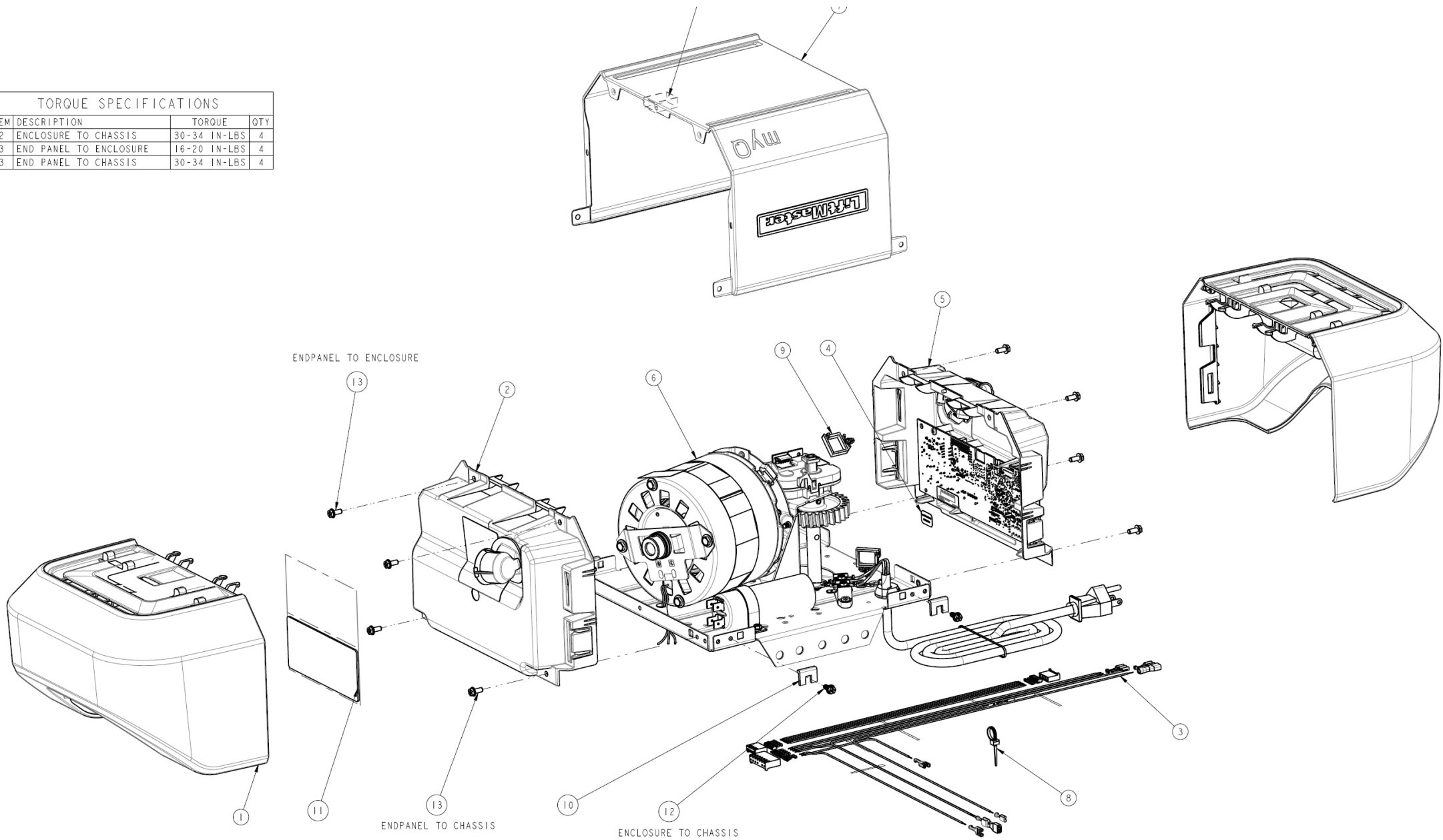
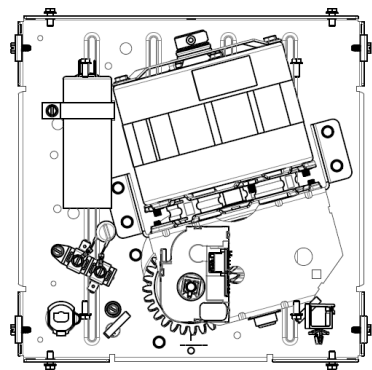


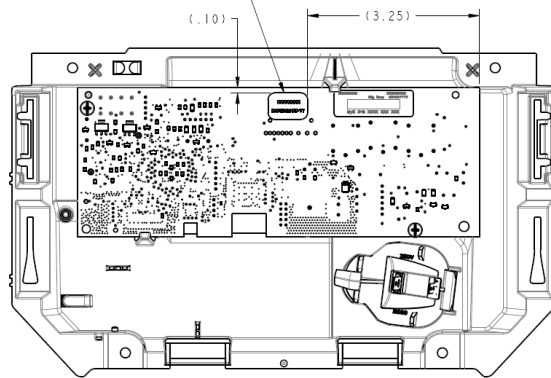
TORQUE SPECIFICATIONS			
ITEM	DESCRIPTION	TORQUE	QTY
12	ENCLOSURE TO CHASSIS	30-34 IN-LBS	4
13	END PANEL TO ENCLOSURE	16-20 IN-LBS	4
13	END PANEL TO CHASSIS	30-34 IN-LBS	4



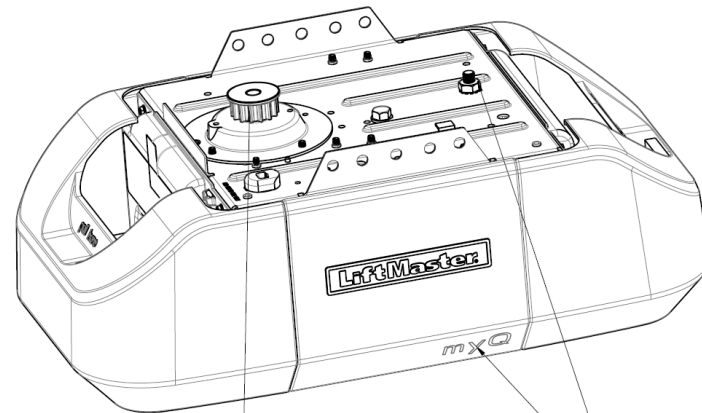


COMPONENTS REMOVED
FOR CLARITY

PLACE LABEL ON PCB IN AN AREA
THAT DOES NOT HAVE COMPONENTS OR LEADS



COMPONENTS REMOVED
FOR CLARITY

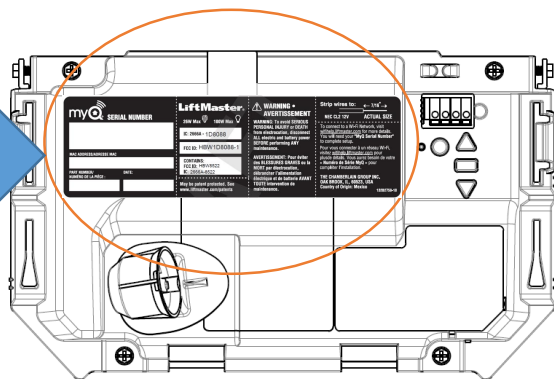


APPLY ITEM 14 GREASE
ON METAL PULLEY

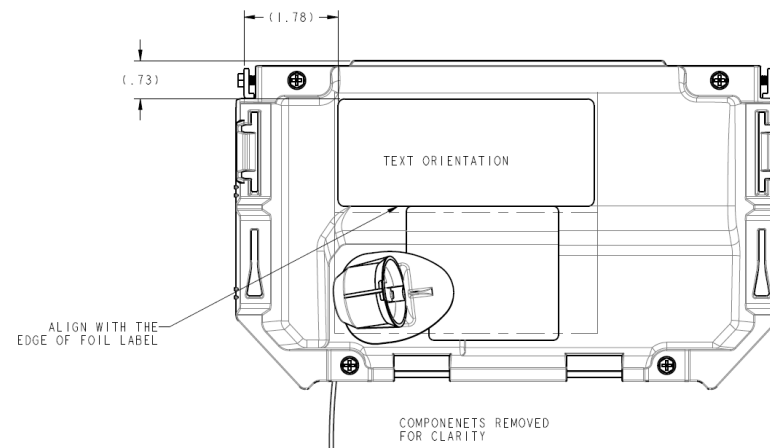
ASSEMBLE ENCLOSURE
WITH THE ARTWORK ORIENTED AS SHOWN
WITH RESPECT TO PEM NUTS & myQ LOGO.

WIRE SADDLES (ITEM 9)
IN HOLE POSITION SHOWN.

Label Location



COMPONENTS REMOVED
FOR CLARITY



COMPONENTS REMOVED
FOR CLARITY

Label Location

