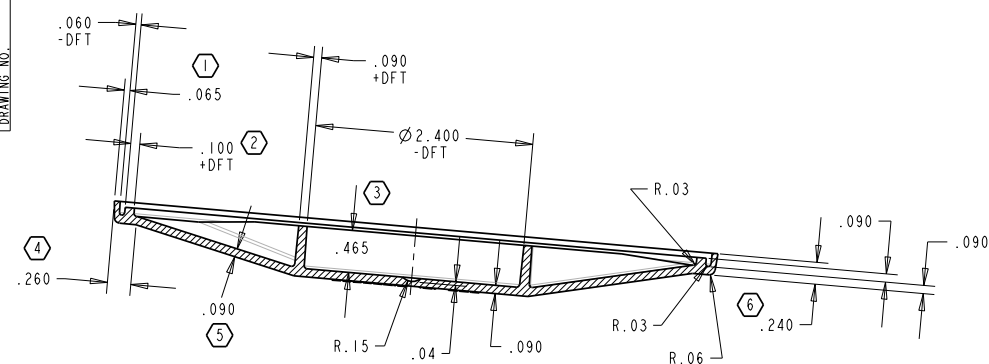


DRAWING NO.

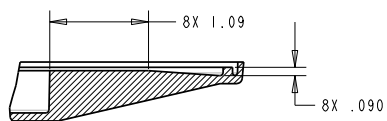
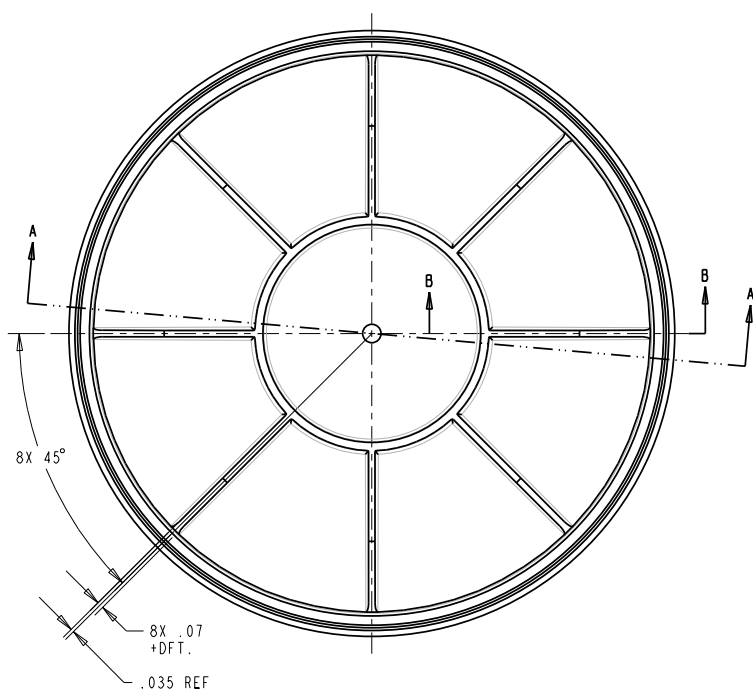
DIMENSIONAL DEVIATIONS

THE FOLLOWING SPECIFICATION SUPERCEDES
THE PRINT DIMENSION AND IS THE TOTAL
PERMISSIBLE VARIATION APPROVED
FOR PRODUCTION

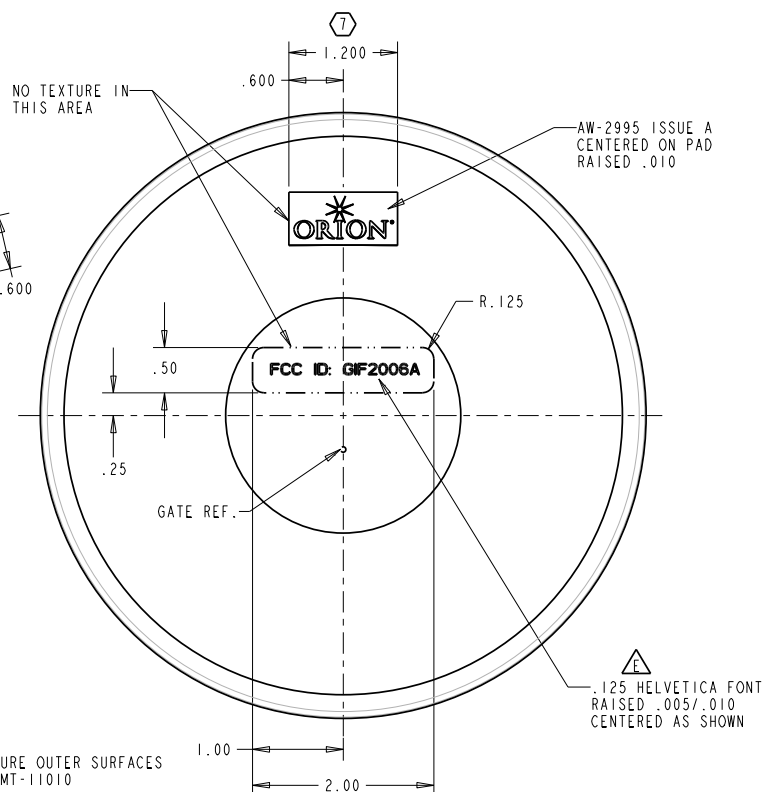
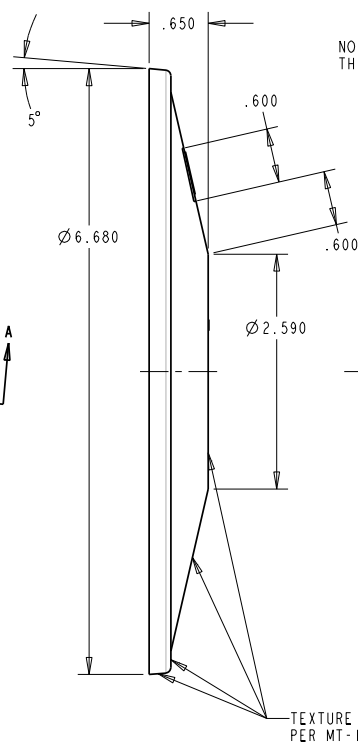
FOR PROJECTION	
1	.082
2	.092
3	.460
4	.270
5	.099
6	.247
7	1.179



SECTION A-A



SECTION B-B



NOTES:
UNLESS OTHERWISE SPECIFIED:
1. DRAFT TO BE 1"
2. CORNERS SHOWN SHARP MAY HAVE A R.015 MAX.

UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED	
TOL. ON THREE PLACE DECIMAL DIMENSIONS ±	.005
TOL. ON TWO PLACE DECIMAL DIMENSIONS ±	.010
TOL. ON ANGULAR DIMENSIONS ±	0°30'
MICRO-FINISH	
DEBURR:	PER. MFG. STD.

ER# 11792

ENG. EM	DATE: 9/8/2006
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ORION	
MODEL	SIZE

E	11792	EM	09/08/06	ANTENNA TOP - HOT PLATE WELD JOINT
D	8951	JS	10/11/02	PART NAME:
C	8666	JS	08/08/02	ASA PER PMS-1111-1 (LURAN)
ISSUE	CHANGE	BY	DATE	MATERIAL:

64358-001		2
PART NO.		REV.
DRAWN JS 2/8/02		
CHECKED		
APPROVED		
SCALE 1:1		
SHEET 1 OF 1		
C-64358		E1
DRAWING NO		ISSUE