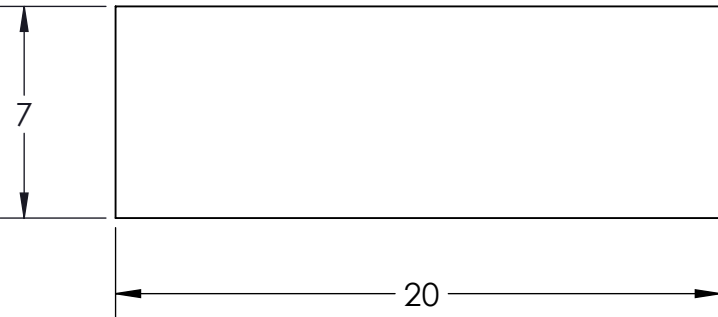
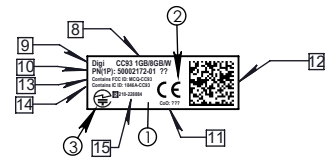




REVISION HISTORY				
REV	DESCRIPTION			
A	INITIAL RELEASE			DATE 12NOV23
B	ADDED TELEK and CE SYMBOLS			DRW/CHK JCR/BM
				15OCT24 JCR/BM

1. MATERIAL; FOR LABEL STOCK AND RIBBON SEE B.O.M.
2. ADD DIGI P/N, REVISION, DATE CODE, AND VENDOR LOGO USING PERMANENT INK TO THE INNER DIAMETER OF THE ROLL. ALSO MARK THE ROLL WITH A SHELF LIFE/EXPIRATION DATE AS NECESSARY.
3. THE SUPPLIER/MANUFACTURER IS REQUIRED TO IDENTIFY THEIR UL NUMBER AND THE LABEL SYSTEM NUMBER ON THE PACKAGING/PRODUCT LABELS AND CONTAINER LABEL. THIS INFORMATION MAY ALSO BE LISTED ON THE CERTIFICATE OF CONFORMANCE.
4. AT THE TIME OF FABRICATION, MANUFACTURING PROCESS AND MATERIALS SHALL COMPLY WITH THE CURRENT REVISION OF THE FOLLOWING REGULATIONS:

· EU AND CHINA ROHS DIRECTIVES.

· REACH SVCH DIRECTIVES.

· SECTION 1502 OF THE U.S. DODD-FRANK WALL STREET REFORM AND CONSUMER PROTECTION ACT REGARDING CONFLICT MINERALS.
5. ALL COMPONENT SHIPMENTS TO INCLUDE CERTIFICATE OF CONFORMANCE. COC MUST STATE PARTS ARE BUILT TO DRAWING SPECIFICATIONS.
6. DURABILITY: THE LABEL SYSTEM (SUBSTRATE, INK AND ADHESIVE) SHALL PASS A RUB TEST PER IEC 62368-1.
7. CHEMICAL COMPATIBILITY: THE LABEL SYSTEM SHALL BE COMPATIBLE WITH THE FOLLOWING CHEMICALS AND PROCESSES:

CONFORMAL COATING [XYLENE]

VAPOR DEGREASING [ENTRON-CE SOLVENT OR EQUIVALENT.

- ⑧

PRODUCT NAME

TEXT: "CC93 1GB/8GB/W"

FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 3PT.
- ⑨

DIGI NAME

TEXT: "Digi"

FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 3PT.
- ⑩

PART NUMBER AND REVISION

TEXT "PN(1P); 50002172-01 ??"

FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 3PT.
- ⑪

COUNTRY OF ORIGIN

TEXT: "CoO: ???" CODE DEFINED BY ISO 3166, 3 LETTERS ALL CAPS

FONT = ARIAL NARROW BOLD ; COLOR = BLACK; SIZE = 2PT.
- ⑫

DATA MATRIX - SAMPLE ONLY - 6mm SQUARE

FORMAT: SEMICOLON SEPARATED LIST OF:

PART NUMBER AND REVISION;

SERIAL NUMBER;

(SERIAL NUMBER TO BE INCREMENTED.

FORMAT AS FOLLOWS:

X = A UNIQUE IDENTIFIER FOR THE CM

YY = THE YEAR

WW = THE WEEK

05NNNNNN = A COUNTER UNIQUE TO THE CC93 FAMILY

MAC ADDRESS; (SIX PAIRS OF HEXADECIMAL CHARACTERS)
- ⑬

FCC ID

TEXT: "Contains FCC ID: MCQ-CC93"

FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 2PT.
- ⑭

IC ID

TEXT: "Contains IC ID: 1846A-CC93"

FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 2PT.
- ⑮

JAPAN TELEK LICENSE⑮

TEXT: "⑮210-228884"

FONT = ARIAL NARROW BOLD; COLOR = BLACK; SIZE = 2PT.

16. SEE B.O.M. FOR SYMBOL IMAGES.

DRAWN	J.ROBERTS	DATE:	DIGI DIGI INTERNATIONAL WWW.DIGI.COM			
		11/05/2023				
CHECKED	B.MARINEZ	DATE:	TITLE			
		11/05/2023				
		DATE:	LBL,1" 50002172-01 (CC93 SoM)			
		DATE:	SIZE	CAGE CODE	DWG NO:	REV
		DATE:	D	08TP3	95023360	B
		DATE:	SCALE	NTS	DO NOT SCALE DRAWING	SHEET
						1 OF 1