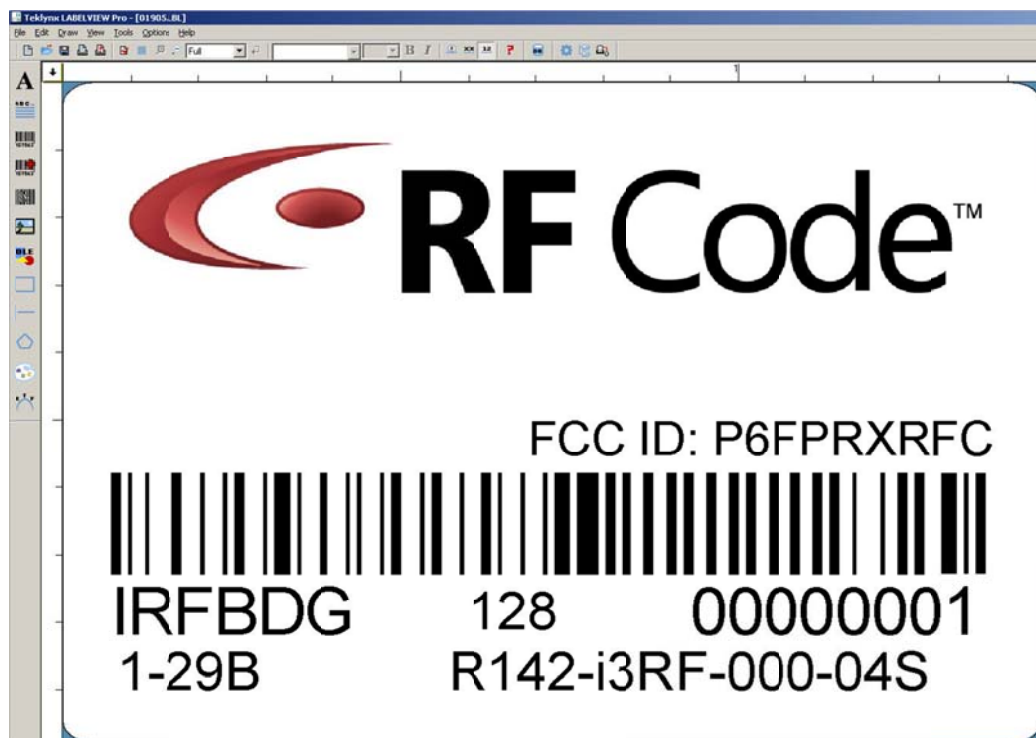
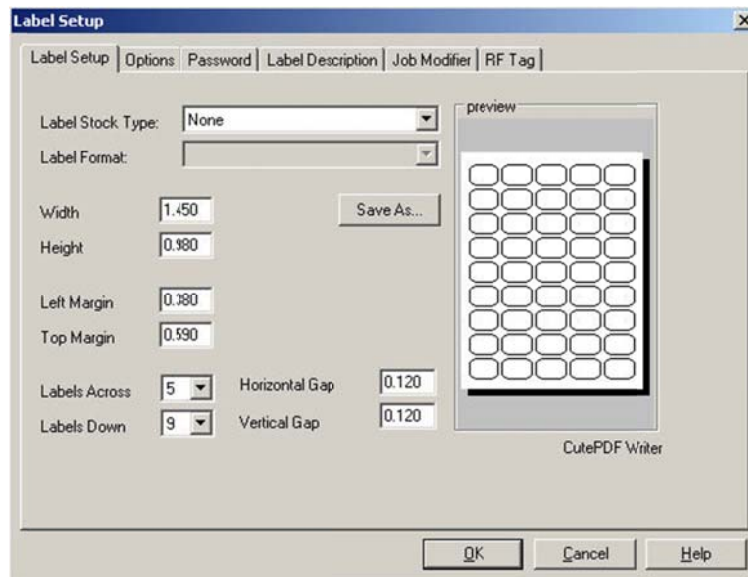


Shown is an image of the label created in LabelView (8.0) for illustration purposes. LabelView is a serial number & bar code sequencing program.

Do not move the location of the data fields. The data fields: Group Code ("IRFBDG"); Beacon "1-29B" rate and model number parameters "R142-i3RF-000-04S" will not change. Serial ID field ("00000001") must be changed based on the Customer data for the order. Data to be provided with part order or as a modified label template file.

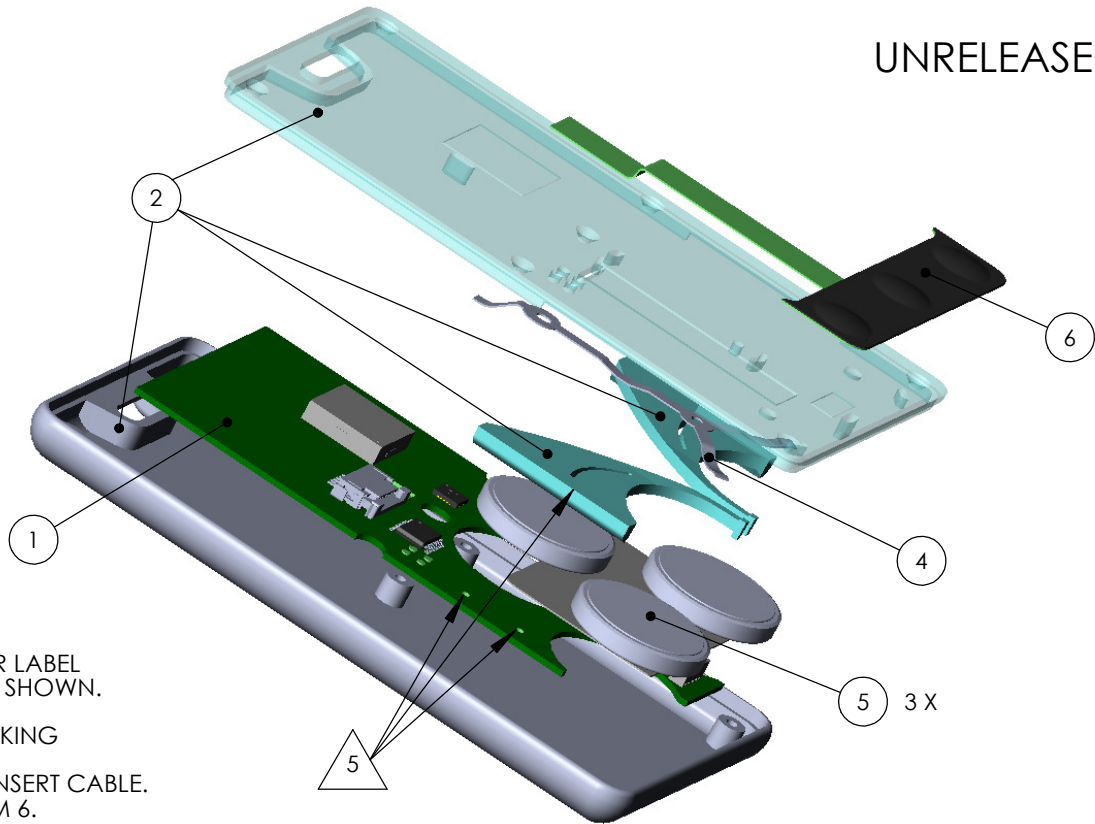
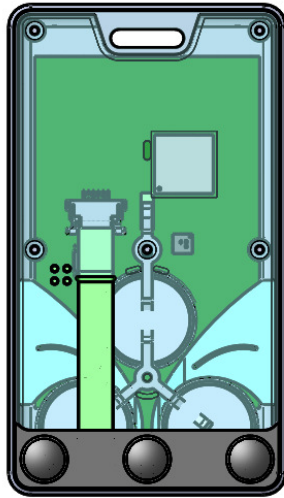
Some printers require adjustments to the top and left margins when printing due to internal offsets. Darkness may also need adjusting. Logo shown for illustration only- may vary. See BOM for additional notes.



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REVISIONS				
REV.	SUFFIX	DESCRIPTION	DATE	APPROVED



UNRELEASED

NOTES:

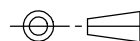
- 1) SEE BOM FOR ADDITIONAL NOTES.
- 2) SECOND PAGE - LABEL DATA SHOW FOR REFERENCE. CENTER LABEL HORIZONTALLY AND PLACE VERTICALLY APPROXIMATELY AS SHOWN.
- 3) LOCATE ITEMS 2 AND 4. HEAT STAKE.
- 4) LOCATE ITEM 1, ITEM 6, AND ITEM 2 COVER. VERIFY THE LOCKING MECHANISM ON THE CONNECTOR ON THE PCA IS OPEN. POSITION ITEM 6 CABLE INTO OPENING ON ITEM 2 COVER. INSERT CABLE. CLOSE LATCH. DO NOT REMOVE LINER ON BOTTOM OF ITEM 6.
- 5) LOCATE ITEM 2 BASE. POSITION ITEM 1 INTO BASE.
- 6) LOCATE ITEM 2 OPTICS (2x). PLACE INTO HOLES IN ITEM 1. ENSURE RIGHT/LEFT OPTIC END IS CENTER OVER IR PCA COMPONENT ON ITEM 1.
- 7) INSERT BATTERIES ITEM 3 INTO HOLES IN ITEM 2.
- 8) PLACE ITEM 2 COVER ON TOP OF ITEM 2 BASE.
- 9) LOCATE ITEM 5 AND TIGHTEN SCREWS. ENSURE CENTER SCREW IS THROUGH THE HOLE IN ITEM 4 CLIP.
- 10) REMOVE LINER ON ITEM 6 AND CAREFULLY PLACE AT BOTTOM OF ITEM 2 COVER.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
+/- 1/16 .XXX +/- .005 +/- 1/2
XX +/- .01
X +/- .03

MATERIAL & FINISH - SEE NOTES

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION



DRAWN
A.HAMILTON

DATE
8/26/2011

ENGINEER
rgraczyk

DATE
8/26/2011

CHECKED

DATE
8/26/2011

DRAWING FILE NAME
01587.SLDDRW

3D MODEL FILE NAME
01587

3D MODEL CONFIGURATION NAME
Default

RF Code™
9229 Waterford Center Blvd. #500 Austin, TX 78758 512-439-2200 512-439-2199 FAX

TITLE
UNIT, SATURN

PRODUCT

SIZE
B

DWG. NO.

01587

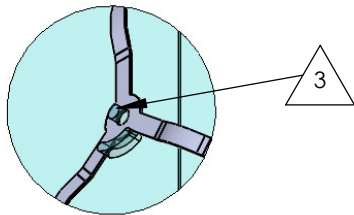
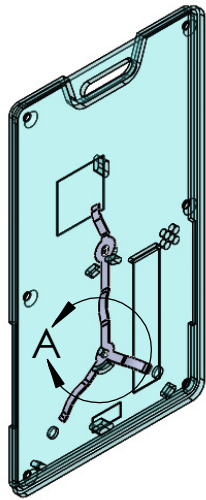
REV.
UR

SCALE 1:1

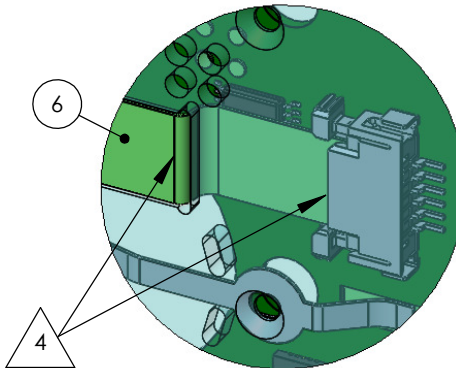
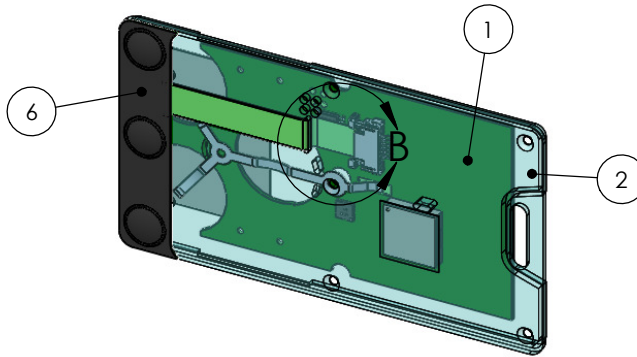
SHEET 1 OF 2

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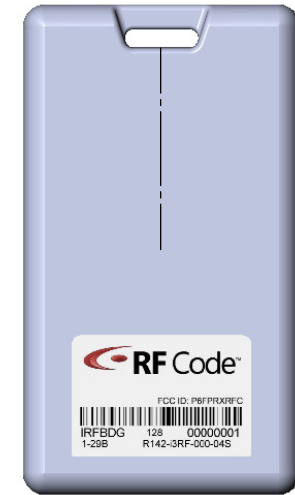
REVISIONS				
REV.	SUFFIX	DESCRIPTION	DATE	APPROVED

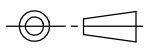


DETAIL A
SCALE 2 : 1



DETAIL B
SCALE 3 : 1



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES +/- 1/16 .XXX+/- .005 +/- 1/2 XX+/- .01 .X+/- .03	DRAWN A.HAMILTON	DATE 8/26/2011	 RF Code™ 9229 Waterford Center Blvd. #500 512-439-2200 512-439-2199 FAX Austin, TX 78758		
	ENGINEER rgraczyk	DATE 8/26/2011			
MATERIAL & FINISH - SEE NOTES	CHECKED	DATE 8/26/2011	TITLE UNIT, SATURN		
DO NOT SCALE DRAWING	DRAWING FILE NAME 01587.SLDDRW		PRODUCT		
THIRD ANGLE PROJECTION 	3D MODEL FILE NAME 01587		SIZE B	DWG. NO. 01587	REV.
	3D MODEL CONFIGURATION NAME Default		SCALE 1:1	SHEET 2 OF 2	