



NOTES:

1. MINIMUM LETTER HEIGHT .047 INCH,  
UNLESS OTHERWISE SPECIFIED.
2. UNLESS OTHERWISE SPECIFIED, TOLERANCES TO BE:  
0.005 FOR LINEAR DIMENSIONS,  
0.5° FOR ANGULAR DIMENSIONS,  
Ø0.003 FOR HOLE DIAMETER DIMENSIONS.

3. FACESTOCK: FASSON®U.L. Gloss is a destructible cast-coated high gloss stock.

Basis Weight: 60# per ream  $\pm$  10%  
(500 sheets 25" X 38")  
Caliper: 0.00340 inches  $\pm$  10%  
Tensile: MD 26# per inch width  
CD 16# per inch width  
Tear: MD 55 grams per sheet  
CD 60 grams per sheet  
Stiffness: MD 125 mg  
CD 65 mg

4. ADHESIVE: FASSON®A351 adhesive is a clear adhesive featuring good initial tack, high shear and minimum cold flow. Suitable for use on a wide variety of substrates,  
Type: Solvent Acrylic  
Minimum Application  
Temperature: +45°F  
Service Temperature  
Range: -65°F to +200°F

5. Liner: 40# SCK is a bleached super-calendered kraft stock featuring high internal strength, toughness and tear resistance. Used primarily for roll-to-roll label applications  
Basis Weight: 41# per ream  $\pm$  10%  
(500 sheets 25" x 36")  
Caliper: 0.0025 inches  $\pm$  10%  
Tensile: MD 35# per inch width  
CD 16# per inch width  
Tear: MD 35 grams  
CD 45 grams

6. Total Construction Caliper: 0.0071 inches  $\pm$  10%  
7. Shelf Life: One year when stored at 72°F at 50% RH

				6/13/01	REVISED TEST SEE ECO#		DKS	E2	
				5/15/01	RELEASE FOR QUOTATION		DKS	E1	
Common Tooling	Offshore Tooling	Engineering Approval	ECO. NO.	DATE	DESCRIPTION OF CHANGE			CHG. BY	ISSUE
MATERIAL: <b>FASSON® U.L. GLOSS/S730/40#SCK SEE NOTES</b>			CHECKED BY		THIS PRINT AND INFORMATION THERE ARE PROPRIETARY OF RECOGNITION SOURCE AND SHALL NOT BE USED IN WHOLE OR IN PART WITHOUT THEIR EXPRESSED CONSENT			<b>RECOGNITION SOURCE</b> 3820 STERN RD. ST. CHARLES, IL 60174	
			NAME:	DATE:				DRAWING NO.	
			M. WOZNICKI	5/01/01				SHEET <b>A</b> SIZE	
<b>DO NOT SCALE</b>			UNLESS OTHERWISE SPECIFIED, DIMENSIONS AND TOLERANCES ARE IN INCHES		DRAWN BY	DATE			
					K. STROBEL	5/01/01			
SCALE NOT TO SCALE			TITLE:		<b>LABEL, FCC, DCMI</b>			<b>L001-000-001</b> 1 OF 1	

