

37 mm



40 mm

MATERIAL (SPEC.)

Silver Polyester t=0.1

SCALE

N/S



AMBIT Microsystems CO.

Sheet Metal tolerance

Fold to Fold	0.2
Fold to Hole	0.1
Hole to Edge	0.08
Fold to Edge	0.1
Hole to Hole	0.05
Hole Size	0.05
Single Hit	0.05
Flatness	0.3/100mm
Emboss	0.1

FINISH

Select Dim.Tol.

	EP	EP	BA	CT	Lobe	USR
0-6	0.0	0.0	0.1	0.2	0.10	0.10
6-30	0.1	0.1	0.2	0.4	0.15	0.20
30-120	0.1	0.2	0.3	0.7	0.3	0.25
120-300	0.2	0.3	0.4	1.0	0.5	0.30
300-450	0.2	0.4	0.5	1.5	0.6	0.30
450-600	0.3	0.5	0.6	2.5	0.8	0.30
600-1000	0.5	0.8	1.0	4.0	1.0	0.30

SHEET

1/1

UNIT

mm

DATE

PART NAME

LABEL,CISCO

MODEL

PART NO.

92.XXXX.XX

DESIGNED

KAREN.H

CUSTOMER MODEL

CUSTOMER PART NO.

APPROVED

JASON.HSU