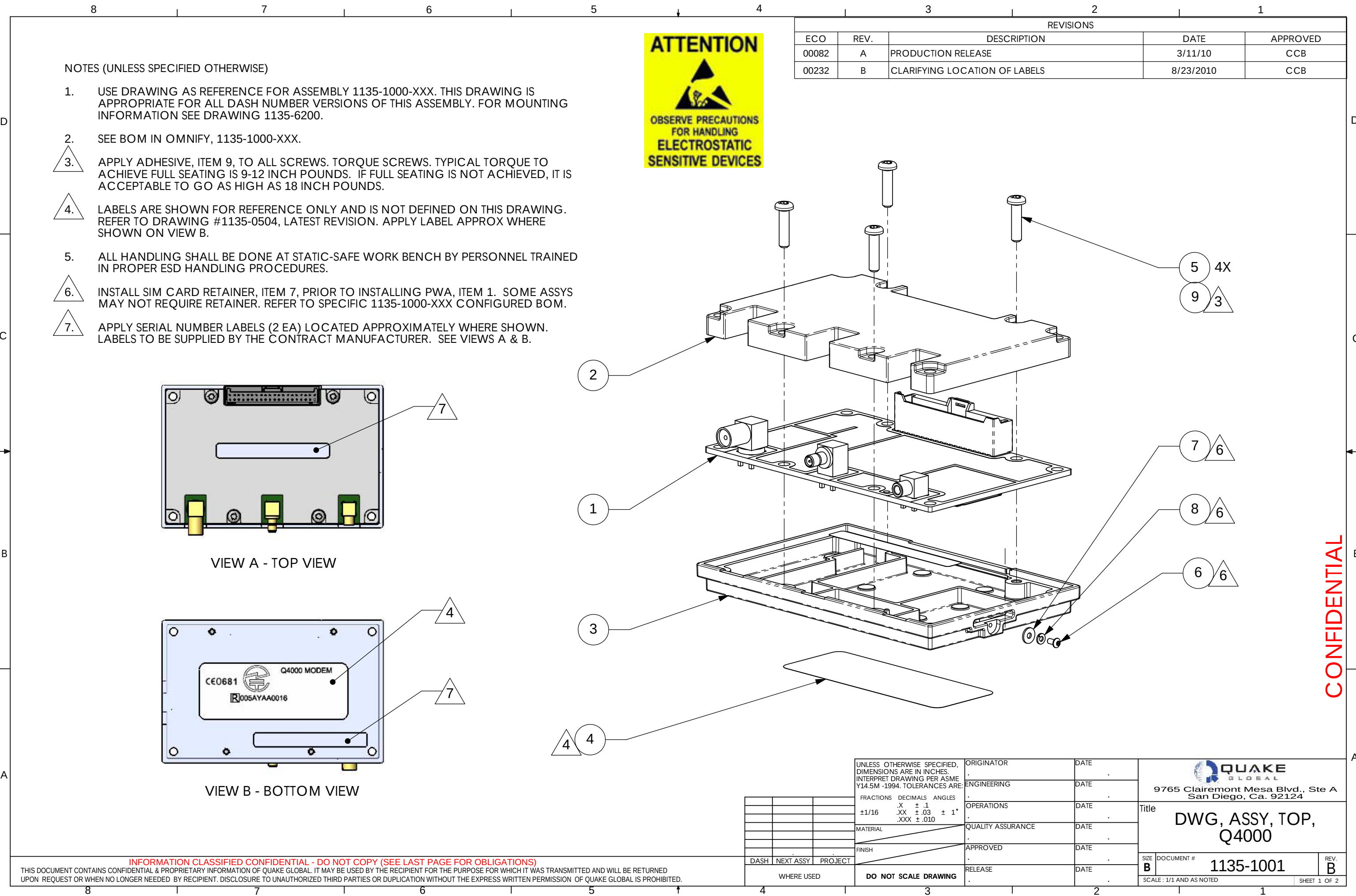
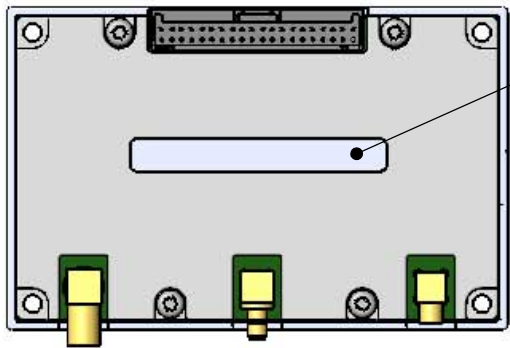




REVISIONS				
ECO	REV.	DESCRIPTION	DATE	APPROVED
00082	A	PRODUCTION RELEASE	3/11/10	CCB
00232	B	CLARIFYING LOCATION OF LABELS	8/23/2010	CCB

NOTES (UNLESS SPECIFIED OTHERWISE)

- USE DRAWING AS REFERENCE FOR ASSEMBLY 1135-1000-XXX. THIS DRAWING IS APPROPRIATE FOR ALL DASH NUMBER VERSIONS OF THIS ASSEMBLY. FOR MOUNTING INFORMATION SEE DRAWING 1135-6200.
- SEE BOM IN OMNIFY, 1135-1000-XXX.
- APPLY ADHESIVE, ITEM 9, TO ALL SCREWS. TORQUE SCREWS. TYPICAL TORQUE TO ACHIEVE FULL SEATING IS 9-12 INCH POUNDS. IF FULL SEATING IS NOT ACHIEVED, IT IS ACCEPTABLE TO GO AS HIGH AS 18 INCH POUNDS.
- LABELS ARE SHOWN FOR REFERENCE ONLY AND IS NOT DEFINED ON THIS DRAWING. REFER TO DRAWING #1135-0504, LATEST REVISION. APPLY LABEL APPROX WHERE SHOWN ON VIEW B.
- ALL HANDLING SHALL BE DONE AT STATIC-SAFE WORK BENCH BY PERSONNEL TRAINED IN PROPER ESD HANDLING PROCEDURES.
- INSTALL SIM CARD RETAINER, ITEM 7, PRIOR TO INSTALLING PWA, ITEM 1. SOME ASSYS MAY NOT REQUIRE RETAINER. REFER TO SPECIFIC 1135-1000-XXX CONFIGURED BOM.
- APPLY SERIAL NUMBER LABELS (2 EA) LOCATED APPROXIMATELY WHERE SHOWN. LABELS TO BE SUPPLIED BY THE CONTRACT MANUFACTURER. SEE VIEWS A & B.



VIEW A - TOP VIEW



VIEW B - BOTTOM VIEW

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. INTERPRET DRAWING PER ASME Y14.5M -1994. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/16 .X ± .1 .XX ± .03 ± 1° .XXX ± .010			ORIGINATOR	DATE	 9765 Clairemont Mesa Blvd., Ste A San Diego, Ca. 92124		
			ENGINEERING	DATE			
			OPERATIONS	DATE			
			QUALITY ASSURANCE	DATE			
			APPROVED	DATE			
MATERIAL FINISH			RELEASE	DATE	Title DWG, ASSY, TOP, Q4000 SIZE B DOCUMENT # 1135-1001 REV. B SCALE : 1/1 AND AS NOTED SHEET 1 OF 2		
			WHERE USED				

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