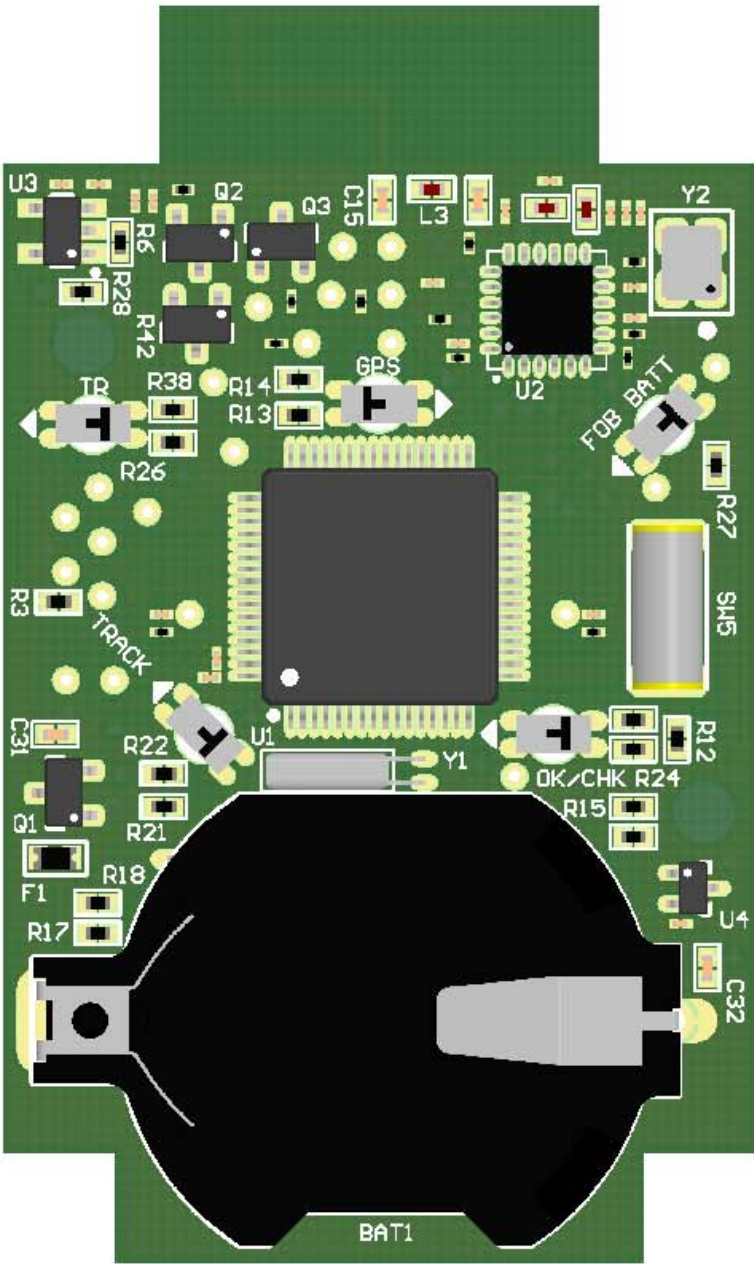
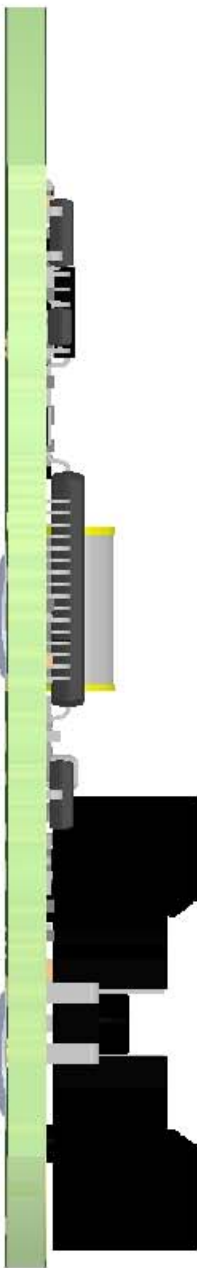
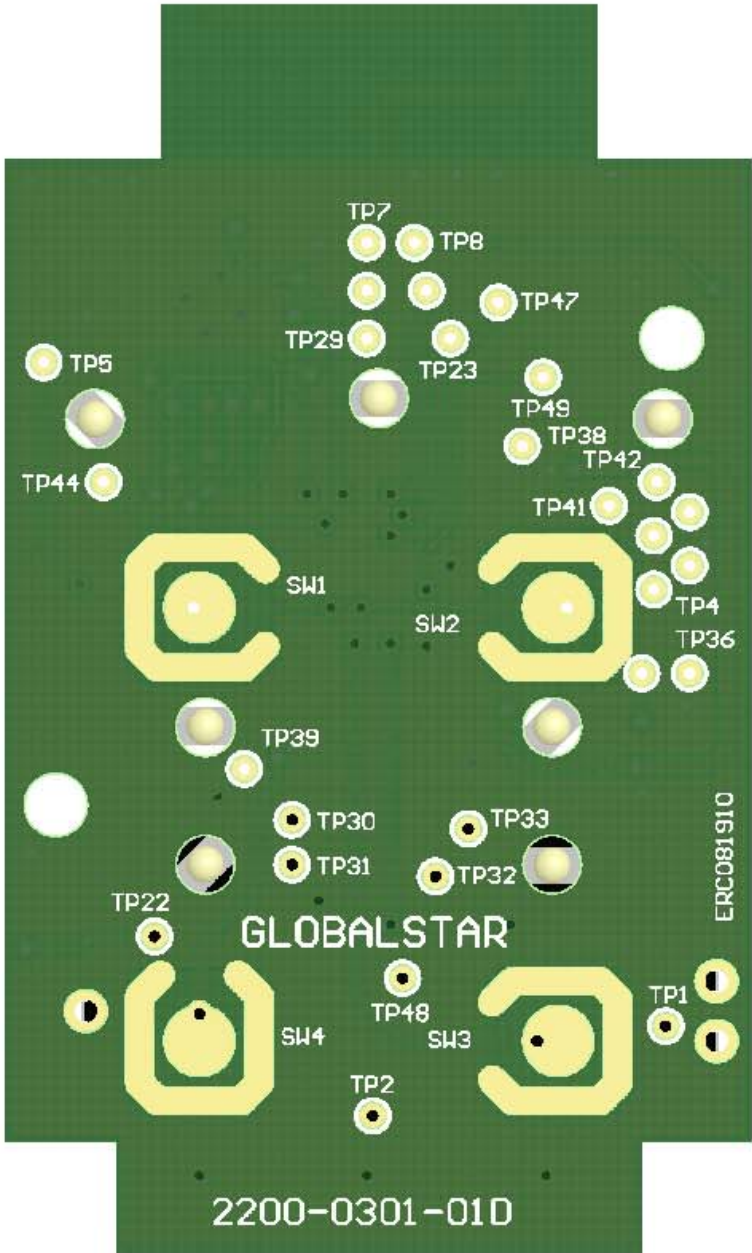




CLICK THIS ICON TO ACTIVATE
3D PDF OF THIS ASSEMBLY

REV:	DESCRIPTION / ECN #:	ENGR 1:	ENGR 2:	DOC REL:	DATE:
A	INITIAL RELEASE			SCOTT HOJEM	09/14/10
B	ECN #660			SCOTT HOJEM	11/01/10



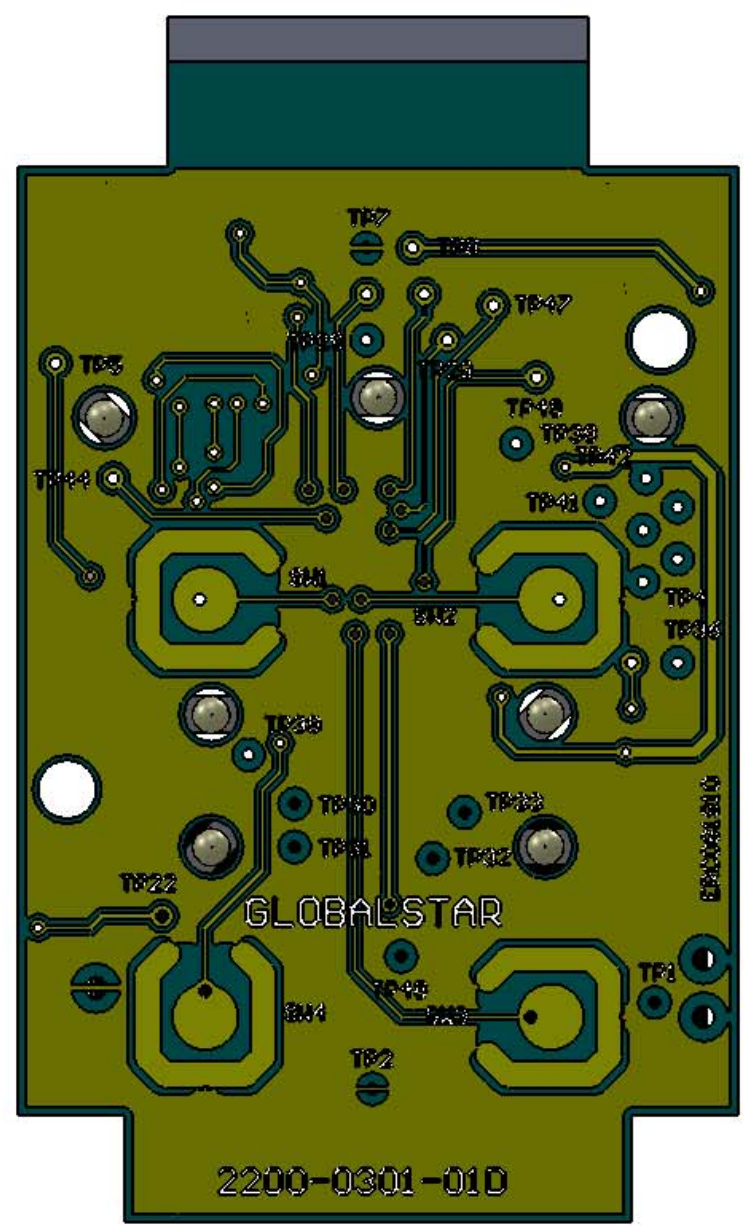
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	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	Proj Engr:	Date:	Drawn By:	Date:	 300 HOLIDAY SQUARE BLVD Covington, LA 70433 985-355-1514			
MATERIAL		Engr 1:	Date:	Prod Ctrl:	Date:	TITLE: ASSEMBLY, PCB HUG FOB			REV B
FINISH		Engr 2:	Date:	Doc Ctrl:	Date:	SIZE B	DWG. NO. 2300-0301	Sheet 1	of 3
		DAVE PETTIT	08/26/10	ROGER CASTRO	08/26/10				
		ROGER CASTRO	08/26/10	LOUIE XU	08/26/10				
				SCOTT HOJEM	08/26/10				

8 7 6 5 4 3 2 1

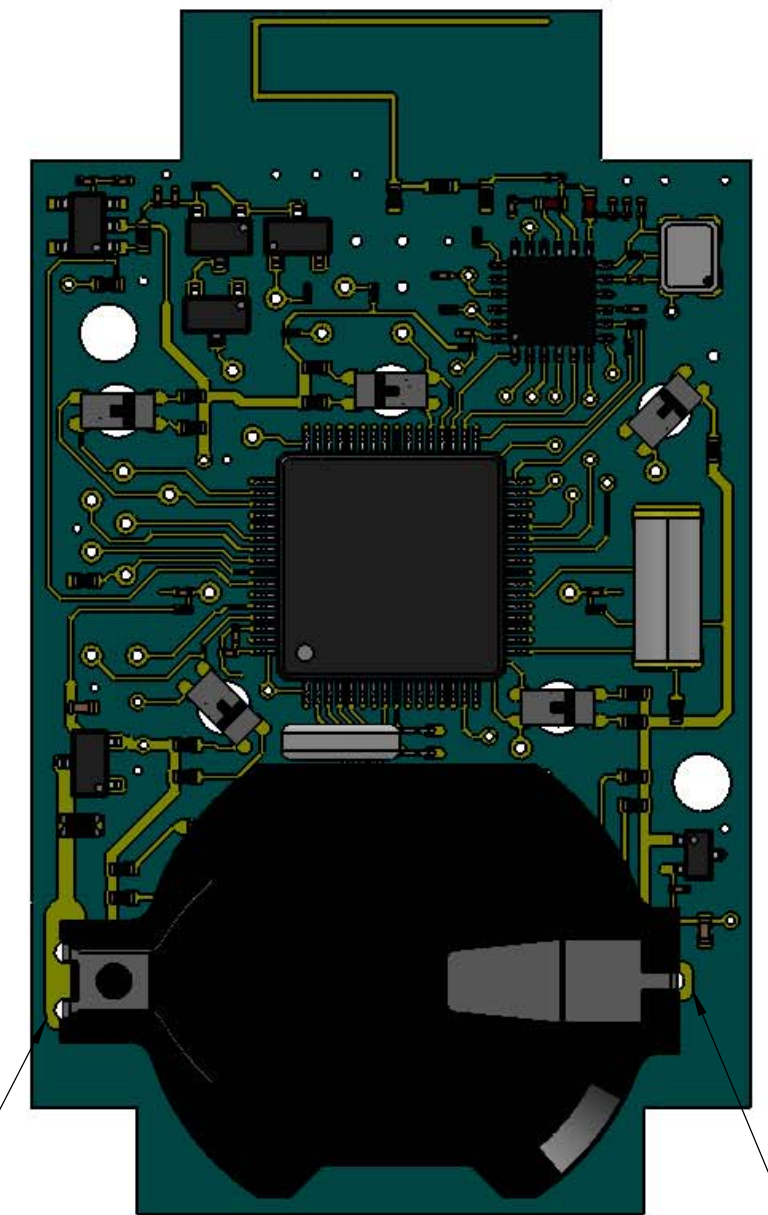
D
C
B
A



INSTALL LED LENS
INTO HOLE IN PCB
FROM THIS SIDE

.064"

MOUNT BATTERY HOLDER FROM THIS SIDE
AFTER TRIMMING LEADS AS SHOWN ABOVE.
SOLDER COMPONENT FROM THIS SIDE ONLY.



SOLDER 1ST BATTERY CONTACTS HERE.
SOLDER 2ND BATTERY CONTACT HERE

8 7 6 5 4 3 2 1

		300 HOLIDAY SQUARE BLVD Covington, LA 70433 985-335-1514	
TITLE: ASSEMBLY, PCB HUG FOB		REV B	
SIZE B	DWG. NO. 2300-0301	Sheet 3	of 3