

A

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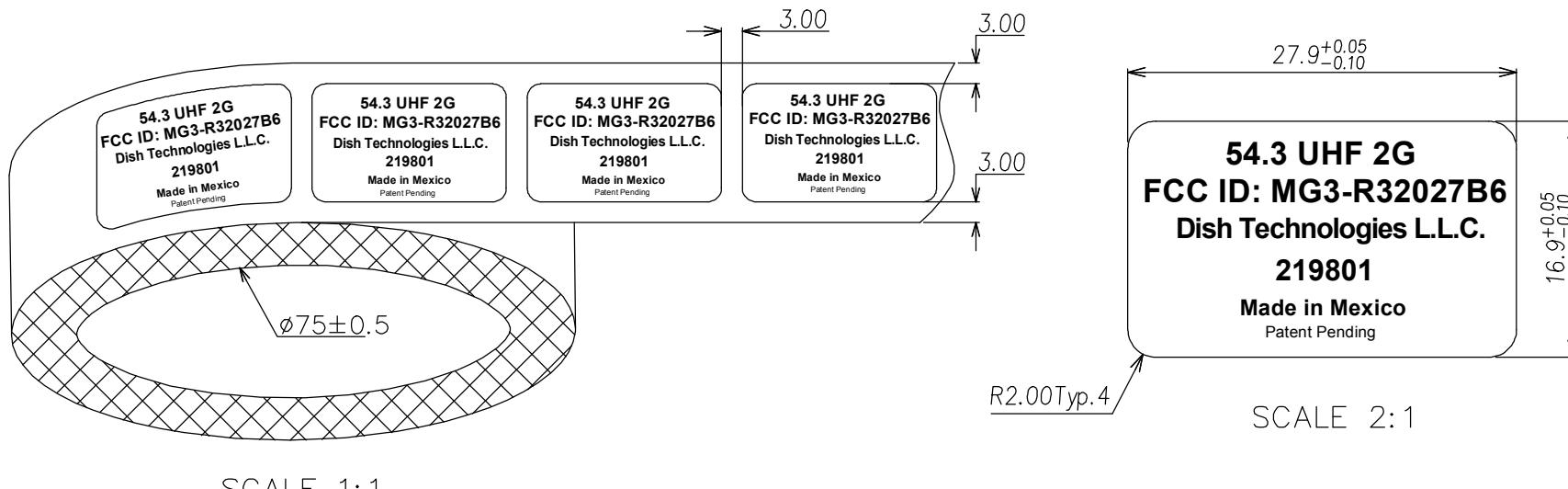
1

1

REV	DESCRIPTION	DATE	NAME
A1	NEW RELEASE	05/31/2019	Yue Huang

4

100



SCALE 1:1

NOTE:

1. MATERIAL: PC, 0.125mm THICK, DOUBLE SIDE ADHESIVE IS 3M9448(0.14mm THICK), BLACK LIGHT SATIN TEXTURE WITH PERMANENT PRESSURE-SENSITIVE BACKING.
UL/CSA APPROVED.
2. ARTWORK TO BE PRINTED ON THE BOTTOM CASE UNDERNEATH THE BATTERY DOOR
3. PLACE ARTWORK AT LOCATION SHOWN
4. COLOR OF PRINTING; LIGHT GRAY(PMS 427)
5. COVER ADHESIVE WITH PROTECTIVE BACKING.
6. ONE PIECE OF 1000 PCS

LINEAR TOLERANCE		
< 6	± 0.05	
6 ~ 30	± 0.07	
30 ~ 120	± 0.10	
120 ~ 315	± 0.15	
> 315	± 0.20	
ANGULAR TOLERANCE		
< 5°	± 0.25°	
5° ~ 15°	± 0.5°	
> 15°	± 1.0°	
▲ BE Cp / Cpk	DEMENSION	
■ BE CRITICAL DEMENSION		

GEMSTAR

TECHNOLOGY (YANGZHOU) CO., LTD.
(WHOLLY OWNED BY C.G. DEVELOPMENT LTD.)

BOTTOM CASE LABEL UEI

47 000-004888

CG-74219

SHEET 1 OF 1

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B

C

D

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REV	DESCRIPTION	DATE	NAME
A1	NEW RELEASE	04/19/2019	Yue Huang

6

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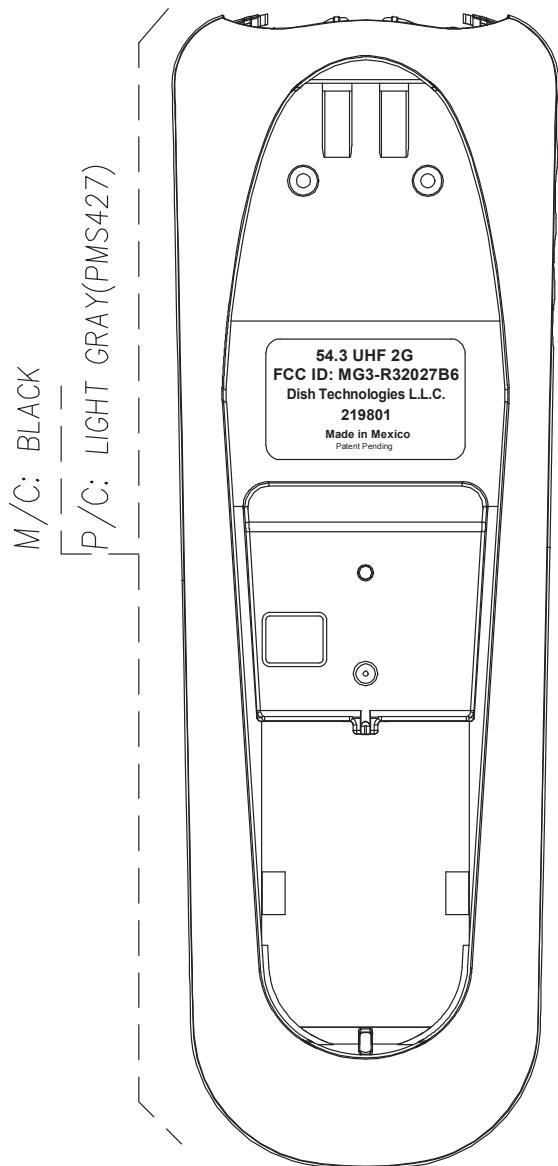
2

5

4

3

2



NOTE:

1) LOWER CASE PRINTING ARTWORK FILM No.: AWF-19-XXX R00.

GEMSTAR TECHNOLOGY (YANGZHOU) CO.,LTD.
 (WHOLLY OWNED BY C.G. DEVELOPMENT LTD.)

DRAW	DATE	TITLE	
CHKD.	DATE	LOWER CASE PRINTING	
APPD.	DATE	MATERIAL	
MODEL Brisbane CR	P/N	DWG NO	REV
		CG-	A1
		SIZE A4	SCALE 1 : 1
			SHEET 1 OF 1

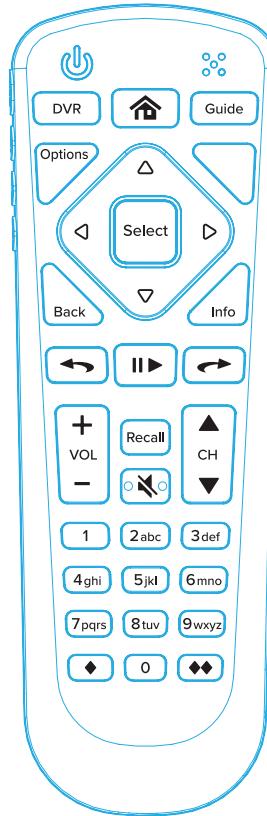
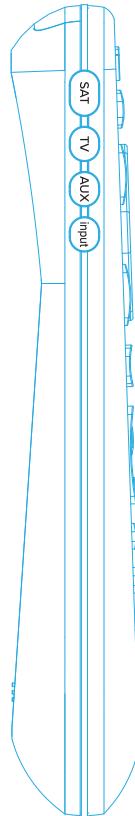
A

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This image is for reference only

REFERENCE
for remote control Keypad artwork

REVISIONS					
ECO	ITEM MASTER	REV	DESCRIPTION	DATE	BY
C44748	218249	01	RELEASE @ DEVELOPMENT	10/25/18	JW
C45266	218249	02	DISH LOGO UPDATE	01/22/19	JW

Notes:

1. KEYPAD ARTWORK:
Color: Pantone Cool Gray 1 C
Process: Laser Etched and Painted. This artwork is to be backlit.
2. ALL KEYLINES ARE FOR REFERENCE ONLY - DO NOT PRINT
3. QUALITY ASSURANCE PROVISIONS: IN ADDITION TO MEETING ALL REQUIREMENTS OUTLINED IN THIS SPECIFICATION, ALL REQUIREMENTS IN THE FOLLOWING DISH QUALITY ASSURANCE DOCUMENTS AND THEIR REFERENCES MUST BE MET OR EXCEEDED.
 - A) 124214 SUPPLIER AQL REQUIREMENTS
 - B) 105450 SUPPLIER QA REQUIREMENTS
 - C) 123473765-AA COSMETIC PROVISIONS

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APPROVALS	DATE	TITLE	
DRAWN JASON WALKER	10/25/18	ART, KEYPAD, GOOGLE, REMOTE, 54.1	
CHECKED		SIZE B	DWG. NO 218249
		SCALE	REV 02