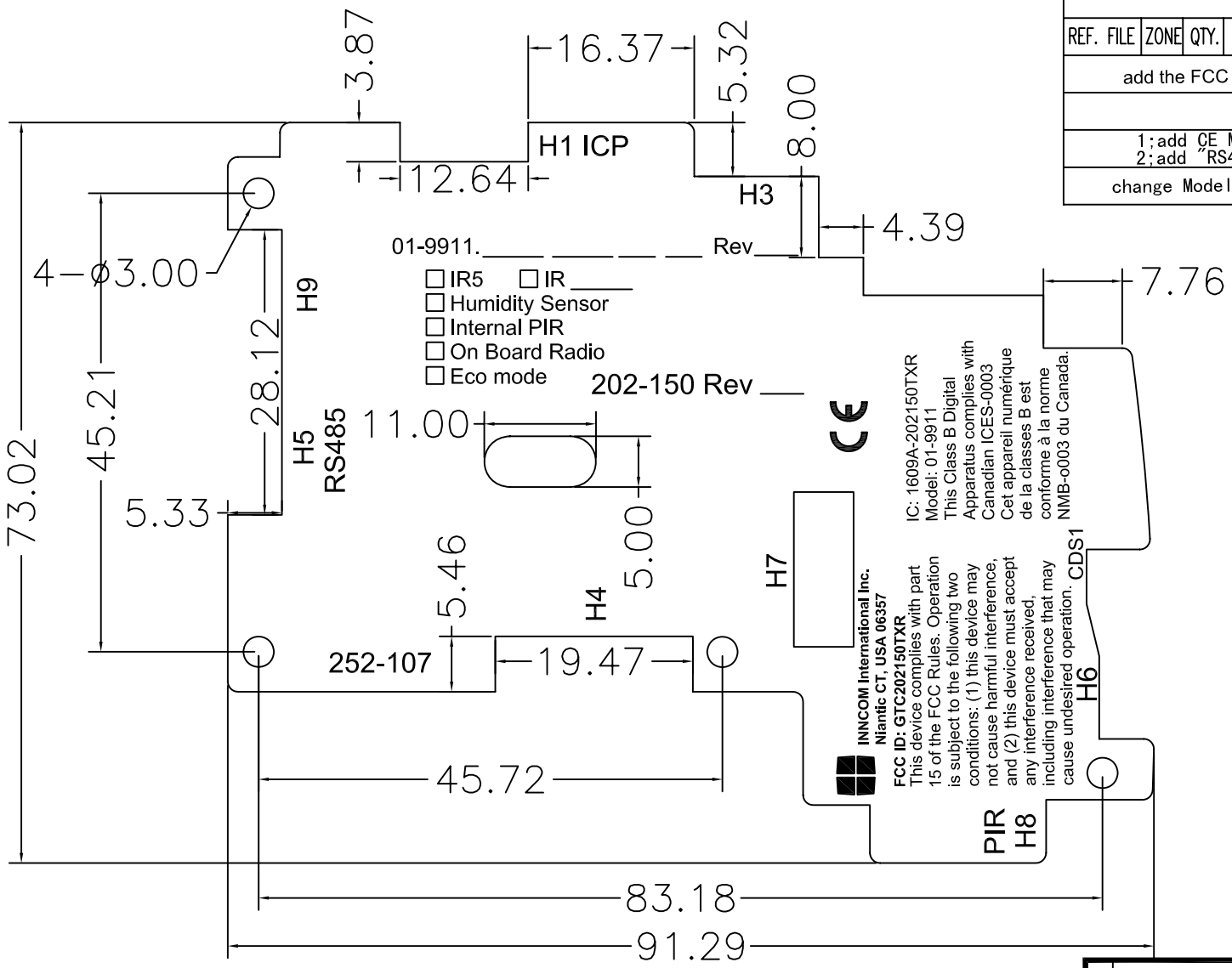
REVISIONS					
REF. FILE	ZONE	QTY.	DESCRIPTION	REV.	CHANGED BY / DATE
			add the FCC statement to the e528.4G insulator	B	wangfm 2011/07/21
			add text	C	wangfm 2011/10/21
			1;add CE Mark logo and INNCOM LOGO 2;add "RS485"	C	WANGFM 2012/01/12
			change Model: e528.4G to Model: 01-9911	D	WANGFM 2012/11/08



NOTES:

1. General draft angle to be 2°,unless otherwise specificed.
2. Material: E-FR, THK:0.38mm; Part to be compliant with EU ROHS Directive 2002/95/EC or equivalent. Vendor to provide certification of compliance by third party before start of mass production.
3. Finish & Color:BLUE silk-screen:WHITE
4. Part to be free from moulding defects, such as flash, sink mark, flow line and distortion etc.
5. All fillets and radii are 0.5mm, unless otherwise specified,
6. Tooling structure must be approved by Eng. department prior to the fabrication
7. All dimensions affected by draft apply at the large end of the posts and the small end of the holes unless otherwise specified.
8. important check size
9. change size

DO NOT SCALE DRAWING

UNLESS SPECIFIED DIMENSION ARE IN MM

TOLERANCES

DECIMAL		ANGULAR
X.	±0.2	±0.5
X.X	±0.1	±0.25
X.XX	±0.05	±0.10

DISPLAY ELECTRONICS (SONGGANG) MFG. CO.

MODEL NAME : E528-4G			MODEL NO. : 302
PART NAME : Insulator(WINDSOR STEVENS)			DRAWING NO: 252-107
DRAWN DATE wangfm 2012/11/08	DRAWING NO. : R82E38312D	MAT'L : E-FR	CLIENT : INNCOM
CHECK DATE hel 2012/11/08	FINISHING :	EVEN THICKNESS : 0.38 MM	SCALE : 1:1 / QTY : 1
APPROVED DATE kangyz 2012/11/08	SIZE A4 / REV. D		SHEET 1 OF 1