



REVISIONS			
REV.	DESCRIPTION	DATE	ECO
A	NEW RELEASE	3/4/12	002873

- NOTES:
1. THE TORQUE SPECIFICATION FOR ALL SCREWS, INCLUDING THE BOTTOM SHELL ASSEMBLY CABLE SCREW THAT ATTACHES TO ITEM #2, SHOULD BE 1.70 IN-LBS +/- .10 IN-LB.
 2. ALL MATERIALS AND PROCESS MUST BE ROHS COMPLIANT.

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DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL $\pm 1/64$ ANGULAR: MACH $\pm .25$ ONE PLACE DECIMAL $\pm .25$ TWO PLACE DECIMAL $\pm .12$	DRAWN	NAME SM	DATE 3/18/2012
	CHECKED		
	ENG APPR.		
	MFG APPR.		
	Q.A.		
	COMMENTS:		
	DO NOT SCALE DRAWING		
FILE NAME 590-0015-00 Dwg Assy Kit VP4800M	SIZE B	VIVOTECH 451 El Camino Real Santa Clara, CA 95050	
		DWG, ASSY, KIT, VP4800M	
		DESC. ASSEMBLY DRAWING	
		DWG. NO. 590-0015-00	REV. A
	SCALE: 1:2	WEIGHT:	SHEET 1 OF 1