

9) TUNE - UP PROCEDURE FOR TRANSMITTER SECTION :

SET POWER SUPPLY VOLTAGE AT 13.8VOLT DC.

WATTMETER (50 OHM) TO THE ANTENNA CONNECTOR

SET TRANSCEIVER TO CHANNEL 19(27.185MHz)

REFER TO INTERIOR PARTS LOCATION DRAWING IN PARTS LAYOUT SECTION 5
FOR THE FOLLOWING ADJUSTMENTS.

PLL CIRCUIT ALIGNMENT PROCEDURE :

- (1) SET TRANSCEIVER TO CHANNEL 1
- (2) WHILE IN TRANSMIT MODE, CONNECT OSCILLOSCOPE DC PROBE TO TP1 POINT. (SEE PARTS LOCATION).
- (3) ADJUST T7 AND OBSERVE THE DC LEVEL SWING BETWEEN 0 TO +5 VOLT DC. THEN SET THE DC LEVEL TO 2.5VOLT
- (4) CHANGE TO RX MODE, CHECK THE DC LEVEL.

NOTE : THE 10.245MHz CRYSTAL OSCILLATOR FREQUENCY MEASURED AT CT1
SHOULD BE ACCURATE WITHIN $\pm 100\text{Hz}$.

RF AMP CIRCUITS ALIGNMENT PROCEDURE :

- (1) DEPRESS MICROPHONE BUTTON AND ADJUST CORES OF T9 AND T10, FOR MAXIMUM ON THE WATTMETER.
- (2) CHECK OUTPUT POWER ON ALL CHANNELS. IF NOT EQUAL, READJUST T9 AND T10.
- (3) ADJUST T11 FOR READING ON TRANSCEIVER POWER METER EQUAL TO INDICATION ON THE WATTMETER.