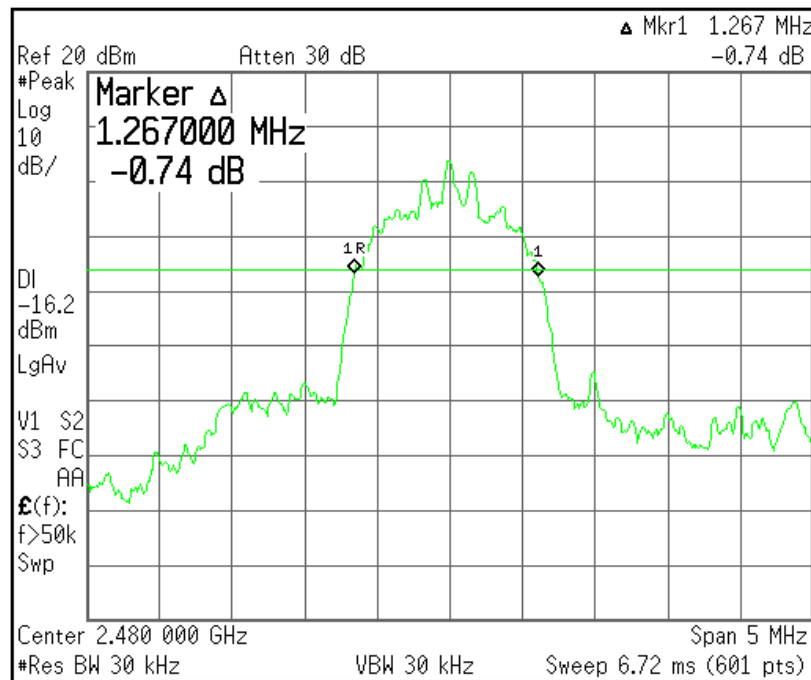
[2 402 MHz]



[2 441 MHz]

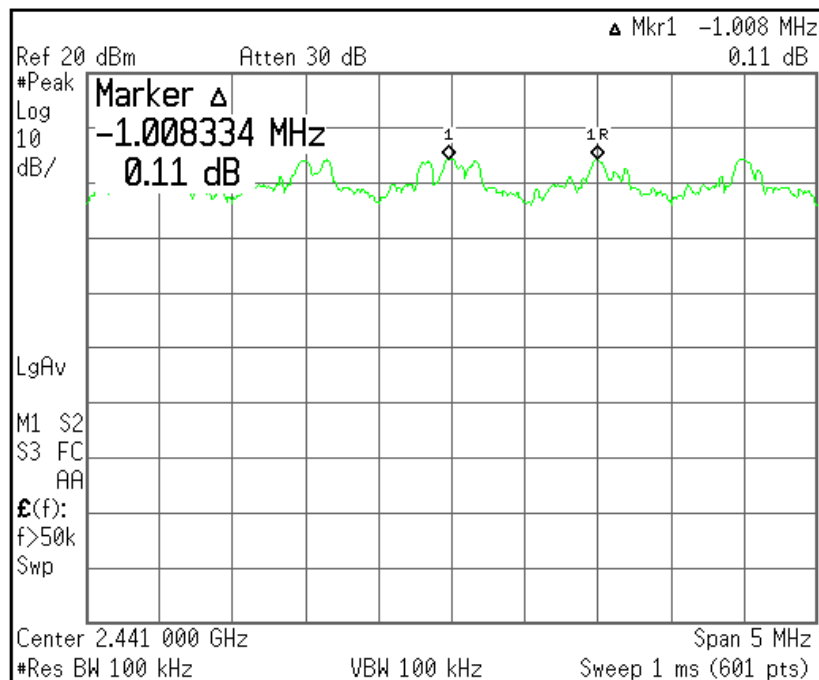


[2 480 MHz]



Plots of Frequency Separation (8DPSK)

[Channel Separation]



5.3 Maximum Peak Conducted Output Power

EUT	Thermal Printer / WSP-R240
Limit apply to	FCC Part 15.247(b)(3)
Test Date	October 19, 2011
Operating Condition	RF transmitting continuously during the tested.
Result	Passed

Limit

The maximum peak conducted output power of the intentional radiator shall not exceed the following:

For frequency hopping systems operating in the 2 400.0 MHz - 2 483.5 MHz band employing at least 75 non-overlapping hopping channels: 1 Watt

Test Data

Type of Modulation	Channel	Frequency [MHz]	Output Power [dBm]	Limit
GFSK	Low	2 402	6.18	< 30.00 dBm (1 W)
	Mid	2 441	6.46	
	High	2 480	6.67	
8DPSK	Low	2 402	5.01	
	Mid	2 441	5.07	
	High	2 480	5.01	

Maximum measured transmitter power (for RF Exposure):

Type of Modulation	Output Power		Max Antenna Gain [dBi]	EIRP [mW]
	[dBm]	[mW]		
GFSK	6.67	4.65	-3.00	2.33
8DPSK	5.07	3.21	-3.00	1.61

- Theory value for RF Exposure

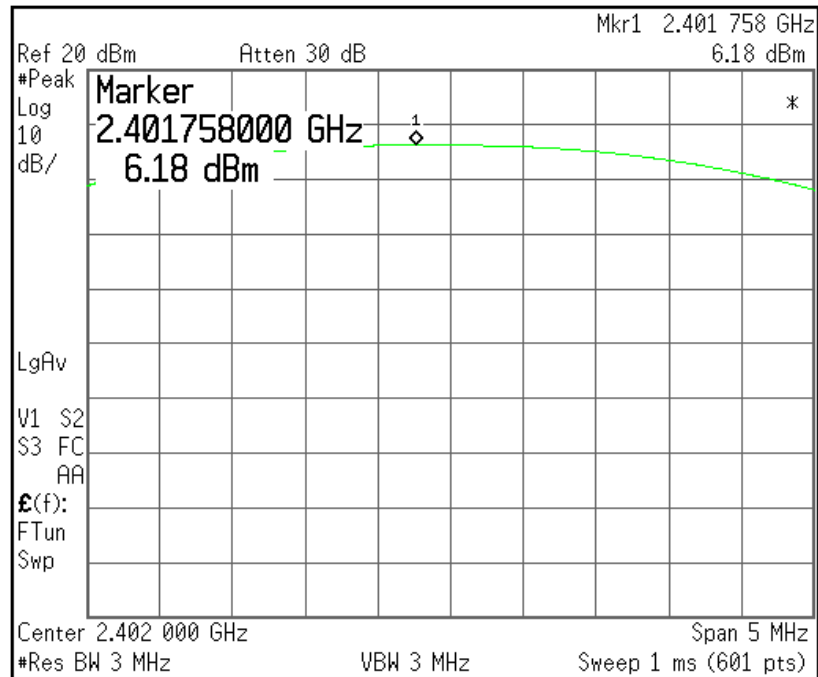
$$P_{e.i.r.p.}(mW) = A_{cond} (dBm) + G_{assembly\ antenna\ gain} (dBi)$$

NOTES:

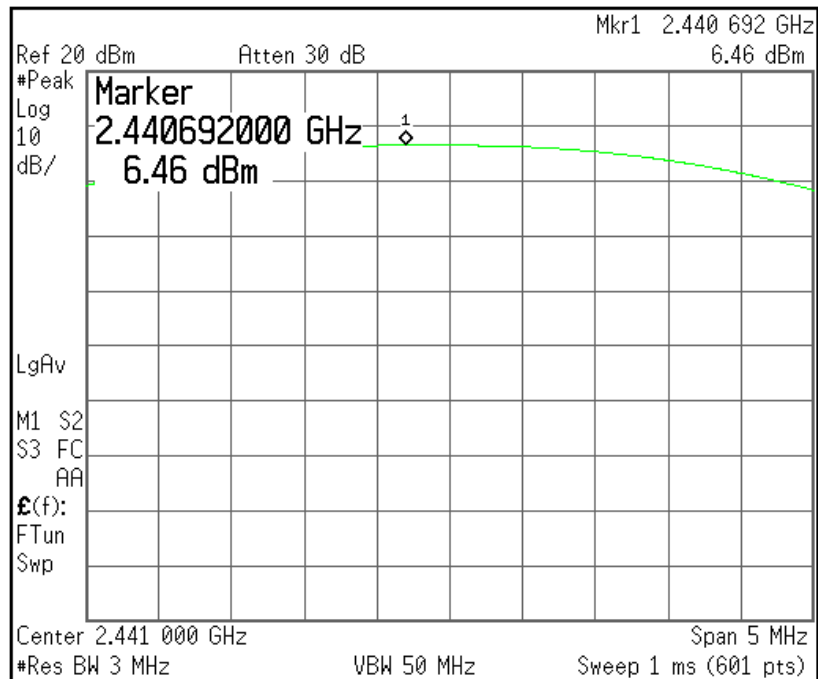
1. Measure conducted Channel power of relevant channel using Spectrum analyzer
2. RBW 1 MHz, VBW 1 MHz
3. Please see the measured plot in next page.

Plots of Maximum Peak Output Power (GFSK)

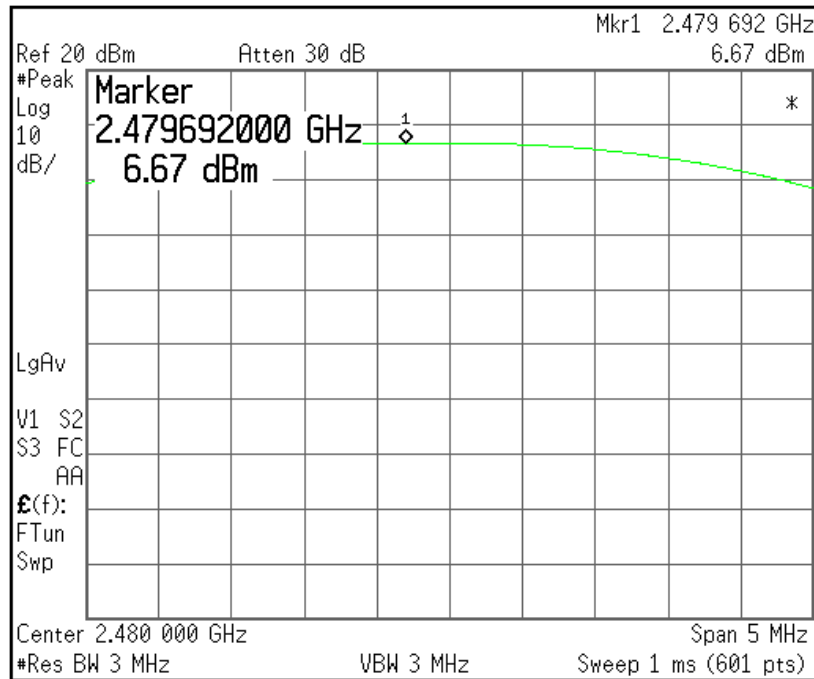
[2 402 MHz]



[2 441 MHz]

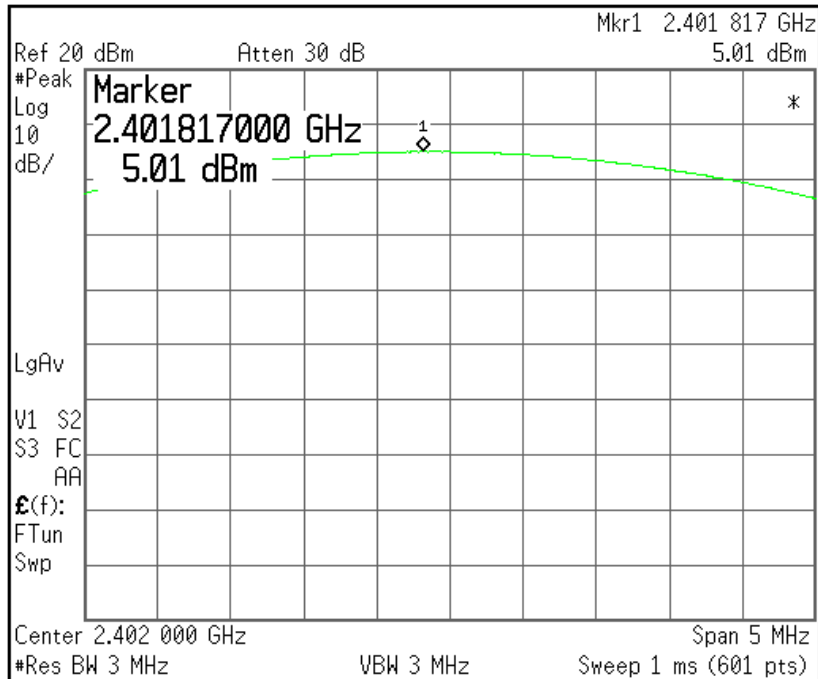


[2 480 MHz]

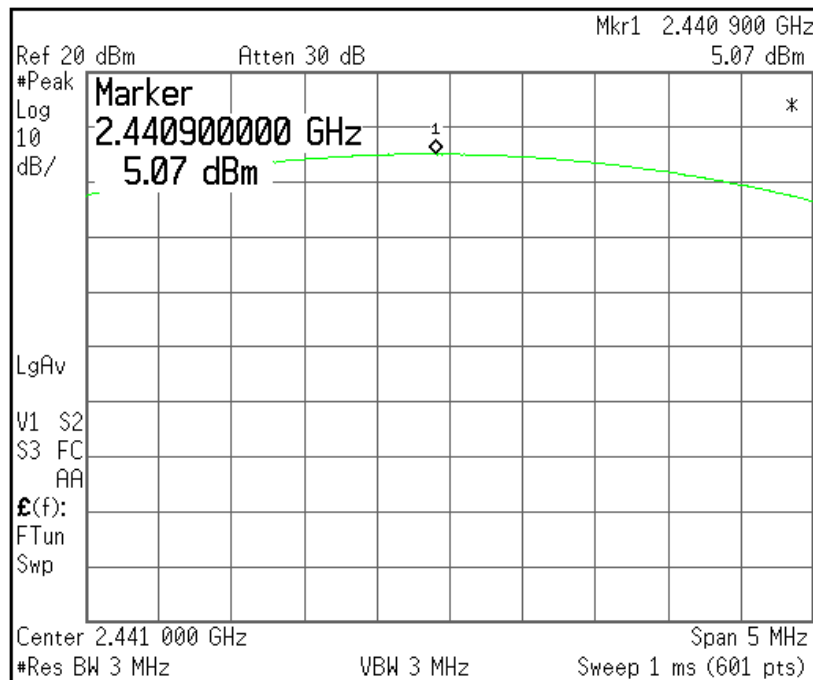


Plots of Maximum Peak Output Power (8DPSK)

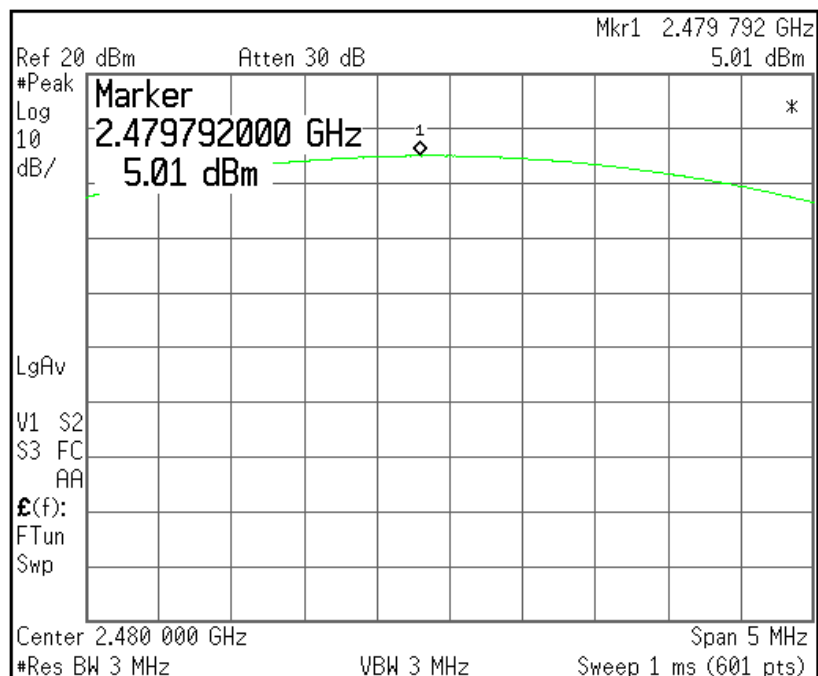
[2 402 MHz]



[2 441 MHz]



[2 480 MHz]



5.4 Bandwidth of Frequency Band Edges

EUT	Thermal Printer / WSP-R240
Limit apply to	FCC Part 15.247(d)
Test Date	October 20, 2011 to October 21, 2011
Operating Condition	RF transmitting continuously during the tested.
Result	Passed

Limit

In any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided the transmitter demonstrates compliance with the peak conducted power limits. If the transmitter complies with the conducted power limits based on the use of RMS averaging over a time interval, as permitted under paragraph (b)(3) of this section, the attenuation required under this paragraph shall be 30 dB instead of 20 dB. Attenuation below the general limits specified in Section 15.209(a) is not required. In addition, radiated emissions which fall in the restricted bands, as defined in Section 15.205(a), must also comply with the radiated emission limits specified in Section 15.209(a) (see Section 15.205(c)).

Test Results

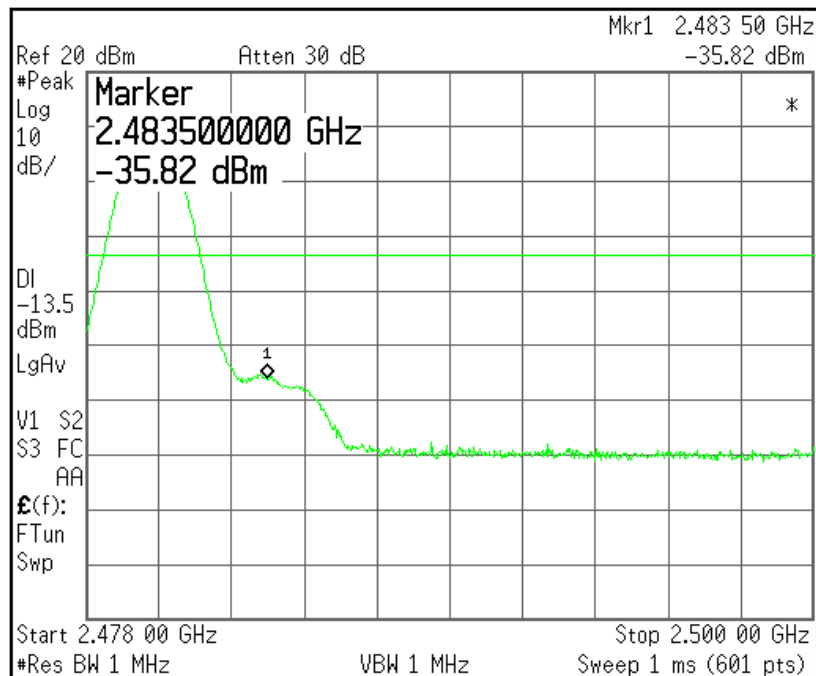
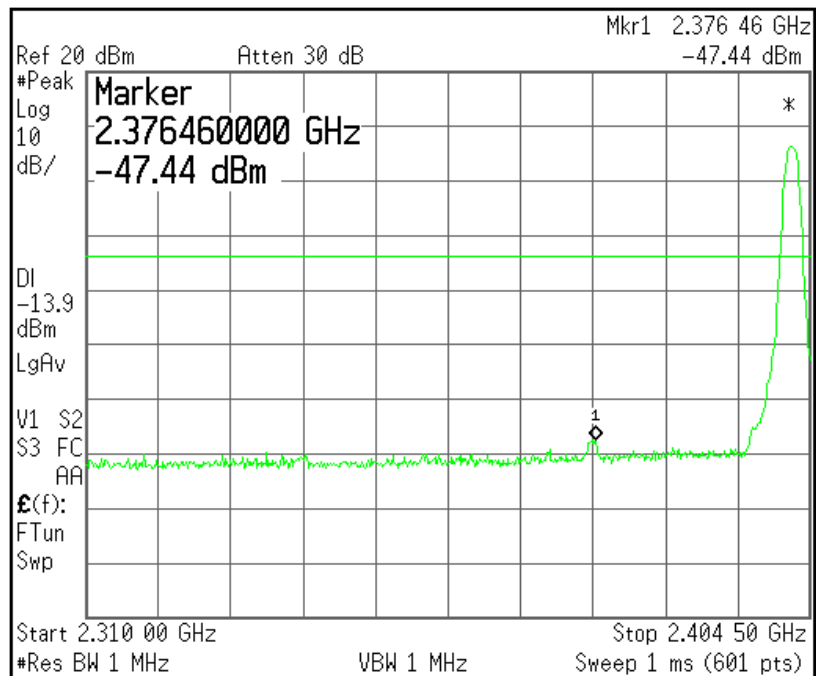
- Refer to see the measured plot in next page.

NOTES:

1. The test was performed to make a direct field strength measurement at the band edge frequencies.

Plots of Bandwidth of Frequency Band Edges (GFSK)

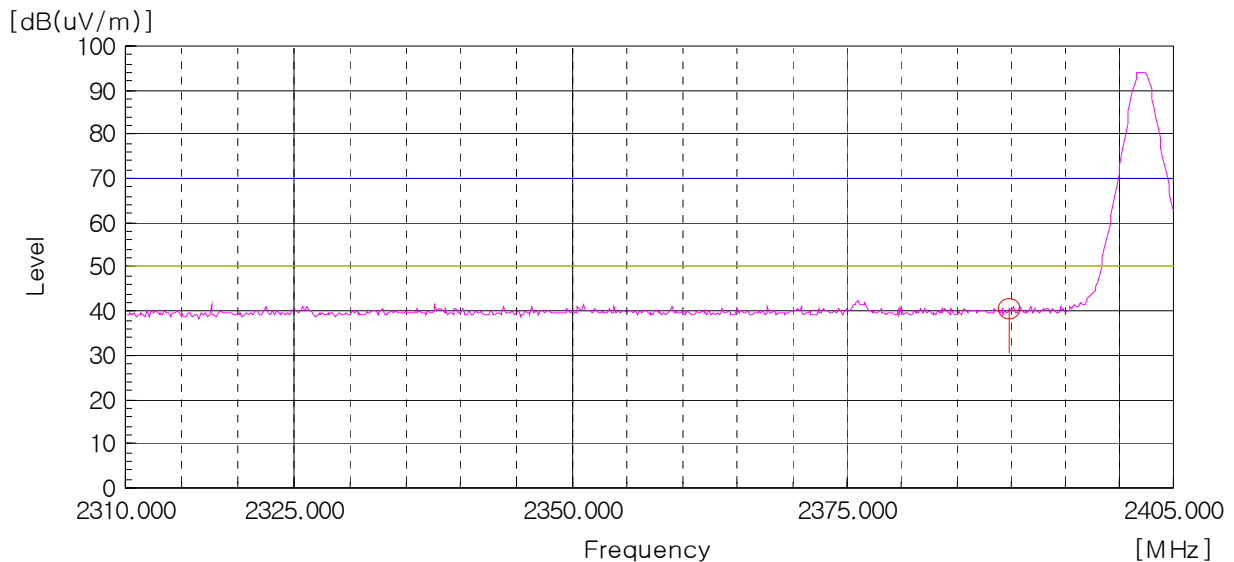
Conducted



Radiated

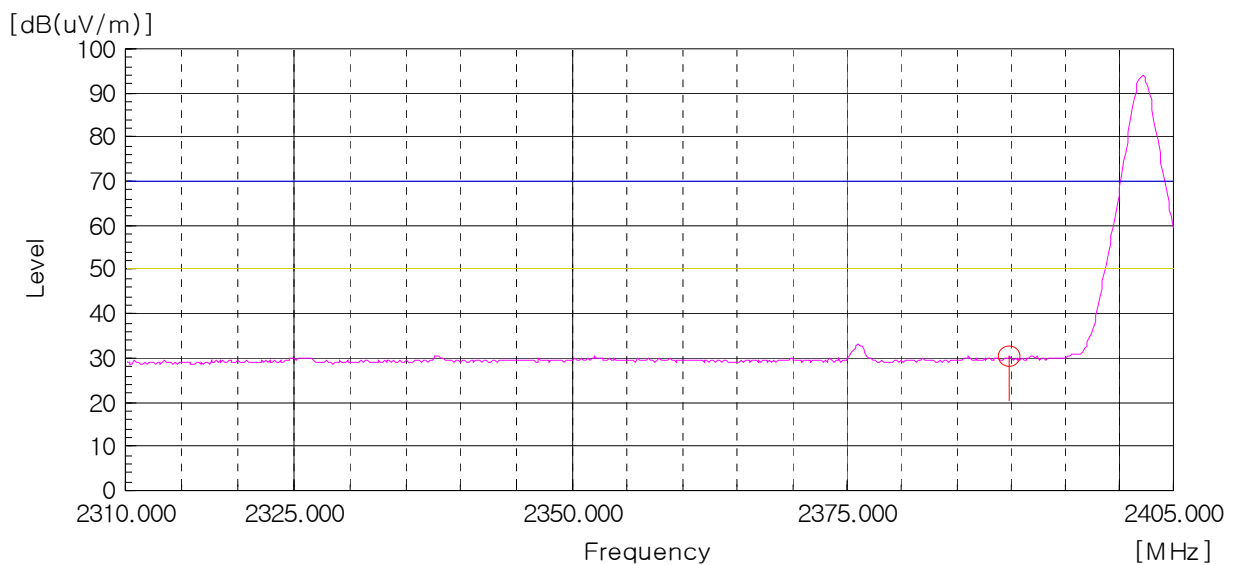
Peak Detector: RBW: 1 MHz, VBW: 1 MHz (2 310 MHz - 2 405 MHz), Worst case (Low, Horizontal)

— Peak Limit Line
— AV Limit Line



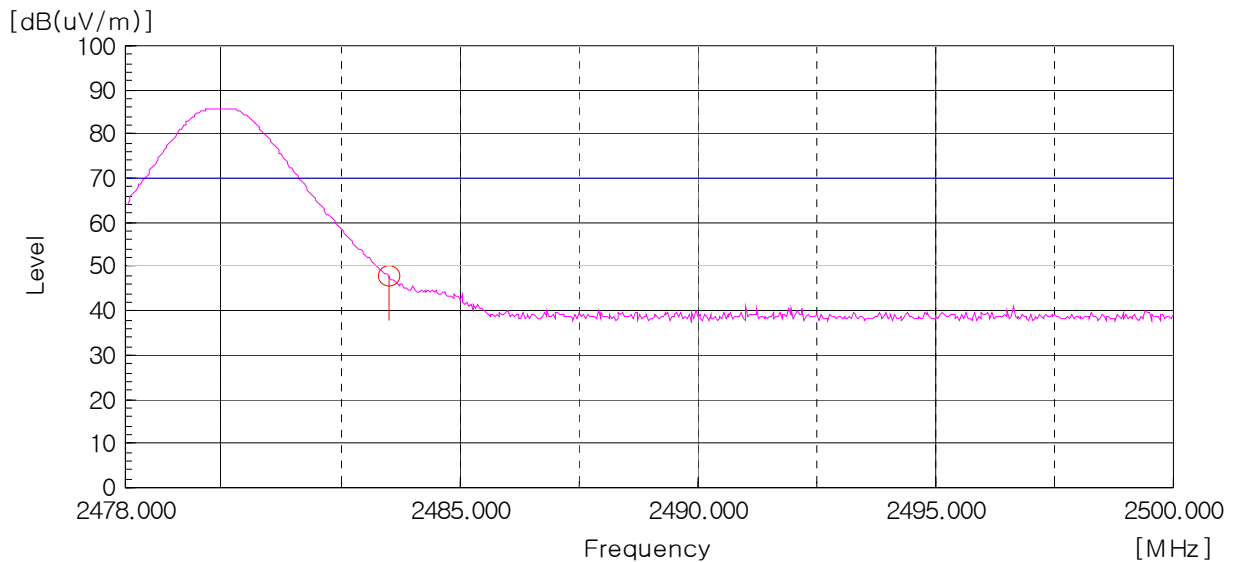
AV Detector: RBW: 1 MHz, VBW: 10 Hz (2 310 MHz - 2 405 MHz), Worst case (Low, Horizontal)

— Peak Limit Line
— AV Limit Line



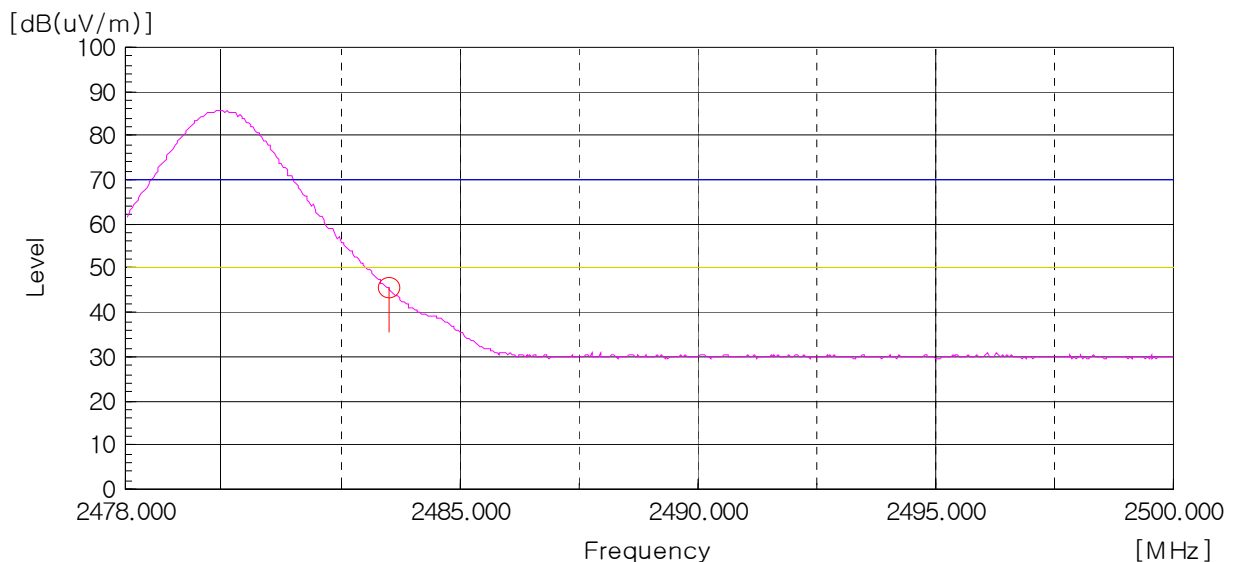
Peak Detector: RBW: 1MHz, VBW: 1 MHz (2 478.0 MHz - 2 500.0 MHz), Worst case (High, Horizontal)

— Peak Limit Line
— AV Limit Line



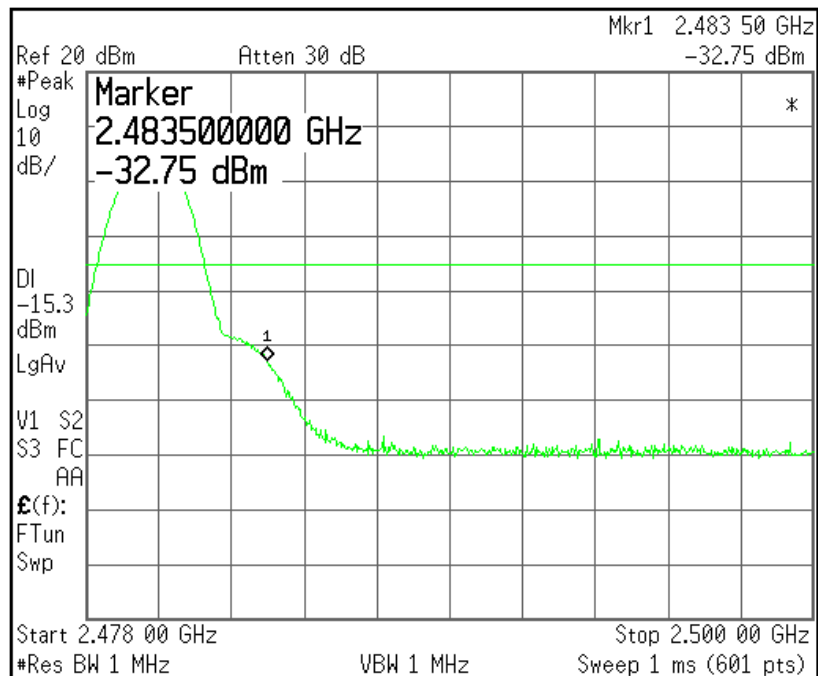
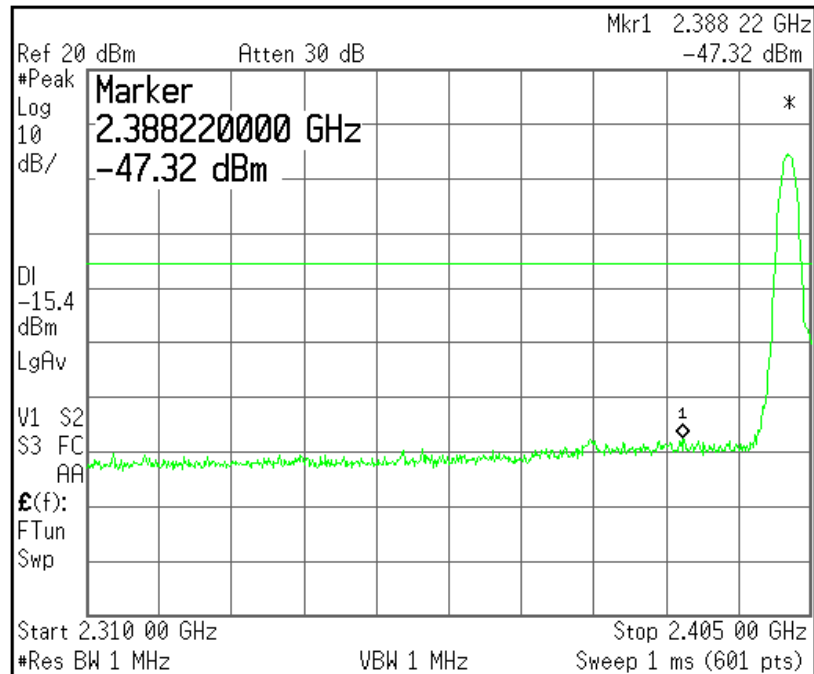
AV Detector: RBW: 1MHz, VBW: 10 Hz (2 478.0 MHz - 2 500.0 MHz), Worst case (High, Horizontal)

— Peak Limit Line
— AV Limit Line



Plots of Bandwidth of Frequency Band Edges (8DPSK)

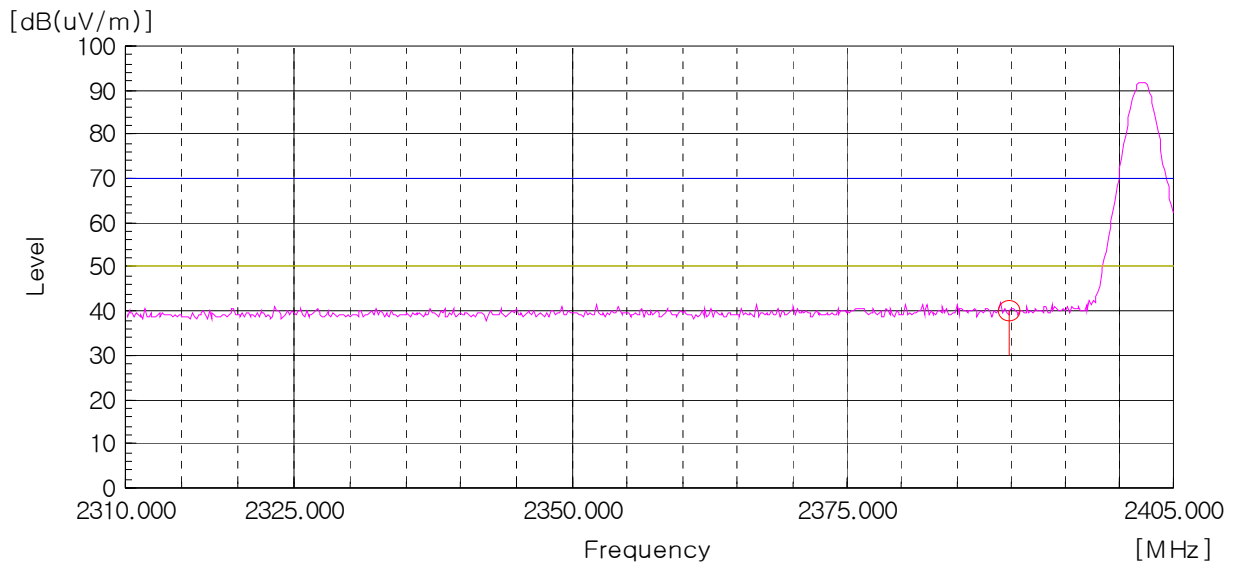
Conducted



Radiated

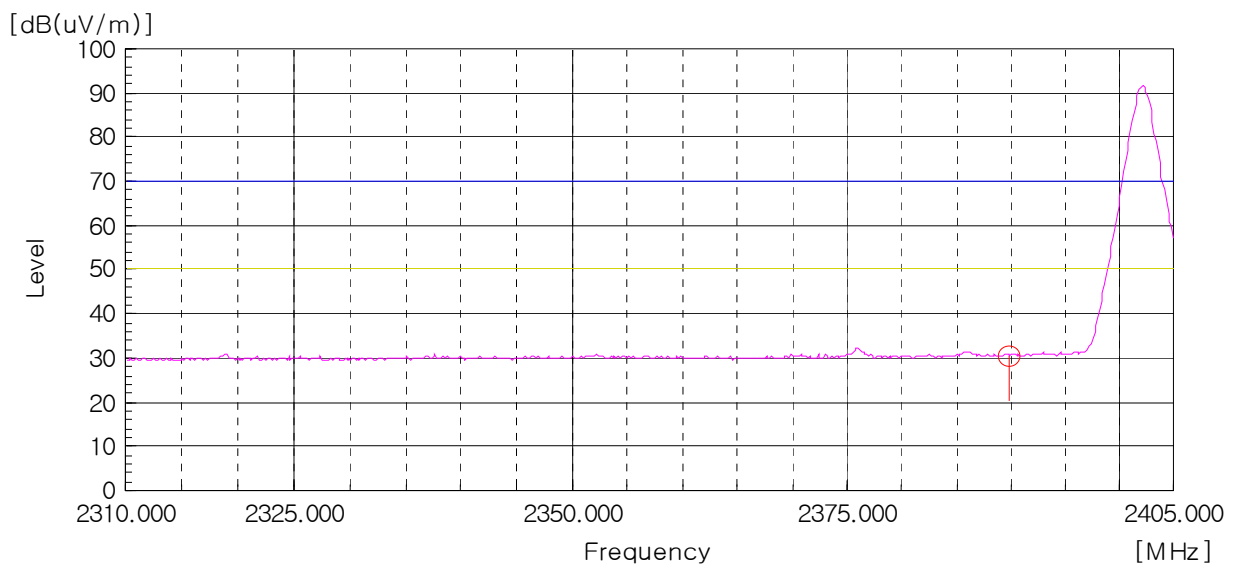
Peak Detector: RBW: 1 MHz, VBW: 1 MHz (2 310 MHz - 2 405 MHz), Worst case (Low, Horizontal)

— Peak Limit Line
— AV Limit Line



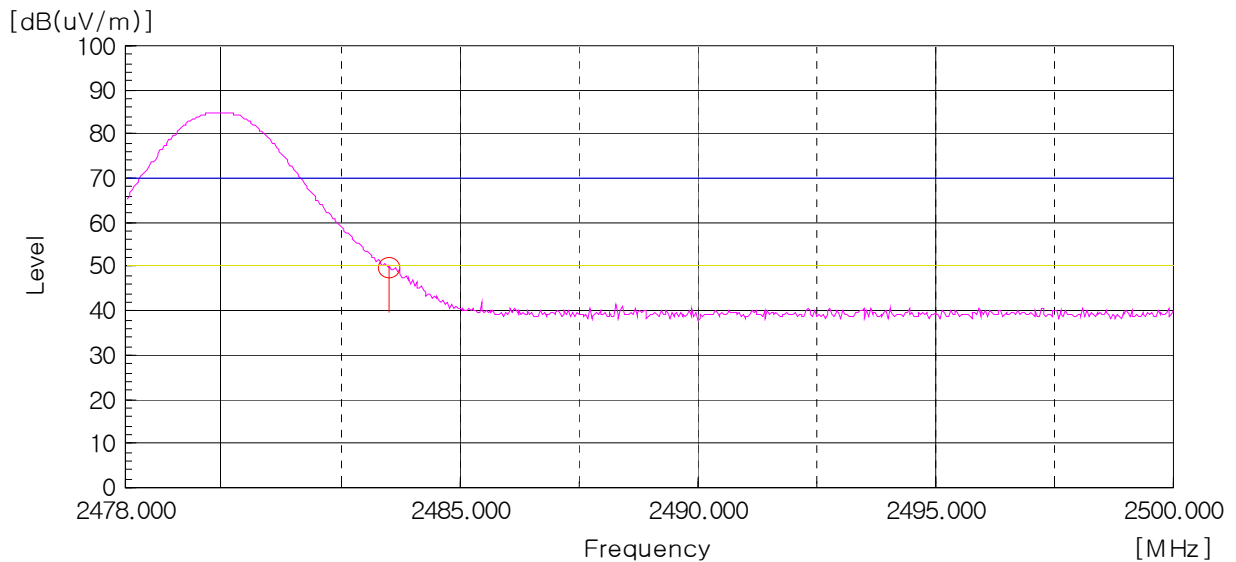
AV Detector: RBW: 1 MHz, VBW: 10 Hz (2 310 MHz - 2 405 MHz), Worst case (Low, Horizontal)

— Peak Limit Line
— AV Limit Line



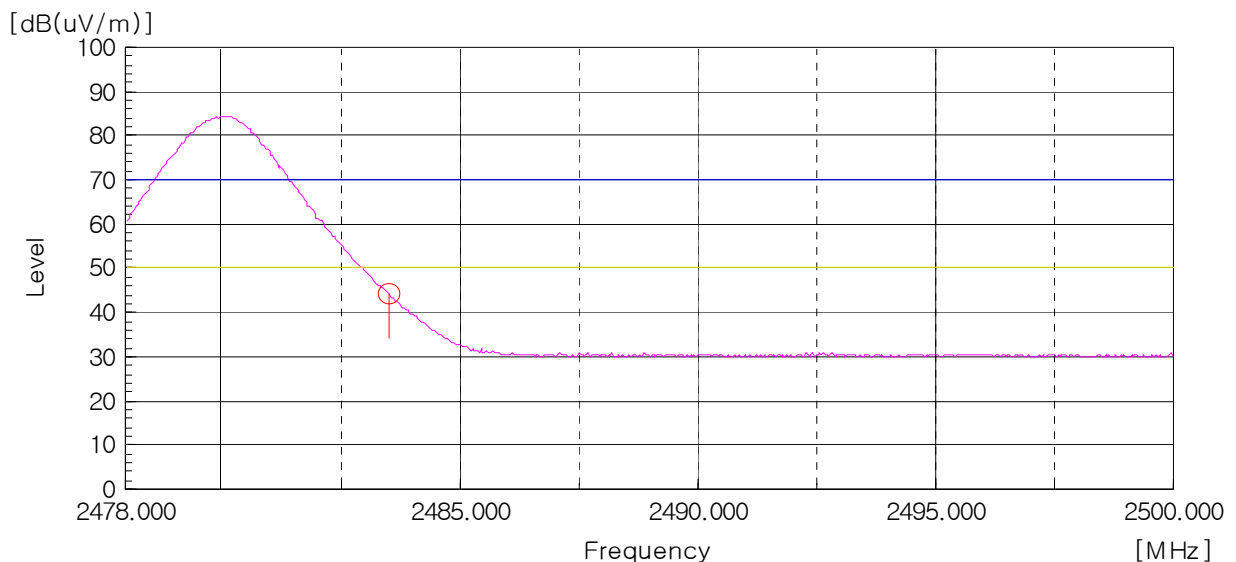
Peak Detector: RBW: 1MHz, VBW: 1 MHz (2 478.0 MHz - 2 500.0 MHz), Worst case (High, Horizontal)

— Peak Limit Line
— AV Limit Line



AV Detector: RBW: 1MHz, VBW: 10 Hz (2 478.0 MHz - 2 500.0 MHz), Worst case (High, Horizontal)

— Peak Limit Line
— AV Limit Line



5.5 Number of Hopping Channels

EUT	Thermal Printer / WSP-R240
Limit apply to	FCC Part 15.247(a)(1)(iii)
Test Date	October 21, 2011
Operating Condition	RF transmitting continuously during the tested.
Result	Passed

Limit

Frequency hopping systems in the 2 400.0 MHz - 2 483.5 MHz band shall use at least 15 channels.

Test Data

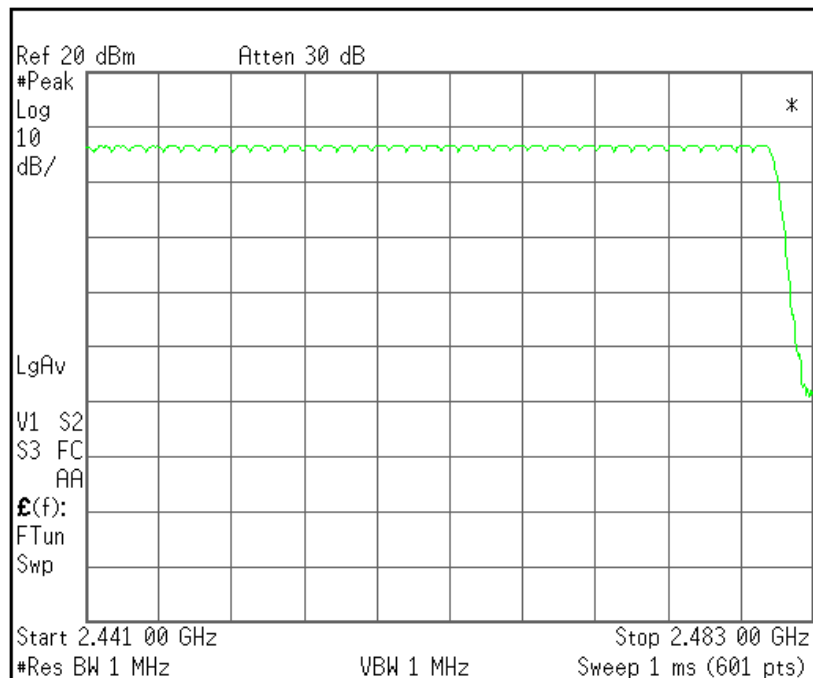
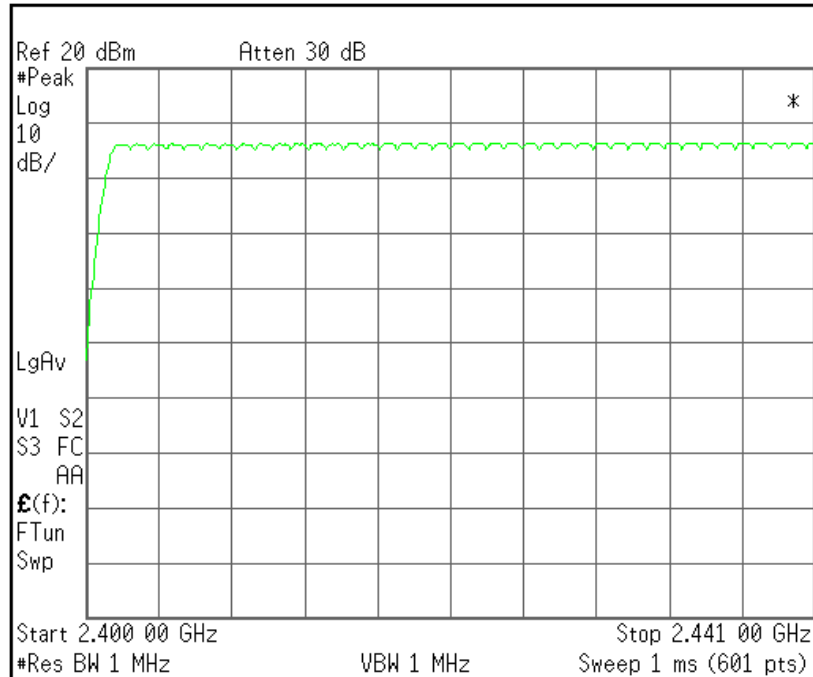
Type of Modulation	Result	Limit
GFSK	79	> 15 Channel
8DPSK	79	

NOTES:

1. Measure number of hopping channel of relevant channel using spectrum analyzer.
2. Please see the measured plot in next page.

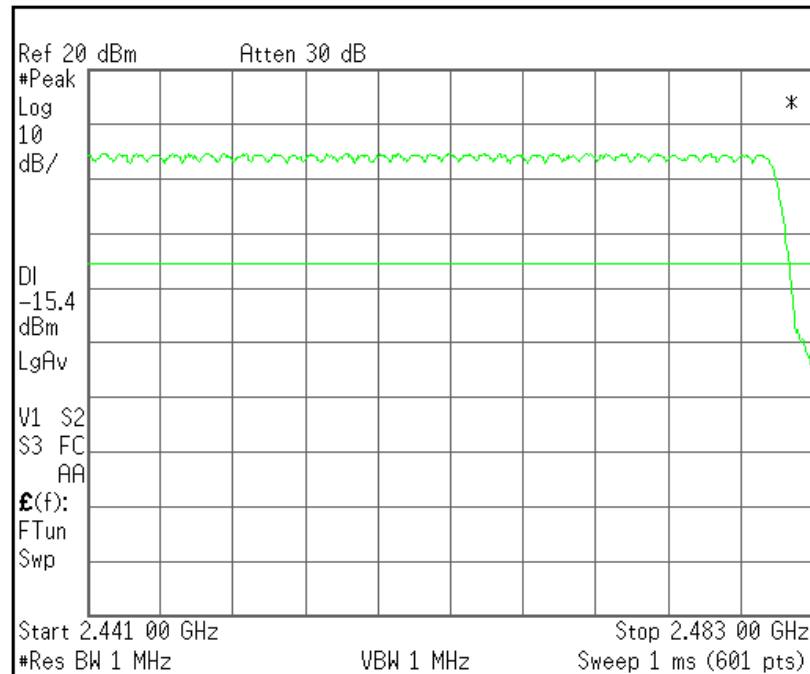
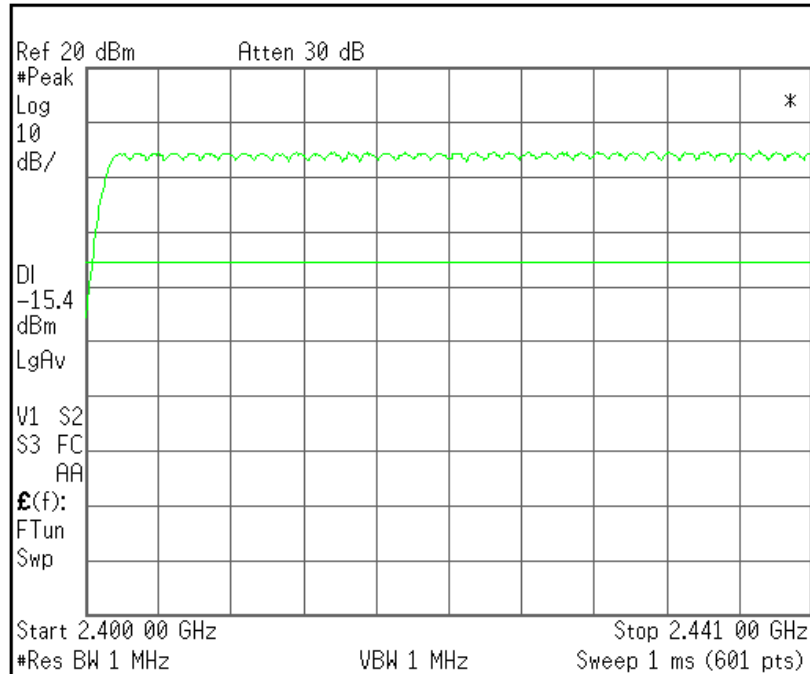
Plots of Number of Hopping Channels (GFSK)

[Hopping Channels]



Plots of Number of Hopping Channels (8DPSK)

[Hopping Channels]



5.6 Time of Occupancy

EUT	Thermal Printer / WSP-R240
Limit apply to	FCC Part 15.247(a)(1)(iii)
Test Date	October 24, 2011
Operating Condition	RF transmitting continuously during the tested.
Result	Passed

Limit

Frequency hopping systems in the 2 400.0 MHz - 2 483.5 MHz band. The average time of occupancy on any channel shall not be greater than 0.4 seconds within a period of 0.4 seconds multiplied by the number of hopping channels employed.

Test Data

Time of Occupancy

Test period = 0.4 [seconds/channel] x 79 [channel]

Actual = Reading x (Hopping rate/Number of channels) x Test period

Hopping rate (DH5 Packet) = 1 600 [hopping/second] / 6 [time slot] = 266.667

- Type of Modulation: GFSK

$0.4 \text{ s} \times 79 \text{ (CH)} = 31.6 \text{ s}$

$2.898 \text{ ms} \times (266.667/79) \times 31.6 \text{ s} = 309.120 \text{ ms}$

Pulse Time [ms]	Total of Dwell [ms]	Limit [ms]
2.898	309.120	400.000

- Type of Modulation: 8DPSK

$0.4 \text{ s} \times 79 \text{ (CH)} = 31.6 \text{ s}$

$2.967 \text{ ms} \times (266.667/79) \times 31.6 \text{ s} = 316.480 \text{ ms}$

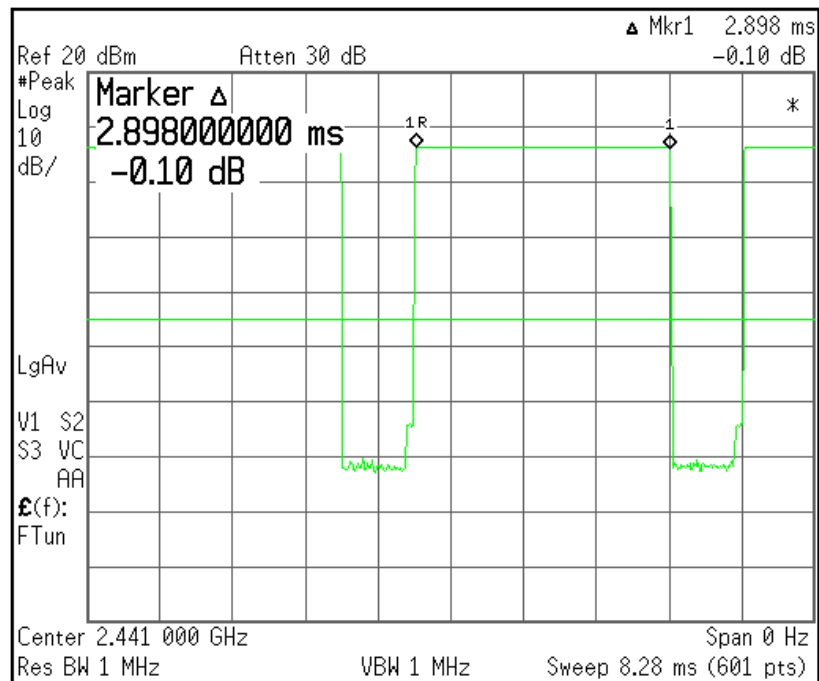
Pulse Time [ms]	Total of Dwell [ms]	Limit [ms]
2.967	316.480	400.000

NOTES:

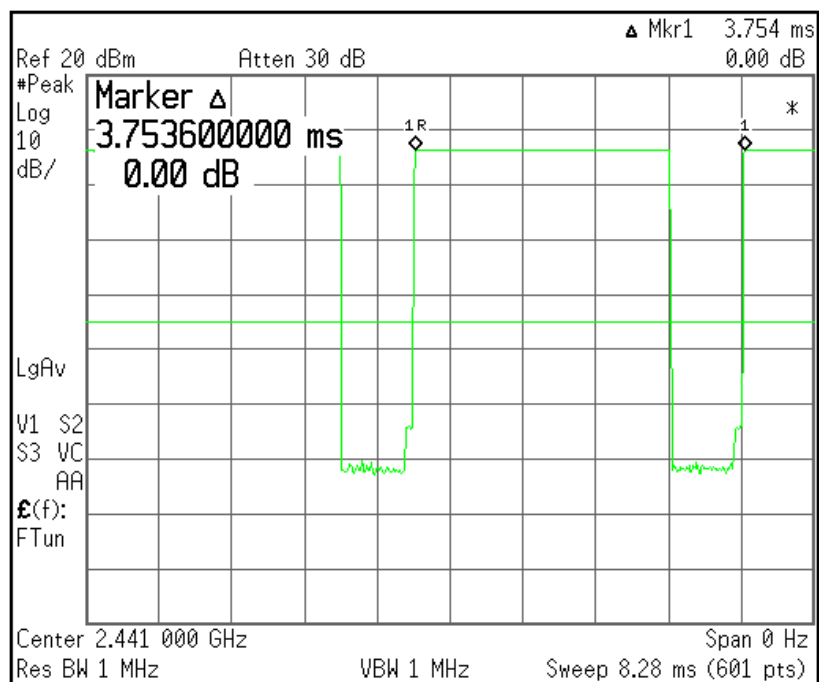
1. Measure time of occupancy of relevant channel using spectrum analyzer.
2. Please see the measured plot in next page.

Plots of Time of Occupancy (GFSK)

[Continuous Time]

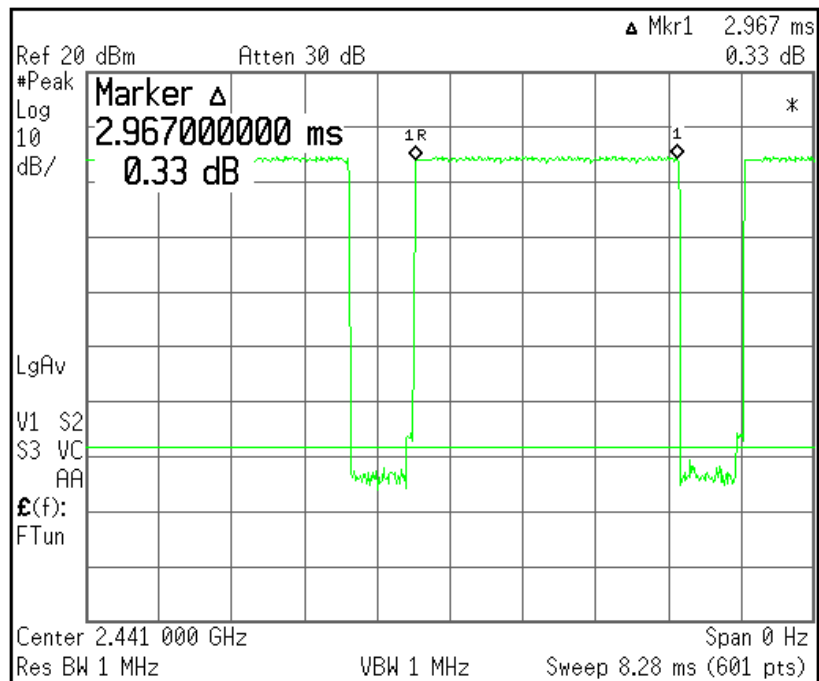


[Hopping Period]

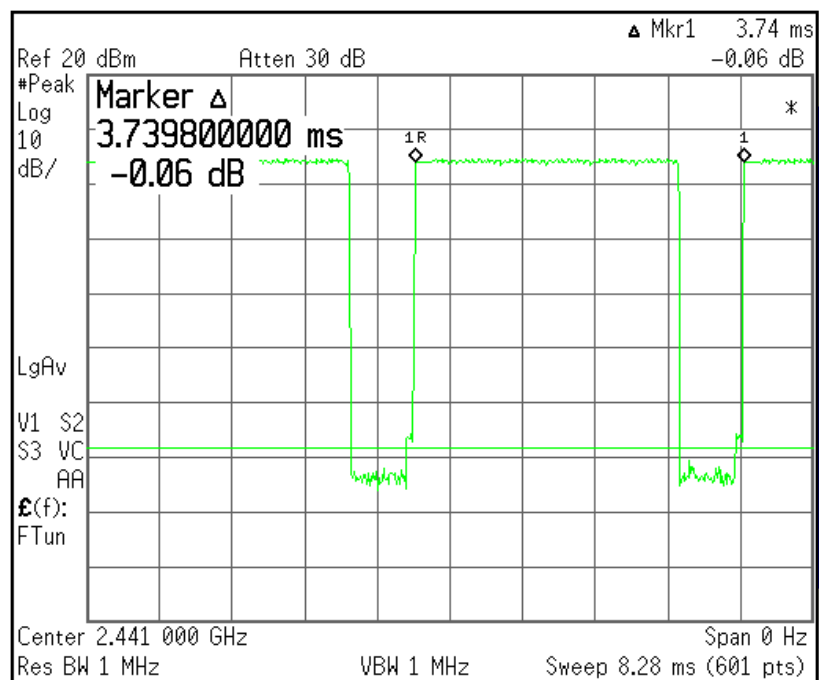


Plots of Time of Occupancy (8DPSK)

[Continuous Time]



[Hopping Period]



5.7 Spurious Emissions

EUT	Thermal Printer / WSP-R240
Limit apply to	FCC Part 15.209
Test Date	October 26, 2011
Operating Condition	Low CH, Middle CH, High CH Transmission
Result	Passed

Limit

Except as provided elsewhere in this Subpart, the emissions from an intentional radiator shall not exceed the field strength levels specified in the following table:

Frequencies [MHz]	Field Strength [μV/m]	Measurement Distance [m]
0.009 - 0.490	2 400/F(kHz)	300
0.490 - 1.705	24 000/F(kHz)	30
1.705 - 30.0	30	30
30 - 88	100	3
88 - 216	150	3
216 - 960	200	3
Above 960	500	3

* Except as provided in paragraph (g), fundamental emissions from intentional radiators operating under this Section shall not be located in the frequency bands 54 MHz - 72 MHz, 76 MHz - 88 MHz, 174 MHz - 216 MHz or 470 MHz - 806 MHz. However, operation within these frequency bands is permitted under other sections of this Part, e.g., Sections 15.231 and 15.241.

Test Results

- Refer to see the measured plot in next page.

Radiated Emissions Test data

- 9 kHz to 30 MHz

The following table shows the highest levels of radiated emissions on both polarizations of horizontal and vertical.
Detector mode: CISPR Quasi-Peak mode (100 Hz, 9 kHz)

- Type of Modulation: GFSK, 8DPSK

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Ant. Factor [dB/m]	Cable Loss [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
	Emission attenuated more than 20 dB below the limit are not reported.						

Result: All emissions below noise floor of 20 dB(μV/m).

NOTES:

- * H : Horizontal polarization , ** V : Vertical polarization
- Result = Reading + Antenna factor + Cable loss
- Margin = Limit - Result
- The measurement was performed for the frequency range 9 kHz to 30 MHz according to FCC Part 15.209.

- Below 1 GHz (30 MHz to 1 GHz)

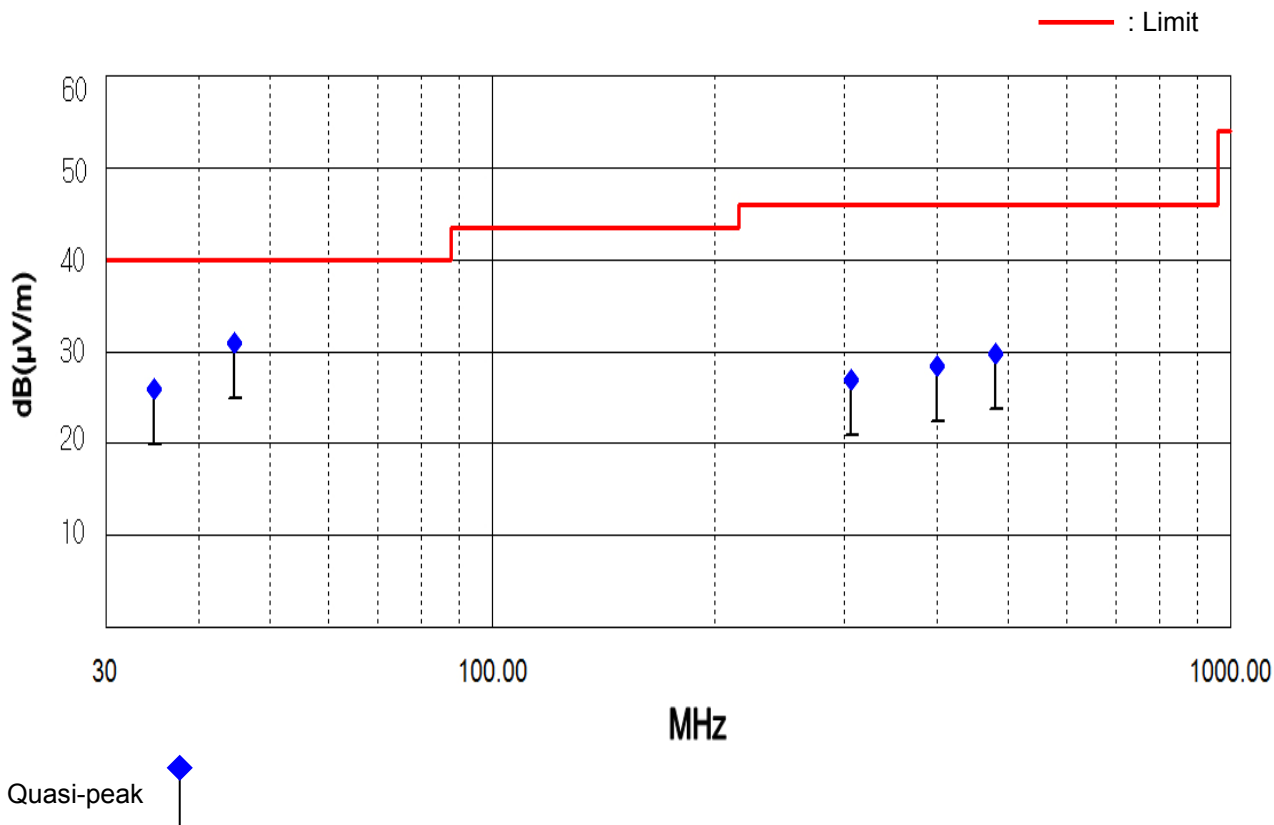
The following table shows the highest levels of radiated emissions on both polarizations of horizontal and vertical.
Detector mode: CISPR Quasi-Peak mode (6 dB Bandwidth: 120 kHz)

- Type of Modulation: GFSK (Worst case)

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Ant. Factor [dB/m]	Cable Loss [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
34.89	13.13	V	11.31	1.46	25.90	40.00	14.10
44.68	17.20	V	12.18	1.52	30.90	40.00	9.10
306.76	9.28	H	13.06	4.56	26.90	46.00	19.10
399.87	7.82	H	15.29	5.29	28.40	46.00	17.60
480.66	6.87	H	17.06	5.87	29.80	46.00	16.20

NOTES:

- * H : Horizontal polarization , ** V : Vertical polarization
- Result = Reading + Antenna factor + Cable loss
- Margin value = Limit - Result
- The measurement was performed for the frequency range above 30 MHz according to FCC Part 15.209.



- Above 1 GHz (1 GHz to 25 GHz)

- Type of Modulation: GFSK

1. Low CH

Detector mode: Peak mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 807.70	63.40	H	1.20	64.60	74.00	9.40

Detector mode: Average mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 807.70	49.70	H	1.20	50.90	54.00	3.10

2. Middle CH

Detector mode: Peak mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 888.50	64.00	H	1.40	65.40	74.00	8.60

Detector mode: Average mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 888.50	49.40	H	1.40	50.80	54.00	3.20

3. High CH

Detector mode: Peak mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 959.20	61.60	H	1.60	63.20	74.00	10.80

Detector mode: Average mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 959.20	48.30	H	1.60	49.90	54.00	4.10

Result: No signal detect above second harmonic.

- Type of Modulation: 8DPSK

1. Low CH

Detector mode: Peak mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 807.70	54.80	H	1.20	56.00	74.00	18.00

Detector mode: Average mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 807.70	42.10	H	1.20	43.30	54.00	10.70

2. Middle CH

Detector mode: Peak mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 888.50	56.70	H	1.40	58.10	74.00	15.90

Detector mode: Average mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 888.50	41.90	H	1.40	43.30	54.00	10.70

3. High CH

Detector mode: Peak mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 959.20	51.70	H	1.60	53.30	74.00	20.70

Detector mode: Average mode

Frequency [MHz]	Reading [dB(μV)]	Polarization (*H/**V)	Factor [dB]	Result [dB(μV/m)]	Limit [dB(μV/m)]	Margin [dB]
4 959.20	39.00	H	1.60	40.60	54.00	13.40

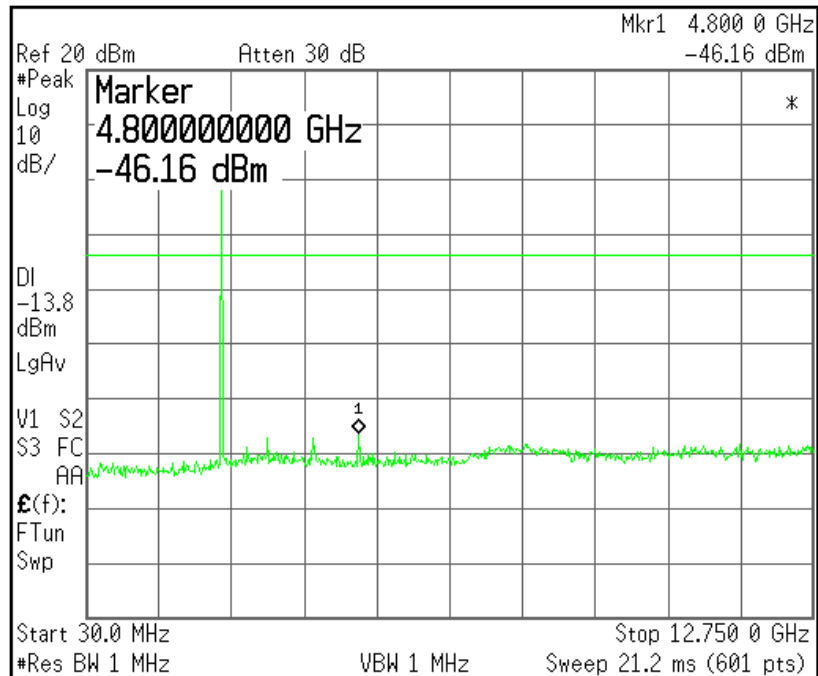
Result: No signal detect above second harmonic.

NOTES:

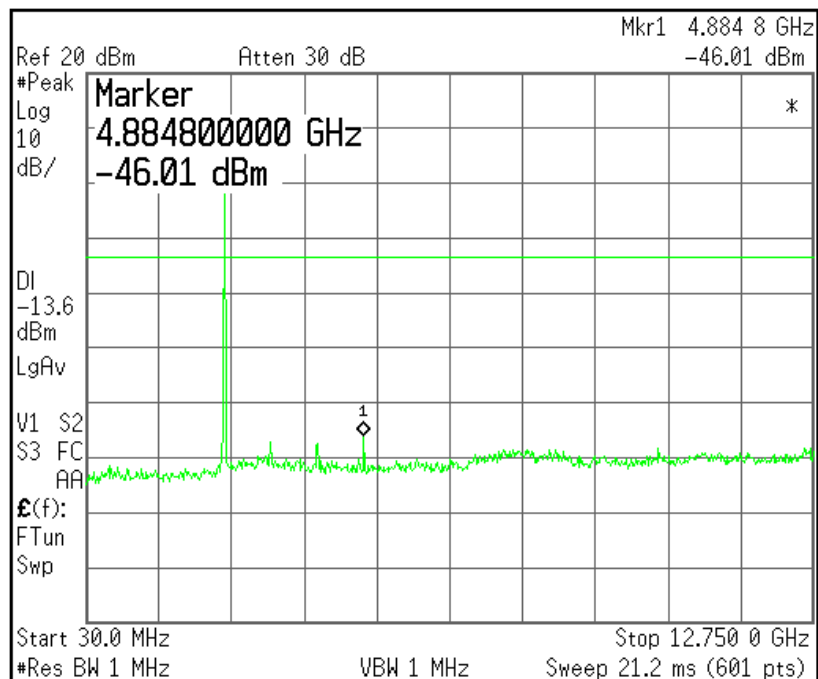
1. * H : Horizontal polarization , ** V : Vertical polarization
2. Factor = Antenna factor + Cable loss + Preamp
3. Result = Reading + Factor
4. Margin = Limit - Result
5. Measuring frequencies from 1GHz to the 10th harmonic of highest fundamental frequency.
6. Measurements above show only up to 6 maximum emissions noted, or would be lesser if no specific emissions from the EUT are recorded (ie: margin > 20 dB from the applicable limit) and considered that's already beyond the background noise floor.
7. Spectrum setting:
 - a. Peak Setting 1 GHz to 10th harmonics of fundamental, RBW = 1 MHz, VBW = 1 MHz, Sweep = Auto
 - b. AV Setting 1 GHz to 10th harmonics of fundamental, RBW = 1 MHz, VBW = 10 Hz, Sweep = Auto

Plots of Spurious Emissions (Conducted Measurement) (GFSK)

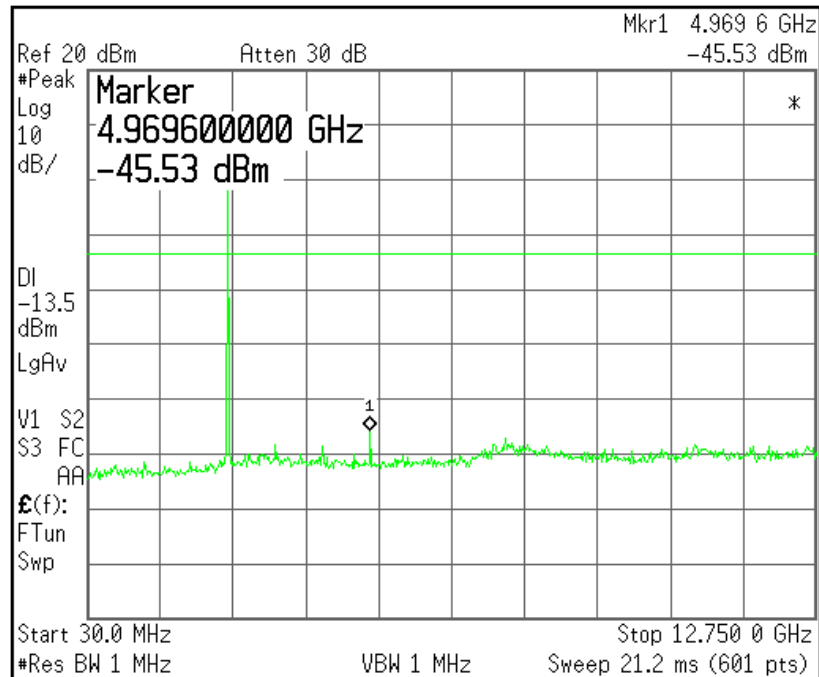
[CH Low]



[CH Mid]

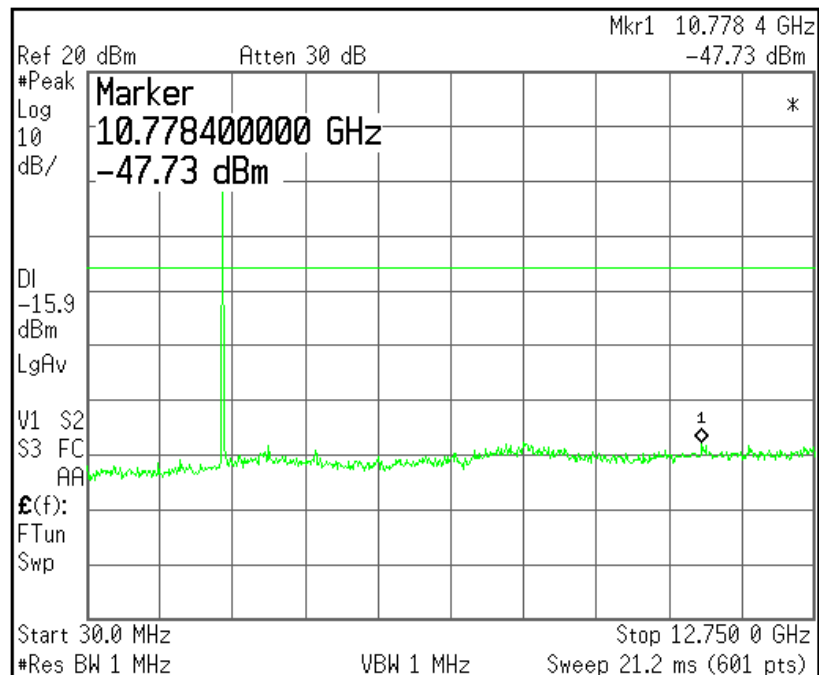


[CH High]

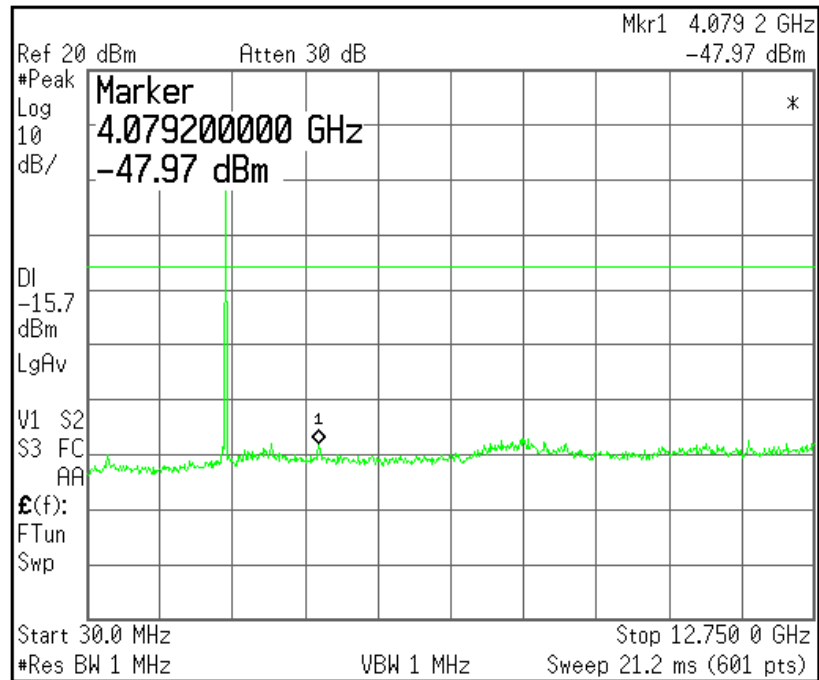


Plots of Spurious Emissions (Conducted Measurement) (8DPSK)

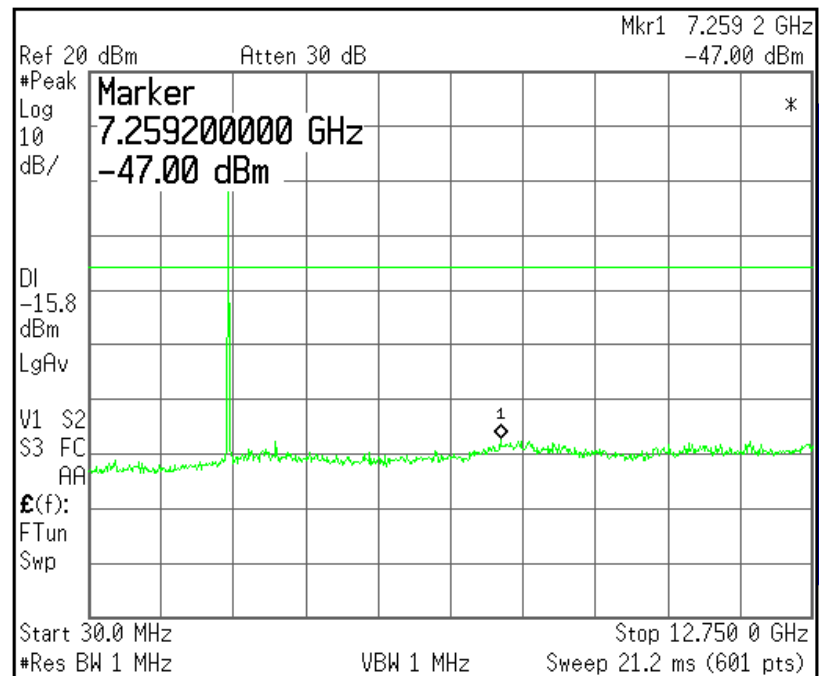
[CH Low]



[CH Mid]



[CH High]



5.8 Conducted Emissions Measurement

EUT	Thermal Printer / WSP-R240
Limit apply to	FCC Part 15.207
Test Date	October 25, 2011
Operating Condition	RF transmitting continuously during the tested.
Result	Passed by 14.50 dB

Limit

For an intentional radiator that is designed to be connected to the public utility (AC) power line, the radio frequency voltage that is conducted back onto the AC power line on any frequency or frequencies within the band 150 kHz to 30 MHz shall not exceed the limits in the following table, as measured using a 50 μ H/50 ohms line impedance stabilization network (LISN). Compliance with the provisions of this paragraph shall be based on the measurement of the radio frequency voltage between each power line and ground at the power terminal. The lower limit applies at the boundary between the frequencies ranges.

Frequency of Emission [MHz]	Conducted limit [dB(μ V)]	
	Quasi-peak	Average
0.15 - 0.5	66 to 56 *	56 to 46 *
0.5 - 5	56	46
5 - 30	60	50

* Decreases with the logarithm of the frequency.

Test Results

- Refer to see the measured plot in next page.

Conducted Emission Test Data

The following table shows the highest levels of conducted emissions on both polarizations of hot and neutral line.
Detector mode: CISPR Quasi-Peak mode (6 dB Bandwidth: 9 kHz)

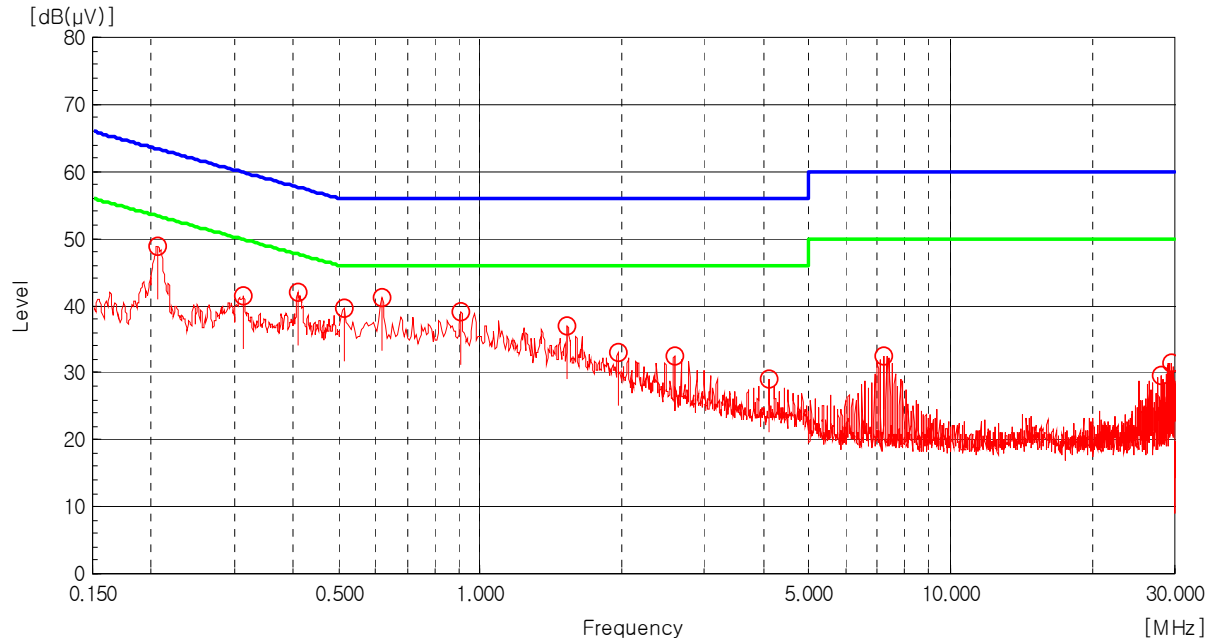
Frequency [MHz]	Result [dB(μV)]		Phase (*L/**N)	Limit [dB(μV)]		Margin [dB]	
	Quasi-peak	Average		Quasi-peak	Average	Quasi-peak	Average
0.205	48.90	-	H	63.40	53.40	14.50	-
0.287	43.00	-	N	60.60	50.60	17.60	-
0.311	42.60	-	N	59.90	49.90	17.30	-
0.616	41.20	-	H	56.00	46.00	14.80	-
1.540	39.60	-	N	56.00	46.00	16.40	-
7.308	33.60	-	N	60.00	50.00	26.40	-
29.453	31.50	-	H	60.00	50.00	28.50	-

NOTES:

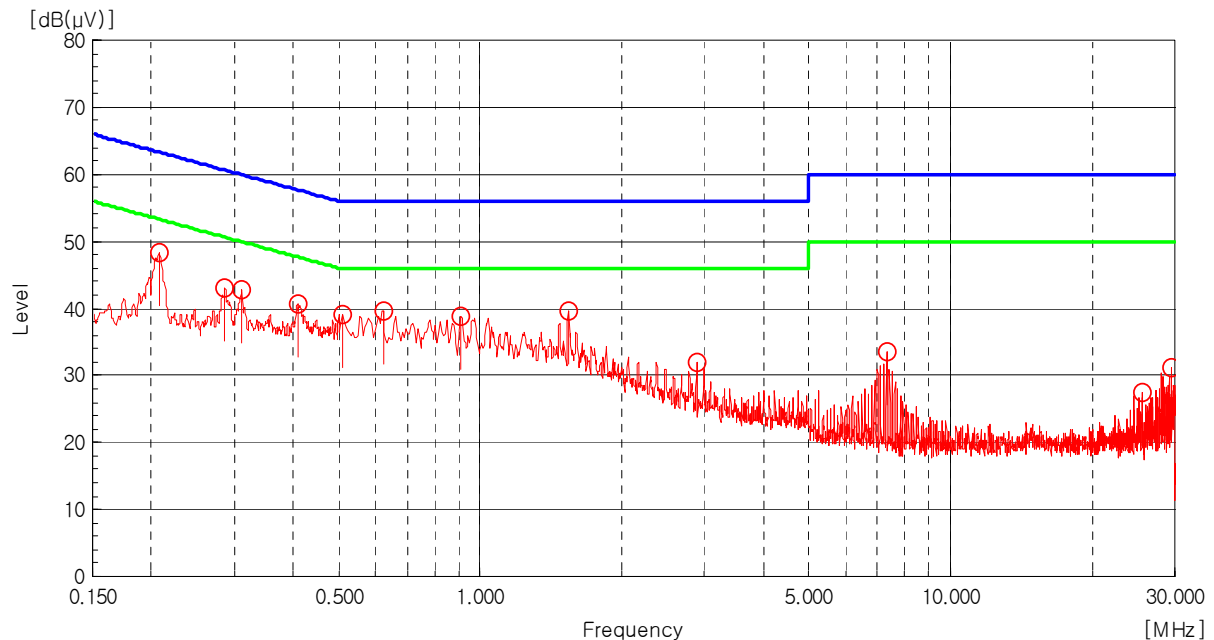
1. * H : HOT Line , **N : Neutral Line
2. The result value was included the antenna factor and cable loss.
3. Margin = Limit - Result
4. Measurements were performed at the AC Power Inlet in the frequency band of 150 kHz ~ 30 MHz according to the FCC Part 15 Class B.

Line: HOT Line

Limit : — Quasi-Peak
— Average



Line: Neutral Line



Quasi-peak

5.9 Radio Frequency Exposure

According to §15.247(e)(i) and §1.1307(b)(1), systems operating under the provisions of this section shall be operated in a manner that ensures that the public is not exposed to radio frequency energy level in excess of the Commission's guidelines.

According to TCB Exclusions list, no SAR required if power is lower than the flowing threshold:

Frequency Range		Center Frequency [MHz]	60/f SAR Limitation [mW]
Low Frequency [MHz]	High Frequency [MHz]		
2 402	2 480	2 441	24.58

Maximum measured transmitter power:

Type of Modulation	Output Power		Max Antenna Gain [dBi]	EIRP [mW]
	[dBm]	[mW]		
GFSK	6.67	4.65	-3.00	2.33
8DPSK	5.07	3.21	-3.00	1.61

6. SAMPLE CALCULATION

Sample Field Strength Calculation

The field strength is calculated by adding the Antenna Factor and Cable Factor.
The basic equation with a sample calculation is as follows:

$$FS = RA + AF + CF$$

Where FS = Field Strength

RA = Receiver Amplitude

AF = Antenna Factor

CF = Cable Attenuation Factor

$$\text{dB}(\mu\text{V}) = 20 \log_{10} (\mu\text{V}) : \text{Equation}$$

$$\text{dB}(\mu\text{V}) = \text{dBm} + 107$$

Example : @ 44.68 MHz

$$\text{Class B Limit} = 40.00 \text{ dB}(\mu\text{V}/\text{m})$$

$$\text{Reading} = 17.20 \text{ dB}(\mu\text{V})$$

$$\text{Antenna Factor} + \text{Cable Loss} = 12.18 + 1.52 = 13.70 \text{ dB}(\mu\text{V}/\text{m})$$

$$\text{Total} = 30.90 \text{ dB}(\mu\text{V}/\text{m})$$

$$\text{Margin} = 40.00 - 30.90 = 9.10 \text{ dB}$$

$$= 9.10 \text{ dB below Limit}$$

7. List of test equipments used for measurements

	Test Equipment	Model	Mfg.	Serial No.	Cal. Date	Cal. Due Date
☒	EMI Test Receiver	ESVS 10	R&S	835165/001	11.03.22	12.03.22
☒	EMI Test Receiver	ESPI3	R&S	100478	11.09.15	12.09.15
☒	Two-Line V-Network	ENV216	R&S	958599/106	11.03.22	12.03.22
☒	Loop Antenna	AL-130	COM-POWER	17100	11.02.10	13.02.10
☒	LogBicon Antenna	VULB9160	Schwarzbeck	3082	10.02.22	12.02.22
☒	Horn antenna	BBHA 9120D	Schwarzbeck	227	11.03.22	13.03.22
☒	Spectrum Analyzer	E7405A	H.P.	US41160290	11.09.16	12.09.16
☒	PSA Series Spectrum Analyzer	E4440A	Agilent	US40420382	11.02.09	12.02.09
☒	Amplifier	AFS42-01001800-28-10P-42	MITEQ Inc.	1565819	11.02.14	12.02.14
☒	DC Power Supply	HYP-3030	Han Young	990554	11.03.22	12.03.22
☒	Band Reject Filter	WRCGV 2402/2480-2382/2500-52/10SS	Wainwright Instruments GmbH	2	11.09.15	12.09.15
☒	Controller	HD2000	HD GmbH	C/125	N/A	N/A
☒	Antenna Master	MA2400	HD GmbH	N/A	N/A	N/A
☒	Turn-Table	MFT-120S	Max-Full Antenna Corp	-	N/A	N/A
☒	Antenna Master	MFA-440E	Max-Full Antenna Corp	-	N/A	N/A