

Report on the Radio Testing
For
Renishaw Plc
on
RMI-QE Modem A
Report no. TRA-046260-47-02A
22 March 2021

RF916 10.0



Report Number: TRA-046260-47-02A
Issue: A

REPORT ON THE RADIO TESTING OF A
Renishaw Plc
RMI-QE Modem A
WITH RESPECT TO SPECIFICATION
FCC 47CFR 15.247

TEST DATE: 14th December 2020 - 17th December 2020

Written by:

D Moncayola
Radio Test Engineer

Approved by:

J Charters
Lab Manager

Date: 22 March 2021

Disclaimers:

- [1] THIS DOCUMENT MAY BE REPRODUCED ONLY IN ITS ENTIRETY AND WITHOUT CHANGE
[2] THE RESULTS CONTAINED IN THIS DOCUMENT RELATE ONLY TO THE ITEM(S) TESTED

1 Revision Record

<i>Issue Number</i>	<i>Issue Date</i>	<i>Revision History</i>
A	22 March 2021	Original

2 Summary

TEST REPORT NUMBER: TRA-046260-47-02A

WORKS ORDER NUMBER: TRA-046260-01

PURPOSE OF TEST: USA: Testing of radio frequency equipment per the relevant authorization procedure of chapter 47 of CFR (code of federal regulations) Part 2, subpart J.

TEST SPECIFICATION(S): 47CFR15.247

EQUIPMENT UNDER TEST (EUT): RMI-QE Modem A

EQUIPMENT VARIANTS: RMI-QE

FCC IDENTIFIER: KQGRMI-QE

EUT SERIAL NUMBER: 2G9J50

MANUFACTURER/AGENT: Renishaw Plc

ADDRESS: New Mills
Wotton Under Edge
Gloucestershire
GL12 8JR
United Kingdom

CLIENT CONTACT: Rich Warren
☎ 01453 523240
✉ richard.warren@renishaw.com

TEST DATE: 14th December 2020 - 17th December 2020

TESTED BY: D Moncayola
S Garwell
Element

2.1 Test Summary

Test Method and Description		Requirement Clause 47 CFR 15	Applicable to this equipment	Result / Note
Radiated spurious emissions (restricted bands of operation and cabinet radiation)		15.205	<input checked="" type="checkbox"/>	Pass Note 1
AC power line conducted emissions		15.207	<input type="checkbox"/>	Pass
Carrier frequency separation		15.247(a)(1)	<input checked="" type="checkbox"/>	Pass Note 2
Number of hopping channels		15.247(a)(1) (i), (ii) and (iii)	<input checked="" type="checkbox"/>	Pass Note 2
Average time of occupancy		15.247(a)(1) (i), (ii) and (iii)	<input checked="" type="checkbox"/>	Pass Note 2
Maximum peak conducted output power		15.247 (a)(1), (b)(1) and (b)(2)	<input checked="" type="checkbox"/>	Pass Note 2
Conducted carrier power	Peak	15.247(b)(3)	<input type="checkbox"/>	Pass Note 3
	Max.		<input checked="" type="checkbox"/>	
Power spectral density, conducted		15.247(e)	<input checked="" type="checkbox"/>	Pass Note 3
20dB emission bandwidth		15.247(a)(1) (i) and (ii)	<input checked="" type="checkbox"/>	Pass Note 2
Occupied bandwidth		15.247(a)(2)	<input checked="" type="checkbox"/>	Pass Note 3
Out-of-band emissions		15.247(d)	<input checked="" type="checkbox"/>	Pass Note 1

Notes:

- 1 Applicable for Mode 2 (both FHSS and DTS Operation) EUT uses same modulation techniques for both FHSS and DTS operation
- 2 Applicable for Mode 2 – FHSS Operation
- 3 Applicable for Mode 2 – DTS operation

The results contained in this report relate only to the items tested, in the condition at time of test, and were obtained in the period between the date of initial receipt of samples and the date of issue of the report.

The apparatus was set up and exercised using the configurations, modes of operation and arrangements defined in this report only. Any modifications made are identified in Section 8 of this report.

Particular operating modes, apparatus monitoring methods and performance criteria required by the standards tested to have been performed except where identified in Section 5.2 of this test report (Deviations from Test Standards).

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4 Introduction

This report TRA-046260-47-02A presents the results of the Radio testing on a Renishaw Plc, RMI-QE Modem A to specification 47CFR15 Radio Frequency Devices.

The testing was carried out for Renishaw Plc by Element, at the address detailed below.

<input type="checkbox"/>	Element Hull Unit E South Orbital Trading Park Hedon Road Hull HU9 1NJ UK	<input checked="" type="checkbox"/>	Element Skelmersdale Unit 1 Pendle Place Skelmersdale West Lancashire WN8 9PN UK
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This report details the configuration of the equipment, the test methods used and any relevant modifications where appropriate.

All test and measurement equipment under the control of the laboratory and requiring calibration is subject to an established programme and procedures to control and maintain measurement standards. The quality management system meets the principles of ISO 9001, and has quality control procedures for monitoring the validity of tests undertaken. Records and sufficient detail are retained to establish an audit trail of calibration records relating to its test results for a defined period. Under control of the established calibration programme, key quantities or values of the test & measurement instrumentation are within specification and comply with the relevant traceable internationally recognised and appropriate standard specifications, which are UKAS calibrated as such where these properties have a significant effect on results. Participation in inter-laboratory comparisons and proficiency testing ensures satisfactory correlation of results conform to Elements own procedures, as well as statistical techniques for analysis of test data providing the appropriate confidence in measurements.

Throughout this report EUT denotes equipment under test.

FCC Site Listing:

Element is accredited for the above sites under the US-EU MRA, Designation number UK0009.

IC Registration Number(s):

Element Hull	3483A
Element North West	3930B

The test site requirements of ANSI C63.4-2014 are met up to 1GHz.

The test site SVSWR requirements of CISPR 16-1-4:2010 are met over the frequency range 1 GHz to 18 GHz.

5 Test Specifications

5.1 Normative References

- FCC 47 CFR Ch. I – Part 15 – Radio Frequency Devices.
- ANSI C63.10-2013 – American National Standard of Procedures for Compliance Testing of Unlicensed Wireless Devices.
- ANSI C63.4-2014 – American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz.

5.2 Deviations from Test Standards

There were no deviations from the test standard.

6 Glossary of Terms

§	denotes a section reference from the standard, not this document
AC	Alternating Current
ANSI	American National Standards Institute
BW	bandwidth
C	Celsius
CFR	Code of Federal Regulations
CW	Continuous Wave
dB	decibel
dBm	dB relative to 1 milliwatt
DC	Direct Current
DSSS	Direct Sequence Spread Spectrum
EIRP	Equivalent Isotropically Radiated Power
ERP	Effective Radiated Power
EUT	Equipment Under Test
FCC	Federal Communications Commission
FHSS	Frequency Hopping Spread Spectrum
Hz	hertz
IC	Industry Canada
ITU	International Telecommunication Union
LBT	Listen Before Talk
m	metre
max	maximum
MIMO	Multiple Input and Multiple Output
min	minimum
MRA	Mutual Recognition Agreement
N/A	Not Applicable
PCB	Printed Circuit Board
PDF	Portable Document Format
Pt-mpt	Point-to-multipoint
Pt-pt	Point-to-point
RF	Radio Frequency
RH	Relative Humidity
RMS	Root Mean Square
Rx	receiver
s	second
SVSWR	Site Voltage Standing Wave Ratio
Tx	transmitter
UKAS	United Kingdom Accreditation Service
V	volt
W	watt
Ω	ohm

7 Equipment Under Test

7.1 EUT Identification

- Name: RMI-QE Modem A
- Serial Number: 2G9J50
- Model Number: RMI-QE
- Software Revision: Not Stated
- Build Level / Revision Number: Production

7.2 System Equipment

Equipment listed below forms part of the overall test setup and is required for equipment functionality and/or monitoring during testing. The compliance levels achieved in this report relate only to the EUT and not items given in the following list.

Not Applicable – No support/monitoring equipment required.

7.3 EUT Mode of Operation

7.3.1 Transmission

The mode of operation for transmitter tests was as follows.

The EUT contains selections for test menus for Mode 2 and selection of normal operation.

These test menus allow the unit to be set to top, middle or bottom frequencies or hopping across all frequencies in Mode 2.

7.4 EUT Radio Parameters

7.4.1 General

Frequency of operation:	2404 MHz-2480 MHz
Modulation type(s):	Mode 2: 2 Mbps Binary GFSK Frequency Hopping Mode 2: 2 Mbps Binary GFSK DSSS
Occupied channel bandwidth(s):	Mode 2: 2 MHz
Channel spacing:	Mode 2: 2 MHz
Declared output power(s):	Mode 2: +4dBm
Antenna type:	PCB Patch Antenna
Antenna gain:	4.43 dBi
Nominal Supply Voltage:	24 Vdc

7.5 EUT Description

The EUT is hub of a mechanical measuring system. The device utilizes DTS and frequency hopping modes on the 2400 MHz - 2483.5 MHz frequency band.

Mode 2 uses DTS and FHSS over 39 channels. DTS mode is used during setup and FHSS mode in probe operation.

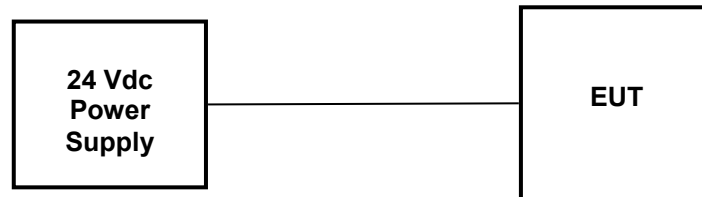
8 Modifications

No modifications were performed during this assessment.

9 EUT Test Setup

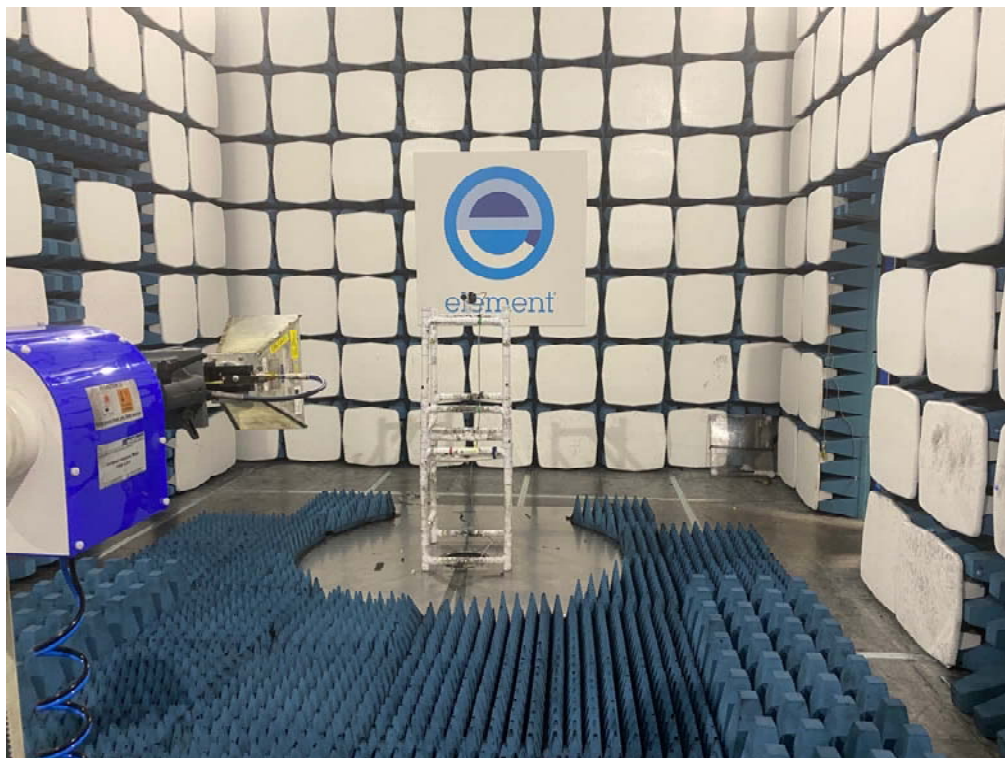
9.1 Block Diagram

The following diagram shows basic EUT interconnections with cable type and cable lengths identified:



9.2 General Set-up Photograph

The following photograph shows basic EUT set-up:



9.3 Measurement software

Where applicable, the following software was used to perform measurements contained within this report.

Element Emissions R5 (See Note)
 Element Transmitter Bench Test (See Note)
 ETS Lindgren EMPower V1.0.4.2

Note:

The version of the Element software used is recorded in the results sheets contained within this report.

10 General Technical Parameters

10.1 Normal Conditions

The E U T was tested under the normal environmental conditions of the test laboratory, except where otherwise stated. The normal power source applied was 24 Vdc from a power supply connected to the mains 110 Vac.

10.2 Varying Test Conditions

There are no specific frequency stability requirements for the type of device. The results contained in this report demonstrate that the occupied bandwidth is contained within the authorised band and the manufacturer has declared sufficient frequency stability (refer to section 7.4).

Variation of supply voltage is required to ensure stability of the declared output power. During carrier power testing the following variations were made:

	Category	Nominal	Variation
<input checked="" type="checkbox"/>	Mains	110 V ac +/-2 %	85 % and 115 %
<input type="checkbox"/>	Battery	New battery	N/A

11 Radiated emissions

11.1 Definitions

Spurious emissions

Emissions on a frequency or frequencies, which are outside the necessary bandwidth and the level of which may be reduced without affecting the corresponding transmission of information. Spurious emissions include harmonic emissions, parasitic emissions, intermodulation products and frequency conversion products, but exclude out-of-band emissions.

Restricted bands

A frequency band in which intentional radiators are permitted to radiate only spurious emissions but not fundamental signals.

11.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	Chamber 3
Test Standard and Clause:	ANSI C63.10-2013, Clause 6.5 and 6.6
EUT Channels Measured:	Low / Mid / High
EUT Channel Bandwidths:	2 MHz
Deviations From Standard:	None
Measurement BW:	30 MHz to 1 GHz: 120 kHz; Above 1 GHz: 1 MHz
Measurement Detector:	Up to 1 GHz: quasi-peak; Above 1 GHz: RMS average and Peak

Environmental Conditions (Normal Environment)

Temperature: 23 °C	+15 °C to +35 °C (as declared)
Humidity: 39 % RH	20 % RH to 75 % RH (as declared)
Supply: 24 V dc	

11.3 Test Limit

Unwanted emissions that fall within the restricted frequency bands shall comply with the limits specified:

General Field Strength Limits for License-Exempt Transmitters at Frequencies above 30 MHz

<i>Frequency (MHz)</i>	<i>Field Strength ($\mu\text{V/m}$ at 3 m)</i>
30 to 88	100
88 to 216	150
216 to 960	200
Above 960	500

11.4 Test Method

With the EUT setup as per section 9 of this report and connected as per Figure i, the emissions from the EUT were measured on a spectrum analyzer / EMI receiver.

Radiated electromagnetic emissions from the EUT are checked first by preview scans. Preview scans for all spectrum and modulation characteristics are checked, using a peak detector and where applicable worst-case determined for function, operation, orientation, etc. for both vertical and horizontal polarisations. Pre-scan plots are shown with a peak detector and 100 kHz RBW.

If the EUT connects to auxiliary equipment and is table or floor standing, the configurations prescribed in ANSI C63.10 are followed. Alternatively, a layout closest to normal use (as declared by the provider) is employed, (see EUT setup photographs for more detail).

Emissions between 30 MHz and 1 GHz are measured using calibrated broadband antennas. Emissions above 1 GHz are characterized using standard gain horn antennas. Pre-amplifiers and filters are used where required. Care is taken to ensure that test receiver resolution bandwidth, video bandwidth and detector type(s) meet the regulatory requirements.

For both horizontal and vertical polarizations, the EUT is then rotated through 360 degrees in azimuth until the highest emission is detected. At the previously determined azimuth the test antenna is raised and lowered from 1 to 4 m in height until a maximum emission level is detected, this maximum value is recorded.

Power values measured on the test receiver / analyzer are converted to field strength, FS, in dB μ V/m at the regulatory distance, using:

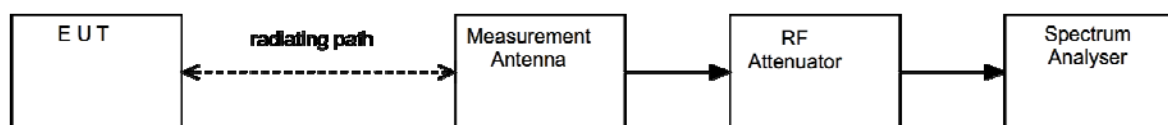
$$FS = PR + CL + AF - PA + DC - CF$$

Where,

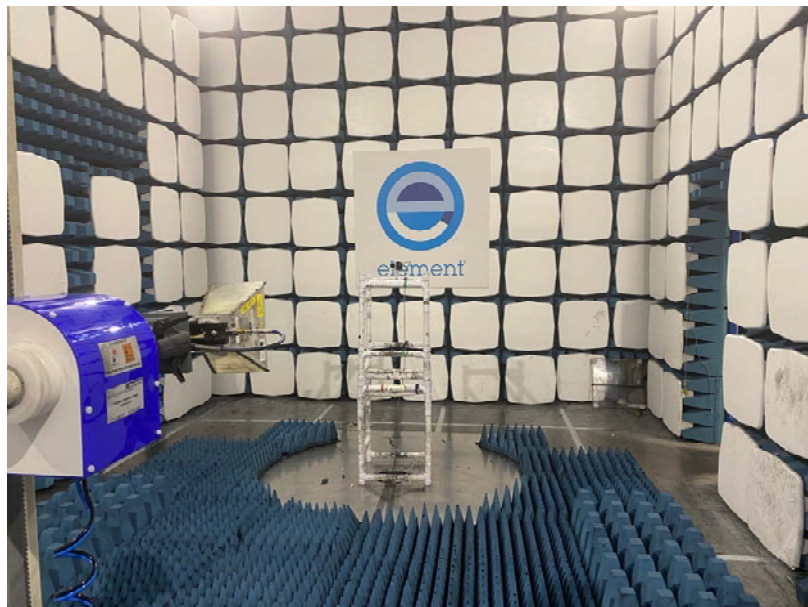
PR is the power recorded on the receiver / spectrum analyzer in dB μ V;
 CL is the cable loss in dB;
 AF is the test antenna factor in dB/m;
 PA is the pre-amplifier gain in dB (where used);
 DC is the duty correction factor in dB (where used, e.g. harmonics of pulsed fundamental);
 CF is the distance factor in dB (where measurement distance different to limit distance);

This field strength value is then compared with the regulatory limit.

Figure i Test Setup



11.5 Test Set-up Photographs

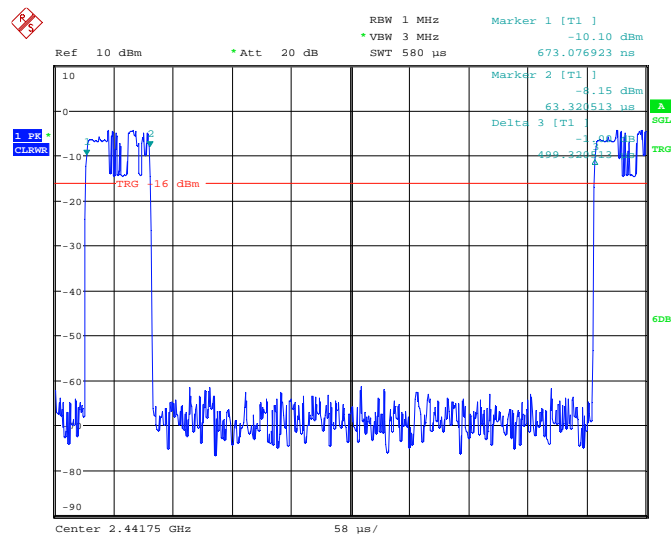


11.6 Test Equipment

<i>Equipment Description</i>	<i>Manufacturer</i>	<i>Equipment Type</i>	<i>Element No</i>	<i>Due For Calibration</i>
Spectrum Analyser	R&S	FSU26	REF909	2021-07-09
Bilog	Chase	CBL611/A	U573	2021-09-19
PreAmp	Watkins Johnson	6201-69	U372	2021-02-26
Horn 18-26GHz	Flann	20240-20	L300	2022-04-23
8449B	Agilent	Pre Amp	L572	2021-08-26
1-18GHz Horn	EMCO	3115	L139	2021-07-16

11.7 Test Results

Duty cycle correction Mode 2



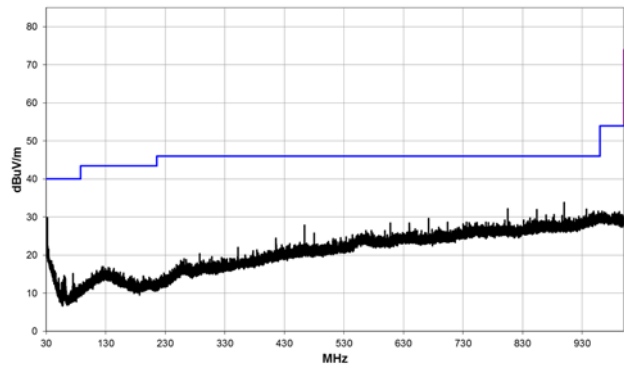
Date: 14.DEC.2020 16:50:15

$$\text{Duty Cycle Correction} = 20 \log (1/D) = 20 \log (T/T_{\text{on}}) = 18 \text{ dB}$$

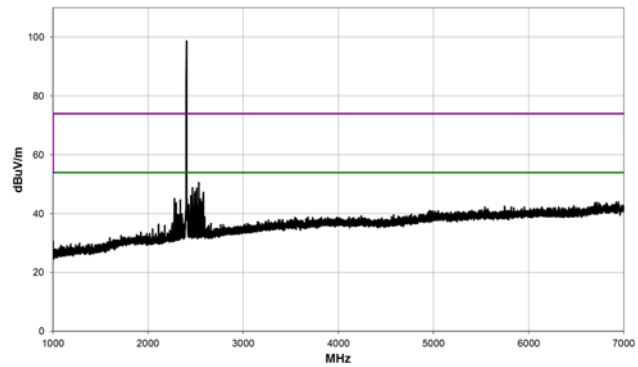
Where D is the duty cycle = T_{on}/T

11.8 Test Results

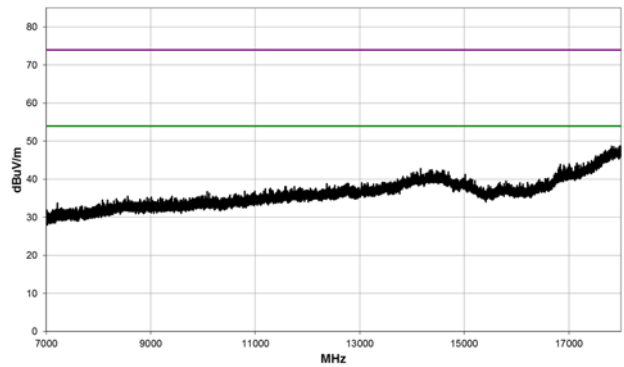
2404 MHz – 2 Mbps



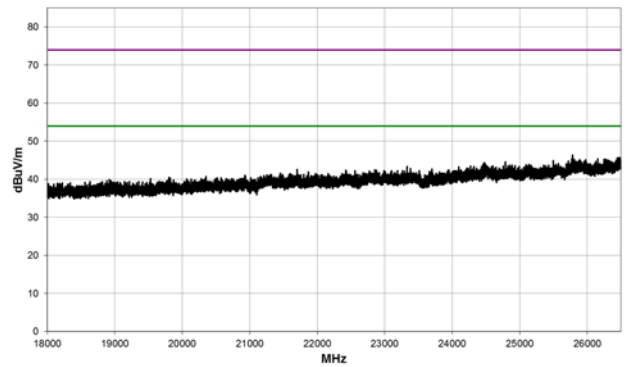
30 MHz to 1 GHz



1 GHz to 7 GHz



7 GHz to 18 GHz

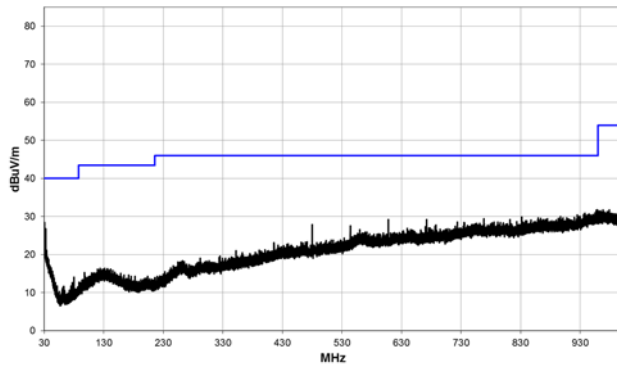


18 GHz to 26.5 GHz

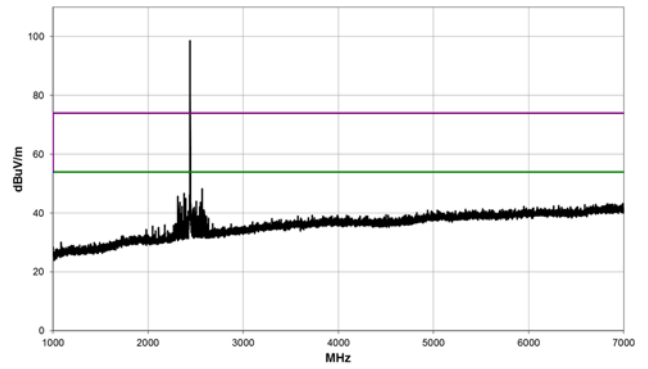
Freq (MHz)	Amplitude (dBuV)	Factor (dB)	Antenna Height (meters)	Azimuth (degrees)	Duty Cycle Correction Factor (dB)	External Attenuation (dB)	Polarity/Transducer Type	Detector	Distance Adjustment (dB)	Adjusted (dBuV/m)	Spec. Limit (dBuV/m)	Compared to Spec. (dB)	Comments
2340.10	53.60	-4.10	1.38	148.00		0.00	Horz	PK	0.00	49.50	74.00	-24.50	Pass
2295.34	53.30	-4.30	1.76	148.90		0.00	Horz	PK	0.00	49.00	74.00	-25.00	Pass
2295.70	52.70	-4.30	1.50	79.90		0.00	Vert	PK	0.00	48.40	74.00	-25.60	Pass
2340.55	51.20	-4.10	1.50	60.00		0.00	Vert	PK	0.00	47.10	74.00	-26.90	Pass

Note only peak level was reported as it is below the average limit.

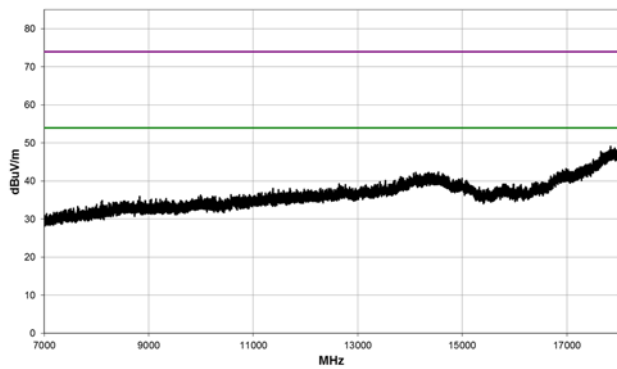
2442 MHz – 2 Mbps



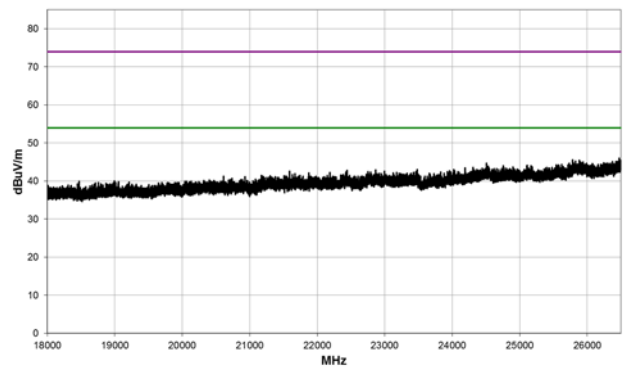
30 MHz to 1 GHz



1 GHz to 7 GHz



7 GHz to 18 GHz

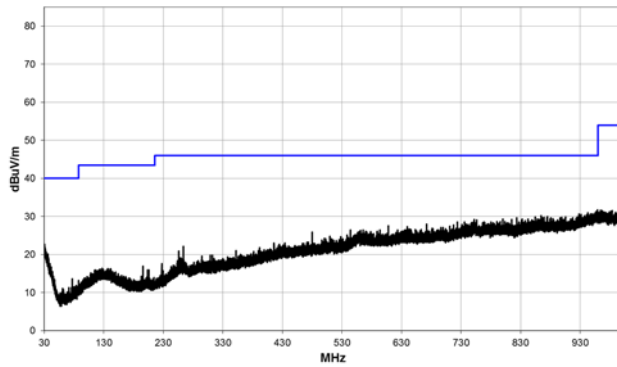


18 GHz to 26.5 GHz

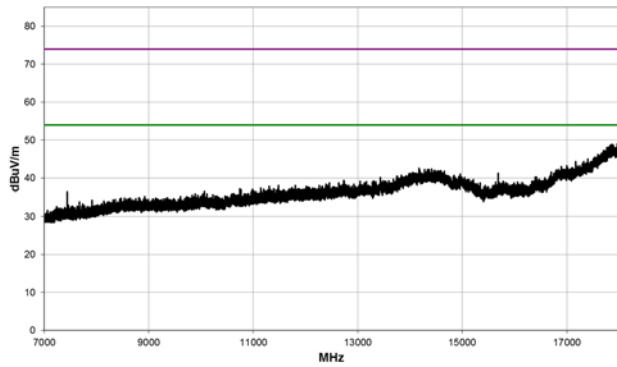
Freq (MHz)	Amplitude (dBuV)	Factor (dB)	Antenna Height (meters)	Azimuth (degrees)	Duty Cycle Correction Factor (dB)	External Attenuation (dB)	Polarity/Transducer Type	Detector	Distance Adjustment (dB)	Adjusted (dBuV/m)	Spec. Limit (dBuV/m)	Compared to Spec. (dB)	Comments
2314.04	55.00	-4.20	1.50	140.90		0.00	Horz	PK	0.00	50.80	74.00	-23.20	Pass
2314.17	54.30	-4.20	1.50	80.90		0.00	Vert	PK	0.00	50.10	74.00	-23.90	Pass
2333.09	54.10	-4.10	1.50	146.90		0.00	Horz	PK	0.00	50.00	74.00	-24.00	Pass
2358.47	53.00	-3.90	1.50	83.00		0.00	Horz	PK	0.00	49.10	74.00	-24.90	Pass
2333.26	52.40	-4.10	1.51	61.00		0.00	Vert	PK	0.00	48.30	74.00	-25.70	Pass
2358.49	50.40	-3.90	1.50	68.00		0.00	Vert	PK	0.00	46.50	74.00	-27.50	Pass

Note only peak level was reported as it is below the average limit.

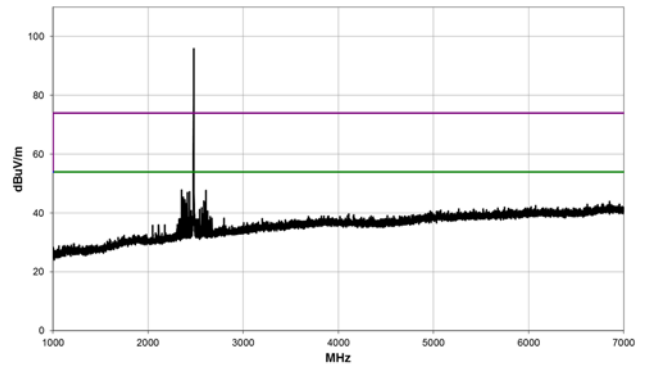
2480 MHz – 2 Mbps



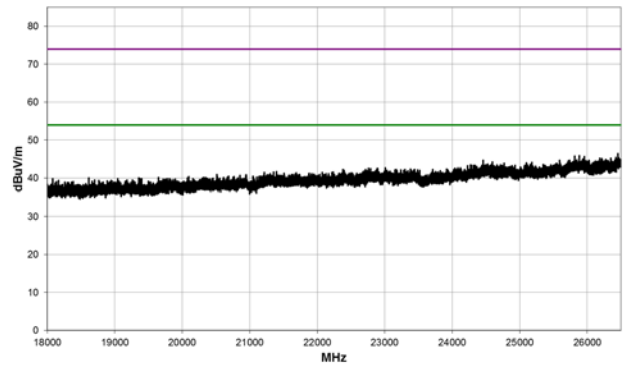
30 MHz to 1 GHz



7 GHz to 18 GHz



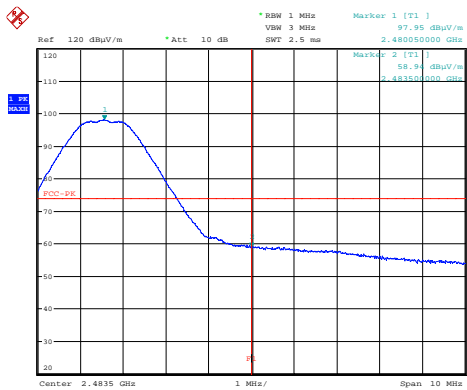
1 GHz to 7 GHz



18 GHz to 26.5 GHz

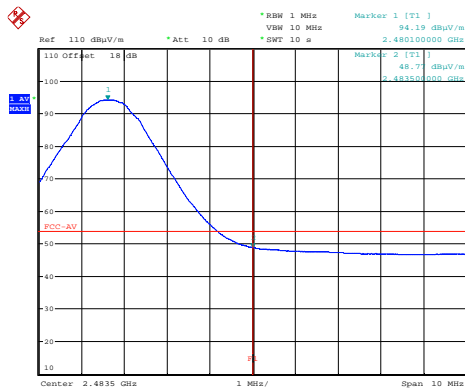
Freq (MHz)	Amplitude (dBuV)	Factor (dB)	Antenna Height (meters)	Azimuth (degrees)	Duty Cycle Correction Factor (dB)	External Attenuation (dB)	Polarity/Transducer Type	Detector	Distance Adjustment (dB)	Adjusted (dBuV/m)	Spec. Limit (dBuV/m)	Compared to Spec. (dB)	Comments
2351.50	55.50	-4.00	1.50	81.00		0.00	Horz	PK	0.00	51.50	74.00	-22.50	Pass
2390.34	54.10	-3.90	1.50	91.90		0.00	Horz	PK	0.00	50.20	74.00	-23.80	Pass
2351.45	52.70	-4.00	1.76	67.90		0.00	Vert	PK	0.00	48.70	74.00	-25.30	Pass
2389.65	51.80	-3.90	1.53	44.00		0.00	Vert	PK	0.00	47.90	74.00	-26.10	Pass
7440.27	49.10	8.00	1.79	233.00		0.00	Horz	PK	-9.50	47.60	74.00	-26.40	Pass
7440.80	47.60	8.00	1.50	162.00		0.00	Vert	PK	-9.50	46.10	74.00	-27.90	Pass

Note only peak level was reported as it is below the average limit.



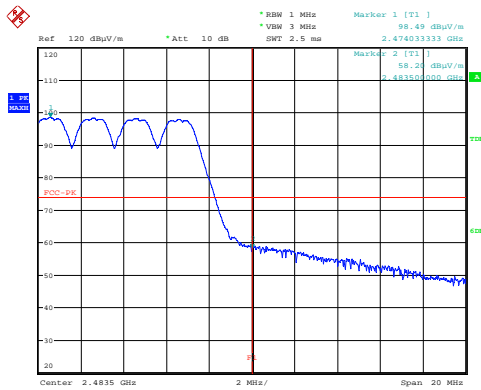
Date: 14.DEC.2020 16:28:51

2480 MHz Upper Band Edge Plot – Peak



Date: 14.DEC.2020 16:30:32

2480 MHz Upper Band Edge Plot – Average



Date: 14.DEC.2020 18:13:25

Upper Band Edge Plot – All Hopping

12 Carrier frequency separation

12.1 Definition

The carrier frequency separation is the frequency separation between two adjacent hopping frequencies.

12.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	Radio Laboratory
Test Standard and Clause:	ANSI C63.10-2013, Clause 7.8.2
EUT Channels / Frequencies Measured:	Mode 2: 2404 to 2480 MHz
EUT Test Modulations:	Internal pattern generation – hopping enabled
Deviations From Standard:	None
Measurement BW:	100 kHz
Measurement Detector:	Peak

Environmental Conditions (Normal Environment)

Temperature: 23 °C	+15 °C to +35 °C (as declared)
Humidity: 29 % RH	20 % RH to 75 % RH (as declared)
Supply: 24 Vdc	

12.3 Test Limit

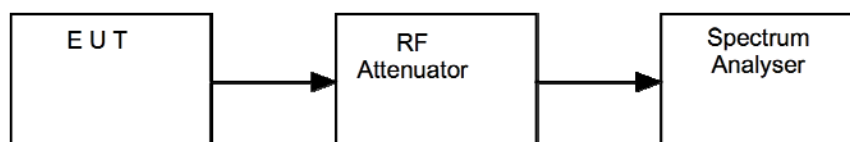
Frequency hopping systems shall have hopping channel carrier frequencies separated by a minimum of 25 kHz or the -20 dB bandwidth of the hopping channel, whichever is greater. Alternatively, frequency hopping systems operating in the band 2400 to 2483.5 MHz may have hopping channel carrier frequencies that are separated by 25 kHz or two-thirds of the -20 dB bandwidth of the hopping channel, whichever is greater, provided that the systems operate with an output power no greater than 0.125 W.

12.4 Test Method

With the EUT setup as per section 9 of this report and connected as per Figure iii, the emissions of the EUT were measured on a spectrum analyser.

The measurements were performed with EUT set at its maximum duty. All modulation schemes, data rates and power settings were used to observe the worst-case configuration in each nominal bandwidth.

Figure iii Test Setup

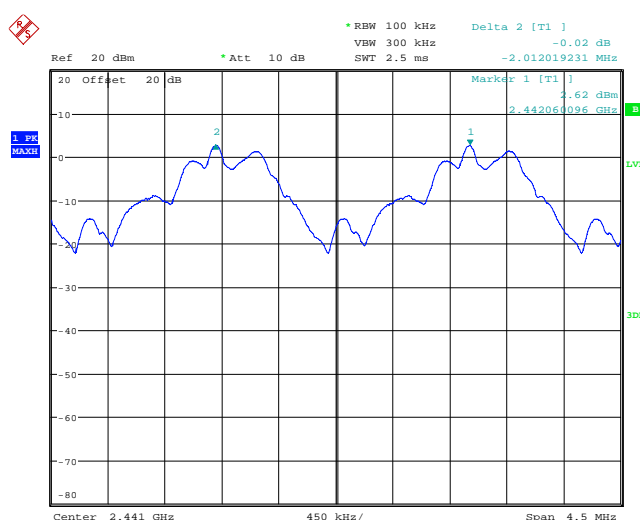


12.5 Test Equipment

Equipment Description	Manufacturer	Equipment Type	Element No	Due For Calibration
Spectrum Analyser	R&S	FSU26	REF909	2021-07-09

12.6 Test Results

Mode 2: 2Mbps		
Data Rate	Channel Separation, $F2_c - F1_c$ (kHz)	Result
2 Mbps	2012.019	PASS



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13 Number of hopping frequencies

13.1 Definition

The total number of hopping frequencies (the centre frequencies defined within the hopping sequence of a FHSS equipment) which are randomly sequenced in order to spread the transmission.

13.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	Radio Laboratory
Test Standard and Clause:	ANSI C63.10-2013, Clause 7.8.3
EUT Channels / Frequencies Measured:	Mode 2: 2404 to 2480 MHz
EUT Test Modulations:	Internal pattern generation – hopping enabled
Deviations From Standard:	None
Measurement Detector:	Peak

Environmental Conditions (Normal Environment)

Temperature: 23 °C	+15 °C to +35 °C (as declared)
Humidity: 29 % RH	20 % RH to 75 % RH (as declared)
Supply: 24 V dc	

13.3 Test Limit

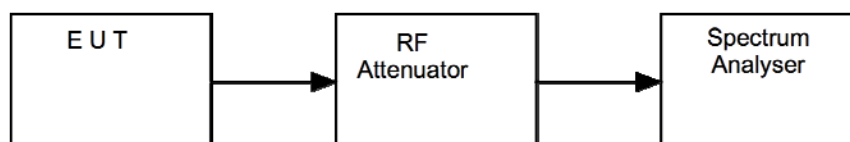
- For frequency hopping systems in the band 902 to 928 MHz: if the -20 dB bandwidth of the hopping channel is less than 250 kHz, the system shall use at least 50 hopping channels; If the -20 dB bandwidth of the hopping channel is 250 kHz or greater, the system shall use at least 25 hopping channels;
- Frequency hopping systems operating in the band 2400 to 2483.5 MHz shall use at least 15 hopping channels;
- Frequency hopping systems operating in the band 5725 to 5850 MHz shall use at least 75 hopping channels.

13.4 Test Method

With the EUT setup as per section 9 of this report and connected as per Figure iv, the emissions of the EUT were measured on a spectrum analyser.

The measurements were performed with EUT set at its maximum duty. All modulation schemes, data rates and power settings were used to observe the worst-case configuration in each nominal bandwidth.

Figure iv Test Setup

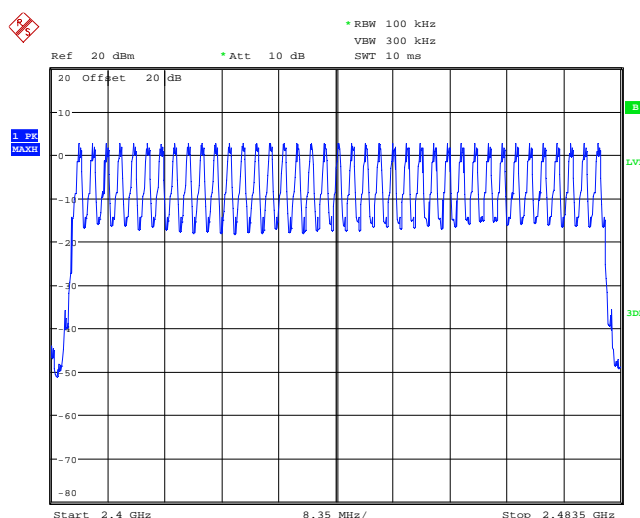


13.5 Test Equipment

<i>Equipment Description</i>	<i>Manufacturer</i>	<i>Equipment Type</i>	<i>Element No</i>	<i>Due For Calibration</i>
Spectrum Analyser	R&S	FSU26	REF909	2021-07-09

13.6 Test Results

<i>Data Rate</i>	<i>Lowest channel, F_{CL} (MHz)</i>	<i>Highest channel, F_{CH} (MHz)</i>	<i>Number of channels observed</i>	<i>Result</i>
2 Mbps	2404.0 MHz	2480.0 MHz	39	PASS



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14 Average channel occupancy

14.1 Definition

The channel occupancy is the total of the transmitter 'on' times, during an observation period, on a particular hopping frequency.

14.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	Radio Laboratory
Test Standard and Clause:	ANSI C63.10-2013, Clause 7.8.4
Frequencies Measured:	2442 MHz
EUT Number of hopping channels:	Mode 2: 39
EUT Test Modulations:	Internal pattern generation – hopping enabled
Deviations From Standard:	None
Measurement BW:	100 kHz
Measurement Detector:	Peak

Environmental Conditions (Normal Environment)

Temperature: 22 °C	+15 °C to +35 °C (as declared)
Humidity: 30 % RH	20 % RH to 75 % RH (as declared)
Supply: 24 Vdc	

14.3 Test Limit

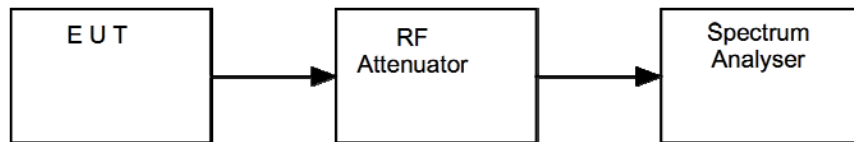
- For frequency hopping systems in the band 902 to 928 MHz: if the -20 dB bandwidth of the hopping channel is less than 250 kHz, the average time of occupancy on any channel shall not be greater than 0.4 seconds within a 20 second period;
If the -20 dB bandwidth of the hopping channel is 250 kHz or greater, the average time of occupancy on any channel shall not be greater than 0.4 seconds within a 10 second period;
- Frequency hopping systems operating in the band 2400 to 2483.5 MHz: The average time of occupancy on any channel shall not be greater than 0.4 seconds within a period of 0.4 seconds, multiplied by the number of hopping channels employed;
- Frequency hopping systems operating in the band 5725 to 5850 MHz: The average time of occupancy on any frequency shall not be greater than 0.4 seconds within a 30 second period.

14.4 Test Method

With the EUT setup as per section 9 of this report and connected as per Figure v, the emissions of the EUT were measured on a spectrum analyser.

The measurements were performed with EUT set at its maximum duty. A number of hops were observed to confirm consistency of the dwell time / observe the worst case. All modulation schemes, data rates and power settings were used to observe the worst-case configuration.

Figure v Test Setup



14.5 Test Equipment

<i>Equipment Description</i>	<i>Manufacturer</i>	<i>Equipment Type</i>	<i>Element No</i>	<i>Due For Calibration</i>
Spectrum Analyser	R&S	FSU26	REF909	2021-07-09

15 Maximum peak conducted output power

15.1 Definition

The maximum peak conducted output power is defined as the maximum power level measured with a peak detector using a filter with width and shape of which is sufficient to accept the signal bandwidth.

The maximum conducted output power is defined as the total transmit power delivered to all antennas and antenna elements averaged across all symbols in the signaling alphabet when the transmitter is operating at its maximum power control level.

15.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	Radio Laboratory
Test Standard and Clause:	ANSI C63.10-2013, Clause 7.8.5
Frequencies Measured:	Mode 2: 2404 MHz / 2442 MHz/ 2480 MHz – hopping disabled / DTS
EUT Channel Bandwidths:	Mode 2: 2 MHz
Deviations From Standard:	None
Measurement BW:	Mode 2: 2 MHz
Spectrum Analyzer Video BW:	Mode 2: 5 MHz
Measurement Detector:	Peak
Voltage Extreme Environment Test Range:	24 Vdc

Environmental Conditions (Normal Environment)

Temperature: 23 °C	+15 °C to +35 °C (as declared)
Humidity: 29 % RH	20 % RH to 75 % RH (as declared)

15.3 Test Limit

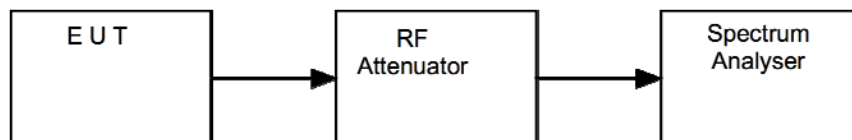
- For frequency hopping systems operating in the band 902 to 928 MHz, the maximum peak conducted output power shall not exceed 1 W, and the e.i.r.p. shall not exceed 4 W, if the hopset uses 50 or more hopping channels; the maximum peak conducted output power shall not exceed 0.25 W, and the e.i.r.p. shall not exceed 1 W, if the hopset uses less than 50 hopping channels.
- For frequency hopping systems operating in the band 2400 to 2483.5 MHz and employing at least 75 hopping channels, the maximum peak conducted output power shall not exceed 1 W; for all other frequency hopping systems in the band, the maximum peak conducted output power shall not exceed 0.125 W. The e.i.r.p. shall not exceed 4 W.
- For frequency hopping systems operating in the band 5725 to 5850 MHz, the maximum peak conducted output power shall not exceed 1 W. The e.i.r.p. shall not exceed 4 W.
- Point-to-point systems in the bands 2400-2483.5 MHz and 5725 to 5850 MHz are permitted to have an e.i.r.p. higher than 4 W provided that the higher e.i.r.p. is achieved by employing higher gain directional antennas and not higher transmitter output powers.
- For systems employing digital modulation techniques operating in the bands 902 to 928 MHz, 2400 to 2483.5 MHz and 5725 to 5850 MHz, the maximum peak conducted output power shall not exceed 1 W.

15.4 Test Method

With the EUT setup as per section 9 of this report and connected as per Figure vi, the resolution bandwidth of the spectrum analyser was increased above the EUT occupied bandwidth and the peak emission data noted.

The measurements were performed with EUT set at its maximum duty. All modulation schemes, data rates and power settings were used to observe the worst-case configuration in each bandwidth.

Figure vi Test Setup



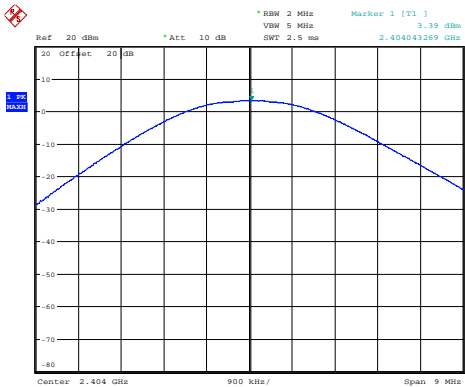
15.5 Test Equipment

<i>Equipment Description</i>	<i>Manufacturer</i>	<i>Equipment Type</i>	<i>Element No</i>	<i>Due For Calibration</i>
Spectrum Analyser	R&S	FSU26	REF909	2021-07-09

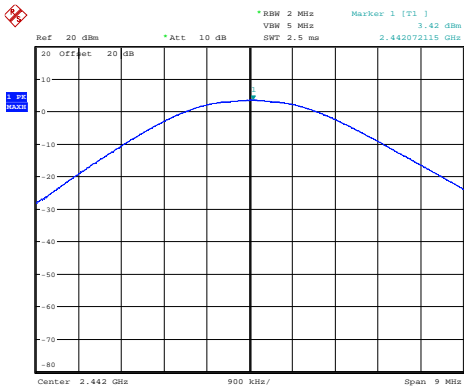
15.6 Test Results

Mode 2: 2 Mbps					
Channel Frequency (MHz)	Maximum Peak Conducted Output power (dBm)	Maximum peak conducted output power (W)	Antenna gain (dBi)	E.I.R.P. (W)	Result
2404	3.39	0.0022	4.43	0.0061	PASS
2442	3.42	0.0022	4.43	0.0061	PASS
2480	3.39	0.0022	4.43	0.0061	PASS

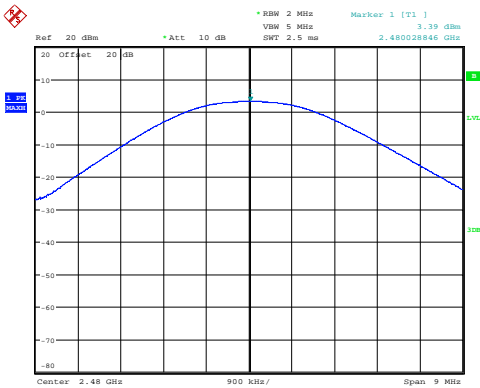
Note: The level is valid for both modes of operation FHSS and DTS



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16 Power spectral density

16.1 Definition

The power per unit bandwidth.

16.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	Radio Laboratory
Test Standard and Clause:	ANSI C63.10-2013, Clause 11.10
EUT Channels / Frequencies Measured:	2404 MHz / 2442 MHz / 2480 MHz
EUT Channel Bandwidths:	2 MHz
Deviations From Standard:	None
Measurement BW:	100 kHz
Spectrum Analyzer Video BW: (requirement at least 3x RBW)	300 kHz
Measurement Span: (requirement 1.5 times Channel BW)	1.3 MHz
Measurement Detector:	Peak

Environmental Conditions (Normal Environment)

Temperature: 22 °C	+15 °C to +35 °C (as declared)
Humidity: 32 % RH	20 % RH to 75 % RH (as declared)

16.3 Test Limit

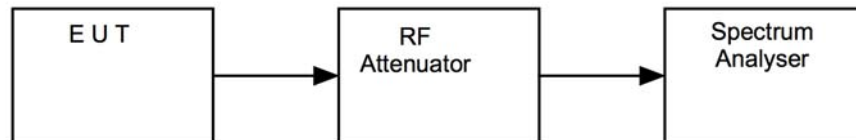
The transmitter power spectral density conducted from the transmitter to the antenna shall not be greater than 8 dBm in any 3 kHz band during any time interval of continuous transmission.

16.4 Test Method

With the EUT setup as per section 9 of this report and connected as per Figure vi, the peak emission of the EUT was measured on a spectrum analyser, with path losses taken into account.

The measurements were performed with EUT set at its maximum duty. All modulation schemes, data rates and power settings were used to observe the worst case configuration in each bandwidth.

Figure vi Test Setup

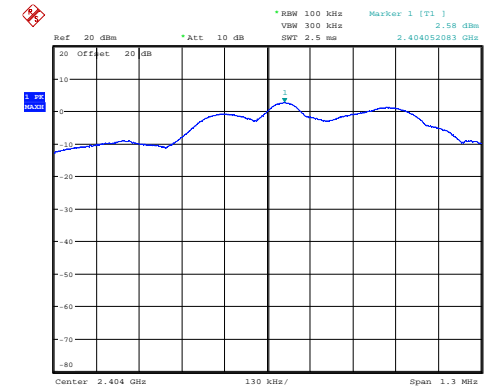


16.5 Test Equipment

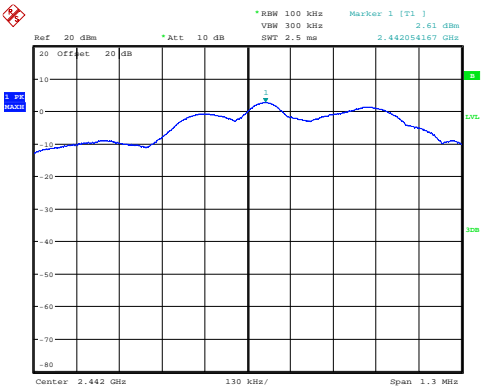
<i>Equipment Description</i>	<i>Manufacturer</i>	<i>Equipment Type</i>	<i>Element No</i>	<i>Due For Calibration</i>
Spectrum Analyser	R&S	FSU26	REF909	2021-07-09

16.6 Test Results

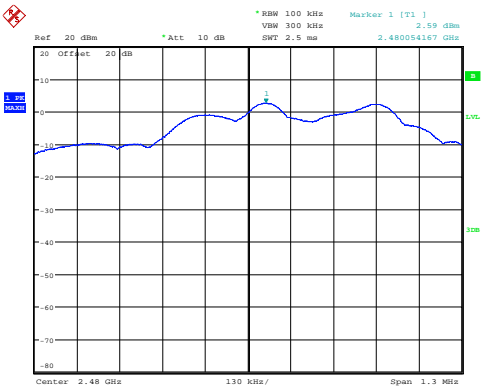
Mode 2: 2 Mbps				
Channel Frequency (MHz)	Analyzer Level (dBm)	Cable loss (dB)	Power (dBm)	Result
2404	2.58	0.00	2.58	PASS
2442	2.61	0.00	2.61	PASS
2480	2.59	0.00	2.59	PASS



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Date: 17.DEC.2020 12:19:57



Date: 17.DEC.2020 12:20:25

17 Occupied Bandwidth

17.1 Definition

The emission bandwidth (x dB) is defined as the frequency range between two points, one above and one below the carrier frequency, at which the spectral density of the emission is attenuated x dB below the maximum in-band spectral density of the modulated signal.

17.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	Radio Laboratory
Test Standard and Clause:	ANSI C63.10-2013, Clause 11.8
Frequencies Measured:	Mode 2: 2404 MHz 2442 MHz / 2480 MHz – hopping stopped / DTS
EUT Channel Bandwidths:	Mode 2: 2 MHz
EUT Test Modulations:	Mode 2: 2MBps Binary GFSK
Deviations From Standard:	None
Measurement BW:	30 kHz / 100 kHz
Spectrum Analyzer Video BW:	100 kHz / 1 MHz
Measurement Span: (requirement 2 to 5 times OBW)	5 MHz
Measurement Detector:	Peak

Environmental Conditions (Normal Environment)

Temperature: 23 °C	+15 °C to +35 °C (as declared)
Humidity: 29 % RH	20 % RH to 75 % RH (as declared)
Supply: 24 Vdc	

17.3 Test Limit

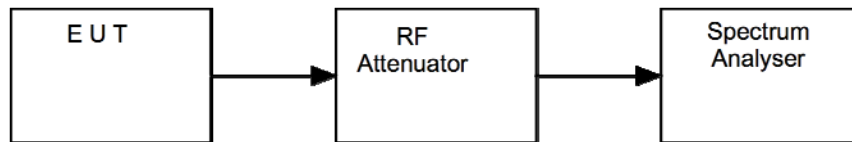
- For frequency hopping systems in the band 902 to 928 MHz: The maximum allowed -20 dB bandwidth of the hopping channel is 500 kHz.
- Frequency hopping systems operating in the band 5725 to 5850 MHz: The maximum -20 dB bandwidth of the hopping channel shall be 1 MHz
- For DTS the minimum -6 dB bandwidth shall be at least 500 kHz.

17.4 Test Method

With the EUT setup as per section 9 of this report and connected as per Figure vii, the bandwidth of the EUT was measured on a spectrum analyser.

The measurements were performed with EUT set at its maximum duty. All modulation schemes, data rates and power settings were used to observe the worst-case configuration in each bandwidth.

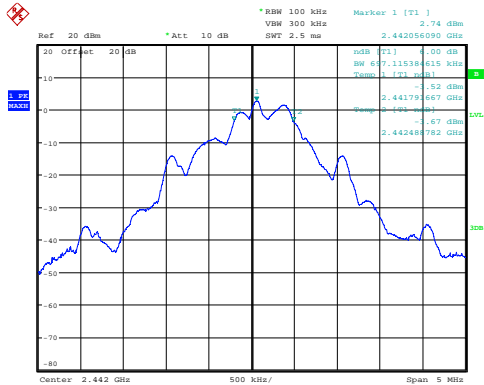
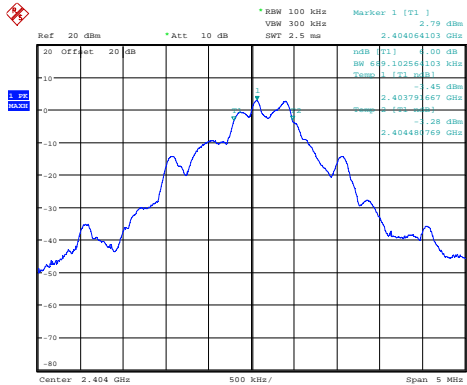
Figure vii Test Setup



17.5 Test Equipment

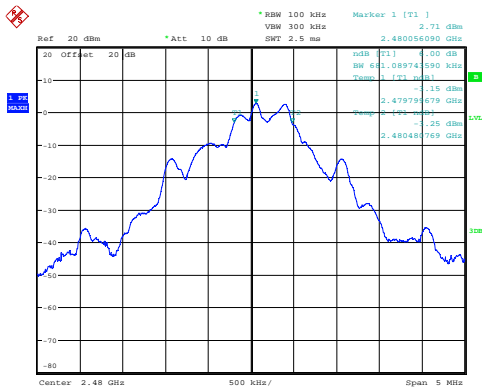
<i>Equipment Description</i>	<i>Manufacturer</i>	<i>Equipment Type</i>	<i>Element No</i>	<i>Due For Calibration</i>
Spectrum Analyser	R&S	FSU26	REF909	2021-07-09

Mode 2: 2 Mbps 6 dB DTS bandwidth				
Channel Frequency (MHz)	F_L (MHz)	F_H (MHz)	6dB Bandwidth (kHz)	Result
2404.0	2403.792	2404.480769	689.1	PASS
2442.0	2441.792	2442.488782	697.1	PASS
2480.0	2479.800	2480.480769	681.1	PASS



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Date: 17.DEC.2020 10:59:58

18 Out-of-band and conducted spurious emissions

18.1 Definition

Out-of-band emission.

Emission on a frequency or frequencies immediately outside the necessary bandwidth that results from the modulation process but excluding spurious emissions.

Spurious emission.

Emission on a frequency or frequencies that are outside the necessary bandwidth and the level of which may be reduced without affecting the corresponding transmission of information. Spurious emissions include harmonic emissions, parasitic emissions, intermodulation products, and frequency conversion products, but exclude out-of-band emissions.

18.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	Radio Laboratory
Test Standard and Clause:	ANSI C63.10-2013, Clause 7.8.8 ANSI C63.10-2013, Clause 11.11
Frequencies Measured:	Mode 2: 2404 MHz/2442 MHz/2480 MHz
EUT Channel Bandwidths:	Mode 2: 2 MHz
Deviations From Standard:	None
Measurement BW:	100 kHz
Spectrum Analyzer Video BW: (requirement at least 3x RBW)	300 kHz
Measurement Detector:	Peak
Measurement Range:	30 MHz to 25 GHz

Environmental Conditions (Normal Environment)

Temperature: 23°C	+15 °C to +35 °C (as declared)
Humidity: 32 % RH	20 % RH to 75 % RH (as declared)
Supply: 24 Vdc	

18.3 Test Limits

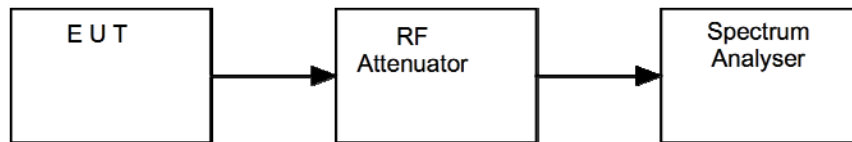
In any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated device is operating, the RF power that is produced shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided that the transmitter demonstrates compliance with the peak conducted power limits. If the transmitter complies with the conducted power limits based on the use of root-mean-square averaging over a time interval, the attenuation required shall be 30 dB instead of 20 dB. Attenuation below the general field strength limits specified in FCC 47CFR15.209(a) / RSS-Gen is not required.

18.4 Test Method

With the EUT setup as per section 9 of this report and connected as per Figure viii, the emissions from the EUT were measured on a spectrum analyser.

The measurements were performed with EUT set at its maximum duty. All modulation schemes, data rates and power settings were used to observe the worst case configuration in each bandwidth.

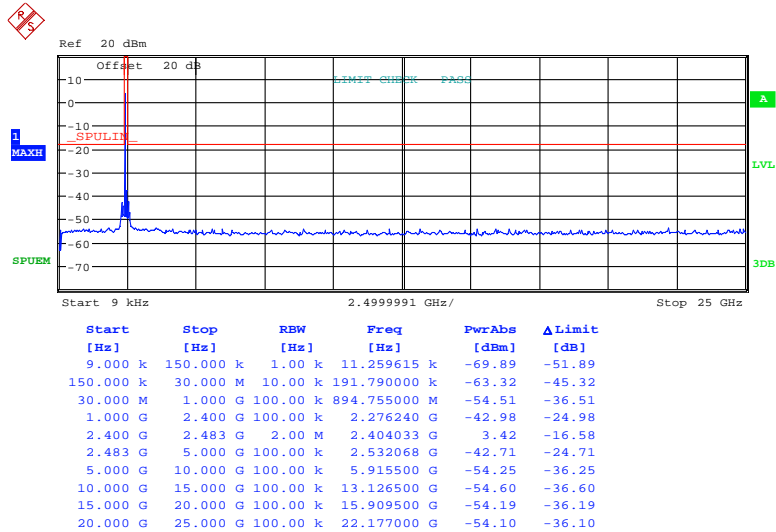
Figure viii Test Setup



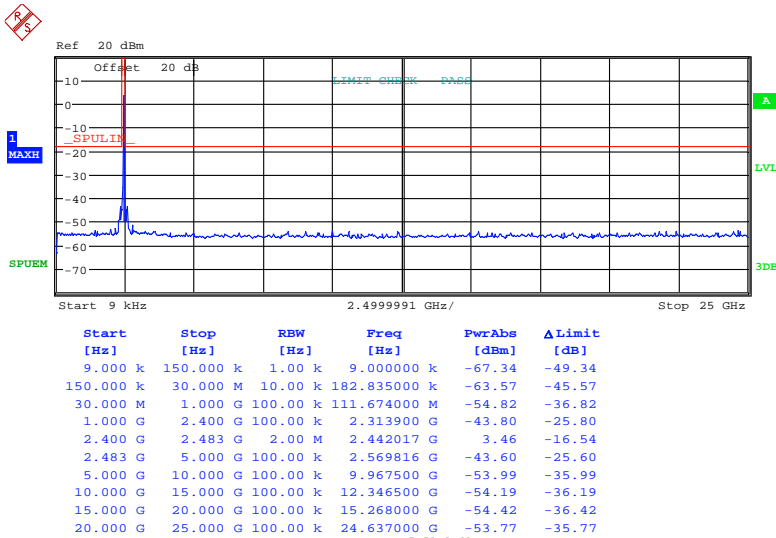
18.5 Test Equipment

<i>Equipment Description</i>	<i>Manufacturer</i>	<i>Equipment Type</i>	<i>Element No</i>	<i>Due For Calibration</i>
Spectrum Analyser	R&S	FSU26	REF909	2021-07-09

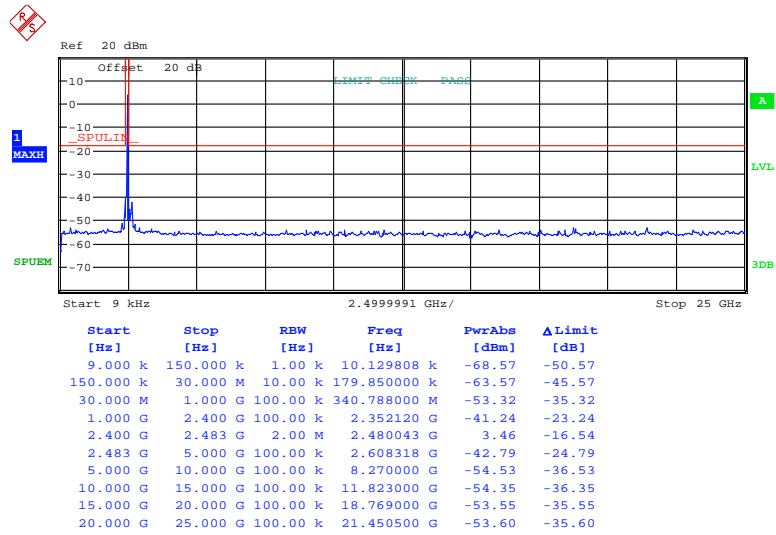
18.6 Test Results
Mode 2: 2 Mbps GFSK



Bottom

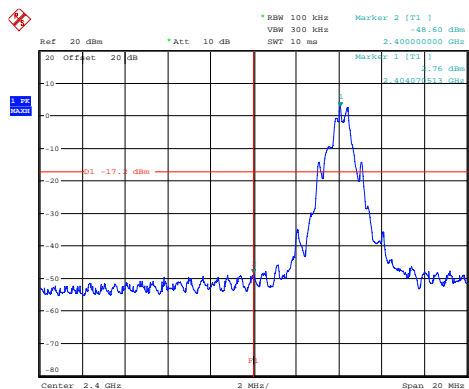


Middle



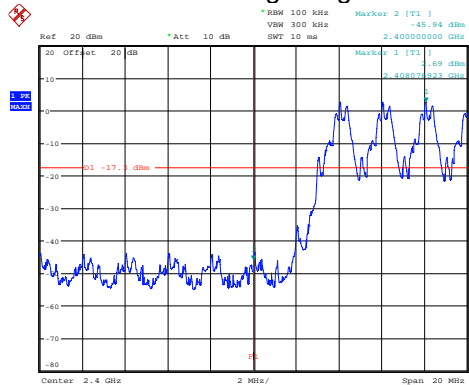
Top

Band edge Mode 2:



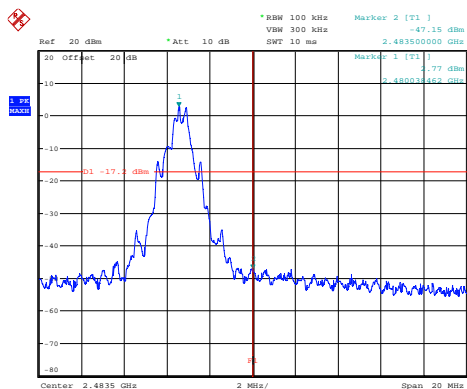
Date: 18.DEC.2020 10:20:07

Lower band edge single channel



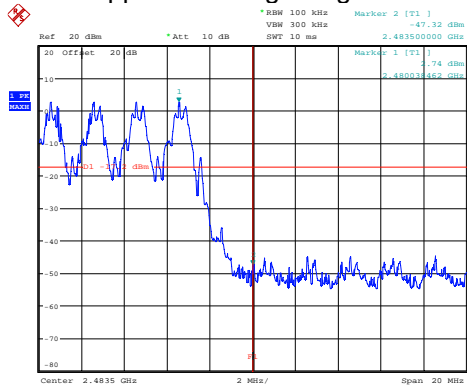
Date: 18.DEC.2020 10:26:52

Lower band edge hopping



Date: 18.DEC.2020 10:21:27

Upper band edge single channel



Date: 18.DEC.2020 10:23:36

Upper band edge hopping

19 AC power-line conducted emissions

19.1 Definition

Line-to-ground radio-noise voltage that is conducted from all of the EUT current-carrying power input terminals that are directly (or indirectly via separate transformers or power supplies) connected to a public power network.

19.2 Test Parameters

Test Location:	Element Skelmersdale
Test Chamber:	LF lab.
Test Standard and Clause:	ANSI C63.10-2013, Clause 6.2
EUT Channels / Frequencies Measured:	Modem A DTS Middle and Modem B hopping simultaneously
EUT Channel Bandwidths:	2 MHz
EUT Modulation:	GFSK Hopping
Deviations From Standard:	None
Measurement Detectors:	Quasi-Peak and Average, RMS

Environmental Conditions (Normal Environment)

Temperature: 20 °C	+15 °C to +35 °C (as declared)
Humidity: 40 % RH	20 % RH to 75 % RH (as declared)
Supply: 110 V ac	110 V ac ± 10 % (as declared)

Note: As the manufacturer did not provided a power supply a general unfiltered power supply was use to provided 24 Vdc to the EUT.

19.3 Test Limit

A radio apparatus that is designed to be connected to the public utility (AC) power line shall ensure that the radio frequency voltage, which is conducted back onto the AC power line on any frequency or frequencies within the band 150 kHz to 30 MHz, shall not exceed the limits in Table 3.

Table 3 – AC Power Line Conducted Emission Limits

Frequency (MHz)	Conducted limit (dB μ V)	
	Quasi-Peak	Average**
0.15 to 0.5	66 to 56*	56 to 46*
0.5 to 5	56	46
5 to 30	60	50

*The level decreases linearly with the logarithm of the frequency.

**A linear average detector is required.

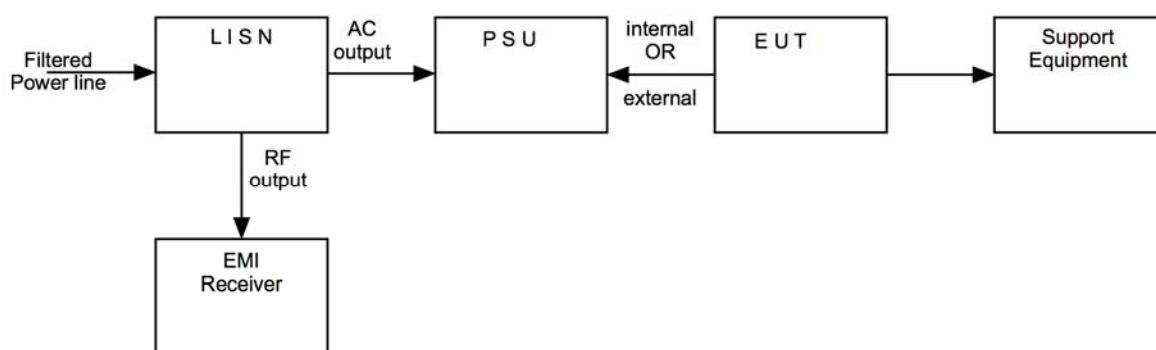
19.4 Test Method

With the EUT setup in a screened room, as per section 9 of this report and connected as per Figure iii, the power line emissions were measured on a spectrum analyzer / EMI receiver.

AC power line conducted emissions from the EUT are checked first by preview scans with peak and average detectors covering both live and neutral lines. A spectrum analyzer is used to determine if any periodic emissions are present.

Formal measurements using the correct detector(s) and bandwidth are made on frequencies identified from the preview scans. Final measurements were performed with EUT set at its maximum duty in transmit and receive modes.

Figure iii Test Setup



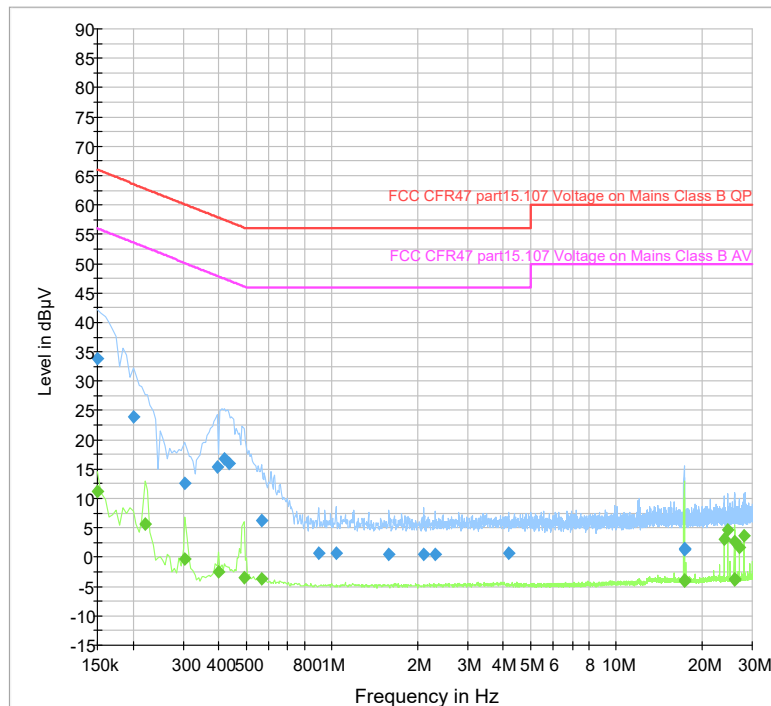
19.5 Test Set-up Photograph



19.6 Test Equipment

Equipment Type	Manufacturer	Equipment Description	Element No	Due For Calibration
ENV216	R&S	Lisn	U396	2021-09-07
ESR7	R&S	EMI Receiver	U456	2021-12-17

19.7 Test Results



AC power-line conducted emissions, Transmit mode									
Results measured using the average detector									
Frequency (MHz)	Average (dBμV)	Meas. Time (ms)	Bandwidth (kHz)	Filter	Line	Corr. (dB)	Margin (dB)	Limit (dBμV)	Comment
0.150000	11.2	2000.0	10.000	On	N	9.6	44.8	56.0	Pass
0.220000	5.7	2000.0	10.000	On	L1	9.6	47.1	52.8	Pass
0.305000	-0.3	2000.0	10.000	On	L1	9.6	50.4	50.1	Pass
0.400000	-2.4	2000.0	10.000	On	L1	9.6	50.3	47.9	Pass
0.490000	-3.4	2000.0	10.000	On	L1	9.6	49.6	46.2	Pass
0.565000	-3.8	2000.0	10.000	On	N	9.6	49.8	46.0	Pass
17.285000	-4.1	2000.0	10.000	On	L1	10.0	54.1	50.0	Pass
17.310000	-4.0	2000.0	10.000	On	N	10.0	54.0	50.0	Pass
24.000000	3.2	2000.0	10.000	On	N	10.1	46.8	50.0	Pass
24.555000	4.7	2000.0	10.000	On	L1	10.0	45.3	50.0	Pass
25.930000	-3.8	2000.0	10.000	On	L1	10.0	53.8	50.0	Pass
25.975000	-3.7	2000.0	10.000	On	N	10.1	53.7	50.0	Pass
26.000000	2.6	2000.0	10.000	On	N	10.1	47.4	50.0	Pass
27.005000	1.7	2000.0	10.000	On	N	10.1	48.3	50.0	Pass
28.000000	3.6	2000.0	10.000	On	L1	10.0	46.4	50.0	Pass

Results measured using the quasi-peak detector									
Frequency (MHz)	QuasiPeak (dBμV)	Meas. Time (ms)	Bandwidth (kHz)	Filter	Line	Corr. (dB)	Margin (dB)	Limit (dBμV)	Comment
0.150000	33.9	2000.0	10.000	On	N	9.6	32.1	66.0	Pass
0.200000	23.9	2000.0	10.000	On	N	9.6	39.7	63.6	Pass
0.305000	12.6	2000.0	10.000	On	L1	9.6	47.5	60.1	Pass
0.395000	15.4	2000.0	10.000	On	L1	9.6	42.6	58.0	Pass
0.420000	16.7	2000.0	10.000	On	N	9.6	40.7	57.4	Pass
0.435000	16.0	2000.0	10.000	On	N	9.6	41.2	57.2	Pass
0.565000	6.2	2000.0	10.000	On	N	9.6	49.8	56.0	Pass
0.900000	0.6	2000.0	10.000	On	N	9.6	55.4	56.0	Pass
1.035000	0.7	2000.0	10.000	On	N	9.7	55.3	56.0	Pass
1.590000	0.4	2000.0	10.000	On	N	9.7	55.6	56.0	Pass
2.100000	0.5	2000.0	10.000	On	N	9.7	55.5	56.0	Pass
2.310000	0.5	2000.0	10.000	On	L1	9.7	55.5	56.0	Pass
4.180000	0.6	2000.0	10.000	On	N	9.8	55.4	56.0	Pass
17.285000	1.5	2000.0	10.000	On	L1	10.0	58.5	60.0	Pass
17.310000	1.2	2000.0	10.000	On	N	10.0	58.8	60.0	Pass

20 Measurement Uncertainty

Calculated Measurement Uncertainties

All statements of uncertainty are expanded standard uncertainty using a coverage factor of 1.96 to give a 95 % confidence:

[1] Radiated spurious emissions

Uncertainty in test result (30 MHz to 1 GHz) = **4.6 dB**

Uncertainty in test result (1 GHz to 18 GHz) = **4.7 dB**

[2] AC power line conducted emissions

Uncertainty in test result = **3.4 dB**

[3] Occupied bandwidth

Uncertainty in test result = **15.5 %**

[4] Conducted carrier power

Uncertainty in test result (Power Meter) = **1.08 dB**

[5] Conducted / radiated RF power out-of-band

Uncertainty in test result – up to 8.1 GHz = **3.31 dB**

Uncertainty in test result – 8.1 GHz to 15.3 GHz = **4.43 dB**

Uncertainty in test result (30 MHz to 1 GHz) = **4.75 dB**

Uncertainty in test result (1 GHz to 18 GHz) = **4.7 dB**

[6] Frequency separation

Uncertainty in test result (Spectrum Analyser) = **3.6 kHz**

[7] Accumulated channel occupancy time

Uncertainty in test result = **7.98 %**

[8] Radiated RF power out-of-band

Uncertainty in test result (30 MHz to 1 GHz) = **4.75 dB**

Uncertainty in test result (1 GHz to 18 GHz) = **4.46 dB**

[9] Power spectral density

Uncertainty in test result (Spectrum Analyser) = **3.11 dB**

[10] ERP / EIRP

Uncertainty in test result (Laboratory) = **4.71 dB**

Uncertainty in test result (Pershore OATS) = **4.26 dB**

21 RF Exposure

KDB 447498

Section 4.3 General SAR test reduction and exclusion guidance

For Standalone SAR exclusion consideration, when SAR Exclusion Threshold requirement in KDB 447498 is satisfied, standalone SAR evaluation for general population exposure conditions by measurement or numerical simulation is not required.

In the frequency range below 100 MHz to 6 GHz and test separation distance of 50mm, the SAR Test Exclusion Threshold for operation in the 2400 – 2483.5 MHz band will be determined as follows

SAR Exclusion Threshold (SARET)

SAR Exclusion Threshold = Step 1 + Step 2

Step 1

$$NT = [(MP/TSD^A) * \sqrt{f_{GHz}}]$$

NT = Numeric Threshold (3.0 for 1-g SAR and 7.5 for 10-g SAR)
 MP = Max Power of channel (mW) (inc tune up)
 TSD^A = Min Test separation Distance or 50mm (whichever is lower) = 50

We can transpose this formula to allow us to find the maximum power of a channel allowed and compare this to the measured maximum power.

$$= [(NT * TSD^A) / \sqrt{f_{GHz}}]$$

For Distances Greater than 50 mm Step 2 applies

Step 2

$$(TSD^B - 50mm) * 10\}$$

Where:

TSD^B = Min Test separation Distance (mm) = 50

Operating Frequency 2.404 GHz

$$\begin{aligned} \text{SARET} &= [(3.0 \times 50) / \sqrt{2.404}] + \{ (50 - 50) * 10 \} \\ \text{SARET} &= [150 / 1.55] + (0 * 10) \\ \text{SARET} &= 96.77 \text{ mW} \end{aligned}$$

Operating Frequency 2.440 GHz

$$\begin{aligned} \text{SARET} &= [(3.0 \times 50) / \sqrt{2.442}] + \{ (50 - 50) * 10 \} \\ \text{SARET} &= [150 / 1.56] + (0 * 10) \\ \text{SARET} &= 96.15 \text{ mW} \end{aligned}$$

Operating Frequency 2.480 GHz

$$\begin{aligned} \text{SARET} &= [(3.0 \times 50) / \sqrt{2.48}] + \{ (50 - 50) * 10 \} \\ \text{SARET} &= [150 / 1.57] + (0 * 10) \\ \text{SARET} &= 95.54 \text{ mW} \end{aligned}$$

Mode 2				
Evaluation Frequency	2404	2442	2480	MHz
SAR Exclusion Threshold	96.77	96.15	95.54	mW
Conducted Power	3.39	3.42	3.39	dBm
Antenna Gain	4.43	4.43	4.43	dBi
EIRP	0.0061	0.0061	0.0061	W
SAR Evaluation	Exempt			

Therefore standalone SAR evaluation for general population exposure conditions by measurement or numerical simulation is not required.