

Confidential

Prepared (also subject responsible if other)

BGLIRC Mats Hansson

Approved

BGLIRC

Checked

No.

BGLI 07:531 Uen

Date

2007-10-05

Rev

A

Reference

PY7A3252011 Product label statement

PY7A3252011 has a different label solution compare to the traditional placement of labels on our products.

Due to the mechanical design on the product there is no suitable place for a normal label. Placing labels on the outside is more exposed and there is a risk that the users will remove the label for cosmetically reasons.

In order to provide a label that will last for the products intended life length the solution was to integrate a label tray under the battery. The label can be pulled out and both sides of the tray can be used for printing information.

The label tray protects the printing and is designed in a way so that the printed information will not be scratched. The tray can not be removed with out destroying the label.



Mats Hansson

Head of Regulatory Compliance



Prepared (also subject responsible if other)

Claes Wallin Klevås (23047274)

Approved

(NONE)

Checked

Company Internal
MARKING DRAWING
No.

1204-7008

Date

2007-10-11

Rev

1

Reference

5State: Preliminary

Approved according to 000 21–LXE 107 42/1

Product Specification Sofia, Mobile Phone Label Content, US

1 General information

Core Unit label part no	1200-2834
Printed information on Sofia Label Tray document no	XXXX-XXXX
Bar code	Standard: according to Ericsson corporate standard 102 01–109 Uen Print quality: C, according to ANSI X3.182-1990 as stated in Ericsson corporate standard 102 01–1003 Uen Quiet zone: No bar codes are allowed to be closer to a label edge than 2 mm!
Text	If applicable, or nothing else specified, Zebra printer Scaleable Smooth Font CG Triumvirate Bold Condensed is imposed. When needed, the text is adjusted to fit the label.
Coordinates	"(x/y)" under each line number specifies the bottom / left alignment for text, graphics and bar codes, x is measured vertically, and y horizontally from the upper left corner of the label (landscape format), both in mm. When needed, the alignment is adjusted to fit the label.

2 Printing information

	Content	Format
Line 1 (8,0/1,5)	Production week (flash), "yy"W'ww" (yy = year, ww = week)	Text, height 1,2 mm.
Line 2a (10,0/1,5)	Product number without revision of the Sales Item in which the phone is packed, if applicable. "SI XXXX-XXXX"	Text, height 1,2 mm.
Line 2b (10,0/13,0)	Repair week, if applicable. "Ry"W'ww" (y = year, ww = week)	Text, height 1,2 mm.
Line 3a (12,5/1,5)	"TYPE: AAD-3252011-BV"	Text, height 1,2 mm.
Line 3b (12,5/18,0)	HW & SW identification field, if applicable; "FG"	Text, height 1,2 mm. According to Type-testing report in BOM pos 1C.
Line 3c (12,5/21,0)	Location code of where the phone is flashed, if applicable, "XX"	Text, height 1,2 mm.
Line 4 (15,0/1,0)	Line 5a in bar code. As desired by supplier (e.g. only actual number).	Bar code, height 2,0 mm. As desired by supplier (e.g. Code 128 symbology).
Line 5a (17,0/1,5)	Supplier's identification for trace-ability of the telephone, as desired by supplier (e.g. "S/N: nnn...." for serial number).	Text, height 1,2 mm. Defined by supplier.



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	Content	Format
Line 5b (17,0/14,0)	Actual electronic serial number (IMEI) of the Mobile Phone, "00000000-000000-0"	Text, height 1,2 mm. In the format TAC-SNR-CD. TAC and SNR derived from pos 500 in BOM. CD = check digit according to the Luhn formula (ISO/IEC 7812), GSM 02.16.
Line 6 (19,5/1,0)	Line 5b in bar code (only actual number, without data identifier).	Bar code, height 2,0 mm. Code 128 symbology, code C subset. If uneven number of digits, code B subset shall be used for the last digit.
Line 7 (21,3/1,5)	"FCC ID: PY7A3252011"	Text, height 1,2 mm.
Line 8a (23,0/1,5)	Marking of origin: "Xxx"= actual country of production of the included telephone, in English.	Text, height 1,2 mm.
Line 8b (23,0/21,0)	Model Name "K850i"	Text, height 1,2 mm.

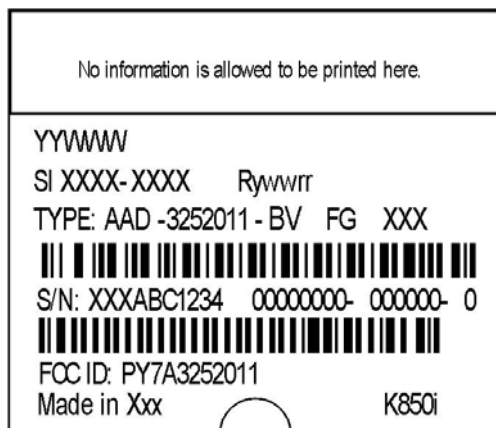
3

Layout

The conceptual picture (for Zebra 90XiII printer, or equivalent) should not be considered as specifications, but as an additional help for setting up the label.

3.1

Conceptual picture



double underlined = major changes since last revision.

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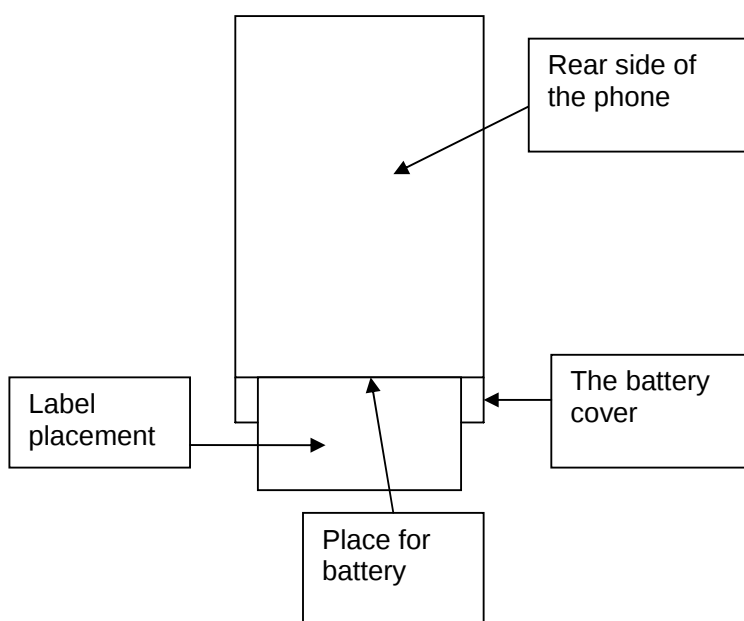
Reference

5State: Preliminary

3.1 Label placement

To find the label follow these steps:

1. Open the cover at the bottom side of the product.
2. Remove the battery.
3. The label is located on a slide under the battery.



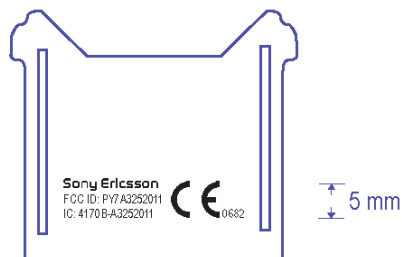


Prepared by
SELD/BGNUMBL Diana Sipöcz
Contents responsible if other than preparer

Approved by
SEM/BGNUMBP Diana Sipöcz

This is the Label Tray with printed generic information

TYPE NUMBER: AAD-3252011-BV

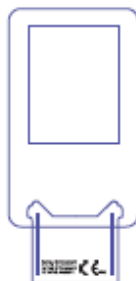


Instructions:

The blue lines are for reference only and not to be printed (it is the outer shape of the label tray).

The information must be positioned on the bottom part of the label tray. It is recommended to position the information as on the image.

The reason that the information must be positioned on the bottom part of the labeltray is that it must be easy to read it when the labeltray is mounted into the phone
Scale:1:1



Conceptual image:
Shows what is up and down on the labeltray.