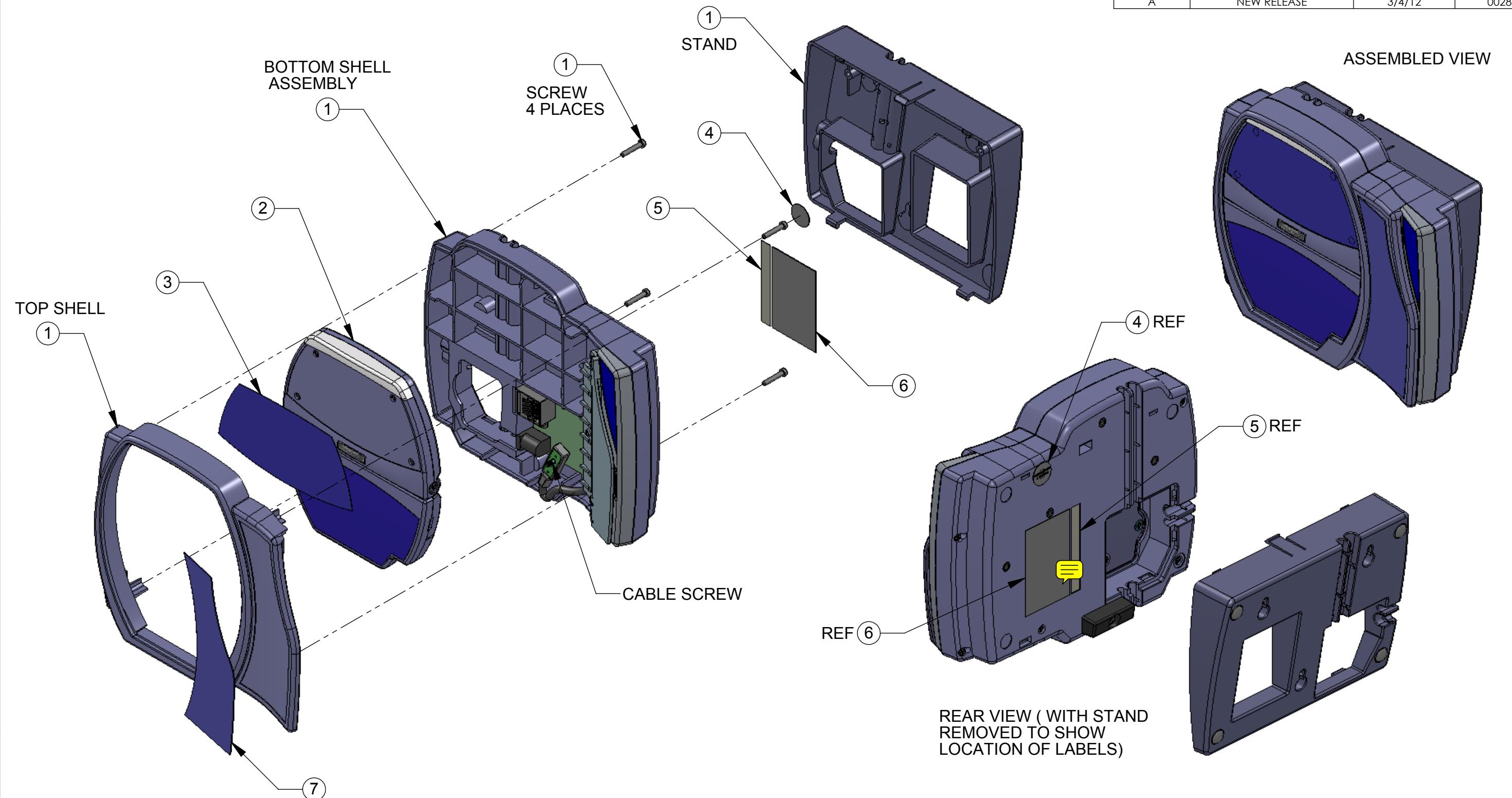


REVISIONS			
REV.	DESCRIPTION	DATE	ECO
A	NEW RELEASE	3/4/12	002873



NOTES:

1. THE TORQUE SPECIFICATION FOR ALL SCREWS, INCLUDING THE BOTTOM SHELL ASSEMBLY CABLE SCREW THAT ATTACHES TO ITEM #2, SHOULD BE 1.70 IN-LBS +/- .10 IN-LB.
2. ALL MATERIALS AND PROCESS MUST BE ROHS COMPLIANT.

PROPRIETARY AND CONFIDENTIAL: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VIVOTECH. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VIVOTECH IS PROHIBITED.			
DIMENSIONS ARE IN MM	NAME	DATE	
TOLERANCES: FRACTIONAL: $\pm 1/64$	SM	3/18/2012	
ANGULAR: MACH $\pm .25$			
ONE PLACE DECIMAL $\pm .25$			
TWO PLACE DECIMAL $\pm .12$			
ENG APPR.			
MFG APPR.			
Q.A.			
COMMENTS:		DO NOT SCALE DRAWING	
DWG. NO. 590-0015-00			
FILE NAME	SIZE	REV.	
590-0015-00 Dwg Assy Kit VP4800M	B	A	
SCALE: 1:2	WEIGHT:		
			SHEET 1 OF 1