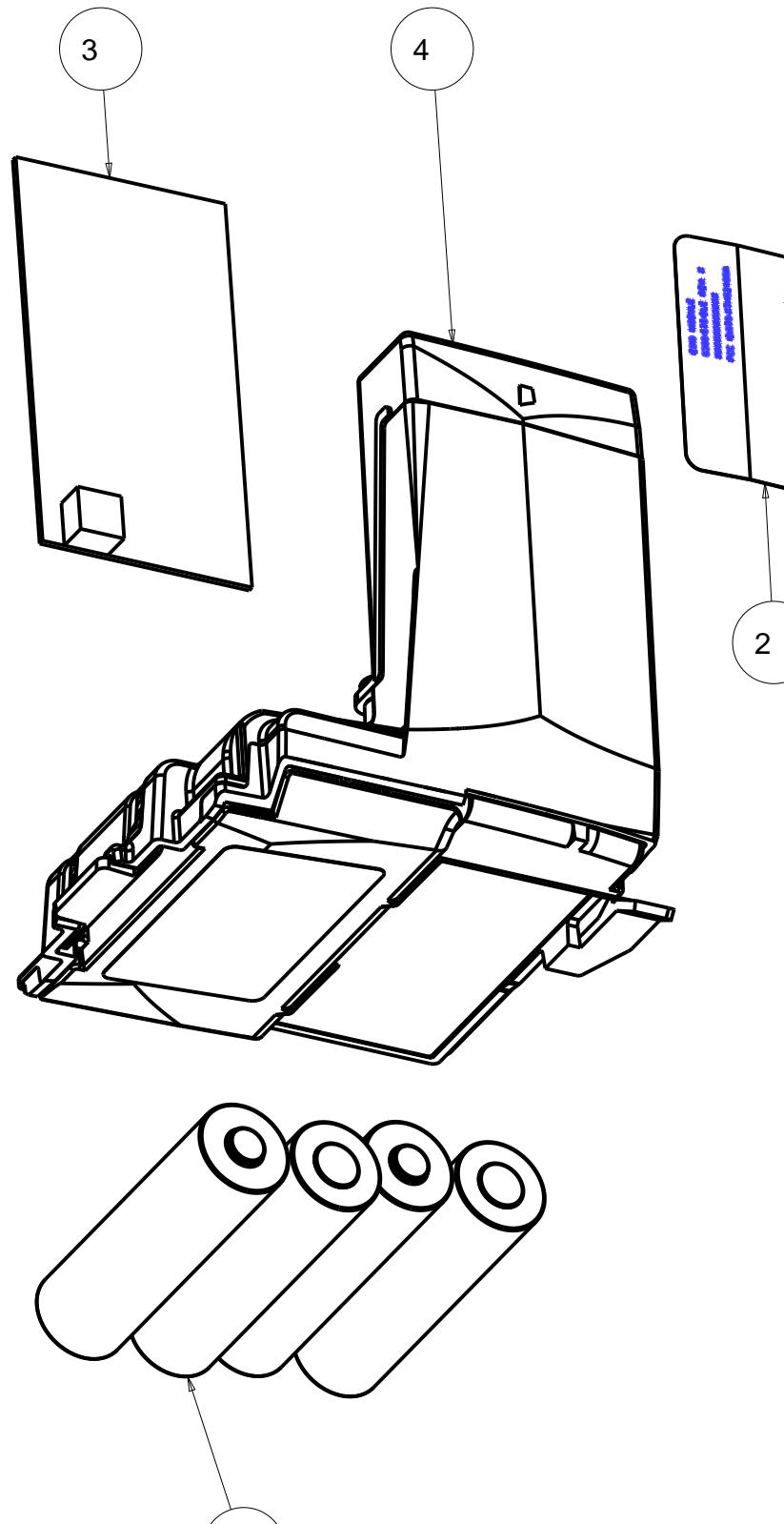


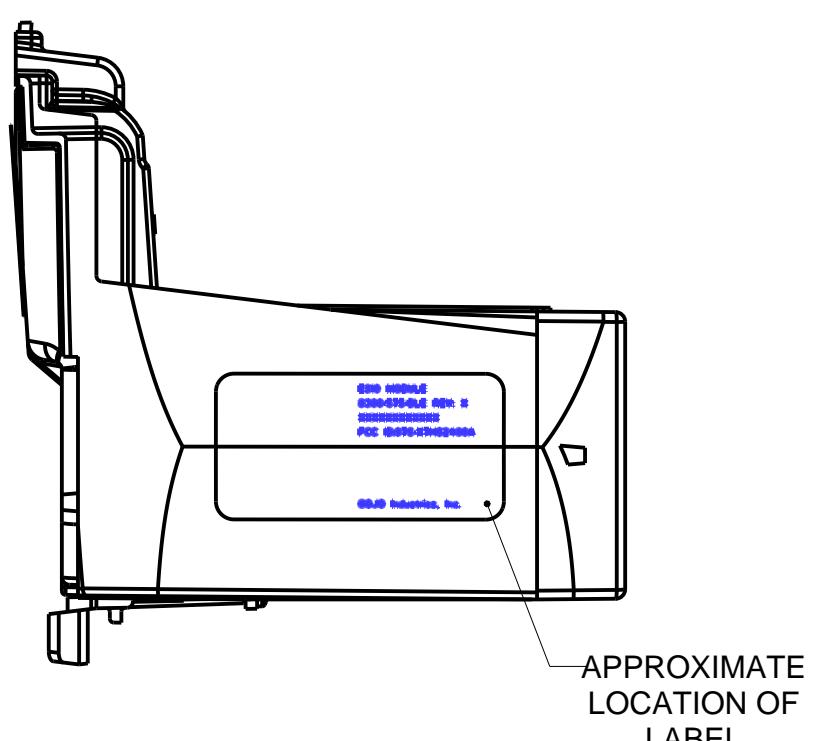
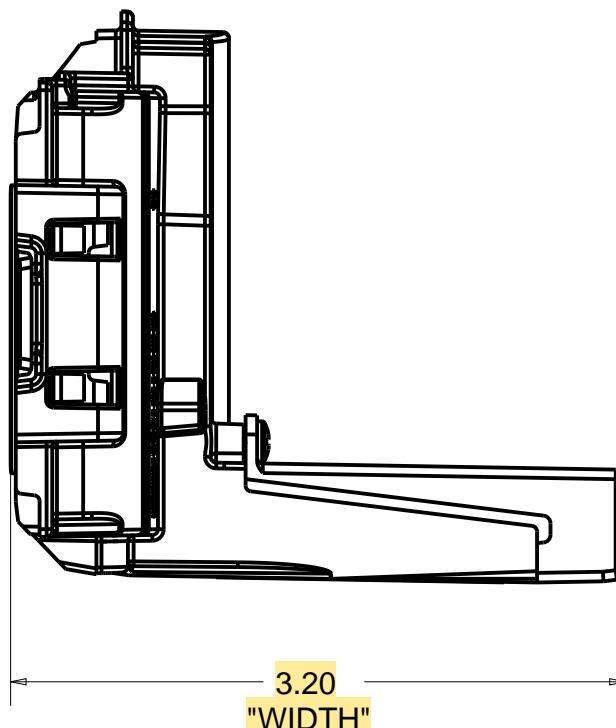
8300-575-BLE  
DWG. NO.

REV	ECO ECR	REVISION	APRVD. BY	DATE
A	93977	INITIAL RELEASE	MRD	05-09-2024

APPROVAL SIGNATURES ON FILE



SCALE 1:1



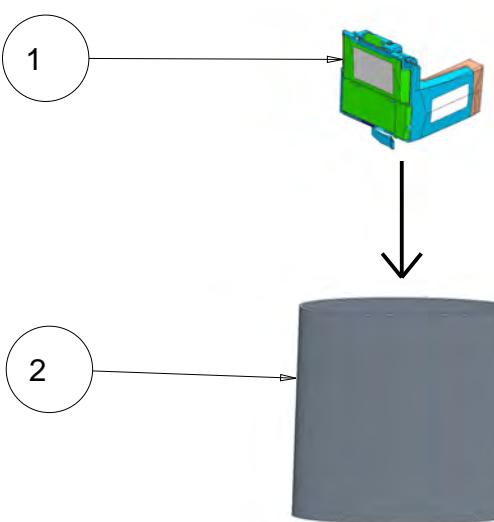
SCALE 1:1

Component Specification - MISC.  
ASSEMBLY  
SPECIFICATION PROPERTIES  
Additional Information: REFER TO SUB-COMPONENT/SPECIFICATIONS  
TSQ Reviewer: PWB 05-13-2024

INTERPRET DRAWING PER ASME Y14.100 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	TITLE: STATE: CONFIDENTIAL ©2024 GOJO Industries, Inc. All Rights Reserved.	MODULE ASSY: BLE ES10 Released		
THIRD ANGLE PROJECTION	TOLERANCES: DECIMALS: X.X ± 0.1 X.XX ± 0.01 X.XXX ± 0.005	DRAWN BY: M.DEGIDIO	SCALE 11:32	SHEET
	FRACTIONS: XXX ± 1/32	DATE: 05/06/24	DO NOT SCALE	1 of 2
	ANGLES: X.X ± 0.5 X.XX ± 0.50	CHKD BY: M.BULLOCK	SIZE	DWG. NO. C
		DATE: 05/09/24	REV.	8300-575-BLE A

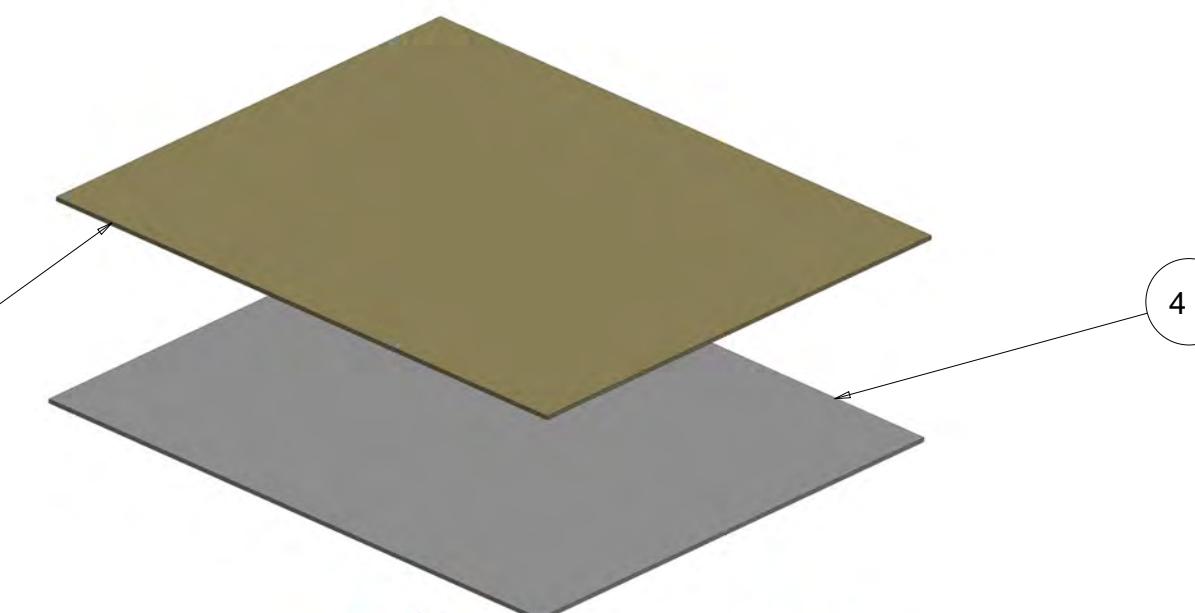
8300-575-BLE  
DWG. NO.

STEP 2.1

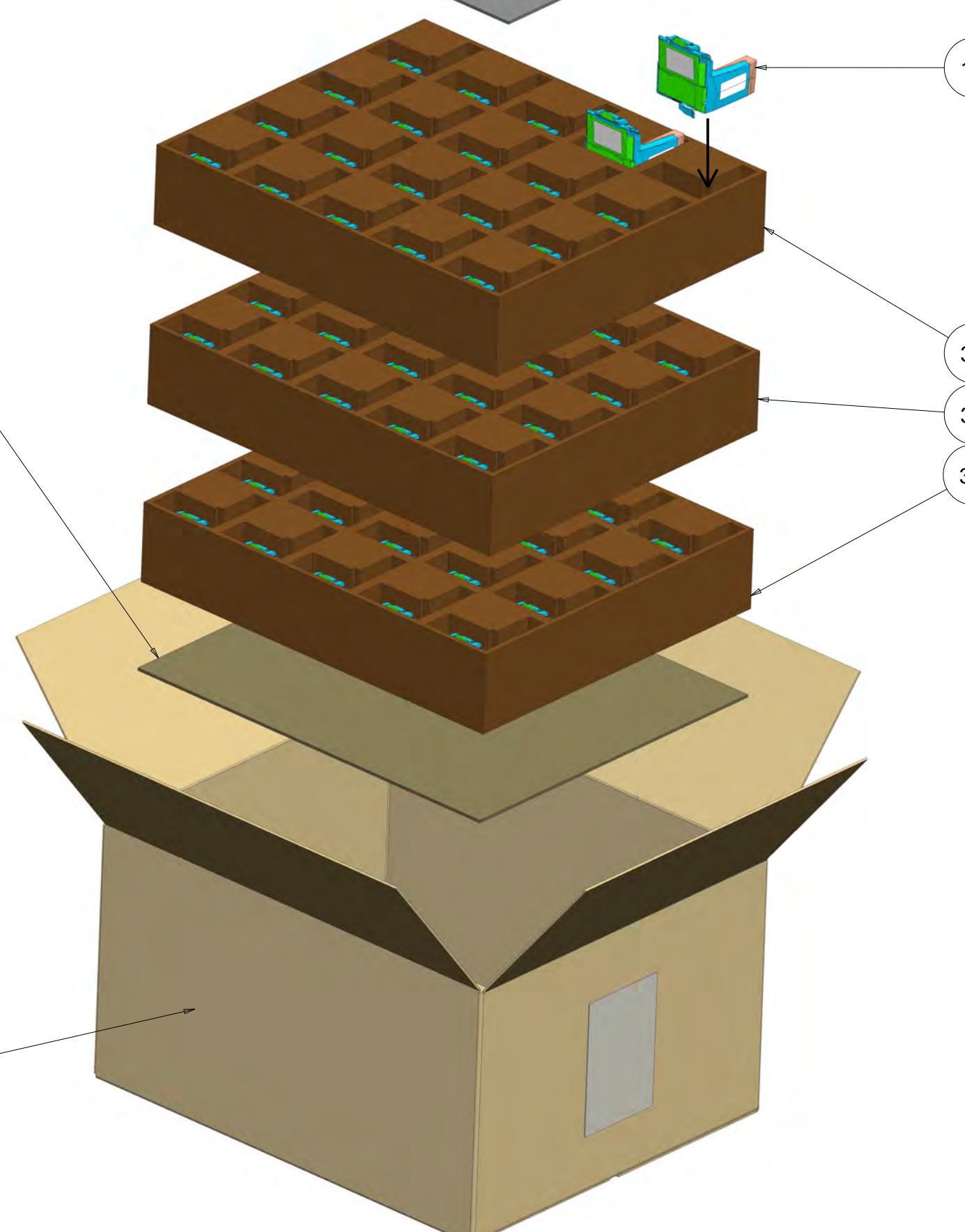
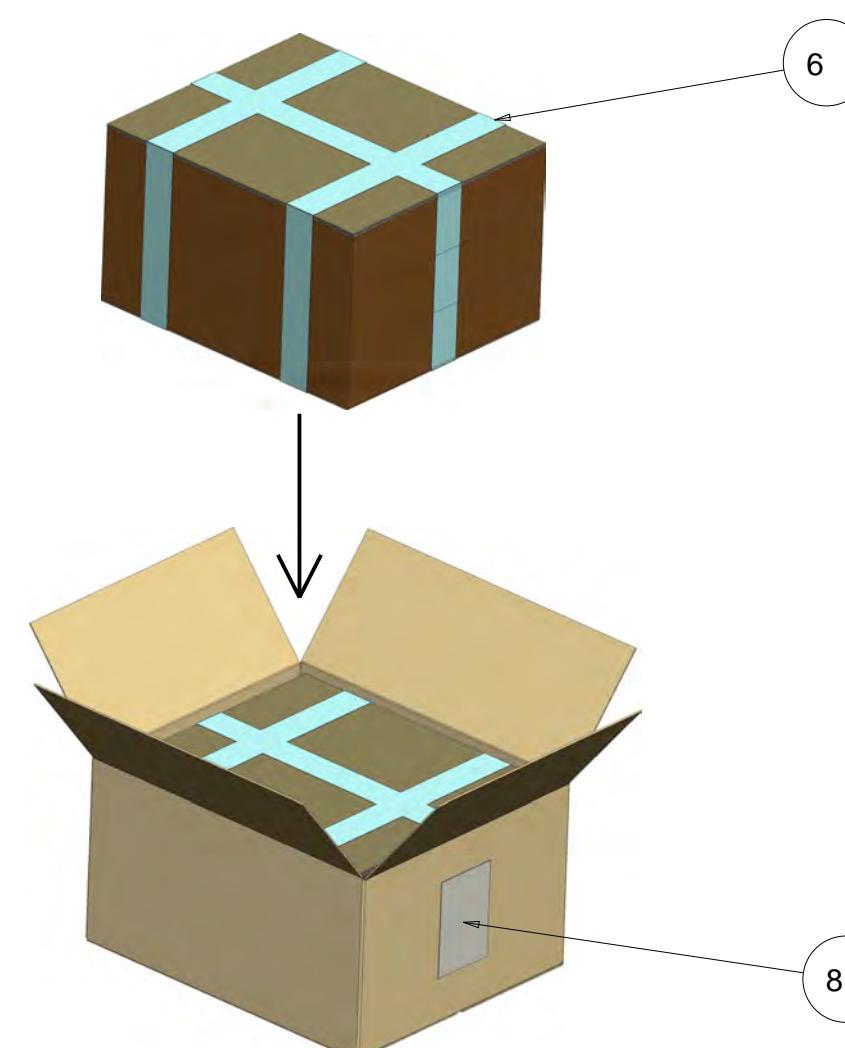


STEP 2.2 - 2.5

Polybags not shown for clarity



STEP 2.6 - 2.8



ITEM	DESCRIPTION	QTY.
1	8300-575-BLE (SEA0300)	60
2	(Vendor Supplied) PolyBag	60
3	(Vendor Supplied) EPE Insert	3
4	(Vendor Supplied) Flat EPE Pad	1
5	(Vendor Supplied) Cardboard Pad	2
6	(Vendor Supplied) Clear Tape (403-00061)	3m
7	(Vendor Supplied) Shipper 515x426x282mm	1
8	(Vendor Supplied) MH Shipping Label (840-00456)	2

## 1. BEFORE ASSEMBLY:

1. Production area must be clean of all foreign material and suspect components.  
All personnel must be trained to handle GOJO product.

## 2. ASSEMBLY INSTRUCTIONS:

- 2.1. Place 20 Module assemblies into 20 Polybags.
- 2.2. Place the bagged assemblies into each cell of the EPE Insert.
- 2.3. Repeat 2.1 to 2.2 two more times for a total of 3 Inserts.
- 2.4. Place a EPE Pad on top of the upper EPE Insert.
- 2.5. Place 1 Cardboard Pad on the bottom and 1 Cardboard Pad on the top as shown.
- 2.6. Seal the Insert stack with clear tape as shown.
- 2.7. Erect the shipper.
- 2.8. Place the Taped Insert stack into the shipper.
- 2.9. Close the shipper in compliance with National Motor Freight Classification.
- 2.10. Label the Shipper as shown.
- 2.11. Code the shipper on one side using the following format:

(L)SCXXXXXX YDDD

WHERE: SC = SUPPLIER CODE.

XXXXXX = DIGITS AND/OR CHARACTERS MAY VARY AND ARE TO HAVE A UNIQUE IDENTIFIER  
THAT PROVIDES COMPLETE MANUFACTURING HISTORY.

YDDD = LAST DIGIT OF YEAR AND JULIAN DATE OF MANUFACTURE (IF APPLICABLE).

## 3. PALLET ASSEMBLY (Only one lot of product may be placed on a pallet):

- 3.1. Palletize the cases on the pallet using a consistent pallet pattern.
- 3.2. Apply stretch wrap and label to the pallet load.

# GOJO Industries

## eSignatures

The signatures certify that this document is adequate to fulfill its intended purpose or requirement.



UserName: Tory Thomas (gojo-net\thomast)

Title:

Date: Monday, 05 August 2024, 12:07 PM Eastern Daylight Time

Meaning: QA Reviewer's Approval

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