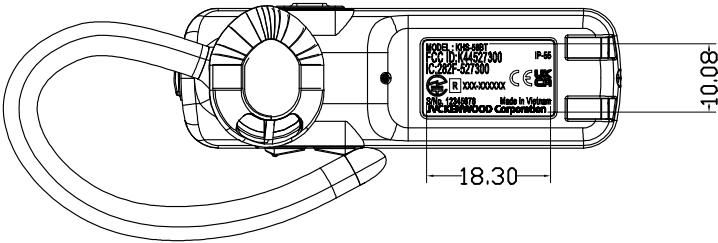
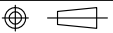
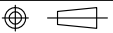
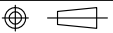


|                  |                                                                                                                                                                                                                                                                    |            |       |                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------|---------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-------|----------|-------|------|-------|----|----|----|------------------|------|-------|-------|-------|----------|------------|-------|---------------------------------------------------------------------------------------|----------|-------|-------|-------|---------|-------|-------|-------|--------|-------|-------|-------|--------|-------|-------|-------|-------|-------|-------|-------|----|-------|-------|-------|--------|-------|-----|-----|
|                  | 1                                                                                                                                                                                                                                                                  | 2          | 3     | 4                                                                                     | 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 6   |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| A                |                                                                                                                                                                                                                                                                    |            |       |                                                                                       | <div>未标注公差以指定公差表计算 单位:mm</div> <table><tr><td>指定公差</td><td>◇</td><td>◇</td><td>◇</td></tr><tr><td>公差等级</td><td>A级</td><td>B级</td><td>C级</td></tr><tr><td rowspan="9">图<br/>面<br/>尺<br/>寸</td><td>≥200</td><td>±0.25</td><td>±0.40</td><td>±0.80</td></tr><tr><td>≥150&lt;200</td><td>±0.20</td><td>±0.35</td><td>±0.70</td></tr><tr><td>≥100&lt;150</td><td>±0.16</td><td>±0.30</td><td>±0.60</td></tr><tr><td>≥60&lt;100</td><td>±0.13</td><td>±0.25</td><td>±0.50</td></tr><tr><td>≥30&lt;60</td><td>±0.10</td><td>±0.20</td><td>±0.40</td></tr><tr><td>≥10&lt;30</td><td>±0.07</td><td>±0.15</td><td>±0.30</td></tr><tr><td>≥1&lt;10</td><td>±0.05</td><td>±0.10</td><td>±0.20</td></tr><tr><td>&lt;1</td><td>±0.03</td><td>±0.05</td><td>±0.10</td></tr><tr><td>ANGLES</td><td>±0.5°</td><td>±1°</td><td>±1°</td></tr></table> |     | 指定公差  | ◇        | ◇     | ◇    | 公差等级  | A级 | B级 | C级 | 图<br>面<br>尺<br>寸 | ≥200 | ±0.25 | ±0.40 | ±0.80 | ≥150<200 | ±0.20      | ±0.35 | ±0.70                                                                                 | ≥100<150 | ±0.16 | ±0.30 | ±0.60 | ≥60<100 | ±0.13 | ±0.25 | ±0.50 | ≥30<60 | ±0.10 | ±0.20 | ±0.40 | ≥10<30 | ±0.07 | ±0.15 | ±0.30 | ≥1<10 | ±0.05 | ±0.10 | ±0.20 | <1 | ±0.03 | ±0.05 | ±0.10 | ANGLES | ±0.5° | ±1° | ±1° |
| 指定公差             |                                                                                                                                                                                                                                                                    |            |       |                                                                                       | ◇                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | ◇   | ◇     |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| 公差等级             | A级                                                                                                                                                                                                                                                                 | B级         | C级    |                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| 图<br>面<br>尺<br>寸 | ≥200                                                                                                                                                                                                                                                               | ±0.25      | ±0.40 | ±0.80                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | ≥150<200                                                                                                                                                                                                                                                           | ±0.20      | ±0.35 | ±0.70                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | ≥100<150                                                                                                                                                                                                                                                           | ±0.16      | ±0.30 | ±0.60                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | ≥60<100                                                                                                                                                                                                                                                            | ±0.13      | ±0.25 | ±0.50                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | ≥30<60                                                                                                                                                                                                                                                             | ±0.10      | ±0.20 | ±0.40                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | ≥10<30                                                                                                                                                                                                                                                             | ±0.07      | ±0.15 | ±0.30                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | ≥1<10                                                                                                                                                                                                                                                              | ±0.05      | ±0.10 | ±0.20                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | <1                                                                                                                                                                                                                                                                 | ±0.03      | ±0.05 | ±0.10                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | ANGLES                                                                                                                                                                                                                                                             | ±0.5°      | ±1°   | ±1°                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| B                |                                                                                                                                                                                  |            |       |                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| C                |                                                                                                                                                                                                                                                                    |            |       |                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| D                | <div>技术要求:</div> <div>1. 需符合RoHs2.0、REACH、CP65、FSC最新环保要求。</div> <div>2. 材质:LG ABS AF366F 抽粒料黑色 阻燃等级V0</div> <div>模具编号: KZS-1276 模具穴数:1*2 表面处理: 细纹HN-DS04</div> <div>4. 要求: 无缩水、变形、披锋、顶白、 溶结线、杂色、脏污、<br/>等不良外观注塑缺陷;</div> <div>5. 带“□”为重点检测尺寸, 未标注公差以指定公差表计算.</div> |            |       |                                                                                       | <div>COSONIC</div> <table><tr><td>产品型号:</td><td>CE-2222N</td><td>零件名称:</td><td>耳机镭雕</td></tr><tr><td>零件料号:</td><td colspan="3">/</td></tr><tr><td>文件编号:</td><td colspan="3"></td></tr><tr><td>绘图:</td><td>农显坤</td><td>2024.01.08</td><td>投影方向:</td><td></td></tr><tr><td>审核:</td><td>/</td><td>/</td><td>单位:</td><td>mm</td><td>比例:</td><td>1:1</td></tr><tr><td>核准:</td><td></td><td></td><td>页数:</td><td>1/1</td><td>版本:</td><td>A/0</td></tr></table>                                                                                                                                                                                                                                                                                      |     | 产品型号: | CE-2222N | 零件名称: | 耳机镭雕 | 零件料号: | /  |    |    | 文件编号:            |      |       |       | 绘图:   | 农显坤      | 2024.01.08 | 投影方向: |  | 审核:      | /     | /     | 单位:   | mm      | 比例:   | 1:1   | 核准:   |        |       | 页数:   | 1/1   | 版本:    | A/0   |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| 产品型号:            | CE-2222N                                                                                                                                                                                                                                                           | 零件名称:      | 耳机镭雕  |                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| 零件料号:            | /                                                                                                                                                                                                                                                                  |            |       |                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| 文件编号:            |                                                                                                                                                                                                                                                                    |            |       |                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| 绘图:              | 农显坤                                                                                                                                                                                                                                                                | 2024.01.08 | 投影方向: |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| 审核:              | /                                                                                                                                                                                                                                                                  | /          | 单位:   | mm                                                                                    | 比例:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1:1 |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
| 核准:              |                                                                                                                                                                                                                                                                    |            | 页数:   | 1/1                                                                                   | 版本:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | A/0 |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |
|                  | 1                                                                                                                                                                                                                                                                  | 2          | 3     | 4                                                                                     | 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 6   |       |          |       |      |       |    |    |    |                  |      |       |       |       |          |            |       |                                                                                       |          |       |       |       |         |       |       |       |        |       |       |       |        |       |       |       |       |       |       |       |    |       |       |       |        |       |     |     |