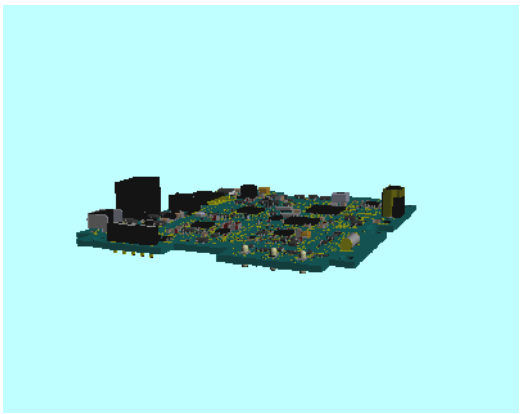
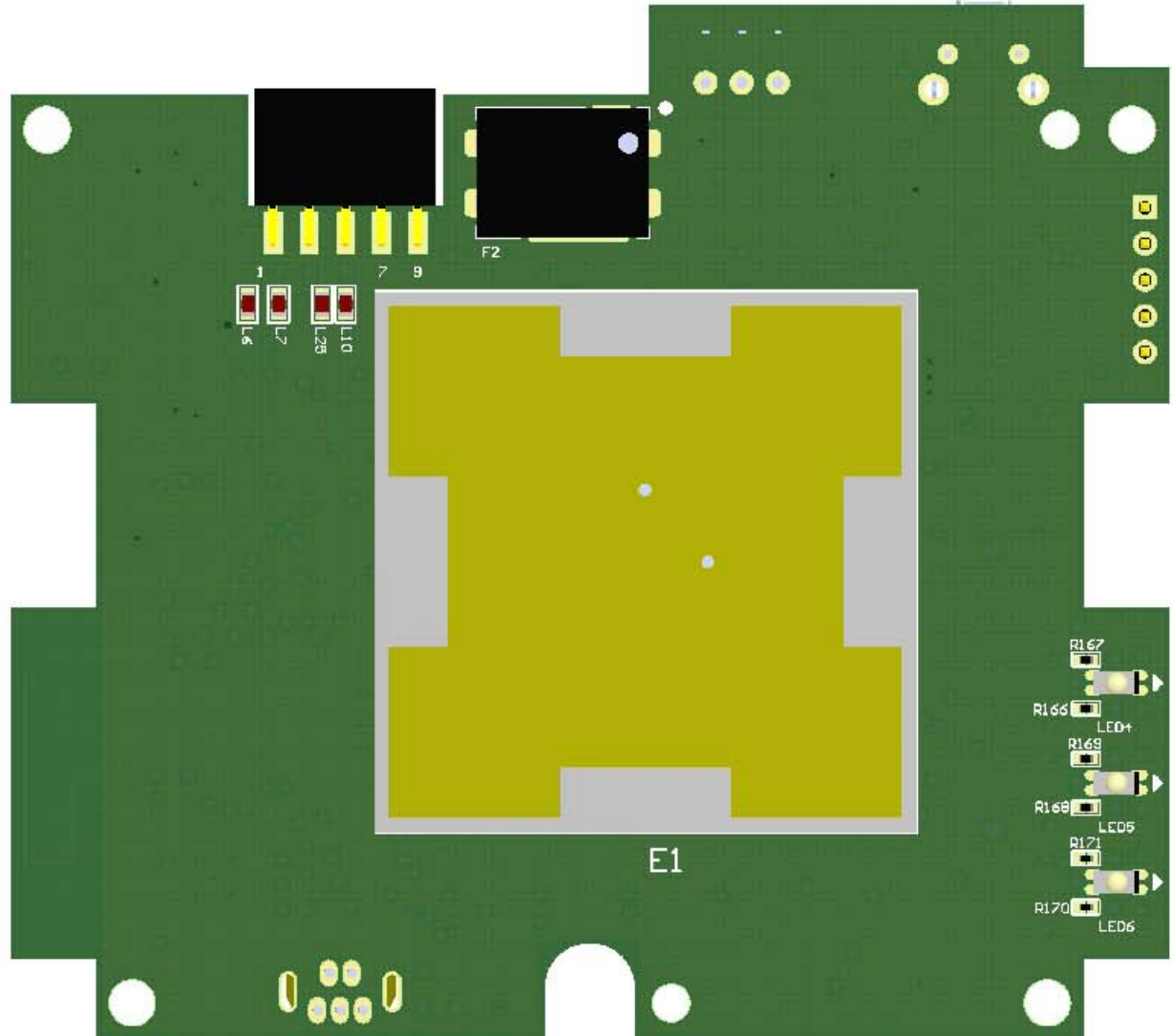
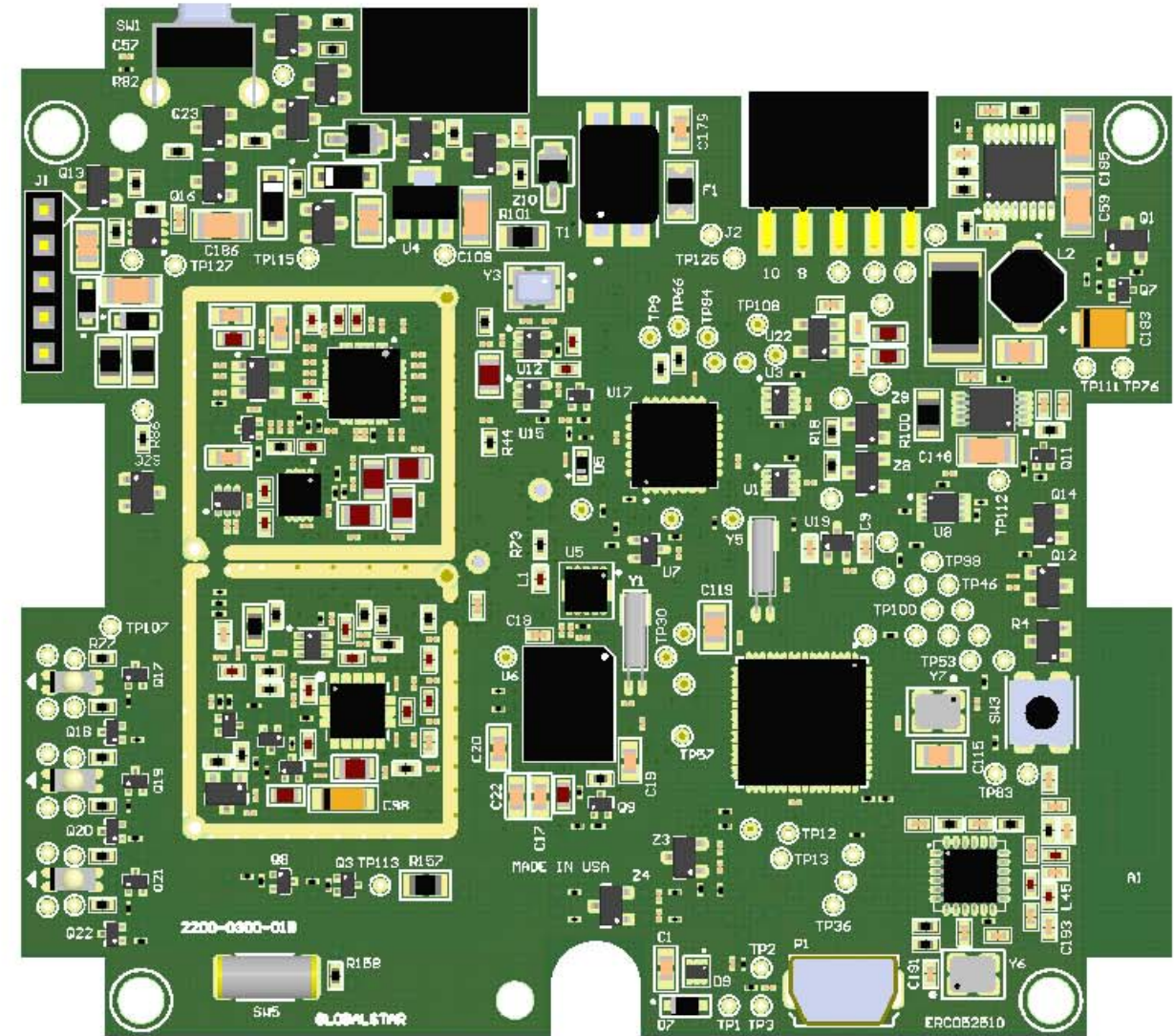




CLICK ICON TO ACTIVATE
3D PDF OF CURRENT ASSEMBLY

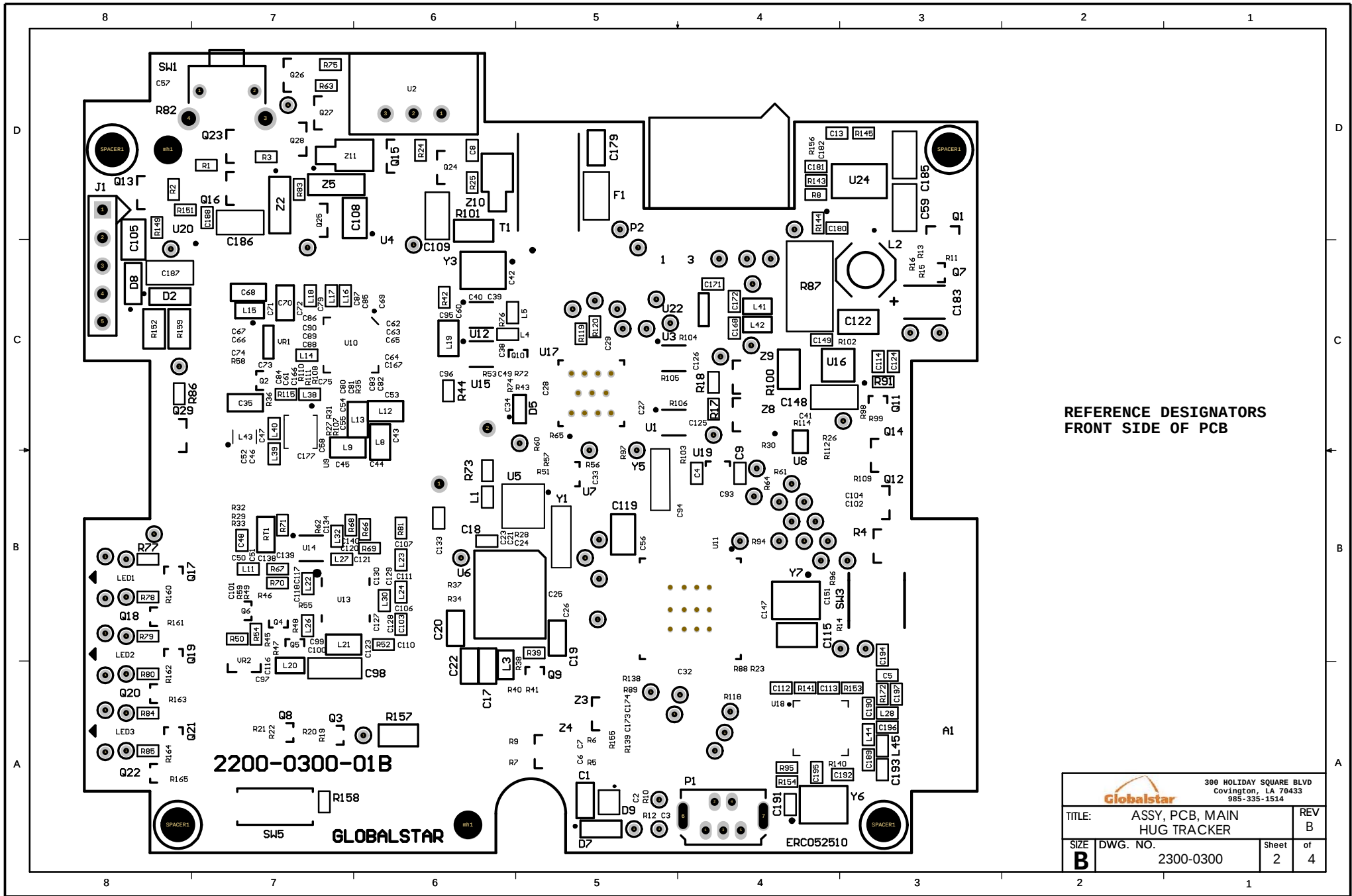
REV:	DESCRIPTION / ECN #:	ENGR 1:	ENGR 2:	DOC REL:	DATE:
A	INITIABRELEASE			SCOTT HOJEM	09/02/10
	ECN #660			SCOTT HOEJM	11/08/10

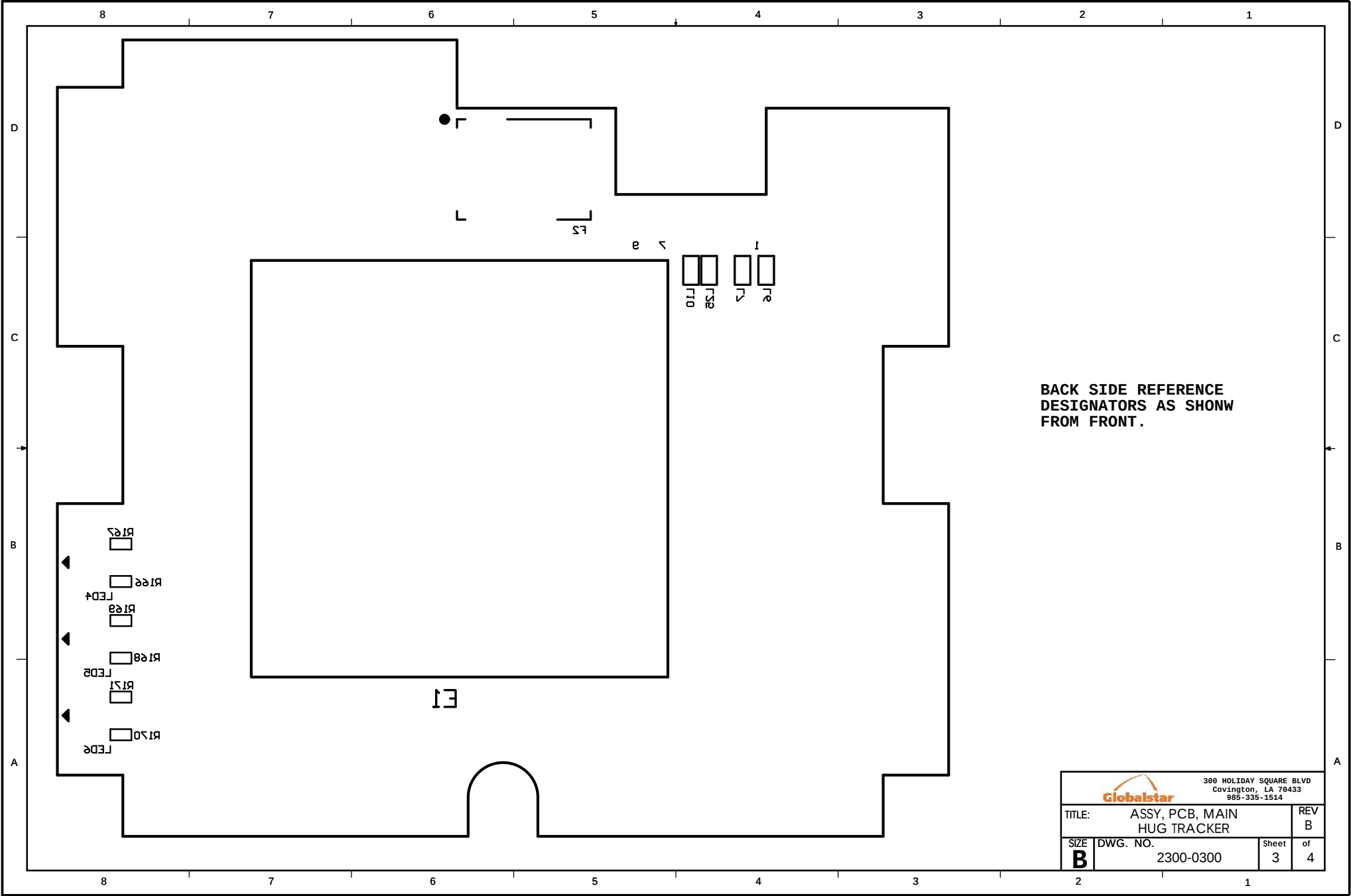


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IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		Proj Engr:	Date:	Drawn By:	Date:	300 HOLIDAY SQUARE BLVD Covington, LA 70433 985-355-1514	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DAVE PETTIT	06/22/10	ROGER CASTRO	06/22/10	Globalstar	
MATERIAL		Engr 1:	Date:	Prod Ctrl:	Date:	TITLE: ASSY, PCB, MAIN HUG TRACKER	
FINISH		NANCY STONE	06/22/10	LOUIE XU	06/22/10	REV B	
		Engr 2:	Date:	Doc Ctrl:	Date:	SIZE B	
				SCOTT HOJEM	06/22/10	DWG. NO. 2300-0300	
						Sheet 1	of 4



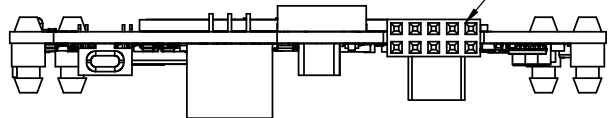


		300 HOLIDAY SQUARE BLVD Covington, LA 70433 985-335-1514	
TITLE: ASSY, PCB, MAIN HUG TRACKER		REV B	
SIZE B	DWG. NO. 2300-0300	Sheet 3	of 4

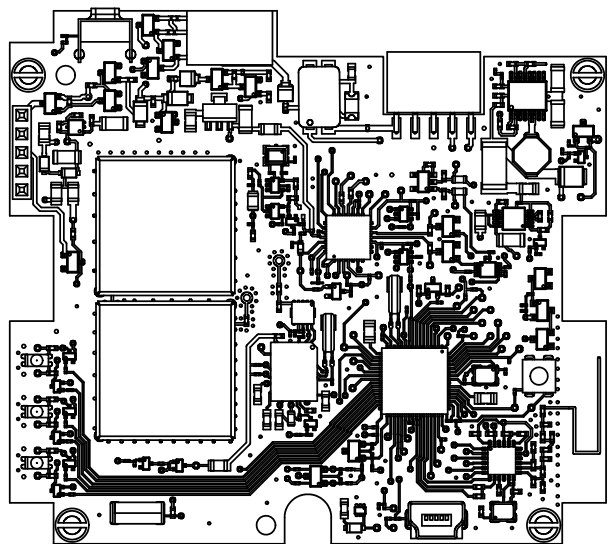
8 7 6 5 4 3 2 1

D

FOR POST PROCESS PCB ASSEMBLY
MAKE SURE THIS CONNECTOR IS
CENTERED ALONG PCB EDGE AS SHOWN.



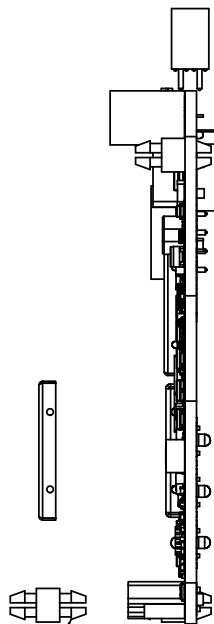
C



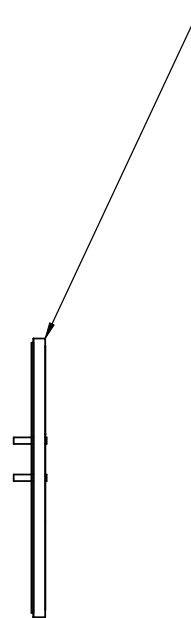
B

A

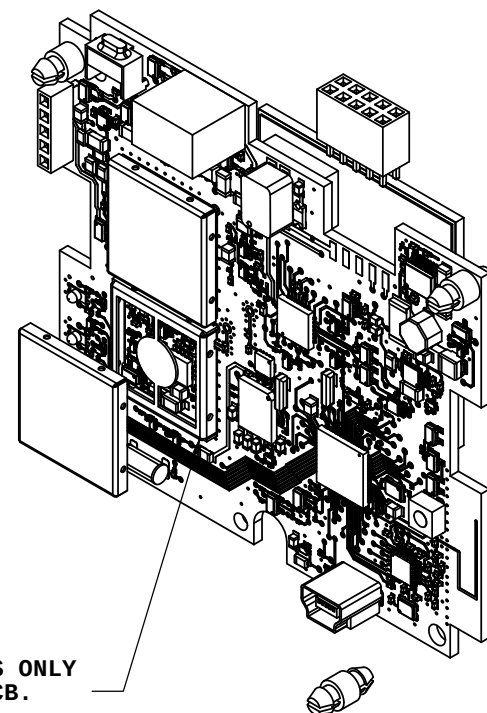
PLACE 4 STANDOFFS AT EACH
CORNER OF PCB AS SHOWN.



REMOVE TAPE COVER AND PRESS
ANTENNA FIRMLY AGAINST THE
PCB. SOLDER FROM COMPONENT
SIDE OF PCB.



SOLDER SHIELD FRAMES ONLY
FROM THIS SIDE OF PCB.



D

C

B

A

8 7 6 5 4 3 2 1

		 300 HOLIDAY SQUARE BLVD Covington, LA 70433 985-335-1514	
TITLE:		ASSY, PCB, MAIN HUG TRACKER	
SIZE	DWG. NO.	Sheet	of
B	2300-0300	4	4