

VIEW FROM ARROW 'B'

DETAIL, CONTROL COPY
 CTYP. AT 2 PLACED COLOUR

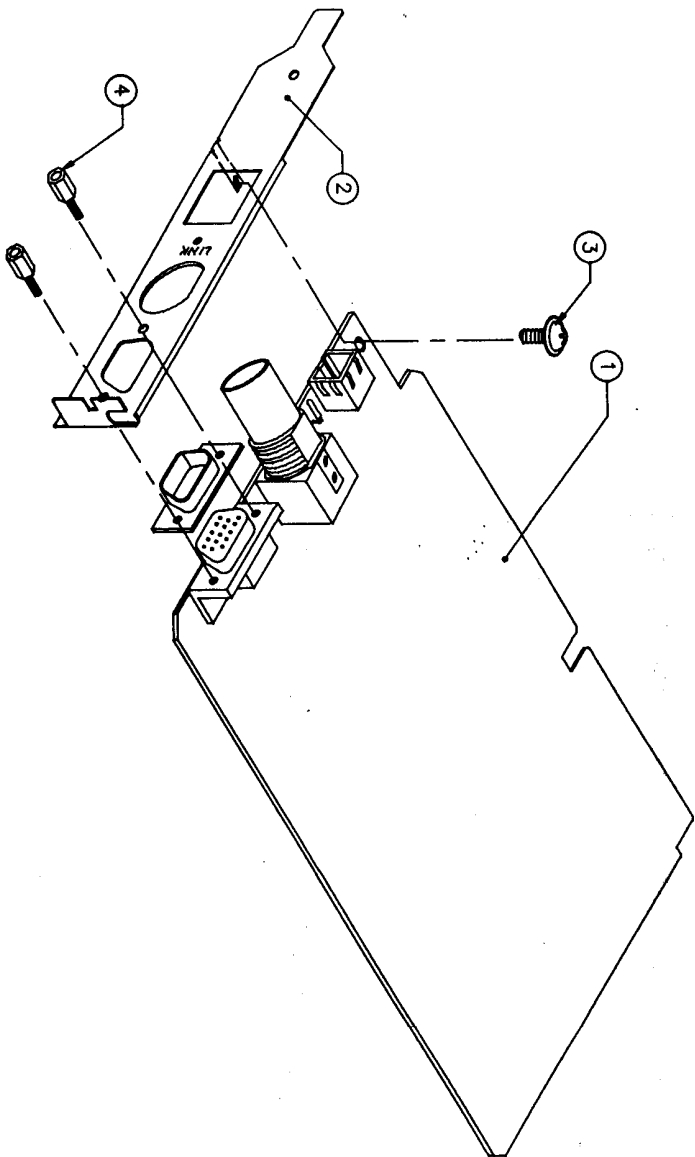
NOTE:

- 1) THE FABRICATED PART SHOULD BE FREE FROM SCRATCHES, BURRS, BENDING CRACKS, BENDING TOOL MARKS & SHARP CORNERS.
- 2) INTERNAL BENDING RADIUS 15
- 3) THE PLATING SHOULD BE UNIFORM, SMOOTH, FINE-GRAINED & FREE FROM DEFECTS LIKE BLISTERS, PITS, ROUGHNESS, NODULES & UNPLATED AREAS.
- 4) BUFFING SHOULD BE DONE ON SHOWN SURFACE BEFORE PLATING.

FINISH:
NICKEL PLATING TO A MINIMUM THICKNESS OF 8 MICRONS OVER,
UNDER COATING OF COPPER PLATING TO A MINIMUM
THICKNESS OF 3 MICRONS.

TOLERANCE FOR DETAIL REFER DRG. NO. 600 2100 010 44

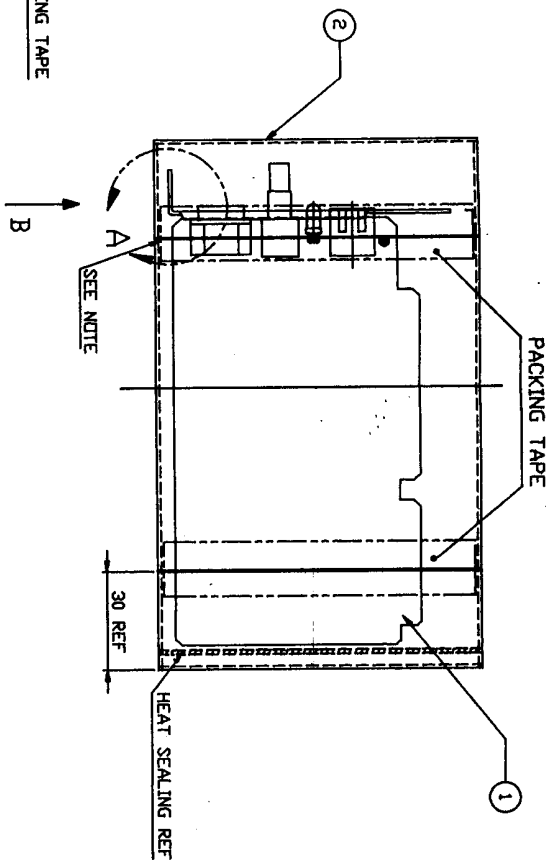
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SL. NO.	DESCRIPTION	PART NO.	LENGTH	QTY
1	PCB 4 LAYER ASY ISA VGA EZTC	122 0000 310 74	-	1
2	FAB CLAMP ISA VGA EZTC	380 2923 008 89	-	1
3	SCREW PHIL CROSS REC+COL M3 x 6	300 1080 280 35	-	1
4	SCREW LOCK DTYPE 4-40 UNC	300 1990 040 13	-	2

		VXL Instruments Limited BANGALORE		DRG. NO. 600 3003 120 14	SIZE A3 SHEET 1 OF 1
MATERIAL -		FINISH -		DRAWN R. D. S. 12/11/93	
TOLERANCE UN ± - ANG ± -		GROUP GEN		CHKD DESIGN S. D. S. 12/11/93	
SCALE NTS		DIMENSIONS IN MM. APPROVED S. D. S. 12/11/93		DATE 12/11/93	
REV. EGY/PCB DATE 12/11/93 NKT ASY.		TITLE PROCESS INSTRUCTION FIXING CLAMP-PCB ASY(NF 3201)			





NOTE: THE ANTISTATIC BAG SHOULD BE FOLDED ON BOTH SIDES & PACKING TAPE SHOULD BE STUCK AS SHOWN IN DETAIL 'A'

NO.	DESCRIPTION	PART. NO.
1	PCB 4LAYER ASY ISA VCA EZTC	122 0000 310 74
2	PACKING POLY BAG	570 8000 289 00

FINISH		-	
MATERIAL		-	
TOLERANCE		±	
DIM		±	
ANG		±	
SCALE		N.T.S	
REV		DATE	
BY		APPROV.	
NOT ASY.		-	
GROUP		GEN	
DIMENSIONS IN MM.		APPROVED	
TITLE		PROCESS INSTRUCTION	
PACKING PCB ASY WITH POLYBAGNF 3201)		DRAWN: <i>[Signature]</i> DATE: 2011.04.14 CHD DESIGN: <i>[Signature]</i> CHD RECD: <i>[Signature]</i> 2011.11.11 APPROVED: <i>[Signature]</i> 2011.11.11	

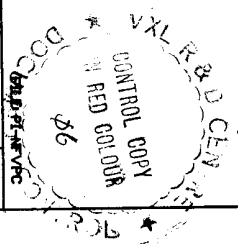


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BANGALORE

DRG. No. 600 3003 080 09

SHEET 1 OF 1

FILE PI-NVLP

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