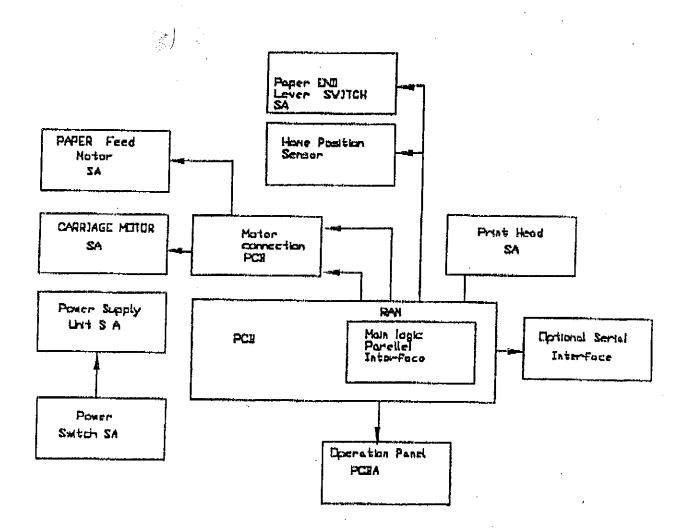
EXHIBIT E

Block Diagram

2. OPERATION OF CONTROL PARTS.

2-1 Configuration of Printer.

The following shows major configuration blocks.



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(1) Power Switch SA

Consists of a main switch and a filter circuit to eliminate external noise.

(2) Power Supply

This converts AC Input received through the Power Switch into +5V and +30V DC Output required to drive the printer.

The Power supply is controlled with a switching type regulator.

(3) Main PCB

Controls entire operation of the Printer. It consists of CPU, ROM, RAM, CustomIC & Driver circuit, etc.

(4) Operational Panel

This is designed to display and control the operation modes of the printer.

It consists of 4 tactile switches &9 LED's
It is interfaced directly with the main PCB.

(5) Print Head

The print head consists of 2 rows of 12 print Wires with a diameter of 0.2 mm each,

Each print Wire has its own corresponding solenoid and armature. When a solenoid is turned ON, it will attract its armature towards it, projecting the print Wire forward to strike the ribbon against the Platen, producing a dot.

(6) Motors

The motors in this printer include the Carriage motor & the paper feed motor. Both the motors are Stepper motors. These motors are connected to the main logic PCB via a motor connection PCB.

(7) Sensors

There are 3 sensors: Home position sensor, paper end sensor & temperature sensor.

The Print head temperature sensor is located inside the print head & a thermistor is used.

(8) Interfaces (I/F)

This CKT is used to transmit & recieve data between the host and the printer.

There are 2 types of Interfaces

- (1) Parallel Interface is also part of the main logic PCB.
- (2) Serial Interface RS 232C is optional.

It is a separate PCBA.

Though serial Interface is an option, it can co-exist.

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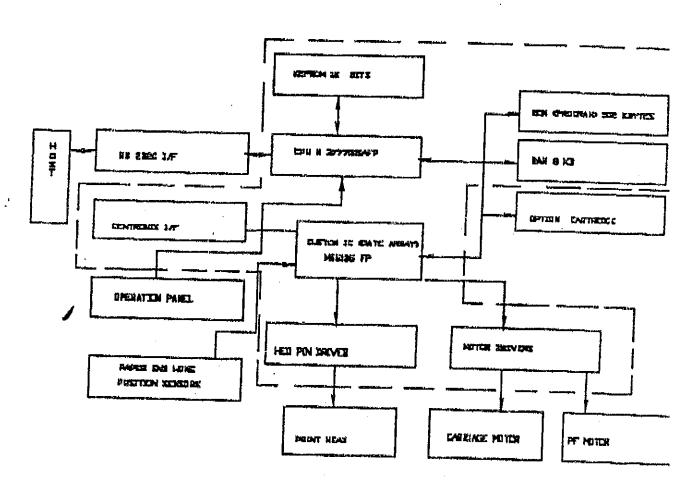
2-2 Operation of Control Unit

- (a) Block Diagram
- (1) CPU

The CPU is M37700SAFP (Miitsubishi) and it is a Microprocessor with a 16-bit architecture. The basic clock Hz.

(2) ROM

The C.G.ROM and M.C.ROM put together forms a single PR 4 M Bits (512 K Bytes)



(3) **RAM**

It is a 64 K chip static RAM, 40 KB available as input buffer

(4) EEPROM

It is a I K bit EEPROM

It is used for storage of various settings such as menu settings. The stored data is retained even if the power is off.

MSP BBO .

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- 5) Cusrom IC
- 6) Head Pin Driver
- 7) Motor Drivers

It is CMOS Custom IC incorporation a control circuit for the interface I/O Port, Current flow time of each motor and head pins, address decoder etc.

It is a driving circuit for flowing current to the head pins It consists of the 6 transistor arrays, each transistor array driving 4 pins.

These are the Circuits to drive the carriage motor & Paper feed motor