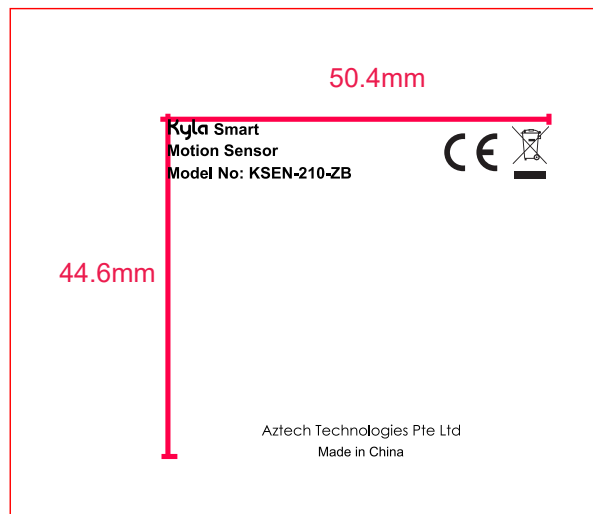
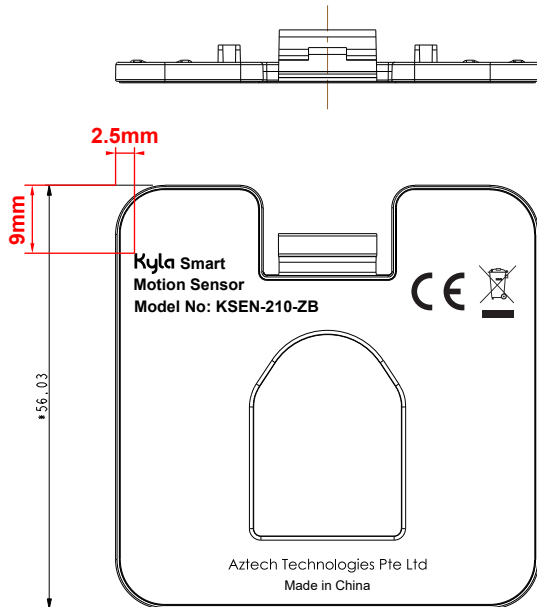


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1.0	02-MAR-2020	RELEASE FOR MANUFACTURING
REV. NO.	DATE	REMARKS

All material used shall comply with the RoHS Directive, 2002/95/EC



**LASER MARKING PARAMETERS :**

雕刻参数		外框/填充		延迟参数	
速度(毫米/秒)	2500	边距	0	开激光角延时(毫秒)	-0.23
功率(%)	70	间距	0.05	激光转角延时(毫秒)	0.1
频率(kHz)	45	次数	1	关激光延时(毫秒)	0.3
雕刻次数(次)	1	外框	V	雕刻延时(毫秒)	0.3
点雕刻时间(毫秒)	0.1	填充	V	空走速度(毫米/秒)	2000
脉冲宽度(微秒)	200	填充优先	V	空走延时(毫秒)	0.2

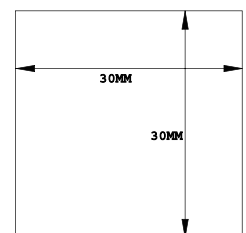
\*LASER MARKING PARAMETERS FOR REFERENCE ONLY.  
 ACTUAL PARAMETERS WILL BE DECIDED BY PLASTIC DEPARTMENT DURING PRODUCTION.

Kyla Smart  
 Motion Sensor  
 Model No: KSEN-210-ZB



Aztech Technologies Pte Ltd  
 Made in China

TRUE SCALE FOR REPRODUCTION



TOOLING P/N: M19-086-000

\*ALL GRAPHIC MEASUREMENTS/DIMENSIONS COMES WITH TOLERANCE OF +/- 0.3MM UNLESS STATED OTHERWISE.  
 \*ALL LASERMARK MEASUREMENTS/DIMENSIONS COMES WITH TOLERANCE OF +/- 0.3MM UNLESS STATED OTHERWISE.

RELEASE NO. \_\_\_\_\_

<b>Aztech</b>	DESCRIPTION			BATTERY COVER - MOTION SENSOR WHITE (KYLA) (PC)
	PREPARED BY	CHECKED	APPROVED	
	CRUSADE CHAU	PATRICK LIM	PATRICK LIM	
REFERENCE TO MECHANICAL SPEC P/N:	261-0255090-000	PART/DWG NO.	261-0255090-0L1	