

FCC PART 18

EMI MEASUREMENT AND TEST REPORT

For

SHUNDE MD MICROWAVE OVEN MFG CO LTD

Penglai Road, Beijiao, Shunde,
Guangdong, P.R. China

FCC ID: PU7CN8525

June 9, 2003

This Report Concerns: <input checked="" type="checkbox"/> Original Report	Equipment Type: Microwave Oven – Consumer ISM Equipment
Test Engineer: <u>Philo Zhong</u>	
Report Number: <u>RSZ03050603</u>	
Test Date: <u>May 6, 2003</u>	
Reviewed By: _____	
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Note: The test report is specially limited to the use of the above client company and the product model. It may not be duplicated without prior written consent of Bay Area Compliance Laboratory Corporation. This report **must not** be used by the client to claim product endorsement by NVLAP or any agency of the U.S. Government.

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1 - GENERAL INFORMATION

1.1 Product Description for Equipment Under Test (EUT)

The *SHUNDE MD MICROWAVE OVEN MFG CO LTD.*'s model, *CN8525X-Y* (*X=S, P; Y=A, B, CB, CW, CSA, F, SA, SA-1, SA-2, SB*) or the "EUT" as referred to in this report is a microwave oven which measures approximately 51cmL x 36.6cmW x 30.6cmH, rated input voltage: 120V/60Hz

1.2 Objective

The following test report is prepared on behalf of *SHUNDE MD MICROWAVE OVEN MFG CO LTD* in accordance with Part 2, Subpart J, and Part 18, Subparts A, B and C of the Federal Communication Commissions rules.

The objective of the manufacturer is to demonstrate compliance with FCC Part 18 limits for Industrial, Scientific and Medical Equipment.

1.3 Related Submittal(s)/Grant(s)

No related submittal(s).

1.4 Test Methodology

All measurements contained in this report were conducted in accordance with MP-5, FCC Methods of Measurements of Radio Noise Emissions from Industrial, Scientific, and Medical Equipment. All radiated and conducted emission measurements were performed at Bay Area Compliance Laboratory Corp. (BACL). The radiated testing was performed at an antenna-to-EUT distance of 3 Meters.

1.5 Test Facility

The open Area Test site used by Bay Area Compliance Laboratory Corporation to collect radiated electromagnetic disturbance and disturbance voltage measurement data is located in the No. 3 building JingHua Courtyard, Shennanzhong Rd ShenZhen, Guandong 518031, P.R. C, Xinmiao District, Wuhou Avenue, Chengdu City, Sichuan Province, P. R. C, and 230 Commercial Street, Sunnyvale, CA 94085 USA.

Test site at Bay Area Compliance Laboratory Corporation has been fully described in reports submitted to the Federal Communication Commission (FCC) and Voluntary Control Council for Interference (VCCI). The details of these reports has been found to be in compliance with the requirements of Section 2.948 of the FCC Rules on February 11 and December 10, 1997 and Article 8 of the VCCI regulations on December 25, 1997. The facility also complies with the radiated and AC line conducted test site criteria set forth in ANSI C63.4-1992.

The Federal Communications Commission and Voluntary Control Council for Interference has the reports on file and is listed under FCC file 31040/SIT 1300F2 and VCCI Registration No.: C-1298 and R-1234. The test sites has been listed with the FCC and approved by the VCCI for public use and is listed in the FCC Public Access Link (PAL) database.

Additionally, Bay Area Compliance Laboratory Corporation is a National Institute of Standards and Technology (NIST) accredited laboratory, under the National Voluntary Laboratory Accredited Program (NVLAP). The scope of the accreditation covers the FCC Method - 47 CFR Part 15 - Digital Devices, IEC/CISPR 11: 1998, and AS/NZS 3548: Electromagnetic Interference - Limits and Methods of Measurement of Information Technology Equipment test methods under NVLAP Lab Code 200167-0.

1.6 Test Equipment List and Details

Manufacturer	Description	Model	Serial Number	Cal. Due Date
R/S	Spectrum Analyzer	FSEM	849720/019	08/05/2004
R/S	Receiver	ESCS30	828304/014	09/05/2004
R/S	CLAMP	MDS-21	SB2601	08/05/2004
HP	Amplifier	8447D	2944A09795	08/05/2004
ETS	Log Periodic Antenna	3146	9603-4421	09/05/2004
ETS	Biconical Antenna	3110B	3360	08/05/2004
COM Power	LISN	LI-200	12208	09/05/2004
COM Power	LISN	LI-200	12005	09/05/2004
Solar Electronics	LISN	TYPE 8012-50-R-25-BNC	21163	10/05/2004
EM Test	AC Source	DPA 500	303278	10/05/2004
EM Test	AC Source	ACS 500	303105	08/05/2004

1.7 External Cabling List and Details

Cable Description	Length (M)	From/Port	To
Unshielded Undetachable Power Cord	1.4	Power Outlet	EUT

2 – OPERATING CONDITION/TEST CONFIGURATION

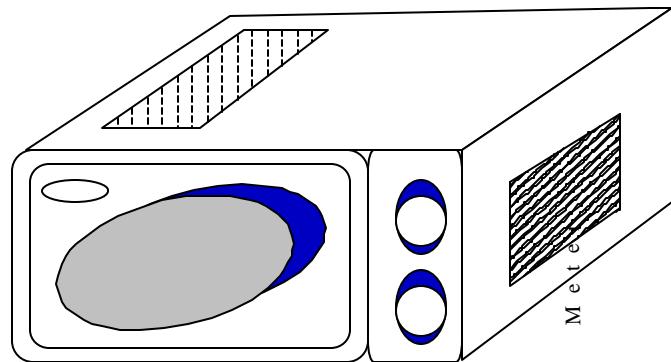
2.1 Justification

The EUT was provided for tests as a stand-alone device. It was prepared for testing in accordance with the manufacturer's instructions. The EUT was operated at maximum (continuous) RF output power. The loads consisted of water in a glass beaker in the amounts specified in the test procedure.

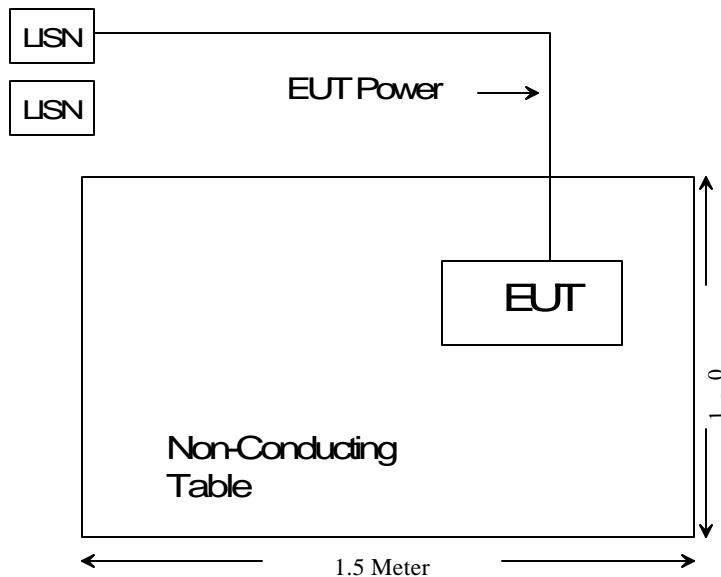
2.2 Equipment Modifications

No modification to the EUT was made by BACL Corp to make sure the EUT comply with applicable limits.

2.3 Configuration of Test System



2.4 Test Setup Block Diagram



3 – RADIATION HAZARD MEASUREMENT

3.1 Radiation Hazard Measurement

Radiation leakage was measured in the as-received condition with the oven door closed using a microwave leakage meter.

A 2600ml water load was placed in the center of the oven and the oven was operated at maximum output power.

There was no microwave leakage exceeding a power level of 0.55mW/cm^2 observed at any point 5cm or more from the external surface of the oven.

A maximum of 1.0mW/cm^2 is allowed in accordance with the applicable Federal Standards. Hence, microwave leakage in the as-received condition with the oven door closed was below the maximum allowed.

3.2 Input Power

Input power and current was measured using a power analyzer. A 2600ml water load was placed in the center of the oven and the oven was operated at maximum output power. A 2600ml water load was chosen for its compatibility with the procedure commonly used by manufacturers to determine their input ratings.

Input Voltage (Vac/Hz)	Input Current (amps)	Measured Input Power (watts)	Rated Input Power (watts)
120/60	10.82	1298	1320

Based on the measured input power, the EUT was found to be operating within the intended specifications.

3.3 Load for Microwave Ovens

For all measurements, the energy developed by the oven was absorbed by a dummy load consisting of a quantity of tap water in a beaker. If the oven was provided with a shelf or other utensil support, this support was in its initial normal position. For ovens rated at 1000 watts or less power output, the beaker contained quantities of water as listed in the following subparagraphs. For ovens rated at more than 1000watts output, each quantity was increased by 50% for each 500watts or fraction thereof in excess of 1000watts. Additional beakers were used if necessary.

Load for power output measurement: 1000 milliliters of water in the beaker located in the center of the oven.

Load for frequency measurement: 1000 milliliters of water in the beaker located in the center of the oven.

Load for measurement of radiation on second and third harmonic: Two loads, one of 700 and the other of 300 milliliters, of water are used. Each load is tested both with the beaker located in the center of the oven and with it in the right front corner.

The RF output power is rated at 1400 watts

Load used for power output measurement = 1050 milliliters of water

Load used for frequency measurement = 1050 milliliters of water

Load used for harmonic measurement = 735 & 315 milliliters of water

Load used for other measurement = 735 milliliters of water

3.4 RF Output Power Measurement

The Caloric Method was used to determine maximum RF output power. The initial temperature of the water load was measured. The water load was placed in the center of the oven. The oven was operated at maximum output power for 200 seconds, the temperature of the water was re-measured.

Quality of Water (ml)	Starting Temperature (°C)	Final Temperature (°C)	Elapsed Time (Seconds)
2600	24	40	200

Power = (4.2 joules/calorie)(volume in milliliters)(temperature rise)/(time in seconds)

Power = 4.2 joules/calorie x 2600 x (40-24) / 200

Power = 873.6 watts

The measurement output power was found to be less than 500watts. Therefore, in accordance with Section 18.305 of Subpart-C, the measured out-of-band emissions were compared to the limit of 25iV/meter at a 300-meter measurement distance.

The measured output power was found to exceed 500watts. Therefore, in accordance with Section 18.305 of Subpart-C, the measured out-ofband emissions were compared with the limit calculated as following:

$$LFS = 25 * \text{SQRT}(\text{Power Output}/500)$$

$$LFS = 25 * \text{SQRT}(873.6/500)$$

$$LFS \approx 33.0$$

Where: LFS is the maximum allowable field strength for out-of-band emissions in iV/meter at a 300-meter measurement distance. Power Output is the measured output power in watts.

Manufacturer	Model Number	LFS	dB(iV/M)	dB(iV/M)@3m
Midea	CN8525X-Y	33.0	30.4	70.4

3.5 Operating Frequency Measurement

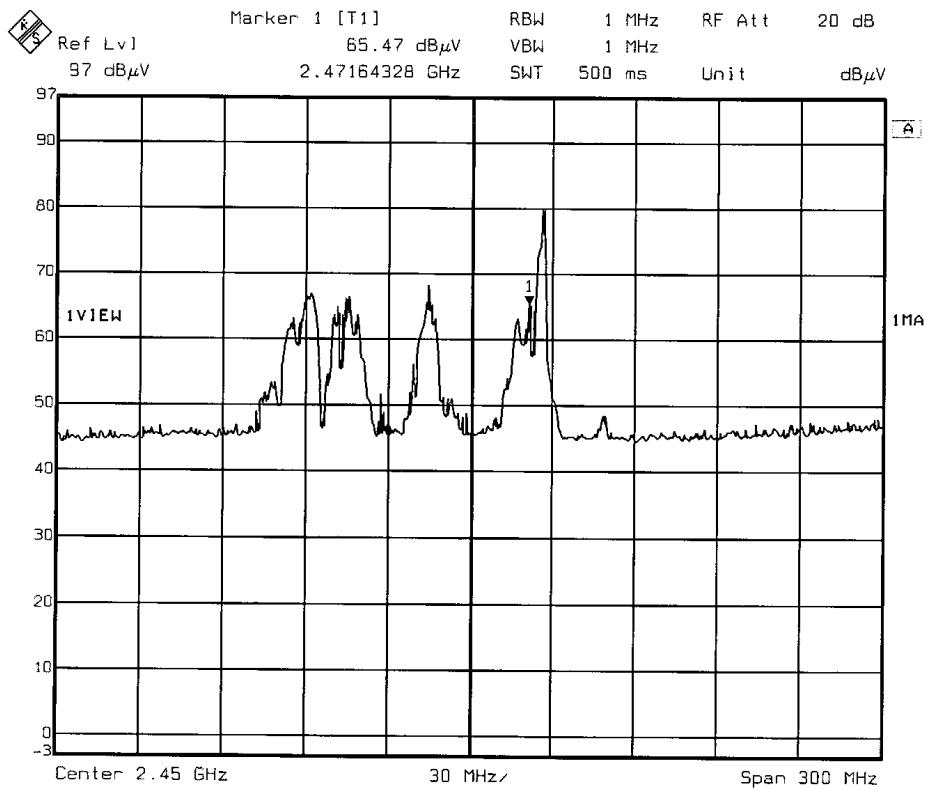
3.5.1 Variation in Operating Frequency with Time

The operating frequency was measured using a spectrum analyzer. Starting with the EUT at room temperature, a 2600ml water load was placed in the center of the oven and the oven was operated at maximum output power. The fundamental operating frequency was monitored until the water load was reduced to 20 percent of the original load.

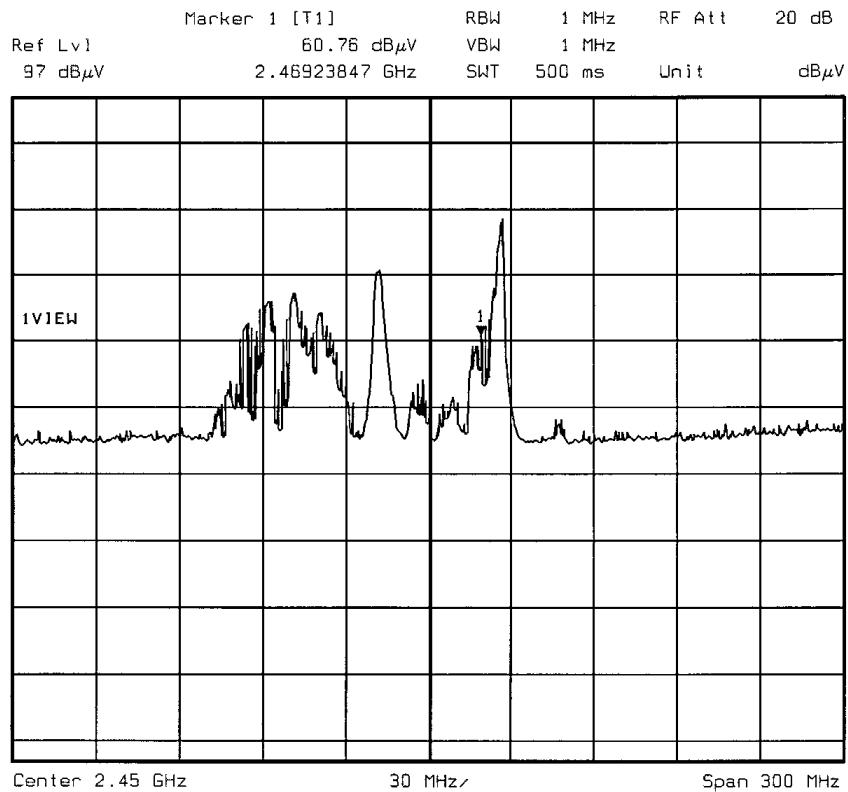
The results of this test are as follows:

Manufacturer	Model	Minimum Frequency	Maximum Frequency
Midea	CN8525X-Y	2469.2MHz	2471.6MHz

Refer to data pages for details of the variation in operating frequency with time measurement.



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3.5.2 Variation in Operating Frequency with Line Voltage

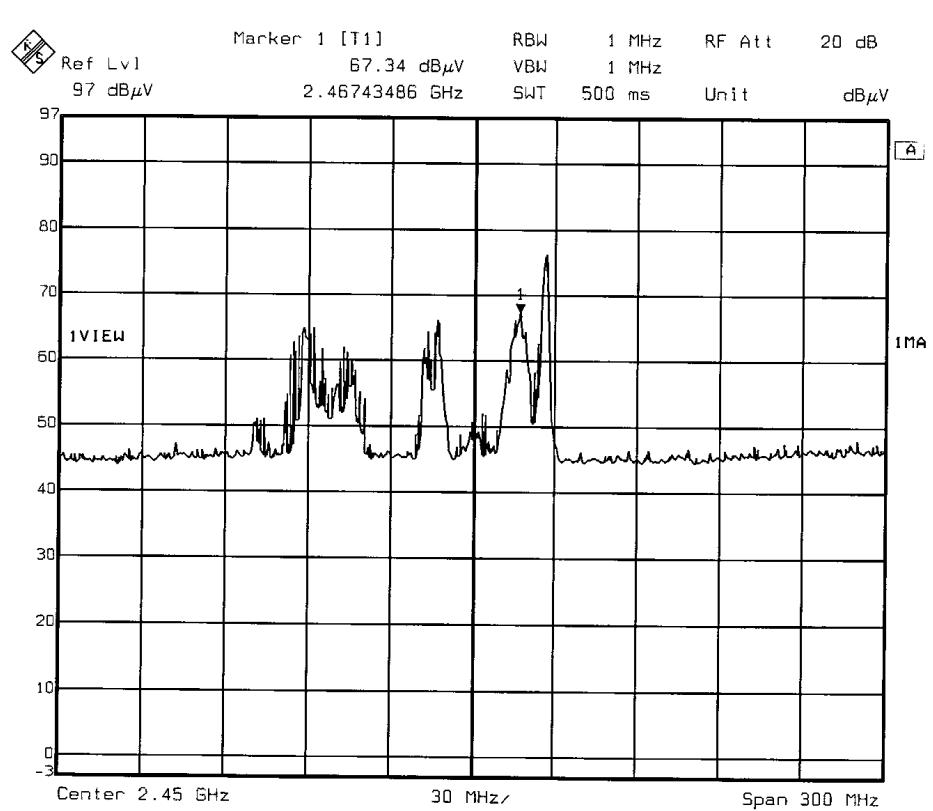
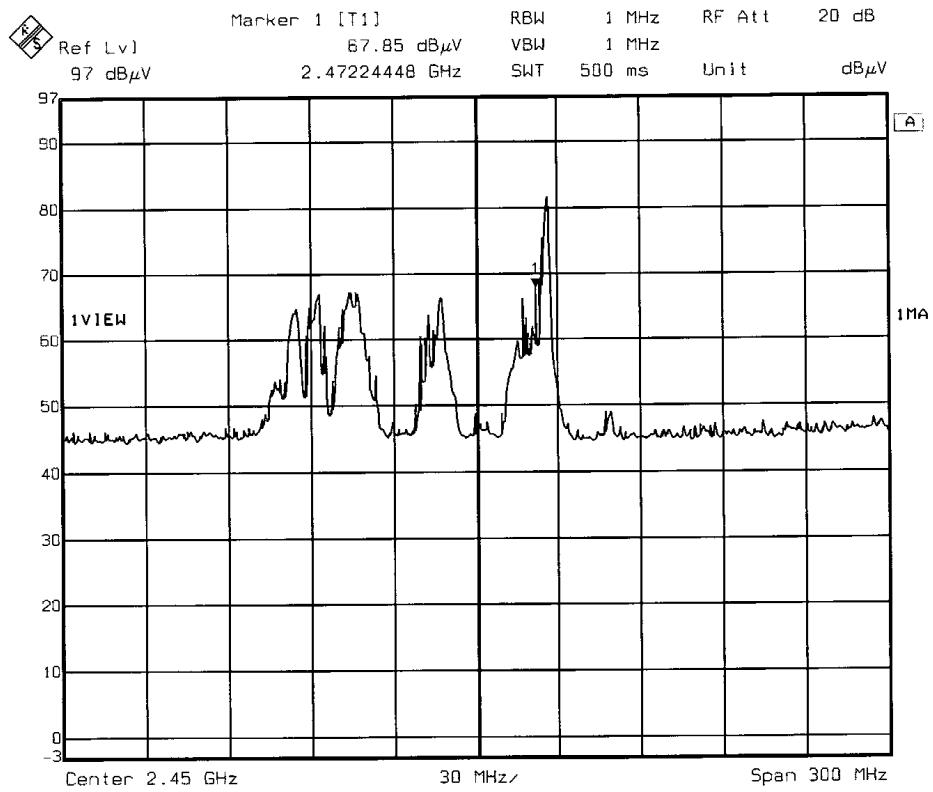
The EUT was operated / warmed by at least 10 minutes of use with a 2600ml water load at room temperature at the beginning of the test. Then the operating frequency was monitored as the input voltage was varied between 80 and 125 percent of the nominal rating.

The results of this test are as follows:

Line voltage varied from 96Vac to 150Vac.

Manufacturer	Model	Minimum Frequency	Maximum Frequency
Midea	CN8525X-Y	2467.4MHz	2472.2MHz

Please refer to following pages for details of the variation in operating frequency with line voltage measurement.



4 - RADIATED EMISSION DATA

4.1 Measurement Uncertainty

All measurements involve certain levels of uncertainties, especially in field of EMC. The factors contributing to uncertainties are spectrum analyzer, cable loss, antenna factor calibration, antenna directivity, antenna factor variation with height, antenna phase center variation, antenna factor frequency interpolation, measurement distance variation, site imperfections, mismatch (average), and system repeatability.

Based on NIS 81, The Treatment of Uncertainty in EMC Measurements, the best estimate of the uncertainty of a radiation emissions measurement at BACL is ± 4.0 dB.

4.2 EUT Setup

The radiated emission tests were performed in the open area 3-meter test site, using the setup accordance with the FCC MP - 5. The specification used was the FCC part 18 Subpart C limits.

The EUT was placed on the edge of the test table.

The EUT was connected to 120VAc/60Hz power source.

4.3 Spectrum Analyzer Setup

According to FCC rules, 47 CFR 18.309(a), the EUT was tested to 10th harmonic (24.9GHz).

During the radiated emission test (30MHz - 1GHz), the spectrum analyzer was set with the following configurations:

Start Frequency30 MHz
Stop Frequency1 GHz
Sweep Speed.....	.Auto
IF Bandwidth.....	.100 KHz
Video Bandwidth1 MHz
Quasi-Peak Adapter Bandwidth.....	.120 KHz
Quasi-Peak Adapter ModeNormal
Resolution Bandwidth.....	.100 KHz

During the radiated emission test (1 GHz – 24.9 GHz), the spectrum analyzer was set with the following configurations:

Start Frequency1 GHz
Stop Frequency24.9 GHz
Sweep Speed.....	.Auto
IF Bandwidth.....	.1 MHz
Video Bandwidth1 MHz
Quasi-Peak Adapter Bandwidth.....	.120 KHz
Quasi-Peak Adapter ModeNormal
Resolution Bandwidth.....	.1 MHz

4.4 Test Procedure

For the radiated emissions test, the power cord of the EUT was connected to the AC floor outlet.

Maximizing procedure was performed on the six (6) highest emissions to ensure that the EUT complied with all installation combinations.

All data was recorded in the peak detection mode. Quasi-peak readings was performed only when an emission was found to be marginal (within -4 dB μ V of specified limitations), and are distinguished with a "Qp" in the data table.

The EUT was in the normal (naïve) operating mode during the final qualification test to represent the worst results.

4.5 Corrected Amplitude & Margin Calculation

The Corrected Amplitude is calculated by adding the Antenna Factor and Cable Factor, and subtracting the Amplifier Gain from the Amplitude reading. The basic equation is as follows:

$$\text{Corr. Ampl.} = \text{Indicated Reading} + \text{Antenna Factor} + \text{Cable Factor} - \text{Amplifier Gain}$$

The "Margin" column of the following data tables indicates the degree of compliance with the applicable limit. For example, a margin of -7dB μ V means the emission is 7dB μ V below the maximum limit for Class B. The equation for margin calculation is as follows:

$$\text{Margin} = \text{Corr. Ampl.} - \text{Class B Limit}$$

4.6 Summary of Test Results

According to the data in section 4.7, the EUT complied with the FCC Part 18 Subpart C, and had the worst margin of:

-3.1 dBmV at 7388.29 MHz in the Horizontal polarization, 30MHz to 24.9GHz

4.7 Radiated Emissions Test Result Data

4.7.1 Final Test Data, 30MHz –24.9GHz, 3 Meters

INDICATED		TABLE	ANTENNA		CORRECTION FACTOR			CORRECTED AMPLITUDE	FCC PART 18	
Frequency MHz	Ampl. dBmV/m	Angle Degree	Height Meter	Polar H/ V	Antenna dBmV/m	Cable dB	Amp. dB	Corr. Ampl. dBmV/m	Limit dBmV/m	Margin dB
2461.27	88.3	0	1.3	v	28.0	3.4	30.0	89.7		
2466.86	96.4	0	2.1	h	27.9	3.4	30.0	97.7		
7388.29	58.8	0	1.6	h	34.9	5.6	32.0	67.3	70.4	-3.1
7388.29	47.9	0	1.1	v	34.9	5.6	32.0	56.4	70.4	-14.0
595.591	60.3	0	1.2	h	19.5	1.1	25	55.9	70.4	-14.5
4918.66	50.3	0	2.0	h	32.4	4.9	32.5	55.1	70.4	-15.3
1719.37	52.1	180	1.9	h	25.4	2.6	30.0	50.1	70.4	-20.3
4918.66	44.1	0	1.4	v	32.4	4.9	32.5	48.9	70.4	-21.5
181.282	56.4	45	1.0	h	13.6	1.0	25	46.0	70.4	-24.4
568.236	49.7	45	1.1	v	18.9	1.9	25	45.5	70.4	-24.9
1719.37	45.2	180	1.1	v	25.4	2.6	30.0	43.2	70.4	-27.2
80.564	53.2	0	1.1	v	9.6	0.6	25	38.4	70.4	-32.0