

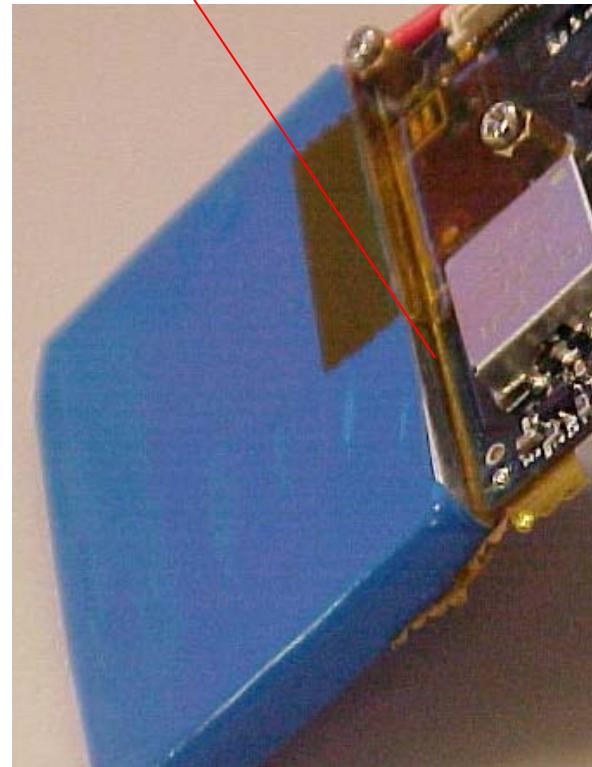
Appendix A: Turn-Up and Acceptance Procedure

Assembly Work Instructions

Carefully place
exact length of
Kapton Tape.

Battery Wires are
routed behind the
Mother board and
soldered on back of
the Board.

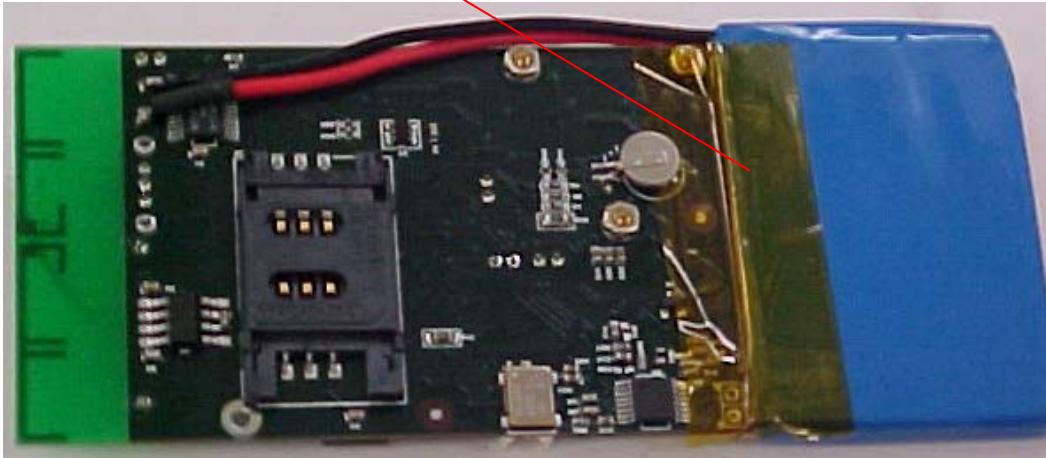
Mother Board is
attached on middle of
the Battery.



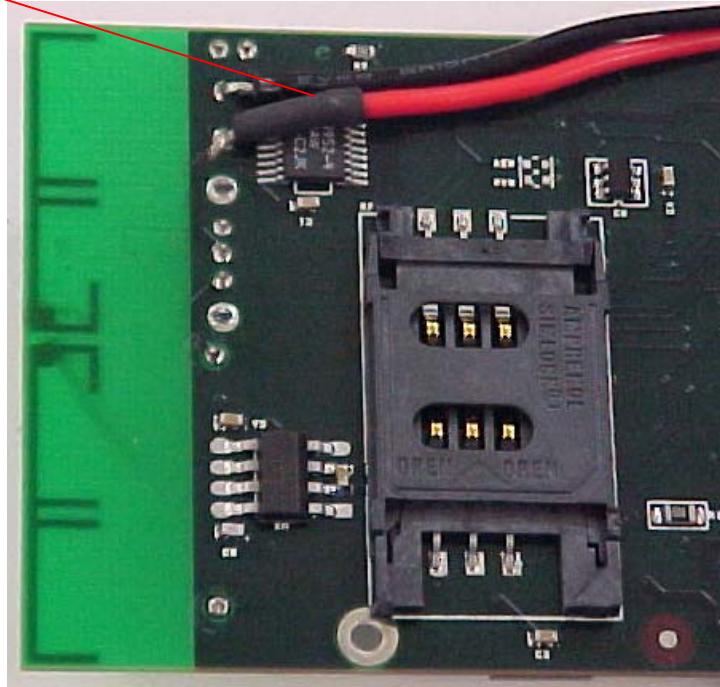
Step 1: Attach Battery Assy. to Mother Board Assy
using Kapton Tape on both sides of the Battery.

Assembly Work Instructions

Battery Assy. is secured to the Mother Board using Kapton Tape. Carefully place the exact length of Kapton Tape.

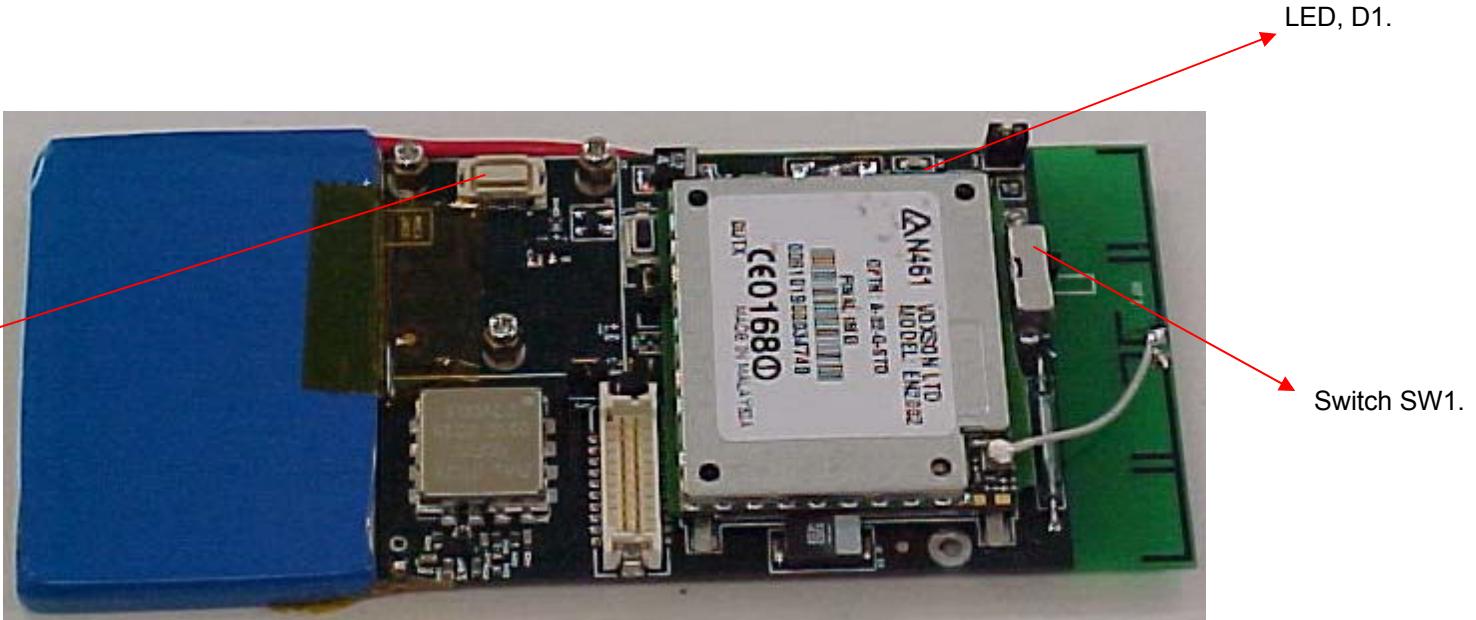


Battery Wires are soldered on back of the Board. Shrink Tube is not required. Wires should not pass over IC.



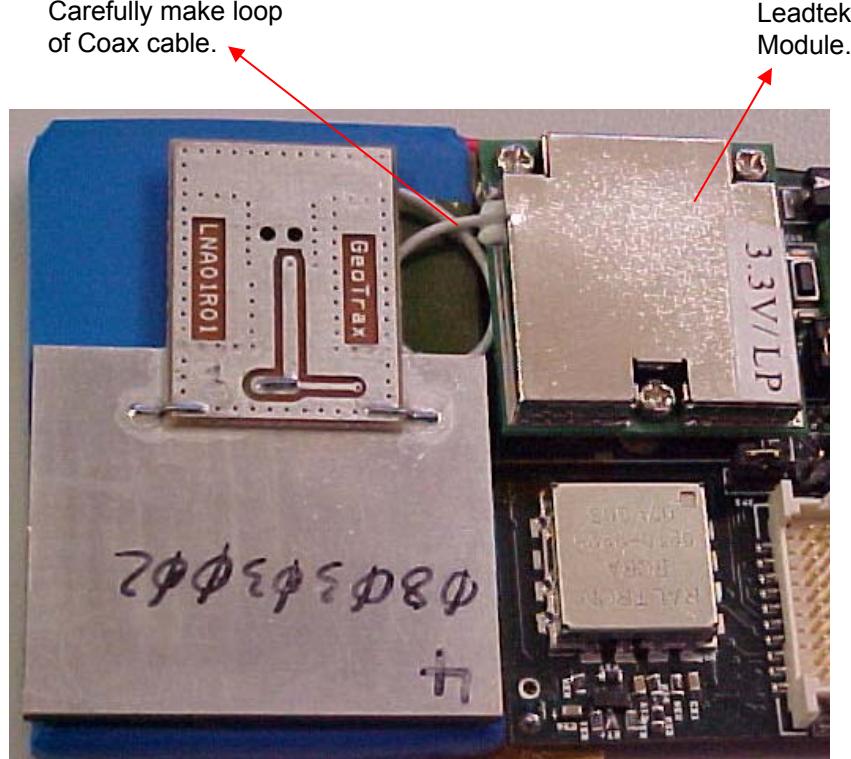
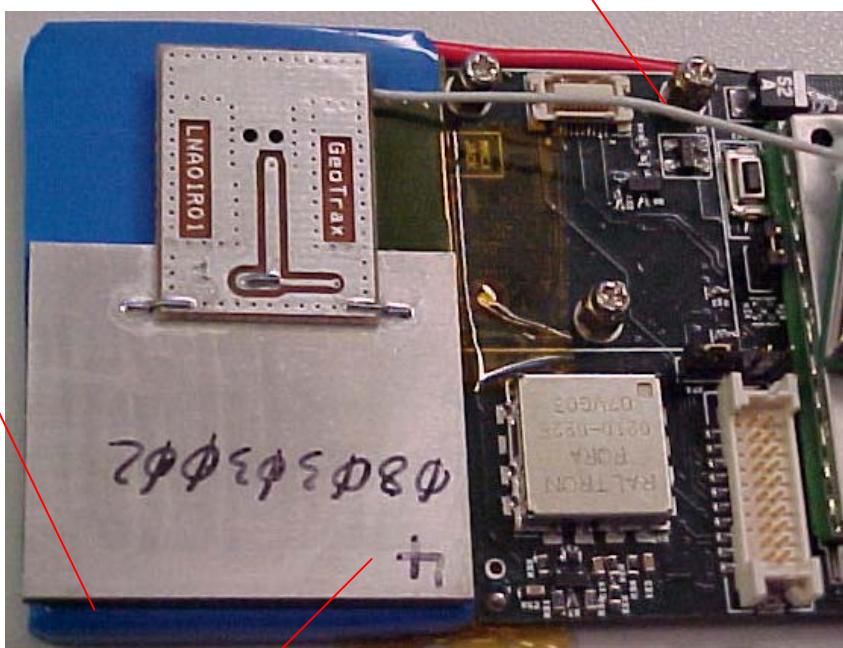
Step 2: Solder Battery Assy wires (Red and Black) on back of the Board.

Assembly Work Instructions



Step 3: Perform a Power Test. Turn the power ON using switch SW1. Verify LED D1 turns ON. Upon verification, turn the power OFF.

Assembly Work Instructions



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ntenna Assy. is secured to the Battery Assy using double sided tape.

Tuesday, April 15, 2003

Step 4: Install Antenna Assy to Mother Board Assy by removing double sided tape cover and placing it onto the Battery. Make sure Antenna board with LNA PCB is aligned to top edge of the Battery.

Step 5: Make a loop on Coax cable and install Leadtek module on 20 pin connector on the Mother Board.