

# XT511 ALIGNMENT PROCEDURE

## 1. REFERENCE TEST EQUIPMENT

- A. HP8921A Cell site test set or HP8920A, B Communication Test Set with Spectrum Analyzer option.
- B. Fluke 187 Digital Voltmeter
- C. HP E3615A Power supply

## 2. TEST POINT

- A. ANTENNA : Test point is not prepared. Use antenna contact with ANTGND1(antenna ground).
- B. GMRS VCO reference voltage: Test point 1 is prepared.
- C. RX audio output : Speaker terminals & ear jack are prepared.
- D. TX Mic. Input : Use ear-jack(3.5mm) with 10uF coupling capacitor.
- E. Battery Vcc : Test point is not prepared. Please use mechanical contact. Plus terminal is posited on upper right corner of PCB (Battery cover side view).
- F. Call Key : Test point UP is prepared.
- G. Menu Key : Test point MENU is prepared.
- H. Monitor Key : Test point MONITOR is prepared.
- I. PTT Key : Test point PTT is prepared.
- J. Scan key : Test point SCAN is prepared.

**Note. : All key can be activated when connect with ground.**

## 3. VCO ALIGNMENT

- A. Set unit to Channel 1 and connect a voltmeter to TP1 (VCO PD).
- B. Press & hold PTT.
- C. Extend L141 until the voltmeter reads 1.5V.
- D. ***Put shield-can on VCO area and monitor the voltage on TP1.*** The voltage should be 1.5Vdc +/-0.2Vdc. If the voltage is not 1.5Vdc +/-0.2Vdc, realign L141 until meet to requirement.
- E. Release PTT button so units is in receiving mode and monitor the voltage on TP1. The voltage should be in the range 1.5Vds +/-0.5V
- F. Set unit to channel 14.
- 6. Press & hold the PTT switch and observe the voltage on TP1. The voltage should be 2 – 3,5 Vdc.
- 7. Release PTT and observe the voltage on TP1. The voltage should read between 2.0 - 3.5 Vdc.

**Note : VCO shield-can should be soldered after VCO alignment is finished.**

## 4. TRANSMITTER FREQUENCY ALIGNMENT

- A. While Press & hold the PTT, Menu and Menu buttons, the knob clockwise to switch on the radio..
- B. Align Up or Down button such that the output frequency is equal to the channel frequency with a maximum error of +/- 200 Hz.

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## **5. TRANSMITTER OUTPUT POWER CONFIRMATION**

- A. Set unit to channel 1.
- B. Press & hold the PTT button.
- C. Transmit power should normally be between 3.0W to 4.0W. (Conducted)
- D. Set unit to channel 14.
- E. Press & hold the PTT button. Ensure that Tx Power meets 0.2W – 0.8W. (conducted)

## **6. TRANSMITTER DEVIATION ALIGNMENT**

- A. Connect an audio generator (600 ohms) to the ear jack. The audio frequency should be set at 1KHz with a level of 200mV RMS.
- B. Connect an FM deviation meter (communications test set) to Antenna contact. Set the monitor to read peak to peak divided by two  $[(pk-pk)/2]$  deviation. Set filter of equipment from 25Hz to 15KHz.
- C. Press & hold the PTT button.
- D. Align RV201 for +/- 2.1 kHz deviation (+/-0.1KHz). RV201 is located on the left of X102.
- E. Decrease audio generator level until deviation reads +/- 1.5 kHz (approximately 12mV) and record generator level. Level should be between 6 mV and 10 mV.
- F. Confirm that transmit audio distortion is less than 5%.

## **7. RECEIVER ALIGNMENT**

- A. Set the output level of the RF signal generator for -47dBm. The generator should be set for 1.5 kHz deviation at 1 kHz audio.
- B. Set volume level 4 (It is initial.).
- C. Connect Audio analyzer to TP10.
- D. Set equipment filter 25Hz to 15KHz.
- E. Align L407 to get a maximum output level & a minimum distortion and confirm that Rx audio distortion is less than 5%.
- F. Confirm that Rx Sensitivity is less than -118dBm (nominally -120dBm) by reducing the output level of the RF signal generator until a 12 dB SINAD reading is achieved.
- H. Set SSG output level until 9dB sinad sensitivity and align RV1 until the unit is un-squelched.
- I. While Press & hold the Call, Scan and Menu buttons, the knob clockwise to switch on the radio.
- J. Set SSG output level until 12dB sinad sensitivity. And then push the menu button.
- K. Set signal generator level to -47dBm.
- L. With 1.5KHz deviation at 1KHz modulation, set volume for maximum audio. Audio level should be on over than 1.7Vrms.

## **8. LOW BATTERY INDICATOR CONFIRMATION**

- A. Set unit to receiving mode. Don't set transmitter mode..
- B. Set power supply voltage to 6.0Vdc.
- C. Decrease power supply voltage until low battery icon blinks.

## **9. POWER OFF CURRENT CONSUMPTION**

- A. Set power supply voltage to 6V and connect to unit.
- B. Confirm current. It must be less than 100uA.

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**10. FREQUENCIES TABLE**

<b>Channel</b>	<b>Freq. MHz</b>	<b>Channel</b>	<b>Freq. MHz</b>
1	462.5625	12	467.6625
2	462.5875	13	467.6875
3	462.6125	14	467.7125
4	462.6375	15	462.5500
5	462.6625	16	462.5750
6	462.6875	17	462.6000
7	462.7125	18	462.6250
8	467.5625	19	462.6500
9	467.5875	20	462.6750
10	467.6125	21	462.7000
11	467.6375	22	462.7250

# **XT511 CAMP RADIO LABORATORY TESTING PROCEDURES**

## **UNIT TEST - (UNIT ASSEMBLED)**

### **TEST PREPARATION**

- 1) Install 4 "AA" alkaline batteries (observe polarity markings).
  - Left upper terminal is the system plus polarity
  - Right bottom terminal is the system minus polarity.
- 2) Turn on unit by pressing the power button.

### **SYSTEM TEST**

- 1) Radiated Transmit and Receive performance may be observed.
- 2) Audio out & Audio in are available at the Headset jack.

## **LABORATORY TEST - (UNIT UN-ASSEMBLED)**

### **TEST PREPARATION**

- 1) Disassemble unit (8 screws – 5 behind battery cover). Remove the PCB from the cabinet.
- 2) Remove the antenna and install a 50 ohm coax cable in its place.
- 3) Either clip alligator leads or solder test leads to the power supply connections. The positive terminal is the lower right PCB mounting hole. The negative terminal is the lower left PCB mounting hole below the VCO shield can. (battery side view)
- 4) Connect 6VDC power source to the terminals, observing correct polarity.
- 5) Connect an 8 ohm load through the Headset jack (3.5mm stereo-phone right plug).
- 6) Connect a audio generator with 10uF coupling capacitor through the Headset jack ( 3.5mm stereo-phone left plug).
- 7) Select desired channel 1-22 using CH up/down keypad switch. The rubber keypad may be removed from the front cabinet and used directly on the PCB.

# **XT511 CAMP RADIO LABORATORY TESTING PROCEDURES**

## **SPECIFIC TEST METHODS AND GUIDANCE**

### **Modulation Characteristics – (*paragraph 2.1047(a) of the Rules*)**

#### **FOR TX AUDIO FILTER RESPONSE**

1. Connect audio generator with 10uF coupling capacitor to microphone input jack. Press PTT button.
2. Connect RF output with modulation meter. (Filters of modulation meter should be set to a 50Hz to 15KHz.)
3. Adjust audio generator about 4mVrms for 0.75KHz modulation.
4. While transmitting, sweep generator and note measurement.
5. Please compensate the back-ground noise level.

### **Modulation Characteristics – (*paragraph 2.1047(b) of the Rules*)**

#### **FOR TX AUDIO LOW PASS FILTER RESPONSE.**

1. Connect audio generator with 10uF coupling capacitor to microphone input jack. Press PTT button.
2. Connect AC voltmeter or other test equipment via jumper wire to junction. (between C449 and R227)
3. Adjust audio generator for 200mV.
4. While transmitting, sweep generator and note measurement.

### **Occupied Bandwidth – (*paragraph 2.1049(c) of the Rules*)**

1. Connect an audio frequency sweep generator with 10uF coupling capacitor to microphone input jack.
2. Adjust audio generator to a frequency of 2500Hz and a level of 100mV rms (+16dB above 12mV per FCC).
3. With a spectrum analyzer, transmit the radio and monitor the transmitter through an antenna.
4. Note required measurements per FCC.

# XT511 PRODUCTION SPECIFICATION

## 1. GENERAL SPECIFICATION

	<b>Items</b>	<b>Specifications</b>
1	<b>Tx Frequency range</b>	462.550MHz ~ 467.7125MHz
2	<b>Tx VCO Frequency range</b>	Same as item 1
3	<b>RX Frequency range</b>	Same as item 1
4	<b>RX VCO Frequency range</b>	441.1500MHz ~ 446.3125MHz ( Lower Heterodyne )
5	<b>Channel Number</b> <b>Channel Spacing</b>	22CH 12.5KHz
6	<b>Frequency Control</b>	PLL Synthesizer with Temperature Compensated Crystal Reference
7	<b>IF frequencies</b>	21.4 MHz for 1'st IF 450KHz for 2'nd IF
8	<b>Modulation</b>	FM (F3E emissions)
9	<b>Standard Test Modulation signal</b>	Modulated audio Frequency : 1KHz Test modulation : +/-1.5KHz
10	<b>TX Frequency stability</b>	Max. +/-2.5ppm ( -20°C to +50°C )
11	<b>Nominal test temperature Range</b>	25°C +/- 5°C
	<b>Extreme operating temperature Range</b>	-20°C to +50°C
12	<b>Antenna Impedance</b>	50 ohm +/- 25 ohm
13	<b>Power source</b>	4 AA Alkaline batteries or 1 Ni-HM rechargeable battery pack
14	<b>Test Power Supply Voltage</b>	6.0Vdc. +/-0.1Vdc
	<b>Extreme Supply Voltage Range</b>	4.2Vdc to 8.0Vdc
15	<b>Battery life time ( Typ. 5/5/90 duty)</b>	Min. 45 Hours
16	<b>Microphone</b>	Self contained Electret
17	<b>Speaker</b>	Self contained 16 ohm

# XT511 PRODUCTION SPECIFICATION

## 2. DETAILED SPECIFICATION

### A. RECEIVER SECTIONS

\* Normal test condition \*

	TYP.	LIMIT
1. MAXIMUM USABLE SENSITIVITY * 1KHz +/-1.5KHz DEV. * REF. CHANNEL 1 & 8	-120dBm	<-118dBm
2. 20dB QUIETING SENSITIVITY * 1KHz +/-1.5KHz DEV. * REF. CHANNEL 1 & 8, 12dB SINADDER	-116dBm	<-110dBm
3. ADJACENT CHANNEL TWO SIGNAL SELECTIVITY & SENSITIZATION * +/- 1 CHANNEL SPACING		>50dB
4. INTER-MODULATION SPURIOUS RESPONSE ATTENUATION		>50dB
5. SPURIOUS EMISSIONS * CONDUCTIVE CONNECTION		<-53dBm
6. RECEIVE FREQUENCY RESPONSE * REF. 1KHz +/-1.5KHz DEV. 250Hz 3KHz	-18.0dB -12.0dB	+/-2.0dB +/-3.0dB
7. AUDIO OUTPUT LEVEL * REF. 1KHz +/-1.5KHz DEV. * (No LOAD) * Volume Max.	1.8V	>1.6V
8. AUDIO OUTPUT DISTORTION * REF. 1KHz +/-1.5KHz DEV. * (No LOAD)		<5%
9. MAX. S/N RATIO * REF. 1KHz +/-1.5KHz DEV. * (No LOAD)	36 dB	>30dB
10. RX VCO REF. VOLTAGE * REF. CHANNEL 1 * REF. CHANNEL 14	1.5V 2.5V	+/-0.3V +/-0.5V
11. SQUELCH THRESHOLD * REF. 1KHz +/-1.5KHz DEV.*	9dBsinadder	-3dB - +3dB
16. CURRENT CONSUMPTION * Un-squelched Volume Max. * Squelched * Power Off	130mA 35mA 50uA	+/-40mA <40mA <100uA

# XT511 PRODUCTION SPECIFICATION

## B. TRANSMITTER SECTIONS

	TYP	LIMIT
1. TRANSMITTER FREQUENCY TOL. * REF. CHANNEL 1		<+/-200Hz
2. TRANSMITTER RF POWER * REQUIRED CONDUCTIVE CONNECTION * REF. CHANNEL 1 * At 6Vdc	Hi Power 3.5W Low Power 0.6W	3.0 – 4.0 0.2 – 0.8
3. TRANSMITTER OCCUPIED BANDWIDTH * REQUIRED CONDUCTIVE CONNECTION * REF. CHANNEL 1 @12.5KHz		<-50dBC
4. TRANSMITTER SPURIOUS * REQUIRED CONDUCTIVE CONNECTION * REF. CHANNEL 8		<-50dBC
5. MODULATION SENSITIVITY * REF. 1KHz AUDIO * CHANNEL 1 , @+/-1.5KHz	5mV	+/-2mV
6. MODULATION LIMITING * REF. 1KHz AUDIO, CHANNEL 1 * (INPUT AUDIO ; 200mVrms)	+/-2.1KHz	+/-0.2KHz
7. CTCSS CODE DEVIATION * CH 1 * CH38	0.4KHz 0.4KHz	+/-0.1KHz +/-0.1KHz
8. MODULATION AUDIO DISTORTION * REF. 1KHz AUDIO +/-1.5KHz	3%	<5%
8.TX AUDIO FREQUENCY RESPONSE * REF. 1KHz AUDIO, CHANNEL 1 * ( INPUT AUDIO ; 3mVrms ) 250Hz 3KHz 6KHz	-31.0dB +6.0dB -16.0dB	+/-3.0dB +/-3.0dB +/-3.0dB
9. TX MODUALTION S/N * REF. 1KHz AUDIO, CHANNEL 1 * ( REF. INPUT AUDIO ; 12mVrms )		>30dB
10. TX VCO REF. VOLTAGE * CHANNEL 1 * CHANNEL 14	1.5V 2.5V	+/-0.5V +/-0.5V
11. CURRENT CONSUMPTION * Hi Power mode	1200mA	+/-100mA