

ENGINEERING SPECIFICATION		SECURITY NOTATION	SPEC NO.	IT7026202	XC REV LTR
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TITLE INTEGRATED TEST SPECIFICATION FOR THE NV-875 VOR/ILS DATA LINK (VIDL), PART NO. 7026202					
PREPARED BY: T. Sisco/R. Paulsen		DATE 3/1/02	APPROVED BY SECTION HEAD J. Schneider	DATE 3/1/02	APPROVED BY ENGINEERING DEPARTMENT MANAGER
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FOR PAGE INDEX, SEE PAGE CR-2. REVISION RECORD FOLLOWS PAGE INDEX. THIS IS AN ELECTRONIC FACSIMILE OF THE CR-1 ON FILE WITH DOCUMENT CONTROL.					

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XC	SEE PAGE INDEX SHEET CR-2	VARIOUS CHANGES THRU-OUT DOC.	<i>Roger Paulsen</i> 4 APR 02

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REV LTR XB														
TITLE: INTEGRATED TEST SPECIFICATION FOR THE NV-875 VOR/ILS DATA LINK (VIDL), PART NO. 7526202														
1. SCOPE														
<p>This Integrated Test Specification establishes the manufacturing and operational requirements that the VOR/ILS Data Link (VIDL) must meet to insure the units are in proper operating condition. This specification also contains detailed test procedures, which apply to the test equipment listed in paragraph 5.</p> <p>Appendix A provides a recommended method of achieving calibration to meet these requirements. Appendix B provides final test report data sheets. Appendix C provides functional tests over temperature that the VIDL module must meet to ensure proper operating condition. Appendix D contains field adjustment and alignment procedures. Appendix E contains the field test procedure for the VIDL module.</p>														
2. REFERENCE DOCUMENTS														
<p>These reference documents are not required for performance of the test procedure. However, these documents provide an aid for troubleshooting should any discrepancies occur during performance of the test procedure. They are also useful for the development of test equipment and test procedures.</p>														
2.1 Assembly Prints <table> <tr> <td>Circuit Card Assembly – Power Supply, CPU</td> <td>7026230-90X</td> </tr> <tr> <td>Circuit Card Assembly – Mezzanine, I/O</td> <td>7026232-90X</td> </tr> <tr> <td>Circuit Card Assembly – VHF Receiver</td> <td>7026234-90X</td> </tr> <tr> <td>Circuit Card Assembly – Marker/Glideslope Receiver</td> <td>7026238-90X</td> </tr> <tr> <td>Assembly – VIDL</td> <td>7026202</td> </tr> </table>					Circuit Card Assembly – Power Supply, CPU	7026230-90X	Circuit Card Assembly – Mezzanine, I/O	7026232-90X	Circuit Card Assembly – VHF Receiver	7026234-90X	Circuit Card Assembly – Marker/Glideslope Receiver	7026238-90X	Assembly – VIDL	7026202
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REV LTR	XB	2.2 <u>Regulatory and Specification</u>
		Product Specification for NV-875
		VOR: Minimum Operational Performance Standards for Airborne VOR Receiving Equipment Operating within the Radio Frequency Range of 108 - 117.95 MHz, RTCA/DO-196
		LOCALIZER: Minimum Operational Performance Standards for Airborne ILS Localizer Receiving Equipment operating within the Radio Frequency Range of 108 - 112 MHz, RTCA/DO-195
		GLIDESLOPE: Minimum Operational Performance Standards for Airborne ILS Glideslope Receiving Equipment Operating within the Radio Frequency Range of 329.15 - 335.4 MHz, RTCA/DO-192
		MARKER BEACON: Minimum Operational Performance Standards - Airborne Radio Marker Receiving Equipment Operating on 75 MHz, RTCA/DO-143.
		VDB: Minimum Operational Performance Standards for GPS Local Area Augmentation System Airborne, RTCA/DO-253.

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REV LTR	XB	3. GENERAL INFORMATION
		<p>3.1 All tests shall be performed under conditions of $25 \pm 10^\circ\text{C}$ and less than 90 percent relative humidity, unless otherwise specified.</p> <p>3.2 All input signals shall be applied between the designated terminal and ground, unless otherwise stated. All output voltages shall be measured with respect to ground, unless otherwise stated.</p> <p>3.3 No warm-up period is required for UUT.</p> <p>3.4 The signal generator output impedance shall have a resistance of 50 ± 5 ohms and a reactance of not more than 5 ohms.</p> <p>3.5 Unless otherwise specified, all tests shall be performed with the equipment antenna jack connected to a 50-ohm load.</p> <p>3.6 The Standard on channel RF signal is an RF input signal generated at the selected radio frequency.</p> <p>3.7 All alphanumeric symbols bracketed by greater-than/less-than "< >" symbols will require the characters be typed, followed by "ENTER" or "Return".</p> <p>3.8 Burn-in requirements are specified in the Test Engineering Bulletin TEB-9501.</p> <p>3.9 <u>Bus Errors</u> The test equipment may continuously monitor the RCB port of the VIDL. If such monitoring is provided, the VIDL shall generate no bus errors except when the power is off or being cycled off or on. Instructions to set up test equipment or configure the radio will occur before measurements are taken. The test parameter measurement will have a test number assigned. Taking the measurement is the end of that test section and subsequent instructions belong to the next test parameter</p> <p>3.10 Tests are normally done in sequence and the test steps are written for this purpose. If tests are performed out of sequence the tester is responsible for insuring the correct mechanical and software setups are performed.</p> <p>3.11 In cases where timing is required, be sure to read the entire instruction before performing the test. The test setup and sequence is completed when the measurement paragraph is performed. Any instructions after this measurement are for the following test setup.</p>

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REV LTR XB	<p>3.12 <u>VIDL Error Codes</u></p> <p>3.13 Allow test equipment a 15 minute warm-up period</p> <p>3.14 <u>Receiver RF Signal Levels</u></p> <p>Modern RF Signal Generators are usually calibrated in dBm (decibels with respect to 1 milliwatt), volts, millivolts, or microvolts into a 50 ohm termination.</p> <p>The unit of measurement will be used throughout this document will be dBm.</p> <p>Variations in signal generator output impedance can cause measurement inconsistencies between different generators. Therefore, a 6 dB attenuator shall be used on the output of all signal generators used for performing the steps in this document. Use of a 6 dB pad will create better consistency between different test set-ups.</p> <p>3.15 All RF levels specified in this document shall be the RF level at the appropriate antenna connector of the VIDL.</p> <p>3.16 Perform Appendix A for loading unit software</p> <p>3.17 Perform Appendix B for calibrating unit.</p> <p>3.18 Use Appendix C FTR when performing tests manually.</p> <p>3.19 Refer to Appendix D for performing automated tests.</p>
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REV LTR XB								
4. POWER AND SIGNAL REQUIREMENTS								
Unless otherwise specified, all tests shall be conducted with the power-input voltage adjusted to 27.5 ± 0.5 V dc. This voltage shall be measured between the power-input terminals of the U.U.T.								
4.1 Standard Input Signals								
Standard Marker Beacon Test Signals								
Frequency:		75.00 MHz ± 0.001 MHz						
Modulation:		Amplitude Modulation						
Modulation Percentage:		95 $\pm 1\%$						
Frequency of Modulation		400 Hz $\pm 1\%$, 1300 Hz $\pm 1\%$, 3000 Hz $\pm 1\%$						
Magnitude		The magnitude of the signal applied to the receiver input is specified as the power available from the signal generator measured in decibels below one milliwatt (dBm)						
Standard Glideslope Test Signal								
Frequency:		329.15 MHz to 335.00 MHz ± 0.003 MHz (40 channels at 150 kHz spacing; paired to localizer channels).						
Modulation:		Amplitude Modulation						
Modulation Percentage:		40 $\pm 2\%$ each of 90 Hz and 150 Hz						
Frequency of Modulation:		90 Hz $\pm 0.3\%$, 150 Hz $\pm 0.3\%$ sine wave						
Magnitude:		The magnitude of the signal applied to the receiver input is specified as the power available from the signal generator measured in decibels below one milliwatt (dBm)						
Standard Localizer Test Signals								
Frequency:		108.10 MHz to 111.95 MHz ± 0.001 MHz (40 channels).						
Modulation:		Amplitude Modulation						
Modulation Percentage:		20 $\pm 1\%$ each of 90 Hz and 150 Hz.						
Frequency of Modulation:		90 Hz $\pm 0.3\%$, 150 Hz $\pm 0.3\%$ sine wave						
Magnitude:		The magnitude of the signal applied to the receiver input is specified as the power available from the signal generator measured in decibels below one milliwatt (dBm)						

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REV LTR	XB	<p>Standard VOR Test Signal</p> <table> <tr> <td>Frequency:</td><td>108.00 MHz to 117.95 MHz \pm 0.001 MHz</td></tr> <tr> <td>Modulation:</td><td>Amplitude Modulation</td></tr> <tr> <td>Modulation Percentage:</td><td>30 \pm 1% of 30 Hz and 9960 Hz sub-carrier</td></tr> <tr> <td>Sub-carrier Modulation:</td><td>Frequency modulated at a deviation ratio of 16 by a 30 Hz \pm 0.1% sine wave.</td></tr> <tr> <td>Frequency of Modulation:</td><td>30 Hz \pm 0.1%, 9960 Hz \pm 480 Hz</td></tr> <tr> <td>Magnitude:</td><td>The magnitude of the signal applied to the receiver input is specified as the power available from the signal generator measured in decibels below one milliwatt (dBm)</td></tr> </table>			Frequency:	108.00 MHz to 117.95 MHz \pm 0.001 MHz	Modulation:	Amplitude Modulation	Modulation Percentage:	30 \pm 1% of 30 Hz and 9960 Hz sub-carrier	Sub-carrier Modulation:	Frequency modulated at a deviation ratio of 16 by a 30 Hz \pm 0.1% sine wave.	Frequency of Modulation:	30 Hz \pm 0.1%, 9960 Hz \pm 480 Hz	Magnitude:	The magnitude of the signal applied to the receiver input is specified as the power available from the signal generator measured in decibels below one milliwatt (dBm)																									
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<p>4.2 Test Equipment or Equivalent</p> <table> <thead> <tr> <th>Description</th><th>Manufacturer</th><th>MFG Part Number/Description</th></tr> </thead> <tbody> <tr> <td>Signal Generator</td><td>IFR</td><td>NAV-750B or equivalent</td></tr> <tr> <td>Signal Generator</td><td>Agilent</td><td>HP8648 or equivalent</td></tr> <tr> <td>Audio Analyzer</td><td>Agilent</td><td>HP8903 or equivalent</td></tr> <tr> <td>Digital Multi-Meter</td><td>Fluke</td><td>8840A or equivalent</td></tr> <tr> <td>Oscilloscope</td><td>Tektronix</td><td>TDS460 or equivalent</td></tr> <tr> <td>Power Supply</td><td></td><td>0 to 40 V dc variable, 25 Amp, with output current and voltage meter.</td></tr> <tr> <td>Radio Test Interface Unit (RTIU)</td><td>Honeywell</td><td>7511400-902</td></tr> <tr> <td>RTIU Software</td><td></td><td>7512001-XYY Where X = media code as specified on drawing 7512001 and YY = 17 or greater (software version). NOTE: RTIU P/N 7511409-902 is equipped with software version 7512001-109 or higher.</td></tr> <tr> <td>Personal Computer</td><td></td><td>80X86 or greater processor.</td></tr> <tr> <td>RTIU Test Cable</td><td>Honeywell</td><td>T337297-9002</td></tr> <tr> <td>ARINC 429 Test Set</td><td>JcAir</td><td>JcAir 429 or equivalent</td></tr> <tr> <td>Gain Phase Meter</td><td>Agilent</td><td>HP3575A</td></tr> </tbody> </table>			Description	Manufacturer	MFG Part Number/Description	Signal Generator	IFR	NAV-750B or equivalent	Signal Generator	Agilent	HP8648 or equivalent	Audio Analyzer	Agilent	HP8903 or equivalent	Digital Multi-Meter	Fluke	8840A or equivalent	Oscilloscope	Tektronix	TDS460 or equivalent	Power Supply		0 to 40 V dc variable, 25 Amp, with output current and voltage meter.	Radio Test Interface Unit (RTIU)	Honeywell	7511400-902	RTIU Software		7512001-XYY Where X = media code as specified on drawing 7512001 and YY = 17 or greater (software version). NOTE: RTIU P/N 7511409-902 is equipped with software version 7512001-109 or higher.	Personal Computer		80X86 or greater processor.	RTIU Test Cable	Honeywell	T337297-9002	ARINC 429 Test Set	JcAir	JcAir 429 or equivalent	Gain Phase Meter	Agilent	HP3575A
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	<p>4.3 <u>Alternate Test Equipment</u></p> <table> <tr> <td>Honeywell Computer Aided Test System</td> <td>T336384</td> </tr> <tr> <td>VIDL Adapter Cable</td> <td>T336969-9001</td> </tr> <tr> <td>EPIC/PRIMUS test code</td> <td>MT7026202-501, Rev. XA</td> </tr> </table>	Honeywell Computer Aided Test System	T336384	VIDL Adapter Cable	T336969-9001	EPIC/PRIMUS test code	MT7026202-501, Rev. XA
Honeywell Computer Aided Test System	T336384						
VIDL Adapter Cable	T336969-9001						
EPIC/PRIMUS test code	MT7026202-501, Rev. XA						

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REV LTR	5. TEST WIRING CONNECTIONS AND BLOCK DIAGRAMS							
XB	5.1 <u>External Interface Pin Definitions for the EPIC VDR VS VIDL</u>							
Table 1. VDR/VIDL External I/O								
Pin No.	SIGNAL NAME	SIGNAL DESCRIPTION	I/O TYPE	MRC VDR				
1	FAN CONTROL	CONTROL FOR BOTH FANS	DISCRETE INPUT					
2	MICROPHONE HI	MICROPHONE AUDIO INPUT HI	AUDIO INPUT	X				
3	GND	GROUNDED INTERNALLY	GND	X X				
4	SPARE 11 DISCRETE INPUT	WAS LAN ENABLE	DISCRETE INPUT					
5	NAV/COM PHONE AUDIO LO	NAV or COM HEADPHONE-AUDIO-LO	AUDIO OUTPUT	X X				
6	NAV/COM AUX-DATA+	RS-422 AUX DATA BUS FROM CD	BUS INPUT	X X				
7	SIDE-TONE-PHONE AUDIO	TX SIDETONE HEADPHONE AUDIO	AUDIO OUTPUT					
8	TUNE/TEST INHIBIT	TUNE / TEST INHIBITED WHEN GROUNDED	DISCRETE INPUT	X				
9	RCB-RTN	GROUNDED INTERNALLY	GND	X X				
10	RCB-RX DATA	RCB DATA INPUT	BUS INPUT	X X				
11	RCB TX DATA	RCB DATA BUS OUTPUT	BUS OUTPUT	X X				
12	RS-422 OUT PORT 1B	CSDB DATA OUT 1B (LO)	BUS OUTPUT					
13	RS-422 OUT PORT 1A	CSDB DATA OUT 1A (HI)	BUS OUTPUT					
14	VOICE/DATA SEL	DISCRETE (ACTIVE), DATA = GND	DISCRETE INPUT	X				
15	DATA-KEY	DISCRETE (ACTIVE), KEY = GND	DISCRETE INPUT	X				
16	A429 FREQ/FUNC SEL IN PORT 2B	ARINC 429 LS BUS (CONTROL)	BUS INPUT	X X				
17	A429 FREQ/FUNC SEL IN PORT 1B	ARINC 429 LS BUS (CONTROL)	BUS INPUT	X X				
18	POWER GND	GROUNDED INTERNALLY	GND	X X				
19	SPARE 1 DISCRETE INPUT	Resvd for PS SYNC	DISCRETE INPUT					
20	+28V POWER IN	+28 VDC POWER	POWER INPUT	X X				
21	FAN #1 MONITOR	Fan #1 Monitor Pulsed Input	DISCRETE INPUT					
22	MICROPHONE LO	MICROPHONE AUDIO INPUT LO	AUDIO INPUT	X				
23	POWER ON/OFF	DISCRETE (ACTIVE)	DISCRETE INPUT					
24	MIC PTT	DISCRETE (ACTIVE)	DISCRETE INPUT	X				
25	NAV/COM PHONE AUDIO HI	NAV or COM HEADPHONE-AUDIO-HI	AUDIO OUTPUT	X X				
26	NAV/COM AUX-DATA -	RS-422 AUX DATA BUS FROM CD	BUS INPUT	X X				
27	REC-PHONE AUDIO	RECEIVER HEADPHONE AUDIO	AUDIO OUTPUT					
28	VDR-EMERG SEL	DISCRETE (ACTIVE)	DISCRETE INPUT	X				

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REV LTR	XB	Pin No.	SIGNAL NAME	SIGNAL DESCRIPTION	I/O TYPE	MRC VDR	MRC VIDL
		29	SPARE 2	SPARE was COM EXTENDED-FREQ-EN	OPEN		
		30	MKR AUDIO LO	MARKER AUDIO Output Low	AUDIO OUTPUT		X
		31	MKR AUDIO HI	MARKER AUDIO Output High	AUDIO OUTPUT		X
		32	SYS-POSITION-MS-BIT	DISCRETE (STRAP)	STRAP INPUT		
		33	SYS-POSITION-LS-BIT	DISCRETE (STRAP)	STRAP INPUT		
		34	VOICE/DATA STATUS (or BURN IN TEST FAIL)	DISCRETE (OPEN=V, GND=D)	DISCRETE OUTPUT		
		35	A429 FREQ/FUNC SEL IN PORT 2A	ARINC 429 LS BUS (CONTROL)	BUS INPUT	X	X
		36	A429 FREQ/FUNC SEL IN PORT 1A	ARINC 429 HS BUS (CONTROL)	BUS INPUT	X	X
		37	POWER GND	GROUNDED INTERNALLY	GND	X	X
		38	SPARE 3 DISCRETE INPUT	SPARE DISCRETE INPUT	DISCRETE INPUT		
		39	+28V POWER IN	+28 VDC POWER	POWER INPUT	X	X
		40	FAN #2 MONITOR	Fan #2 Monitor Pulsed Input	DISCRETE INPUT		
		41	LAN RX-	10 BASE T LAN RECEIVER	BUS INPUT	X	X
		42	SIMULCOM	DISCRETE (ACTIVE)	DISCRETE O & I	X	
		43	A429 IN PORT 1/2 SEL	DISCRETE (ACTIVE)	DISCRETE INPUT		
		44	A429 BURST-TUNE-ENABLE	DISCRETE (STRAP)	STRAP INPUT		
		45	RNAV VIDEO	CODEC TEST OUTPUT (was CHAN-ANTI-BLOCKING-EN)	AUDIO OUTPUT		
		46	RX-AUDIO-COMP-DIS	DISCRETE (STRAP)	STRAP INPUT		
		47	GND	GROUNDED INTERNALLY (was TX-TIME-OUT-PERIOD-SEL)	GROUNDED INTERNALLY		
		48	SPARE 4 DISCRETE INPUT	RESERVED in MRC COM Slot	DISCRETE INPUT	X	
		49	SPARE 5	RESERVED in MRC COM Slot	OPEN	X	
		50	SPARE 6	RESERVED in MRC COM Slot	OPEN	X	
		51	ACARS-DATA-IN-LO	AUDIO DATA (MSK)	AUDIO INPUT	X	
		52	LAN RX+	10 BASE T LAN RECEIVER	BUS INPUT	X	X
		53	LAN TX+	10 BASE T LAN TRANSMITTER	BUS OUTPUT	X	X
		54	LAN TX-	10 BASE T LAN TRANSMITTER	BUS OUTPUT	X	X
		55	A429 FREQ/FUNC SEL IN PORT 3B or RS-422 CSDB IN PORT B	ARINC 429 LS BUS (CONTROL) or CSDB NAV or COM CDU bus	BUS INPUT	X	

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REV LTR	XB				
Pin No.	SIGNAL NAME	SIGNAL DESCRIPTION	I/O TYPE	MRC VDR	MRC VIDL
56	A429 FREQ/FUNC SEL IN PORT 3A or RS-422 CSDB IN PORT A	ARINC 429 LS BUS (CONTROL) or CSDB NAV or COM CDU bus	BUS INPUT	X	
57	POWER GND	GROUNDED INTERNALLY	GND	X	X
58	SPARE 7	SPARE	OPEN		
59	+28V POWER IN	+28 VDC POWER	POWER INPUT	X	X
60	FAN SUPPLY	28VDC Fan Supply			
61	SPARE 8 DISCRETE INPUT	SPARE DISCRETE INPUT was AUDIO RTN	DISCRETE INPUT		
62	NAV/COM AUDIO +	Low level audio to NIM	AUDIO OUTPUT	X	X
63	COM AUDIO-EN	COM Audio Enabled	DISCRETE OUTPUT	X	
64	VDR TRANSMIT	DISCRETE	DISCRETE OUTPUT	X	
65	VHF AGC	VHF AGC Analog Test output	AUDIO OUTPUT		
66	SELCAL/ACARS-RTN	GROUNDED INTERNALLY	GND	X	
67	SELCAL/ACARS DATA OUT	SELCAL AUDIO OR ACARS DATA	AUDIO OUTPUT	X	
68	FREQ-TONE-TRANSFER-DIS	DISCRETE (STRAP)	STRAP INPUT		
69	SPARE 10 DISCRETE INPUT	SPARE DISCRETE INPUT was ARINC-429-COMPATIBLE-EN	DISCRETE INPUT		
70	ACARS-DATA-IN-HI	AUDIO DATA (MSK)	AUDIO INPUT	X	
71	A429 CMU #1 TO VDR IN PORT B	ARINC 429 HS BUS FROM CMU #1 was (AUX-CDH-BUS-MONITOR-EN)	BUS INPUT	X	
72	A429 CMU #1 TO VDR IN PORT A	ARINC 429 HS BUS FROM CMU #1 was (DATA-DISABLE)	BUS INPUT	X	
73	A429 NAVCOM OUT PORT B	ARINC 429 LS BUS (VDR STATUS)	BUS OUTPUT	X	X
74	A429 NAVCOM OUT PORT A	ARINC 429 LS BUS (VDR STATUS)	BUS OUTPUT	X	X
75	A429 VDR TO CMU OUT PORT B A429 VDB TO GPS OUT PORT B	ARINC 429 HS BUS VDR TO CMUS or A429 VDB TO GPS OUT PORT B	BUS OUTPUT	X	X
76	A429 VDR TO CMU OUT PORT A A429 VDB TO GPS OUT PORT A	ARINC 429 HS BUS VDR TO CMUS or A429 VDB TO GPS OUT PORT B	BUS OUTPUT	X	X
77	A429 CMU #2 TO VDR IN PORT B	ARINC 429 HS BUS FROM CMU #2	BUS INPUT	X	
78	A429 CMU #2 TO VDR IN PORT A	ARINC 429 HS BUS FROM CMU #2	BUS INPUT	X	

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REV LTR																			
XB																			
5.2 VIDL MODULE PIN ASSIGNMENT DESCRIPTIONS																			
<table> <thead> <tr> <th>PIN #</th> <th>Description and Assumptions</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>LAN ENABLE – This discrete input is now unused and a spare.</td> </tr> <tr> <td>5,25</td> <td>NAV/COM PHONE AUDIO HI/LO – This audio output is COM audio when the unit is a VDR and NAV audio when the unit is a VIDL. When the unit is a NAVCOM the output's function is switched from COM audio to NAV audio depending on the tuned frequency. This is the high level audio that drives a 600 ohm load.</td> </tr> <tr> <td>8</td> <td>TUNE/TEST INHIBIT – This discrete input is required in CAT III installations to prevent the ILS frequency and mode from potentially being disrupted by a non-level A tuning source during the approach (NIM, MCDU etc). TUNE/TEST is inhibited when this line is grounded.</td> </tr> <tr> <td>9</td> <td>RCB Return</td> </tr> <tr> <td>10,11</td> <td>RCB – The I/O card must be capable of switching the RCB clock frequency and operational software between VDR and VIDL configurations. It does not need to do this dynamically since the NAVCOM does not use RCB. Pin 10 is RCB-RX data, pin 11 is RCB-TX data.</td> </tr> <tr> <td>6,26</td> <td>NAV/COM AUX DATA +/- – This bus input is used with the CD-850 Clearance Delivery Head (CDH) to provide emergency and backup tuning. (so far in EPIC, this applies only for Augusta AB-139). This PII legacy bus has had two different interfaces for NAV and COM. For the digital radios there is only a single interface. It is assumed that the CDH must change when used with a VIDL, to provide GLS tuning. Additional changes can then be made to provide the NAV tuning or COM tuning on the same AUX Data Bus in a broadcast format similar to the current COM.</td> </tr> <tr> <td>32,33</td> <td>In PII installations, the current COM AUX interface definition will have to be retained in the CDH when only the VIDL is installed as an upgrade. Separate NAV and COM Data outputs will be retained in the CDH for backward compatibility with PII installations. Pin 6 is data + and pin 26 is data -.</td> </tr> <tr> <td>32,33</td> <td>SYS POSITION MS, LS BITS – If these inputs are both left open, system position and configuration data for VDR and VIDL is determined from RCB. If both inputs are grounded, system position is No 3. In that case, configuration data is determined by ARINC 429. For NAVCOM software, the unit will always determine configuration from ARINC 429 FREQ/FUNC SEL IN PORTS and respond to system No. 3 SSM words. Pin 32 is the MSB, pin 33 is the LSB.</td> </tr> </tbody> </table>		PIN #	Description and Assumptions	4	LAN ENABLE – This discrete input is now unused and a spare.	5,25	NAV/COM PHONE AUDIO HI/LO – This audio output is COM audio when the unit is a VDR and NAV audio when the unit is a VIDL. When the unit is a NAVCOM the output's function is switched from COM audio to NAV audio depending on the tuned frequency. This is the high level audio that drives a 600 ohm load.	8	TUNE/TEST INHIBIT – This discrete input is required in CAT III installations to prevent the ILS frequency and mode from potentially being disrupted by a non-level A tuning source during the approach (NIM, MCDU etc). TUNE/TEST is inhibited when this line is grounded.	9	RCB Return	10,11	RCB – The I/O card must be capable of switching the RCB clock frequency and operational software between VDR and VIDL configurations. It does not need to do this dynamically since the NAVCOM does not use RCB. Pin 10 is RCB-RX data, pin 11 is RCB-TX data.	6,26	NAV/COM AUX DATA +/- – This bus input is used with the CD-850 Clearance Delivery Head (CDH) to provide emergency and backup tuning. (so far in EPIC, this applies only for Augusta AB-139). This PII legacy bus has had two different interfaces for NAV and COM. For the digital radios there is only a single interface. It is assumed that the CDH must change when used with a VIDL, to provide GLS tuning. Additional changes can then be made to provide the NAV tuning or COM tuning on the same AUX Data Bus in a broadcast format similar to the current COM.	32,33	In PII installations, the current COM AUX interface definition will have to be retained in the CDH when only the VIDL is installed as an upgrade. Separate NAV and COM Data outputs will be retained in the CDH for backward compatibility with PII installations. Pin 6 is data + and pin 26 is data -.	32,33	SYS POSITION MS, LS BITS – If these inputs are both left open, system position and configuration data for VDR and VIDL is determined from RCB. If both inputs are grounded, system position is No 3. In that case, configuration data is determined by ARINC 429. For NAVCOM software, the unit will always determine configuration from ARINC 429 FREQ/FUNC SEL IN PORTS and respond to system No. 3 SSM words. Pin 32 is the MSB, pin 33 is the LSB.
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REV LTR	
XB	
	PIN # Description and Assumptions
	75,76 A429 VDR TO CMU OUT PORT B, A or A429 VDB TO GPS OUT PORT B, A - This high speed data output will be either one function or the other. As a VDR it will be the former. As a VIDL it will be the latter. As a NAVCOM it will switch operation appropriate to its mode and it will be connected to both the MAU CMF VDR input port and the MAU GPS Aux Data Input port. This is a differential data bus. Out PortA is pin 76 and Out PortB is pin 75.
	1,21,40,60 These pins are end pins needed to accommodate the FAN connections in the mini-cabinet. The flex print will not connect to these pins, as separate fan wiring is required.
	3,18,37,57,47 Chassis ground.
	20,29,59 +28 V power in.
	23 POWER ON/OFF.
	30,31 MARKER AUDIO HI/LO – This is the high level audio that is designed to drive a 600 ohm load. Pin 31 is HI, pin 30 is LO.
	45 RNAV Video
	62 NAV/COM AUDIO + – This is the low level audio that gets digitized by the NIM.
	41,52 LAN RX +/- – Pin 52 is LAN RX +, pin 41 is LAN RX -.
	53,54 LAN TX +/- – Pin 53 is LAN TX +, pin 54 is LAN TX -.
	16,35 A429 FREQ/FUNC SEL IN PORT 2A and 2B. Pin 35 is 2A, pin 16 is 2B.
	17,36 A429 FREQ/FUNC SEL IN PORT 1A and 1B. Pin 36 is 1A, pin 17 is 1B.
	73,74 A429 NAVCOM OUT PORT A and B. Pin 73 is B, pin 74 is A.

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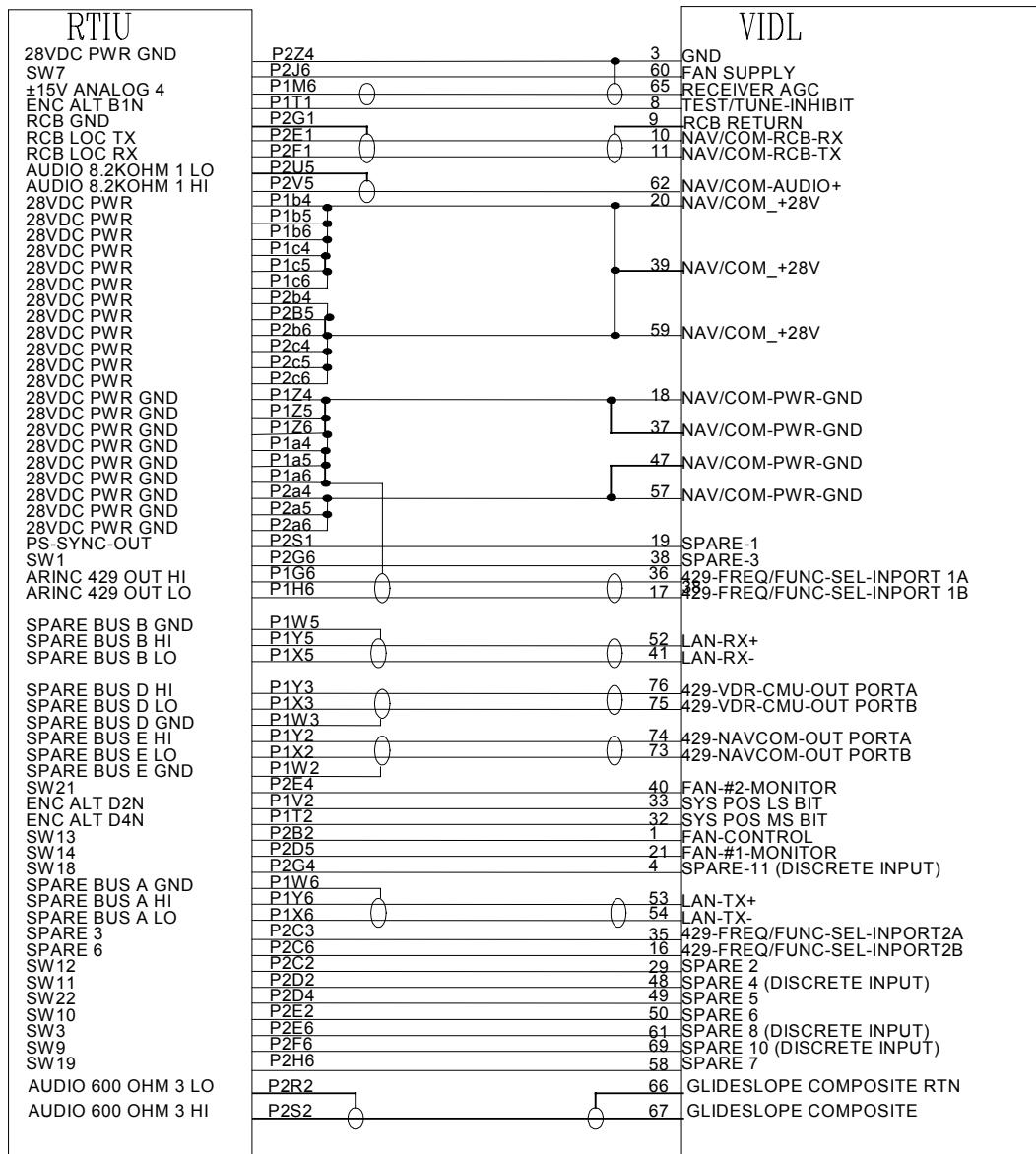
REV LTR

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**REV
LTR**

XB

5.3 RTIU – VIDL Interconnect



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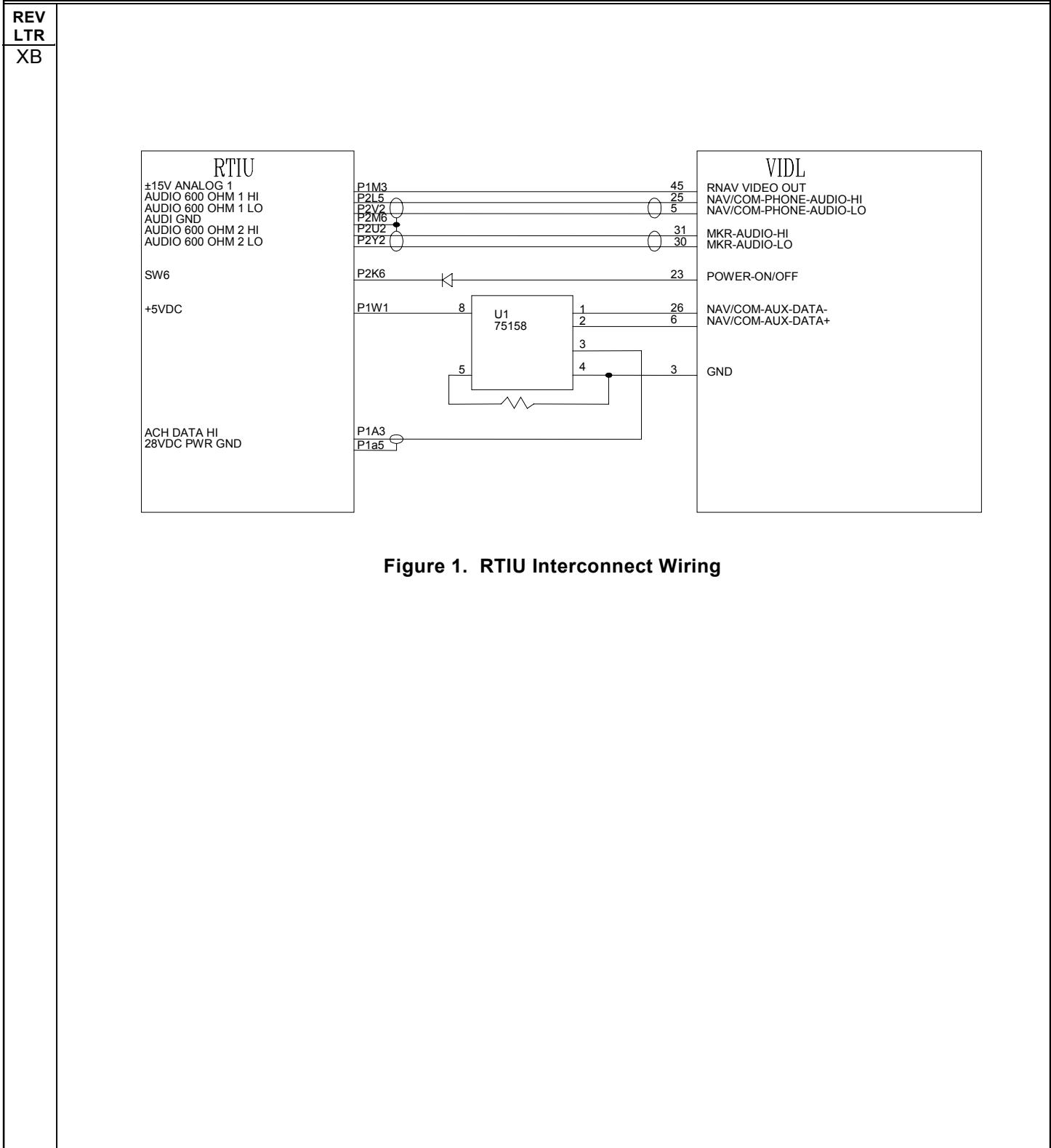


Figure 1. RTIU Interconnect Wiring

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5.4 VIDL Test Setup Block Diagram

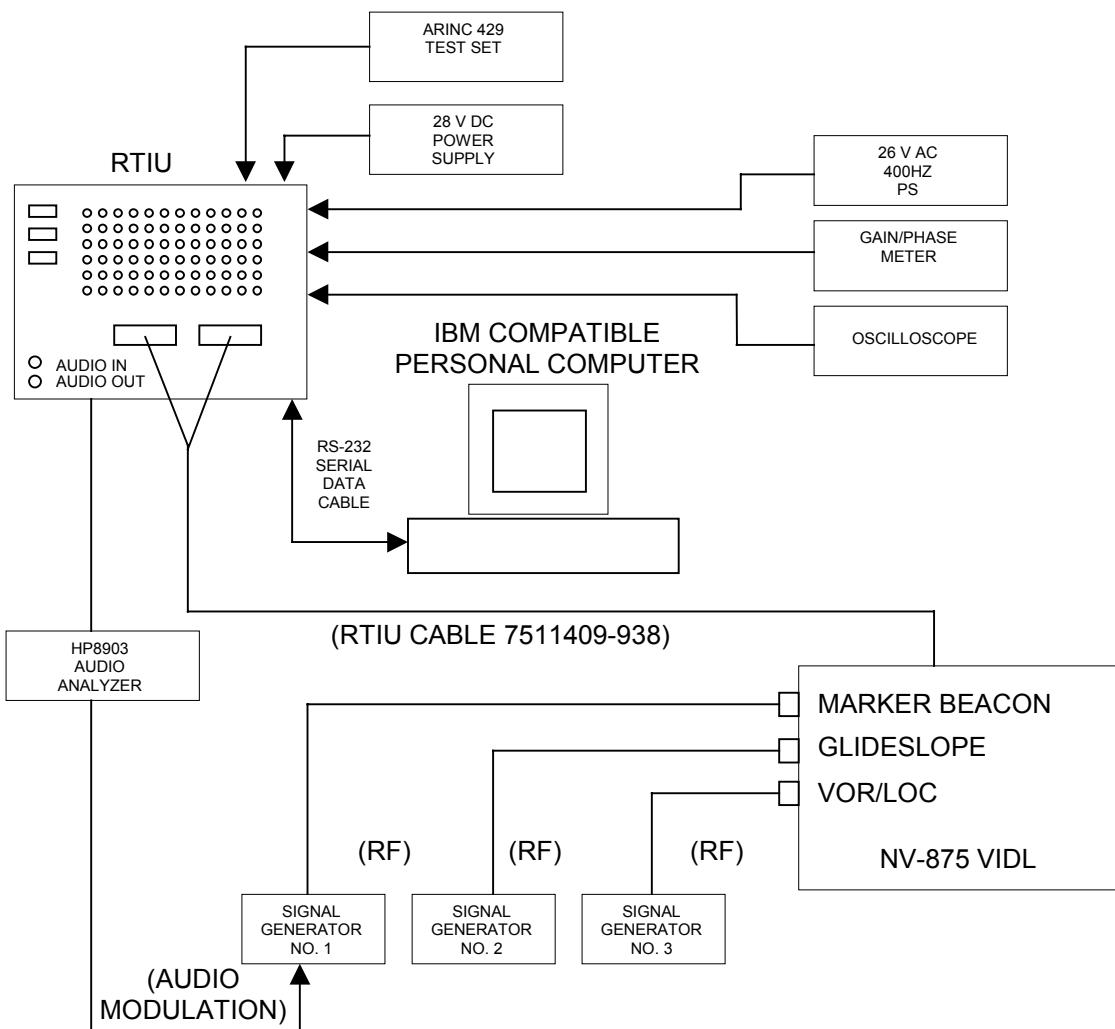


Figure 2. Test Setup Wiring

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REV LTR	XB	<p>6. TEST SETUP</p> <p>Connect UUT per paragraph 5.4 Figure 2 (VIDL Test Setup Block Diagram)</p> <p>6.1 <u>Test Setup #1</u></p> <p style="text-align: center;">(IFR NAV 750B SWITCH POSTIONS)</p> <table> <thead> <tr> <th style="text-align: center;"><u>SWITCHES</u></th><th style="text-align: center;"><u>POSITON</u></th></tr> </thead> <tbody> <tr> <td>VOR Bearing Select</td><td>0 Deg.</td></tr> <tr> <td>TO/FROM</td><td>FROM</td></tr> <tr> <td>Meter Function</td><td>0-100%</td></tr> <tr> <td>1020 Hz Tone Mod.</td><td>FULL CCW (OFF)</td></tr> <tr> <td>30 Hz Tone Mod.</td><td>FULL CCW (DETENT: 30% MOD)</td></tr> <tr> <td>9960 Hz Tone Mod.</td><td>FULL CCW (DETENT: 30% MOD)</td></tr> <tr> <td>Master Mod.</td><td>FULL CCW (DETENT)</td></tr> <tr> <td>0.01 or 0.05 Degree Bearing</td><td>0.01</td></tr> <tr> <td>GS Deviation</td><td>0 DDM</td></tr> <tr> <td>LOC Deviation</td><td>0 DDM</td></tr> <tr> <td>LOC/GS Frequency Select</td><td>LOC</td></tr> <tr> <td>Frequency</td><td>110.000 MHz</td></tr> <tr> <td>Auto/Manual</td><td>MANUAL</td></tr> <tr> <td>Bearing/FREQ.</td><td>BEARING</td></tr> <tr> <td>kHz/0.1 kHz</td><td>kHz</td></tr> <tr> <td>Attenuator</td><td>-53 dBm</td></tr> <tr> <td>Frequency</td><td>110 MHz</td></tr> </tbody> </table> <p>6.2 <u>Test Setup #2</u></p> <p>Turn the RTIU main power on.</p> <p>Turn the P.C. power on</p> <p>When main menu appears on screen:</p> <table> <tbody> <tr> <td>Select NAV module (NV-850)</td><td><10></td></tr> <tr> <td>Select SIN/COS MAX AMPS</td><td><I ></td></tr> <tr> <td>Select ELECTRICAL ZERO</td><td><Z></td></tr> <tr> <td>Select NAV AUX</td><td><A></td></tr> <tr> <td>RCB Page</td><td><P></td></tr> <tr> <td>RTIU 28 VDC SWITCH</td><td>ON</td></tr> <tr> <td>DISCRETE Page</td><td><N></td></tr> </tbody> </table>		<u>SWITCHES</u>	<u>POSITON</u>	VOR Bearing Select	0 Deg.	TO/FROM	FROM	Meter Function	0-100%	1020 Hz Tone Mod.	FULL CCW (OFF)	30 Hz Tone Mod.	FULL CCW (DETENT: 30% MOD)	9960 Hz Tone Mod.	FULL CCW (DETENT: 30% MOD)	Master Mod.	FULL CCW (DETENT)	0.01 or 0.05 Degree Bearing	0.01	GS Deviation	0 DDM	LOC Deviation	0 DDM	LOC/GS Frequency Select	LOC	Frequency	110.000 MHz	Auto/Manual	MANUAL	Bearing/FREQ.	BEARING	kHz/0.1 kHz	kHz	Attenuator	-53 dBm	Frequency	110 MHz	Select NAV module (NV-850)	<10>	Select SIN/COS MAX AMPS	<I >	Select ELECTRICAL ZERO	<Z>	Select NAV AUX	<A>	RCB Page	<P>	RTIU 28 VDC SWITCH	ON	DISCRETE Page	<N>
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REV LTR	XB	AUDIO Page <N> SELECT AUDIO <A> A VOR/LOC <1> DISCRETE Page <P> RCB PAGE <P>
		6.3 Test Setup #3 Channel UUT to 110.3 MHz CHANGE FREQUENCY <F> of ACTIVE <A> to 110.3 MHz <110.3>
		6.4 Test Setup #4 Channel UUT to 109.3 MHz CHANGE FREQUENCY <F> of ACTIVE <A> to 109.3 MHz <109.3>
		6.5 Test Setup #5 Ensure that the Marker Beacon Sensitivity is set to LOW. Check the MKR SENSE field on the RCB/422 SOURCE DISPLAY. It should read LOW. If not, change it: If necessary: MARKER SENSE <R>
		6.6 Test Setup #6 Channel UUT to 110 MHz CHANGE FREQUENCY <F> of ACTIVE <A> to 110 MHz <110>

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REV LTR XB	7. TEST REQUIREMENTS													
	7.1	<u>Software Applicability</u>												
	The following table lists the software blocks that shall be loaded into the UUT. This software is to be loaded before final test of the UUT. The table shows the applicable software versions for the listed dash number and MOD status of the UUT. The Modification Status Table on drawing 7026202 specifies the software part numbers to be loaded. The correct software versions will be verified during TEST 3.020.													
	Table 1. Module Modification Status vs. Software Version													
	Module Part Number			MOD	Software Version									
	-812	-811	-802		BOOT	BOOT DEOS	FLIGHT DEOS	CPU FIRMWARE						
			X	-	TT7031394-101	TT7031395-101	TT7031396-101	TT7030601-101						
			X	A	TT7031394-103	TT7031395-103	TT7031396-103	TT7030601-103						
			X	E	TT7031394-104	TT7031395-104	TT7031396-107	TT7030601-103						
			X	G	TT7031394-105	TT7031395-105	TT7031396-108	TT7030601-103						

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REV LTR XB	8. TEST SPECIFICATION/PROCEDURE DEFINITIONS			
	Column	Description		
	Rev Ltr	This column is used to identify revised material.		
	Test No.	Tests are numbered in sequence in steps of 10. If new tests are added adding 1-9 to the end of the appropriate section will number them e.g. add new test to 1.010 results in 1.011.		
	Opr Limits	Unit under test (UUT) shall meet these limits whenever tested at other than the manufacturing facility. When an item is marked OPTIONAL in this column, the corresponding test is not required except as an aid in troubleshooting.		
	Test Description	These items are the parameters to which the unit under test was designed. In addition, these items aid in troubleshooting by specifying the input and output signal terminals. For brevity, all conditions required are not repeated for each test. Conditions established in previous tests will also apply.		
	Switch Pos	Perform switch settings in order specified. When an item is entered in Work Steps Column opposite a switch setting other than the first or when there is additional space between switches, perform this item before setting any other switches.		
	Work Steps	When work step items are entered opposite first Switch Pos, perform all switch settings first. When items are entered opposite switch setting other than first setting or when there is additional space between switches, perform work step item before setting any other switches.		
	Mfg Limits	Unit under test shall meet these limits prior to customer delivery.		
	Code	A "1" in the column indicates that the material in the next column applies only to manual test procedures. A "2" in the column indicates that the material in the next column applies only to Automatic Test Equipment procedures. A blank column indicates that the material in the next column applies equally to manual and automated test procedures.		

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REV	TEST	SPECIFICATION			PROCEDURE			SPECIFICATION
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	1.000			<u>POWER UP</u> Apply +27.5 V dc to P3- 20, 39, 59 (H) and P3 – 18, 37, 47, 57 (L).	Test Setup #1 Test Setup #2		<u>POWER UP</u> <u>RTIU</u> 28 V dc: ON	
	1.010	Less than or equal to 1.2 amp		The current drawn by the VOR/ILS module shall be as specified.			The current drawn by the VOR/ILS module shall be as specified.	Less than or equal to 1.1 amp

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REV	TEST	SPECIFICATION			PROCEDURE			SPECIFICATION
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	2.000	VOR PASS		<u>PILOT ACTIVATED SELF TEST (PAST)</u> (FOR -812 ONLY) Initiate PAST test on the controller.	Test Setup #1 Test Setup #2		<u>PILOT ACTIVATED SELF TEST (PAST)</u> (FOR -812 ONLY) TEST PAST	VOR PASS
	2.010			Controller shall display "VOR TEST". On conclusion of the test, the radio message shall read. Terminate PAST Test on the controller.	<S> <A> <S>		Observe the RTIU screen. After several seconds the message shall display as specified. TEST	

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REV	TEST	SPECIFICATION			PROCEDURE			SPECIFICATION
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	3.000			<u>BENCH PAGE,</u> <u>SOFTWARE VERSION</u> <u>AND ON/OFF</u> (FOR -812 ONLY)	Test Setup #1 Test Setup #2	<H>	<u>BENCH PAGE,</u> <u>SOFTWARE VERSION</u> <u>AND ON/OFF</u> (FOR -812 ONLY)	
	3.010	10-60°		The temperature of the module shall be as specified.			Bench Page Observe the RTIU screen. The "TEMP" reading shall be as specified.	15-55°
	3.020	PASS		Verify Software Version Verify software version and module modification status agree per table 1	<S> <A>	<A>	Display SW-VER/POC SOFTW # Observe the RTIU screen. The data displayed at "VOR DATA" position shall agree per table 1. <u>NOTE: Compare Module MOD status with the Software Version, See Table 1.</u> AGREE = PASS DISAGREE = FAIL	PASS
	3.030	1		Clear Maintenance Log Clear Power On Count Turn VOR/ILS OFF. <u>-875: Apply a ground to P1-23</u> Wait at least 5 seconds. Turn VOR/ILS ON. Remove ground applied above. Go to Maintenance Source Display. The CUR POC shall be as specified.			<M> <C> <P> <O> <O> <M>	Clear Log Clear POC RCB Page VOR/ILS:OFF [RTIU J2K6 grounded] Wait at least 5 seconds. VOR/ILS:ON [RTIU J2K6 TTL HI] MAINTENANCE PAGE The CUR POC shall be as specified.

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	3.040	END LIST		Maintenance Log shall contain no errors. The only read out shall be as specified. Go to RCB/422 Source Display.	<P>		Maintenance Log shall contain no errors. RCB PAGE	END LIST

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REV	TEST	SPECIFICATION			PROCEDURE			SPECIFICATION
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	4.000			<u>VOR SCALLOPING</u> Tune the receiver to 111.00 MHz. Connect signal generator to P1(VOR/LOC Antenna connector). Set signal generator: RF level - 6 dBm, Frequency 111.00 MHz, 30 Hz MOD: 30%. 9960 Hz MOD: 30%	Test Setup #1 Test Setup #2 <F> <A> <111>		<u>VOR SCALLOPING</u> Change Frequency Active 111 MHz Connect the NAV 750 RF output to P1 (VOR/LOC Antenna Connector) <u>NAV-750:</u> 9960 Hz: MOD: – VARIABLE: 0% (FULL CCW NOT IN DETENT) 30 Hz MOD: – VARIABLE: 0% (FULL CCW NOT IN DETENT) 30 Hz MOD: – VARIABLE: Set for 30% on the meter. 9960 MOD Hz: – VARIABLE: Set for a total of 60% on the meter. Freq.: 111.00 MHz RF level.: -6 dBm	
	4.010	REFERENCE		Check the Controller Bearing. Note this reading and use as Reference Bearing. Increase 30 Hz modulation until controller bearing changes from the REFERENCE by ± 0.50 degrees			RTIU: Observe the VOR BRG record as a reference. <u>NAV 750:</u> Increase the 30 Hz percent modulation until the RTIU VOR BRG changes by ± 0.50 degrees.	REFERENCE

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	4.020	Greater than or equal to 40%		<p>The 30 Hz percentage shall be as specified.</p> <p>Tune the receiver to 110.00 MHz</p>			<p>Observe the NAV 750 percent modulation meter. The 30 Hz percentage shall be as specified.</p> <p>NOTE: To find the 30 Hz percentage subtract the 30% 9960 element from the meter total reading e.g., (70% - 30%) = 40%</p> <p>NAV 750: Adjust 30Hz MOD for meter reading of 60%.</p> <p>Change Frequency of Active to 110.00 MHz</p>	Greater then or equal to 40%

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	5.000			<u>VOR AUDIO OUTPUT</u> Connect signal generator to P1(VOR/LOC Antenna connector). Apply an RF signal at: Frequency 110.00 MHz, RF level -6 dBm, 1020 Hz MOD :30% AM, 9960 Hz MOD: 0%, 30 Hz MOD: 0%	Test Setup #1 Test Setup #2 Test Setup #6		<u>VOR AUDIO OUTPUT</u> Connect the NAV 750 RF output to P1 (VOR/LOC Antenna Connector) NAV 750: 9960 Hz MOD – VARIABLE: 0% (FULL CCW NOT IN DETENT) 30 Hz MOD:– VARIABLE: 0% (FULL CCW NOT IN DETENT) 1020 Hz MOD: Adjust the variable pot until the meter reads 30%. Freq.: 110.00 MHz RF level: -6 dBm Discrete Page Audio Page Audio D VOR/LOC	
	5.010	0.7 to 1.5 Vrms		The reading shall be as specified. Apply an RF signal level of -53 dBm to P1 (VOR/LOC antenna connector)	<N> <N> <A> <3> <A> <1>		RTIU: Observer the AUD LEVEL display. The reading shall be as specified. AUDIO A VOR/LOC NAV 750: RF LEVEL –53 dBm.	0.7 to 1.5 Vrms

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	5.020	5.5 ± 1.0 Vrms		Measure the audio output level at J1-25(H) and J1-5 (L). [RTIU J2-L5](H) and [RTIU J2V2](L)			RTIU: Observer the AUD LEVEL display.	5.5 ± .75 Vrms
				The reading shall be as specified. NOTE: The limit specified is a factory setting. A customer is allowed to change this setting. <u>Measure the audio distortion.</u>			The reading shall be as specified. <u>Measure the audio distortion.</u>	
	5.030	Less than or equal to 25%		Measure the audio distortion level at P1-25(H) and P1-5 (L). [RTIU J2-L5](H) and [RTIU J2V2](L). The distortion shall be as specified.	<P> <P>		Connect Distortion Analyzer to RTIU audio output port. The distortion analyzer shall read as specified. Discrete Page RCB Page	Less than or equal to 10%

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	6.000			<u>VOR AUDIO</u> <u>FREQUENCY</u> <u>RESPONSE</u> Set signal generator: RF level -53 dBm, Frequency 110.00 MHz, 30 Hz MOD: OFF, 9960 Hz MOD: OFF, 1020 Hz MOD: OFF MOD 1020 Hz 30% AM Measure the audio level between P1-25(H) and P1-5 (L). [RTIU J2-L5](H) and [RTIU J2V2](L).	Test Setup #1 Test Setup #2 Test Setup #6		<u>VOR AUDIO</u> <u>FREQUENCY</u> <u>RESPONSE</u> NOTE: This test requires an external audio oscillator. NAV 750: RF LEVEL: -53 dBm Freq. 110.00 MHz 30 Hz MOD: 0% 9960 MOD: 0% 1020 Hz MOD: 0% AUDIO ANALYZER: Freq.: 1020 Hz Amp: 1.414 Vrms Impedance: 600 ohms AUDIO ANALYZER: Connect audio output to NAV 750 external mod input. NAV 750: Adjust the MASTER MOD for 30% modulation on the meter. Connect AUDIO ANALYZER to RTIU audio output port [RTIU J2L5 (HI) and J2V2 (LO)]. Measure the audio level. Note: Formula for dB $dB = 20 \log_{10} (Vout/Vref)$ Vout = measured output voltage Vref = reference voltage	

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	6.010	0 dB REFERENCE		Use this dB measurement as a reference.			Record reading of the Audio Analyzer. The reading will be the 0-dB reference.	0 dB REFERENCE
	6.020	Less than or equal to -20 dB		Modulate the RF generator with 150 Hz, 30% AM.			AUDIO ANALYZER: Freq.: 150 Hz. NAV 750: Adjust the MASTER MOD for 30% modulation on the meter.	Less than or equal to -21 dB
	6.030	Greater than or equal to -6dB		The audio level reading shall be as specified, relative to reference established in 8.010. Modulate the RF generator with 350 Hz, 30% AM.			AUDIO ANALYZER: The audio level reading shall be as specified, relative to reference established in 8.010. AUDIO ANALYZER: Freq.: 350 Hz. NAV 750: Adjust the MASTER MOD for 30% modulation on the meter.	Greater than or equal to -5dB

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	6.040	Greater than or equal to -6dB		<p>The audio level reading shall be as specified, relative to reference established in 8.010.</p> <p>Modulate the RF generator with 9000 Hz, 30% AM.</p>			<p>AUDIO ANALYZER: The audio level reading shall be as specified, relative to reference established in 8.010.</p> <p>AUDIO ANALYZER: Freq.: 9000 Hz.</p> <p>NAV 750: Adjust the MASTER MOD for 30% modulation on the meter.</p>	Greater than or equal to -4dB
	6.050	Less than or equal to -20dB		<p>The audio level relative to the reference established in 8.010 shall be as specified.</p> <p>Remove external modulation to signal generator.</p>			<p>AUDIO ANALYZER: The audio level reading shall be as specified, relative to reference established in 8.010.</p> <p>AUDIO ANALYZER: Remove audio output from NAV 750 external modulation input.</p>	Less than or equal to -21dB

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REV	TEST	SPECIFICATION			PROCEDURE			SPECIFICATION	
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS	
XB	7.000			<u>VOR AUDIO OUTPUT</u> <u>NOISE LEVEL</u> Set RF signal generator: RF level -73 dBm, Frequency 110.00 MHz, MOD 1020 Hz 30% AM. Measure the audio level between J1-25(H) and J1- 5 (L). [RTIU J2L5 (HI) and J2V2 (LO)]. Use this dB measurement as a reference. Remove all modulation from the RF carrier. The audio level relative to the reference established in test 9.010 shall be as specified. Apply a RF LEVEL of -83 dBm with NO modulation. The audio level relative to the reference established in test 9.010 shall be as specified.	Test Setup #1 Test Setup #2 Test Setup #6			<u>VOR AUDIO OUTPUT</u> <u>NOISE LEVEL</u> NAV 750: 9960 Hz MOD: 0% 30 Hz MOD: 0% MASTER MOD: DETENT Adjust the 1020 Hz MOD: for 30% on the meter. RF LEVEL: -73 dBm Freq.: 110.00 MHz AUDIO ANALYZER: Connect audio input to RTIU audio output port. [RTIU J2L5 (HI) and J2V2 (LO)]. Record audio level reading of the Distortion analyzer. The reading will be the 0-dB reference. NAV 750: 1020 Hz MOD: 0% Read the audio level on the AUDIO ANALYZER . The level shall be as specified relative to the in reference established in 9.010. NAV 750: RF LEVEL: -83 dBm Read the audio level on the AUDIO ANALYZER . The level in reference to 9.010 shall be as specified.	
	7.010	0 dB REFERENCE						0 dB REFERENCE	
	7.020	Less than or equal to -30 dB.						Less than or equal to -30 dB.	
	7.030	Less than or equal to -15 dB						Less than or equal to -15 dB.	

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	8.000	0 dB REFERENCE		<u>VOR RECEIVER SENSITIVITY</u> Apply an RF signal at: RF level -90 dBm, Frequency 110.00 MHz, 1020 Hz MOD: 30% AM. <u>NOTE:</u> No 30 Hz or 9960 Hz MOD should be present. Measure the audio level between J1-25 (H) and J1-5 (L). [RTIU J2L5 (HI) and J2V2 (LO)].	<F> <A> <108.00>	Test Setup #1 Test Setup #2 Test Setup #6	<u>VOR RECEIVER SENSITIVITY</u> NAV 750: 9960 Hz MOD: 0% 30 Hz MOD: 0% MASTER MOD: DETENT Adjust the 1020 Hz MOD to 30% Freq.: 110.00 MHz RF LEVEL: -90 dBm AUDIO ANALYZER: Connect the audio input to the RTIU audio output port.	0 dB REFERENCE
	8.010			Use this audio measurement as a reference. [RTIU J2L5 (HI) and J2V2 (LO)]. Apply the same RF signal with NO modulation.			Record the AUDIO ANALYZER audio level. This level will be the 0-dB reference level. NAV 850: 1020 Hz MOD: 0%	
	8.020		Less than or equal to -6 dB	The audio level reading shall be as specified, relative to reference established in 10.010.			Record the AUDIO ANALYZER audio level. This level will be as specified relative to reference established in 10.010. Change Frequency Active 108 MHz	Less than or equal to -6 dB
	8.030			Apply an RF signal at: RF level -90 dBm, Frequency 108.00 MHz, MOD 1020 Hz 30% AM. Establish a audio REFERENCE level.			NAV 750: Freq.: 108.00 MHz RF LEVEL: -90 dBm 1020 Hz MOD: 30% MASTER MOD: DETENT AUDIO ANALYZER: Record the audio level as 0 dB REFERNCE.	0 dB REFERENCE.

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	8.040	Less than or equal to -6 dB		Apply an RF signal with NO modulation. The reading shall be as specified, relative to reference established in 10.030. Tune the receiver to 117.90 MHz. Apply a RF signal at: RF level of -90 dBm, Frequency 117.90 MHz, 1020 Hz modulation 30%.	<F> <A> <117.9>		NAV 750: 1020 Hz MOD: 0% AUDIO ANALYZER: Observe the audio level. The audio level shall be as specified in reference to 10.030. Change Frequency Active 117.9 MHz NAV 750: RF LEVEL: -90 dBm Freq.: 117.90 MHz 1020 Hz MOD: 30%	Less than or equal to -6 dB
				Establish a 0-dB reference for the applied signal.			AUDIO ANALYZER Record the audio level as a 0 dB REFERENCE.	
				Apply a RF signal with NO modulation.			NAV 750: 1020 Hz MOD: 0%	
	8.050	0 dB REFERENCE		The audio level reading shall be as specified, relative to reference established in 10.050.			AUDIO ANALYZER: Observe the audio level. The audio level shall be as specified in reference to 10.050.	0 dB REFERENCE
	8.060	Less than or equal to -6 dB						Less than or equal to -6 dB

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	9.000	Less than or equal to -90 dBm		<p><u>VOR FLAG SENSITIVITY</u></p> <p>Apply an RF signal at: RF level -120 dBm, Frequency 117.90 MHz, VOR Bearing 0 degree, TO/FROM: "FROM"; NO 1020 Hz Modulation; 30% 9960 Hz Modulation; 30% 30 Hz Modulation.</p> <p>Tune the receiver to 117.90 MHz</p> <p>NOTE: There is a 7-second delay on the flag circuit. The adjustment of the RF level should be slow enough to give the circuit time to respond.</p> <p>"Slowly" increase the RF input level until, simultaneously the Digital BRG begins to change and the RCB VOR valid bit shows valid data.</p> <p>The RF level shall be as specified.</p> <p>Apply a RF signal at: RF level -120 dBm, Frequency 108.00 MHz</p> <p>Tune the receiver to 108.00 MHz.</p>	Test Setup #1 Test Setup #2 Test Setup #6	<F> <A> <117.9>	<p><u>VOR FLAG SENSITIVITY</u></p> <p>NAV 750: RF LEVEL: -120 dBm Freq.: 117.90 MHz Bearing: 0 degrees TO/FROM: FROM 1020 Hz MOD: 0% 9960 Hz MOD: 30% 30 Hz MOD: 30% MASTER MOD: DETENT</p> <p>Change Frequency Active 117.9 MHz</p> <p>NOTE: There is a 7-second delay on the flag circuit. The adjustment of the RF level should be slow enough to give the circuit time to respond.</p> <p>NAV 750: Slowly increase the RF level until the "V" on the RTIU "FLAGS" display disappears.</p> <p>The RF level shall be as specified.</p> <p>NAV 750: RF LEVEL: -120 dBm Freq.: 108.00 MHz</p> <p>Change Frequency Active 108 MHz</p>	Less than or equal to -90 dBm
	9.010							

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB								
9.020	Less than or equal to -90 dBm			<p>NOTE: There is a 7 second delay on the flag circuit. The adjustment of the RF level should be slow enough to give the circuit time to respond.</p> <p>"Slowly" increase the RF input level until, simultaneously the Digital BRG begins to change and the RCB VOR valid bit shows valid data.</p> <p>The RF level shall be as specified.</p> <p>Apply a RF signal at: RF level -120 dBm, Frequency 110.00 MHz</p> <p>Tune the receiver to 110.00 MHz.</p> <p>NOTE: There is a 7 second delay on the flag circuit. The adjustment of the RF level should be slow enough to give the circuit time to respond.</p> <p>"Slowly" increase the RF input level until, simultaneously the Digital BRG begins to change and the RCB VOR valid bit shows valid data.</p> <p>The RF level shall be as specified.</p>			<p>NOTE: There is a 7 second delay on the flag circuit. The adjustment of the RF level should be slow enough to give the circuit time to respond.</p> <p>NAV 750:</p> <p>Slowly increase the RF level until the "V" on the RTIU "FLAGS" display disappears.</p> <p>The RF level shall be as specified.</p> <p>NAV 750:</p> <p>RF LEVEL: -120 dBm Freq.: 110.00 MHz</p> <p>Change Frequency Active 110 dBm</p> <p>NOTE: There is a 7 second delay on the flag circuit. The adjustment of the RF level should be slow enough to give the circuit time to respond.</p> <p>NAV 750:</p> <p>Slowly increase the RF level until the "V" on the RTIU "FLAGS" display disappears.</p> <p>The RF level shall be as specified.</p>	Less than or equal to -90 dBm
9.030	Less than or equal to -90 dBm							Less than or equal to -90 dBm

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	10.000			<u>VOR AGC</u> <u>CHARACTERISTICS</u> Apply an RF signal at: RF level -93 dBm, Frequency 110.00 MHz, MOD 1020 Hz 30% AM; 9960 Hz modulation 0%; 30 Hz modulation 0%.	Test Setup #1 Test Setup #2 Test Setup #6		<u>VOR AGC</u> <u>CHARACTERISTICS</u> NAV 750: RF LEVEL: -93 MHz Freq.: 110.00 dBm 1020 Hz MOD: 30% 9960 Hz MOD: 0% 30 Hz MOD: 0% MASTER MOD: DETENT	
	10.010	0 dB REFERENCE		The output is a reference level for 0 dB. Slowly increase RF power level from -93 to -6 dBm while monitoring the level of the audio output at J1-25(H) and J1-5 (L). [RTIU J2L5 (HI) and J2V2 (LO)]. NOTE: Allow the meter to settle before taking a reading.			AUDIO ANALYZER: Connect audio input to the RTIU audio output. Set to measure audio level. AUDIO ANALYZER: Record reading as a 0-dB reference level. NAV 750: Slowly (3 dBm/s maximum) increase the RF LEVEL to -6 dBm while monitoring the AUDIO ANALYZER audio level. NOTE: Allow meter to settle before taking a reading.	0 dB REFERENCE
	10.020	Less than or equal to 6 dB		The variation in audio level shall be as specified, relative to reference established in 12.010.			The audio level shall not vary more than the amount specified relative to the reading in test 12.010.	Less than or equal to 2 dB

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XB	11.000			<u>VOR BEARING</u> <u>ACCURACY</u> NOTE: Before this test the calibration procedure in Appendix A must be done. Apply an RF signal to P1 (VOR/LOC antenna connector) at: RF level -53 dBm, Frequency 110.00 MHz, VOR Bearing 0 degree, TO/FROM: "FROM". The Controller bearing (digital) shall be as specified. Apply an RF signal with a VOR bearing signal of 180 degrees. The Controller bearing (digital) shall be as specified. Apply an RF signal with a VOR bearing signal of 210 degrees. The Controller bearing (digital) shall be as specified. Apply an RF signal with a VOR bearing signal of 270 degrees.	Test Setup #1 Test Setup #2 Test Setup #6		<u>VOR BEARING</u> <u>ACCURACY</u> NOTE: Before this test the calibration procedure in Appendix A must be done. NAV 750: Bearing: 0 1020 Hz MOD: 0% 9960 Hz MOD: 30% 30 Hz MOD: 30% TO/FROM: FROM FREQ: 110.00 MHz RF LEVEL: -53 dBm RTIU: Observe the VOR BRG display on the RTIU screen. The display shall be as specified. NAV 750: BRG = 180°	
	11.010	180 ± 0.80 degrees						180 ± 0.60 degrees
	11.020	0 ± 0.80 degrees						0 ± 0.60 degrees
	11.030	30 ± 0.80 degrees						30 ± 0.60 degrees

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	11.040	90 ± 0.80 degrees		The Controller bearing (digital) shall be as specified. Apply an RF signal with a VOR bearing signal of 90 degrees.			RTIU: Observe the VOR BRG display on the RTIU screen. The display shall be as specified. NAV 750: BRG = 90° RTIU: Observe the VOR BRG display on the RTIU screen. The display shall be as specified.	90 ± 0.60 degrees
	11.050	270 ± 0.80 degrees		The Controller bearing (digital) shall be as specified.				270 ± 0.60 degrees

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REV	TEST	SPECIFICATION			PROCEDURE		SPECIFICATION	
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	12.000	"V" out of view		<u>VOR WARNING FLAGS</u> Apply an RF signal to P1 (VOR/LOC antenna connector) at: RF level -53 dBm Frequency 110.00 MHz Bearing 180 degree, TO/FROM "FROM" The RCB VOR valid bit shall show as indicated. Remove the RF signal from the VOR/LOC antenna connector (P1). (Remove the RF cable or set the RF output level to -120 dBm.) <u>NOTE:</u> VOR flag circuitry has a 7-second delay.	Test Setup #1 Test Setup #2 Test Setup #6		<u>VOR WARNING FLAGS</u> NAV 750: RF LEVEL:-53 dBm FREQ: 110.00 MHz BEARING: 180 TO/FROM: FROM RTIU: Observe the RTIU screen. The FLAGS shall display as specified. NAV 750: Remove the RF cable from the VOR/LOC antenna connector (P1). Wait 7 seconds.	
	12.010			 The RCB VOR valid bit shall show as indicated. Reconnect RF cable to the VOR/LOC antenna connector (P1) Apply an RF signal to P1 (VOR/LOC antenna connector) at: RF level -27 dBm 9960 Hz MOD: 0% 30 Hz MOD: 30%			 RTIU: Observe the RTIU screen. The FLAGS shall display as specified. Reconnect RF cable to the VOR/LOC antenna connector (P1) NAV 750: RF LEVEL:-27 dBm 9960 Hz MOD: 0% 30 Hz MOD: 30%	"V" out of view.
	12.020			 The RCB VOR valid bit shall show as indicated. Reconnect RF cable to the VOR/LOC antenna connector (P1) Apply an RF signal to P1 (VOR/LOC antenna connector) at: RF level -27 dBm 9960 Hz MOD: 0% 30 Hz MOD: 30%			 RTIU: Observe the RTIU screen. The FLAGS shall display as specified. Reconnect RF cable to the VOR/LOC antenna connector (P1) NAV 750: RF LEVEL:-27 dBm 9960 Hz MOD: 0% 30 Hz MOD: 30%	"V" in view.
	12.030			 The RCB VOR valid bit shall show as indicated.			 RTIU: Observe the RTIU screen. The FLAGS shall display as specified.	"V" in view.

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	12.040	"V" in view		<p>Apply an RF signal to P1 (VOR/LOC antenna connector) at:</p> <p>RF level -27 dBm 9960 Hz MOD: 30% 30 Hz MOD: 0%</p> <p>The RCB VOR valid bit shall show as indicated.</p>			<p>NAV 750: RF LEVEL:-27 dBm 9960 Hz MOD: 30% 30 Hz MOD: 0%</p> <p>RTIU: Observe the RTIU screen. The FLAGS shall display as specified.</p>	"V" in view.

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS	
XB	13.000			<u>RNAV VIDEO</u> (FOR -812 ONLY) Apply an RF signal to P1 (VOR/LOC antenna connector) at: RF level -53 dBm Frequency 110.00 MHz Bearing 180 degrees, 30 Hz MOD: 0% 9960 Hz MOD: 30% Measure the voltage at J1-45 (+) and J1-3 (-) [RTIU JIM3 (+) and GND (-)] The voltage measured shall be as specified. Apply an RF signal P1 (VOR/LOC antenna connector) at: 30 Hz MOD: 30%. 9960 Hz MOD: 0%	<N>	Test Setup #1 Test Setup #2 Test Setup #6		<u>RNAV VIDEO</u> (FOR -812 ONLY) NAV 750: RF LEVEL:-53 dBm FREQ: 110.00 MHz BEARING: 180 deg. 30 Hz MOD: 0% 9960 Hz MOD: 30% AUDIO ANALYZER: Connect the audio input to RTIU JIM3 (HI) and GND (LO). Set to measure 1 Vrms. The voltage measured shall be as specified. NAV 750: 30 Hz MOD: 30% 9960 Hz MOD: 0%	
	13.010	0.5 ± 0.2 Vrm						0.5 ± 0.15 Vrm	
	13.020	0.5 ± 0.2 Vrm		The voltage measured shall be as specified. Apply an RF signal P1 (VOR/LOC antenna connector) at: 30 Hz MOD: 30%. 9960 Hz MOD: 0%			The voltage measured shall be as specified. Discrete Page	0.5 ± 0.15 Vrm	
	13.030	+5.0 ± 0.5 V dc		The voltage measured shall be as specified. Measure the DC component of RNAV VIDEO. The DC voltage shall be as specified.			RTIU: The RNAV dc OUT on the RTIU display shall indicate as specified.	+5.0 ± 0.3 V dc	

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	13.040	0.0 ± 0.5 degree		<p>Measure the phase of the 30 Hz variable at J1-45 (+) and J1-3 (-) [RTIU JIM3 (+) and GND (-)] referenced to the 30 Hz variable from the NAV-750.</p> <p>DEMOD output, shall be as specified</p>	<P>		<p>Connect Gain/Phase Meter Channel A to NAV-750 DEMOD output and Channel B to J1M3 (HI) and GND (LO).</p> <p>NAV-750: 30 Hz MOD: 30% 9960 Hz MOD: 0%</p> <p>HP-3575A: Phase Reference: "A" Frequency Range: "1-1k" Channel A: "2 mV-20V" Channel B: "0.2 mV-2V"</p> <p>The reading on the GAIN /PHASE meter shall be as specified.</p> <p>RCB Page</p>	0.0 ± 1.5 degrees.

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	14.000			<u>VOR BEARING CHANGE WITH RF LEVEL</u> <u>(FOR ALL DASH NO'S)</u> Apply an RF signal at: RF level -56 dBm, Bearing 180 degree, TO/FROM "FROM", Frequency 110.00 MHz, 30 Hz MOD: 30%, 9960 Hz MOD: 30%	Test Setup #1 Test Setup #2 Test Setup #6		<u>VOR BEARING CHANGE WITH RF LEVEL</u> <u>(FOR ALL DASH NO'S)</u> NAV 750: 30 Hz MOD: DETENT 9960 Hz MOD: DETENT RF LEVEL: -56 dBm FREQ: 110.00 MHz.	
	14.010	Reference		Record the VOR RCB bearing. This bearing shall be used as a reference Vary the RF level from: -93 to -6 dBm while monitoring the VOR RCB bearing.			RTIU: Observe the VOR BRG on the PC screen. Record this bearing for reference. NAV 750: RF LEVEL: -93 dBm. While monitoring the VOR BRG (PC) slowly (2 dBm/sec) increase the signal generator RF level from -93 dBm to -6 dBm). Find the maximum positive variation from the reference in 16.010. NOTE: Wait at least 10 seconds at each step before making the measurement.	Reference
	14.020	0 to +1.0 degree		Record maximum positive variation from the reference.			The maximum positive variation from 16.010 shall be as specified.	0 to + 1.0 degree

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	14.030	0 to -1.0 degree		<p>Vary the RF level from: -93 to -6 dBm while monitoring the VOR RCB bearing.</p> <p>Record maximum negative variation from the reference.</p> <p>Tune the receiver to 110.30 MHz</p>			<p>NAV 750: RF LEVEL: -93 dBm. While monitoring the VOR BRG (PC) slowly (2 dBm/sec) increase the signal generator RF level from -93 dBm to -6 dBm) find the maximum negative variation from the reference in 16.010.</p> <p>NOTE: Wait at least 10 seconds at each step before making the measurement.</p> <p>The maximum negative variation from 17.010 shall be as specified.</p> <p>Change Frequency of Active to 110.30 MHz</p>	0 to - 1.0 degree

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	15.000			<u>LOC FLAG SENSITIVITY</u> Apply an RF signal to P1 (VOR/LOC antenna connector). Set the signal for: Frequency: 110.30 MHz RF level: -120 dBm LOC DDM: left 0.155. Tune the receiver to 110.30 MHz. Slowly increase RF input level until the RCB LOC valid bit shows valid data.	Test Setup #1 Test Setup #2		<u>LOC FLAG SENSITIVITY</u> NAV 750: Freq.: 110.30 MHz RF LEVEL: -120 dBm LOC DDM: 0.155 Left LOC/GS Freq. Sel: LOC	
	15.010	Less than or equal to -90 dBm		The RF level shall be as specified	<F> <A> <110.3>		Change Frequency Active 110.3 NAV 750: RF LEVEL: -120 dBm. While monitoring the FLAGS (PC) slowly (2 dBm/sec) increase the signal generator RF level from -120 dBm until the "L" disappears.	The RF level shall be as specified. Less than or equal to -90 dBm

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	16.000			<u>LOC CENTERING</u> <u>ACCURACY</u> Apply an RF signal to P1 (VOR/LOC antenna connector). Set the signal for: Frequency: 110.30 MHz RF level: -53 dBm LOC DDM: 0	Test Setup #1 Test Setup #2 Test Setup #3		<u>LOC CENTERING</u> <u>ACCURACY</u> NAV 750: Freq.: 110.30 MHz RF LEVEL: -53 dBm LOC DDM: 0 LOC/GS Freq. Sel: LOC	
	16.010	0 ± 0.0026 VDC		The localizer deviation shall be as specified.			RTIU: Observe the LOC DEV (PC) reading. The reading shall be as specified.	0.000 ± 0.002 DDM

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	17.000			<u>LOC COURSE DEVIATION</u> Apply an RF signal to PI (VOR/LOC antenna connector). Set the signal for: Frequency: 110.30 MHz RF level: -53 dBm LOC DDM: 0.155 LEFT	Test Setup #1 Test Setup #2 Test Setup #3		<u>LOC COURSE DEVIATION</u> NAV 750: Freq.: 110.30 MHz RF LEVEL: -53 dBm LOC DDM: 0.155 LEFT LOC/GS Freq. Sel: LOC	
	17.010	-0.155 ± 0.015 DDM		Controller deviation shall be as specified.			RTIU: Observe the LOC DEV (PC). The reading shall be as specified.	-0.155 ± 0.011 DDM
	17.020	-0.093 ± 0.009 DDM		Controller deviation shall be as specified.			NAV 750: LOC DDM: 0.093 LEFT	-0.093 ± 0.006 DDM
	17.030	0.093 ± 0.009 DDM		Controller deviation shall be as specified.			RTIU: Observe the LOC DEV (PC). The reading shall be as specified.	0.093 ± 0.006 DDM
	17.040	0.155 ± 0.015 DDM		Controller deviation shall be as specified.			NAV 750: LOC DDM: 0.155 RIGHT	0.155 ± 0.011 DDM
							RTIU: Observe the LOC DEV (PC). The reading shall be as specified.	

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	18.000	" L " out-of-view		<u>LOC WARNING FLAGS</u> Apply an RF signal to P1 (VOR/LOC antenna connector). Set the signal for: Frequency: 110.30 MHz RF level: -105 dBm LOC DDM: 0.0	Test Setup #1 Test Setup #2 Test Setup #3		<u>LOC WARNING FLAGS</u> NAV 750: Freq.: 110.30 MHz RF LEVEL: -105 dBm LOC DDM: 0.0 LOC/GS Freq. Sel: LOC	
	18.010			The RCB LOC valid bit shows TTL high.			RTIU: Observe the FLAGS (PC). The "L" shall be as specified.	"L" out-of-view
	18.020			Remove the RF signal from the VOR/LOC antenna connector (P1). The RCB LOC valid bit shows TTL low.			NAV 750: Remove antenna cable from P1. RTIU: Observe the FLAGS (PC). The "L" shall be as specified.	"L" in-view
				Apply an RF signal to P1 (VOR/LOC antenna connector). Set the signal for : RF LEVEL of -120 dBm, 20% 90 Hz modulation and 0% 150 Hz modulation. NOTE: During the following test the flag may momentarily go out-of-view as the RF level is increased. This is normal, but the flag must go in-to-view when the RF level adjustment has stopped.			NAV 750: RF LEVEL: -120 dBm 90 Hz MOD: 20%, 150 Hz MOD: 0% (OFF) NOTE: During the following test the flag "L" may momentarily go out-of-view as the RF level is increased. This is normal, but the flag must go in-to-view when the RF level adjustment has stopped.	

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB				Vary the RF LEVEL from -120 dBm to -6 dBm while monitoring the LOC flag output.			NAV 750: Slowly (2 dBm/sec) adjust the RF LEVEL from -120 to -6 dBm while monitoring the RTIU FLAG "L" position.	
	18.030	"L" in-view		The RCB LOC valid bit shows TTL low. Apply an RF signal to P1 (VOR/LOC antenna connector). Set the signal for: RF LEVEL OF -120 dBm, 90 Hz modulation: OFF and 20% 150 Hz modulation. NOTE: During the following test the flag may momentarily go out-of-view as the RF level is increased. This is normal, but the flag must go in-to-view when the RF level adjustment has stopped. Vary the RF LEVEL from -120 dBm to -6 dBm while monitoring the LOC flag output.			The "L" on the FLAG position shall be as specified. NAV 750: RF LEVEL: -120 dBm 90 Hz MOD: 0% (OFF) 150 Hz MOD: 20%	"L" in-view
	18.040	"L" in-view		The RCB LOC valid bit shows TTL low. Tune receiver to 109.30 MHz.	<F> <A> <109.30>		NOTE: During the following test the flag "L" may momentarily go out-of-view as the RF level is increased. This is normal, but the flag must go in-to-view when the RF level adjustment has stopped. NAV 750: Slowly (2 dBm/sec) adjust the RF LEVEL from -120 to -6 dBm while monitoring the RTIU FLAG "L" position. The "L" on the FLAG position shall be as specified. Change Frequency Active 109.30 MHz	"L" in-view

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	19.000			<u>GS COURSE DEVIATION</u>	Test Setup #1 Test Setup #2 Test Setup #4		<u>GS COURSE DEVIATION</u>	
				Apply an RF signal to P2 (Glideslope antenna connector) at: Frequency 109.30/332 MHz, RF level -56 dBm, total modulation 80%, deviation to 0.0 DDM.			NAV 750: Freq.: 109.30 MHz RF LEVEL: -56 dBm Total MOD: 80% DDM: 0.0 LOC/GS Freq. Sel: GS	
	19.010	0.0 ± 0.006 DDM		The GS deviation shall be as specified.			RTIU: Observe the GS DEV (PC). The reading shall be as specified.	0.0 ± 0.004 DDM
				Change the difference in depth modulation to 0.175 DDM, 90 Hz.			NAV 750: GS DDM: 0.175 DOWN	
	19.020	-0.175 ± 0.018 DDM		The GS deviation shall be as specified.			RTIU: Observe the GS DEV (PC). The reading shall be as specified.	-0.175 ± 0.013 DDM
				Change the difference in depth modulation to 0.091 DDM, 90 Hz.			NAV 750: GS DDM: 0.091 DOWN	
	19.030	-0.091 ± 0.009 DDM		The GS deviation shall be as specified.			RTIU: Observe the GS DEV (PC). The reading shall be as specified.	-0.091 ± 0.006 DDM
				Change the difference in depth modulation to 0.091 DDM, 150 Hz.			NAV 750: GS DDM: 0.091 UP	
	19.040	0.091 ± 0.009 DDM		The GS deviation shall be as specified.			RTIU: Observe the GS DEV (PC). The reading shall be as specified.	0.091 ± 0.006 DDM
				Change the difference in depth modulation to 0.175 DDM, 150 Hz.			NAV 750: GS DDM: 0.175 UP	

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	19.050	0.175 ± 0.018 DDM		The GS deviation shall be as specified.			RTIU: Observe the GS DEV (PC). The reading shall be as specified.	0.175 ± 0.013 DDM

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	20.000	REFERENCE dBm		<u>GS ADJACENT CHANNEL REJECTION</u> Apply an RF signal to P2 (Glideslope antenna connector) at: Frequency 109.30/332 MHz, RF level -120 dBm. Total modulation 80%, 0.175 DDM, up. Slowly increase the RF input level until the RCB GS valid bit shows valid data. Record the RF level for reference. Apply an RF signal to P2 (Glideslope antenna connector) at: Freq. 111.35/332.15 MHz, RF LEVEL -120 dBm. Total modulation 80%, 0.175 DDM, up.. Slowly increase the RF input level until the RCB GS valid bit shows valid data. The change from the reading taken in 22.010 shall be as specified.	Test Setup #1 Test Setup #2 Test Setup #4		<u>GS ADJACENT CHANNEL REJECTION</u> NAV 750: Freq.: 109.30 MHz RF LEVEL: -120 dBm Total MOD: 80% DDM: 0.175 UP LOC/GS Freq. Sel: GS NAV 750: Slowly (2dBm/sec) increase the RF LEVEL from -120 until the "G" disappears in the RTIU FLAGS position. Record the RF level for reference. NAV 750: Freq.: 111.35 MHz RF LEVEL: -120 dBm Total MOD: 80% DDM: 0.175 UP LOC/GS Freq. Sel: GS NAV 750: Slowly (2dBm/sec) increase the RF LEVEL from -120 until the "G" disappears in the RTIU FLAGS position. The change in RF level from the reading in 22.010 shall be as specified.	
	20.010							REFERENCE dBm
	20.020							Greater than or equal to 62 dB.

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	21.000			<u>GS RECEIVER AGC</u> Apply an RF signal to P2 (Glideslope antenna connector) at: Freq. 109.30/332 MHz, RF level -93 dBm. Total modulation 80%, 0.091 DDM (90 Hz) down. <u>NOTE:</u> Connect a distortion analyzer between J1-67 (Glideslope Composite) and J1-66 (Glideslope Composite RTN) [RTIU J2-S2 (H) and J2-R2 (L)]. If an RTIU is used no "T" connector can be on the AUDIO OUTPUT jack.	Test Setup #1 Test Setup #2 Test Setup #4		<u>GS RECEIVER AGC</u> NAV 750: Freq.: 109.30 MHz RF LEVEL: -93 dBm Total MOD: 80% DDM: 0.091 LEFT LOC/GS Freq. Sel: GS AUDIO ANALYZER: Connect the AUDIO INPUT to J1-67 (Glideslope Composite) and J1-66 (Glideslope Composite RTN) [RTIU J2-S2 (H) and J2-R2 (L)]. Set equipment to measure audio level Insure no "T" connector is on the RTIU AUDIO OUTPUT jack.	
	21.010	REFERENCE dB		Record the dB level as a reference. Slowly adjusting the RF level for -6 dBm while monitoring the distortion analyzer.			Record the dB level as a reference. NAV 750: Slowly (2dBm/sec) adjusting the RF level for -6 dBm while monitoring the distortion analyzer.	REFERENCE dB
	21.020	0 + 3.0 dB		The change in audio level shall not exceed the limits specified.			The change in audio level shall not exceed the limits specified.	0 + 2.0 dB

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REV	TEST	SPECIFICATION			PROCEDURE			SPECIFICATION
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	22.000	Less than or equal to -99 dBm		<u>GS FLAG SENSITIVITY</u>	Test Setup #1 Test Setup #2 Test Setup #4		<u>GS FLAG SENSITIVITY</u>	
	22.010			Apply an RF signal to P2 (Glideslope antenna connector) at: Freq: 109.30/332 MHz, RF level -120 dBm. Total modulation 80%, 0.175 DDM (150 Hz) up Slowly increase the RF signal level until the GS valid bit shows valid.			NAV 750: Freq.: 109.30 MHz RF LEVEL: -120 dBm Total MOD: 80% DDM: 0.175 UP NAV 750: Slowly (2dBm/sec) increase the RF level while monitoring the "G" in the RTIU FLAGS position. Increase the level until the "G" disappears.	
				The RF level shall be as specified. Apply an RF signal to P2 (Glideslope antenna connector) at: Freq: 108.90/329.30 MHz, RF level -120 dBm. Total Modulation 80%, 0.175 DDM (150 Hz) up. Slowly increase the RF signal level until the GS valid bit shows valid	<F> <A> <108.9>		The RF level shall be as specified. NAV 750: Freq.: 108.90 MHz RF LEVEL: -120 dBm Total MOD: 40% DDM: 0.175 UP NAV 750: Slowly (2dBm/sec) increase the RF level while monitoring the "G" in the RTIU FLAGS position. Increase the level until the "G" disappears.	Less than or equal to -106 dBm
							Change Frequency Active 108.9 NAV 750: Slowly (2dBm/sec) increase the RF level while monitoring the "G" in the RTIU FLAGS position. Increase the level until the "G" disappears.	

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	22.020	Less than or equal to -99 dBm		<p>The RF level shall be as specified.</p> <p>Apply an RF signal to P2 (Glideslope antenna connector) at:</p> <p>Freq: 110.30/335.00 MHz, RF level -120 dBm. Total Modulation 80%, 0.175 DDM (150 Hz) up.</p> <p>Slowly increase the RF signal level until the GS valid bit shows valid.</p>	<p><F></p> <p><A></p> <p><110.3></p>	<p>The RF level shall be as specified.</p> <p>NAV 750:</p> <p>Freq.: 110.30 MHz RF LEVEL: -120 dBm Total MOD: 80% DDM: 0.175 UP</p> <p>Change Frequency Active 110.3</p> <p>NAV 750:</p> <p>Slowly (2dBm/sec) increase the RF level while monitoring the "G" in the RTIU FLAGS position. Increase the level until the "G" disappears.</p>	<p>Less than or equal to -106 dBm</p>	
	22.030	Less than or equal to -99 dBm		<p>The RF level shall be as specified.</p> <p>Calculate the differences in RF threshold readings for 109.3 MHz, 108.9 MHz, and 110.3 MHz.</p>			<p>The RF level shall be as specified.</p>	
	22.040	Less than or equal to 10 dB		<p>The maximum difference between any two channels shall be as specified.</p> <p>Tune the receiver to 109.30 MHz.</p>			<p>Calculate the differences between tests 21.010, 24.020, and 24.030. The maximum difference between any two channels shall be as specified.</p> <p>Change Frequency Active 109.3</p>	<p>Less than or equal to 5 dBm</p>

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	23.000			<u>GS WARNING FLAGS</u> Apply an RF signal to P2 (Glideslope antenna connector) at: Freq: 109.30/332 MHz, RF level -56 dBm. Total modulation 80%, 0.175 DDM (150 Hz) up	Test Setup #1 Test Setup #2 Test Setup #4		<u>GS WARNING FLAGS</u> NAV 750: Freq.: 109.30 MHz RF LEVEL: -56 dBm TOTAL MOD: 80% DDM: 0.175 UP RTIU: Observe the FLAGS position.	
	23.010	"G" out-of-view		The GS valid bit shall indicate as specified. Remove the RF signal from the Glideslope antenna connector (P2).			The FLAGS position shall indicate as specified. NAV 750: Remove the cable the Glideslope antenna Connector (P2). RF LEVEL: -120 dBm [OFF]	"G" out-of-view
	23.020	"G" in-view		The GS valid bit shall indicate a TTL HIGH. Apply an RF signal to P2 (Glideslope antenna connector) with an RF LEVEL OF -120 dBm, 40% 90 Hz modulation and 0% 150 Hz modulation. NOTE: During the following test the flag may momentarily go out-of-view as the RF level is increased. This is normal, but the flag must go in-to-view when the RF level adjustment has stopped.			The FLAGS position shall indicate as specified. NAV 750: RF LEVEL: -120 dBm 90 Hz MOD: 40%, 150 Hz MOD: 0% (OFF) NOTE: During the following test the flag "G" may momentarily go out-of-view as the RF level is increased. This is normal, but the flag must go in-to-view when the RF level adjustment has stopped.	"G" in-view

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REV	TEST	SPECIFICATION			PROCEDURE			SPECIFICATION
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	23.030	"G" in-view		Vary the RF LEVEL from -120 dBm to -13 dBm while monitoring the GS flag output.			NAV 750: Slowly (2 dBm/sec) Vary the RF LEVEL from -120 to -13 dBm while monitoring the RTIU FLAG "G" position.	
			C	The GS valid bit shall indicate a TTL HIGH. Apply an RF signal to P1 (Glideslope antenna connector) with an RF LEVEL OF -120 dBm, 0% 90 Hz modulation and 40% 150 Hz modulation. NOTE: During the following test the flag may momentarily go out-of-view as the RF level is increased. This is normal, but the flag must go in-to-view when the RF level adjustment has stopped.			The FLAGS position shall indicate as specified. NAV 750: RF LEVEL: -120 dBm 90 Hz MOD: 0% (OFF) 150 Hz MOD: 40%	"G" in-view
	23.040	"G" in-view		Vary the RF LEVEL from -120 dBm to -13 dBm while monitoring the GS flag output.			NOTE: During the following test the flag "G" may momentarily go out-of-view as the RF level is increased. This is normal, but the flag must go in-to-view when the RF level adjustment has stopped. NAV 750: Slowly (2 dBm/sec) Vary the RF LEVEL from -120 to -13 dBm while monitoring the RTIU FLAG "G" position.	
			C	The GS valid bit shall indicate a TTL HIGH.			The FLAGS position shall indicate as specified.	"G" in-view

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	24.000			<p><u>MKR HIGH SENSITIVITY</u></p> <p>NOTE: The Marker Beacon High Sensitivity RF Threshold can be adjusted in an installation. The Limit specified is a factory setting. A customer is allowed to change this setting.</p> <p>Place the radio in High Sense mode.</p> <p>Apply an RF signal to P3 (MARKER antenna connector) with:</p> <p>Frequency: 75.00 MHz, RF level of - 70 dBm. 95% AM modulated at 400 Hz.</p> <p>Slowly increase the RF input until the RCB Marker Lamp indicates an "O" on the controller.</p>	Test Setup #1 Test Setup #2 Test Setup #5		<p><u>MKR HIGH SENSITIVITY</u></p> <p>NOTE: The Marker Beacon High Sensitivity RF Threshold can be adjusted in an installation. The Limit specified is a factory setting. A customer is allowed to change this setting.</p> <p>Marker Sense</p> <p>SIGNAL GENERATOR:</p> <p>RF LEVEL: -70 dBm EXT AM MOD: 95% FREQ.: 75 MHz</p> <p>AUDIO ANALYZER:</p> <p>FREQ: 400 Hz Amplitude: 1.414 VAC</p> <p>NOTE: Adjust the AUDIO ANALYZER output, if necessary, until the hi/low lamps on the SIGNAL GENERATOR are out.</p> <p>Slowly (2 dBm/sec) increase the RF level while monitoring the RTIU MARKER LAMP field. Adjust the RF level until a "O" appears.</p> <p>The RF level on the SIGNAL GENERATOR shall be as specified.</p>	
	24.010	-61 ± 6 dBm		The RF level shall be as specified.	<R>			-61 ± 3 dBm

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	24.020	- 61 ± 6 dBm		<p>Apply an RF signal to P3 (MARKER antenna connector) with:</p> <p>Frequency: 75.00 MHz, RF level of - 70 dBm 95% AM modulated at 1300 Hz.</p> <p>Slowly increase the RF input until the RCB Marker Lamp indicates an "M" on the controller.</p> <p>The RF level shall be as specified.</p> <p>Apply an RF signal to P3 (MARKER antenna connector) with:</p> <p>Frequency: 75.00 MHz, RF level of - 70 dBm 95% AM modulated at 3000 Hz.</p>			<p>SIGNAL GENERATOR:</p> <p>RF LEVEL: -70 dBm EXT AM MOD: 95% FREQ.: 75 MHz</p> <p>AUDIO ANALYZER:</p> <p>FREQ: 1300 Hz Amplitude: 1.414 VAC NOTE: Adjust the HP 8903 voltage output, if necessary, until the hi/low lamps on the HP 8656 are out.</p> <p>Slowly (2 dBm/sec) increase the RF level while monitoring the RTIU MARKER LAMP field. Adjust the RF level until a "M" appears.</p> <p>The RF level on the SIGNAL GENERATOR shall be as specified.</p> <p>SIGNAL GENERATOR:</p> <p>RF LEVEL: -70 dBm EXT AM MOD: 95% FREQ.: 75 MHz</p> <p>AUDIO ANALYZER:</p> <p>FREQ: 3000 Hz Amplitude: 1.414 VAC NOTE: Adjust the AUDIO ANALYZER voltage output, if necessary, until the hi/low lamps on the SIGNAL GENERATOR are out.</p>	-61 ± 3 dBm

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	24.030	- 61 ± 6 dBm		<p>Slowly increase the RF input until the RCB Marker Lamp indicates an "I" on the controller.</p> <p>The RF level shall be as specified.</p> <p>Place the radio into LOW Sense Mode</p>	<R>		<p>Slowly (2 dBm/sec) increase the RF level while monitoring the RTIU MARKER LAMP field. Adjust the RF level until a "I" appears.</p> <p>The RF level on the SIGNAL GENERATOR shall be as specified.</p> <p>MARKER SENSE</p>	-61 ± 3 dBm

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	25.000			<p><u>MKR LOW SENSITIVITY</u></p> <p>NOTE: The Marker Beacon Low Sensitivity RF Threshold can be adjusted in an installation. The limit specified is a factory setting. A customer is allowed to change this setting.</p> <p>Apply an RF signal to P3 (MARKER antenna connector) with:</p> <p>Frequency: 75.00 MHz, RF level of – 55 dBm. 95% AM modulated at 1300 Hz.</p> <p>Slowly increase the RF input until the RCB Marker Lamp indicates an “M” on the controller.</p>	Test Setup #1 Test Setup #2 Test Setup #5		<p><u>MKR LOW SENSITIVITY</u></p> <p>NOTE: The Marker Beacon Low Sensitivity RF Threshold can be adjusted in an installation. The limit specified is a factory setting. A customer is allowed to change this setting.</p> <p>SIGNAL GENERATOR: RF LEVEL: -55 dBm EXT AM MOD: 95% FREQ.: 75 MHz</p> <p>AUDIO ANALYZER: FREQ: 1300 Hz Amplitude: 1.414 VAC</p> <p>NOTE: Adjust the HP 8903 voltage output, if necessary, until the hi/low lamps on the HP 8656 are out.</p> <p>Slowly (2 dBm/sec) increase the RF level while monitoring the RTIU MARKER LAMP field. Adjust the RF level until a “M” appears.</p> <p>The RF level on the SIGNAL GENERATOR shall be as specified.</p>	
	25.010	- 47 ± 6 dBm		The RF level shall be as specified.				-47 ± 3 dBm

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	26.000			<p><u>MKR AUDIO OUTPUT</u></p> <p>Apply an RF signal to P3 (MARKER antenna connector) with:</p> <p>Frequency: 75.00 MHz, RF level of - 18 dBm , 95% AM modulated at 1300 Hz.</p>	Test Setup #1 Test Setup #2 Test Setup #5		<p><u>MKR AUDIO OUTPUT</u></p> <p>SIGNAL GENERATOR:</p> <p>RF LEVEL: -18 dBm EXT AM MOD: 95% FREQ.: 75 MHz</p> <p>AUDIO ANALYZER:</p> <p>FREQ: 1300 Hz Amplitude: 1.414 VAC</p> <p>NOTE: Adjust the HP 8903 voltage output, if necessary, until the hi/low lamps on the HP 8656 are out.</p>	
	26.010	6.5 ± 1.0 Vrms		<p>Measure the audio output at J1-31 (H) and J1-30 (L) [RTIU: J2U2] (HI) and [RTIU J2T2] (LO)]</p> <p>The reading shall be as specified.</p> <p>Measure the percent of Harmonic Distortion by connecting a distortion analyzer to J1-31 (H) and J1-30 (L)</p>	<N> <N> <A> <2>		<p>Discrete Page Audio Page</p> <p>Audio A MARKER</p> <p>Read "AUD LEVEL" on the PC. [RTIU: J2U2] (HI) and [RTIU J2T2] (LO)]</p> <p>The reading shall be as specified.</p> <p>HP 8903:</p> <p>Connect the audio input terminals to the RTIU tip jacks [RTIU J2U2 (HI) and J2T2 (LO)].</p> <p>Set the analyzer to measure distortion.</p>	6.5 ± 0.75 Vrms

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	26.020	Less than or equal to 30%		The distortion shall be as specified.	<A> <1> <P> <P>		The distortion shall be as specified. Audio Select A VOR/LOC Discrete Page RCB page	Less than or equal to 20%

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	27.000			<p><u>MKR RF SELECTIVITY</u></p> <p>Apply an RF signal to P3 (MARKER antenna connector) with:</p> <p>Frequency: 75.00 MHz, 95% AM modulated at 1300 Hz, RF level of - 70 dBm.</p> <p>Set marker sense to HIGH.</p> <p>Measure the audio output at J1-31 (H) and J1-30 (L) [RTIU: J2U2] (HI) and [RTIU J2T2] (LO)]</p> <p>Record the audio level as a reference.</p> <p>Apply an RF signal to P3 (MARKER antenna connector) with:</p> <p>RF Amplitude: 0 dBm, Frequency: 74.600 MHz, 95% modulated with a 1300 Hz signal.</p>	Test Setup#1 Test Setup #2 Test Setup #5		<p><u>MKR RF SELECTIVITY</u></p> <p>SIGNAL GENERATOR: RF LEVEL: -70 dBm EXT AM MOD: 95% FREQ.: 75.00 MHz</p> <p>AUDIO ANALYZER: FREQ: 1300 Hz Amplitude: 1.414 VAC</p> <p>NOTE: Adjust the HP 8903 voltage output, if necessary, until the hi/low lamps on the HP 8656 are out.</p> <p>Marker Sense</p> <p>Discrete Page Audio Page Audio A Marker</p> <p>AUDIO ANALYZER: Connect the audio input terminal to the RTIU jacks [RTIU J2-U2 (HI) and J2T2 (LO)]. Set the audio analyzer to measure AC level</p> <p>Record the audio level as a reference.</p> <p>HP 8656: FREQ.: 74.600 MHz AMPLITUDE: 0 dBm</p>	
	27.010	Reference						Reference

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	27.020	Equal to or less than the reference voltage in step 29.010		<p>The voltage measured at J1-31 (H) and J1-30 (L) [RTIU: J2U2] (HI) and [RTIU J2T2] (LO) shall be as specified.</p> <p>Apply an RF signal to P3 (MARKER antenna connector) with:</p> <p>RF Amplitude: 0 dBm, Frequency: 75.400 MHz, 95% modulated with a 1300 Hz signal</p>			<p>The voltage shall be as specified.</p> <p>SIGNAL GENERATOR: FREQ.: 75.400 MHz AMPLITUDE: 0 dBm</p>	Equal to or less than the reference voltage in step 29.010
	27.030	Equal to or less than the reference voltage in step 29.010		<p>The voltage measured at J1-31 (H) and J1-30 (L) [RTIU: J2U2] (HI) and [RTIU J2T2] (LO) shall be as specified.</p> <p>Set marker sense to LOW.</p>	<R>		<p>The voltage shall be as specified.</p> <p>Marker Sense</p>	Equal to or less than the reference voltage in step 29.010

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	28.000			<u>ARINC BUS TEST</u> <u>RADIO ARINC 429 RX BUS</u> <u>FREQ/FUNC SEL IN PORT 1</u> Set ARINC test set to transmit label 33, Data = 109.1, LOW SPEED.	Test Setup #1 Test Setup #2		<u>ARINC BUS TEST</u> <u>RADIO ARINC 429 RX BUS</u> <u>FREQ/FUNC SEL IN PORT 1</u> <u>JcAir 429 TEST SET:</u> TX SPEED: LOW PARITY: ODD DISPLAY: ENG LABEL: 33 TX DATA: 109.1 ACTIVE: CH1 SDI: 01	
XC				Send label 33, Data = 113.45, LOW SPEED to J1-36 (H) and J1-17 (L). [RTIU P1-G6 (HI) and P1-H6 (LO)].			Connect 429 Transmitter Output to J1-36 (H) and J1-17 (L). [RTIU P1G6 (HI) and P1H6 (LO)].	
XC	28.010	109.1		The radio frequency ACTIVE channel shall be as specified. <u>FREQ/FUNC SEL IN PORT 2</u>			Verify the following change to ACTIVE CHANNEL. The RTIU shall indicate as specified. <u>FREQ/FUNC SEL IN PORT 2</u> <u>JcAir 429 TEST SET:</u> TX SPEED: LOW PARITY: ODD DISPLAY: ENG LABEL: 33 TX DATA: 110.1 ACTIVE: CH1 SDI: 01	109.1
XC								

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB				Send label 33, Data = 114.55, LOW SPEED to J1-35 (H) and J1-16 (L). [RTIU P2-C3 (HI) and P2-C6 (LO)].			Connect 429 Transmitter Output to J1-35 (H) and J1-16 (L). [RTIU P2-C3 (HI) and P2-C6 (LO)].	
XC	28.020	110.1		The radio frequency ACTIVE channel shall be as specified.			Verify the following change to ACTIVE CHANNEL. The RTIU shall indicate as specified.	110.1
				<u>RADIO ARINC TX BUS</u>			<u>RADIO ARINC TX BUS</u>	
				<u>VIDL-GPS 429 OUTPORT</u>			<u>VIDL-GPS 429 OUTPORT</u>	
				<u>(FOR -811 AND -812 ONLY)</u>			<u>(FOR -811 AND -812 ONLY)</u>	
XC				Tune the receiver to 111.1 MHz.	<F> <A> <111.1>		Change Frequency Active 111.1 MHz	
XC				Measure the LOW SPEED 429 output from the radio on J1-76 (H) and J1-75 (L) [RTIU P1-Y3 (HI) and P1-X3 (LO)], with radio channeled to 111.1 MHz.			<u>JcAir 429 TEST SET:</u> Connect 429 Test Set Receiver Input to J1-76 (H) and J1-75 (L) [RTIU P1-Y3 (HI) and P1-X3 (LO)]. RX SPEED: LOW DISPLAY: ENG	

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LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB								
XC	28.030	111.1		Verify the COM is transmitting the specified frequency on the 429 BUS Label 033. The frequency shall be as specified. (FOR ALL DASH NO'S) NAVCOM 429 OUTPORT Channel the radio to 112.1 MHz			The test set shall receive the value specified on Label 033. (FOR ALL DASH NO'S) NAVCOM 429 OUTPORT Frequency 112.1 MHz	111.1
XC				Measure the LOW SPEED 429 output from the radio on J1-74 (H) and J1-73 (L) [RTIU P1-Y2 (HI) and P1-X2 (LO) with radio channeled to 112.1 MHz.	<F> <A> <112.1>		<u>JcAir 429 TEST SET:</u> Connect 429 Test Set Receiver Input to J1-74 (H) and J1-73 (L) [RTIU P1-Y2 (HI) and P1-X2 (LO)]. RX SPEED: LOW DISPLAY: ENG	
XC	28.040	112.1		Verify the COM is transmitting the specified frequency on the 429 BUS Label 033. The frequency shall be as specified. Channel the radio to 110.0 MHz	<F> <A> <110>		The test set shall receive the value specified on Label 033. Frequency 110.0 MHz	112.1

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REV	TEST	SPECIFICATION			PROCEDURE			SPECIFICATION
LTR	NO.	OPR LIMITS	C	TEST DESCRIPTION	SWITCH POS	C	WORK STEPS	MFG LIMITS
XB	29.000			<u>CLEAR VOR/ILS</u> <u>MODULE POC/</u> <u>MAINTENANCE LOG</u> <u>(FOR -812 ONLY)</u> Clear maintenance Log. Clear Power On Count Verify clear commands. The power on count shall be as specified.	Test Setup #1 Test Setup #2		<u>CLEAR VOR/ILS</u> <u>MODULE POC/</u> <u>MAINTENANCE LOG</u> <u>(FOR -812 ONLY)</u> Bench Page Maintenance Log Clear Power On Count RCB page Maintenance page RTIU: Observe the POC field. The count shall be as specified.	POC = 0 END LIST
	29.010	POC = 0					RTIU: Observe the DESCRIPT field on the screen. The field shall only the words specified.	
	29.020	END LIST		Maintenance log shall contain no errors.			RTIU: RCB page Main Page RTIU: Turn the 28-volt switch OFF. Testing is complete remove the unit from the test equipment.	

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APPENDIX A SOFTWARE LOADING PROCEDURE	

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REV LTR XB	APPENDIX A SOFTWARE LOADING PROCEDURE																											
	<p>A1. INTRODUCTION</p> <p>The NV-87X VOR/ILS Data Link (VIDL) has been designed so that the unit software can be programmed without disassembling the unit or unsoldering EPROM's. This includes the initial factory software load and any subsequent field updates to the software.</p> <p>There are four software blocks that will need to be loaded into the unit in order for it to function correctly. These software blocks are the FIRMWARE BLOCK, BOOT BLOCK, BOOT DEOS BLOCK and FLIGHT DEOS BLOCK. After the software has been loaded, software updates can be accomplished by changing any of the above listed blocks either individually or as a group.</p> <p>There must be some version of the Boot Block resident in the product in order to program the rest of the blocks. The Boot Block is initially loaded into the CPU/PS CCA during card level testing in the factory.</p>																											
<p>A2. SETUP</p> <p>This section describes the test equipment needed and the required setup needed to perform software loading.</p> <p>A2.1 <u>Required Test Equipment</u></p> <table> <thead> <tr> <th>Description</th> <th>Manufacturer</th> <th>MFG Part Number/Description</th> </tr> </thead> <tbody> <tr> <td>Power Supply</td> <td></td> <td>0 to 40 V dc variable, 25 Amp, with output current and voltage meter.</td> </tr> <tr> <td>Radio Test Interface Unit (RTIU)</td> <td>Honeywell</td> <td>7511400-902</td> </tr> <tr> <td>RTIU Software</td> <td></td> <td>7512001-XYY Where X = media code as specified on drawing 7512001 and YY = 17 or greater (software version). NOTE: RTIU P/N 7511409-902 is equipped with software version 7512001-109 or higher.</td> </tr> <tr> <td>Personal Computer</td> <td></td> <td>80X86 or greater processor.</td> </tr> <tr> <td>RTIU Test Cable</td> <td>Honeywell</td> <td>T337297-9002</td> </tr> <tr> <td>ARINC 429 Test Set</td> <td>JcAir</td> <td>JcAir 429 or equivalent</td> </tr> <tr> <td>Windows 98</td> <td>Microsoft</td> <td></td> </tr> </tbody> </table>					Description	Manufacturer	MFG Part Number/Description	Power Supply		0 to 40 V dc variable, 25 Amp, with output current and voltage meter.	Radio Test Interface Unit (RTIU)	Honeywell	7511400-902	RTIU Software		7512001-XYY Where X = media code as specified on drawing 7512001 and YY = 17 or greater (software version). NOTE: RTIU P/N 7511409-902 is equipped with software version 7512001-109 or higher.	Personal Computer		80X86 or greater processor.	RTIU Test Cable	Honeywell	T337297-9002	ARINC 429 Test Set	JcAir	JcAir 429 or equivalent	Windows 98	Microsoft	
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RTIU Test Cable	Honeywell	T337297-9002																										
ARINC 429 Test Set	JcAir	JcAir 429 or equivalent																										
Windows 98	Microsoft																											

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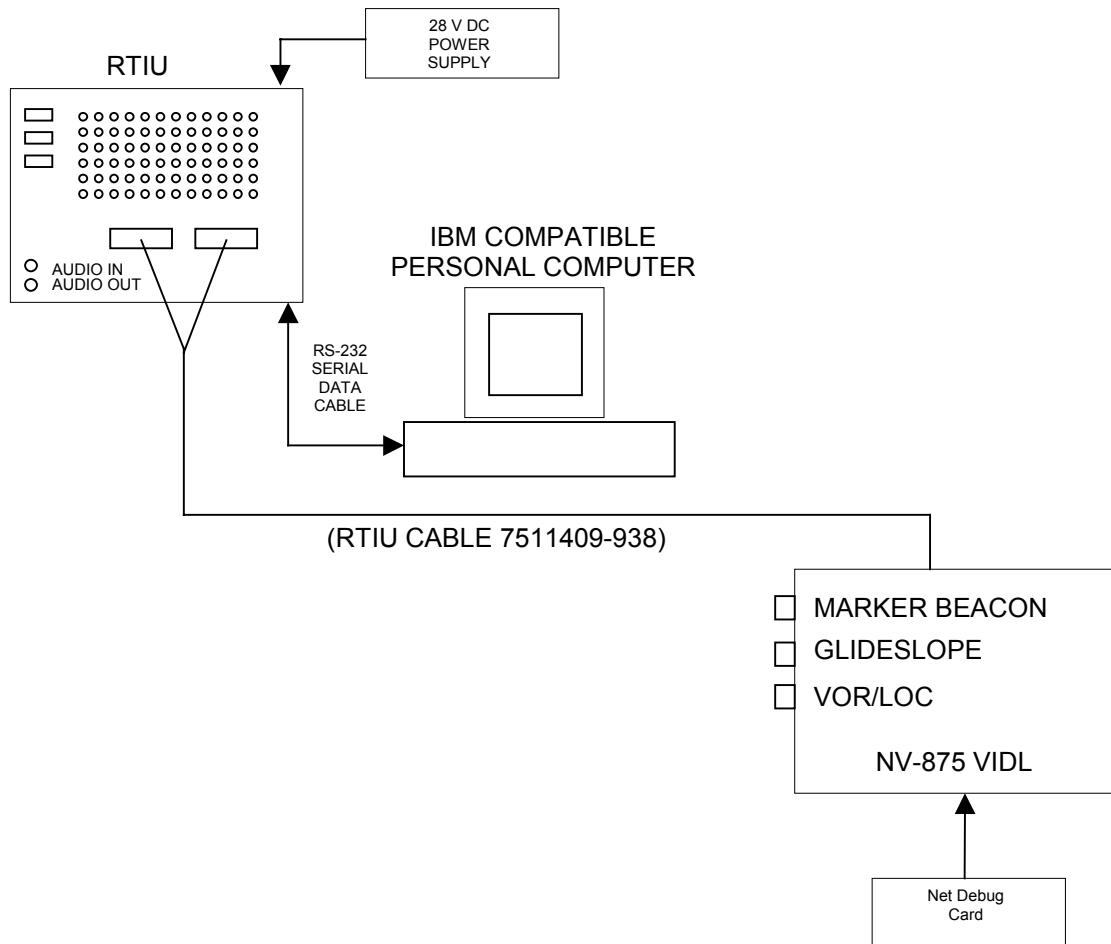
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A2.2 Programming Setup Block Diagram



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REV LTR XB	<p>A2.3 <u>Programming Setup</u></p> <p>Connect the VIDL as shown above in the Programming Setup Block Diagram.</p> <p>In order to program the VIDL, a net debug card must be attached to J3 of the CPU/PS CCA (P/N 7026230-902) or subsequent with switches 1 and 5 down and switches 2,3 and 4 up.</p> <p>Turn on the RTIU and PC main power (top switch on the RTIU) and load the RTIUMAIN program into the PC. After the RTIU has been initialized, the PRIMUS II MAIN MENU will appear on the screen.</p> <p>Turn on the Power Supply and verify that the voltage is set to 27.5 ± 0.5 Vdc.</p> <p>On the RTIU, set the MAIN POWER switch to the ON position, and the 28V dc switch to the ON position.</p>
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REV LTR XB	A3. PROGRAMMING PROCEDURE
	<p>A3.1 Start the Digital Radio Flash Loader by double clicking its icon on the computer display.</p> <p>A3.2 In the "Images To Load" section of the Flash Loader screen, select the appropriate files to be loaded into each of the 5 blocks. There must be some version of the Boot Block resident in the product in order to program the rest of the blocks. The Boot Block is initially loaded into the CPU/PS CCA during card level testing in the factory.</p> <p>A3.3 Use the browse button to select the appropriate software blocks to load. The Module Modification vs. Software Version Table (Table 1 in section 7.1 of this IT) specifies the software part numbers that correspond to each MOD letter. This example indicates the software is stored on drive D: in directory Dig_Rad/SW</p> <p>A3.4 In the "Target To Load" section of the Flash Loader screen, enter 192.168.14.102 into the "Host Name or IP" field. In the "FTP Password" field, enter DEOS. For the "Applet Name," enter D:/Dig_Rad/SW/GUI/libflashldC.so.</p> <p>A3.5 Once every thing is selected, click on the "Erase and Program" button. When the "Status" line says "Ready," click on "QUIT".</p>

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REV LTR XB	
APPENDIX B CALIBRATION PROCEDURE	

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REV LTR XB	<h2 style="text-align: center;">APPENDIX B CALIBRATION PROCEDURE</h2> <h3>B1. SCOPE</h3> <p>This Calibration Procedure establishes manufacturing requirements for the VOR/ILS Data Link (VIDL), P/N 7026202-87X. This procedure is the guideline to be followed when aligning newly manufactured VIDL's. Meeting the requirements in this procedure will ensure that the VIDL will meet all manufacturing and operational limits established in the Integrated Test Specification. This procedure must be completed before performing the Integrated Test Specification test steps.</p> <h3>B2. GENERAL INFORMATION</h3> <p>This alignment procedure applies only to all Primus EPIC VIDL's (P/N 7026202-87X). The alignment sequence is based on functional requirements. It is required that alignment be performed in the order given.</p> <p>All Receiver RF input levels are expressed in dBm.</p> <p>To maintain consistency between generators, a 6 dB pad must be used on the output of the RF signal generator. Therefore, throughout this test procedure, all RF output levels are expressed in dBm at the applicable antenna connector of the VIDL. The signal level at the RF Signal Generator output is 6 dB greater than the RF OUTPUT LEVEL indicated in the test steps.</p> <p>The RF signal generator shall have an output impedance of 50 ± 5 ohms and a reactance of not more than 5 ohms.</p> <p>Unless otherwise specified, all tests shall be performed with the UUT antenna jacks connected to a 50 ohm non-radiating load.</p> <p>Allow the test equipment a 15 minute warm-up period. The UUT requires no warm-up period.</p> <p>No warm-up period is required for UUT.</p> <p>All tests shall be performed under conditions of $25 \pm 10^\circ\text{C}$ and less than 90 percent relative humidity, unless otherwise specified.</p> <p>All input signals shall be applied between the designated terminal and ground, unless otherwise stated. All output voltages shall be measured with respect to ground, unless otherwise stated.</p> <p>All alphanumeric symbols bracketed by greater-than/less-than "< >" symbols will require the characters be typed, followed by "ENTER" or "Return".</p>			
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REV LTR XB	<p>B3. SETUP</p> <p>This section describes the test equipment needed and the required setup needed to perform the calibration steps of this procedure.</p> <p>B3.1 Recommended Test Equipment</p>		
	Description	Manufacturer	MFG Part Number/Description
	Signal Generator	IFR	NAV-750B or equivalent
	Signal Generator	Agilent	HP8648 or equivalent
	Audio Analyzer	Agilent	HP8903 or equivalent
	Frequency Counter	Agilent	HP5383A or equivalent
	Oscilloscope	Tektronix	TDS460 or equivalent
	Power Supply		0 to 40 V dc variable, 25 Amp, with output current and voltage meter.
	Radio Test Interface Unit (RTIU)	Honeywell	7511400-902
	RTIU Software		7512001-XYY Where X = media code as specified on drawing 7512001 and YY = 17 or greater (software version). NOTE: RTIU P/N 7511409-902 is equipped with software version 7512001-109 or higher.
XC	Personal Computer		80X86 or greater processor.
	RTIU Test Cable	Honeywell	T337297-9002
	Windows 98	Microsoft	
	Digital Radio Flash Loader Software	Honeywell	
	Net Debug Card	Honeywell	

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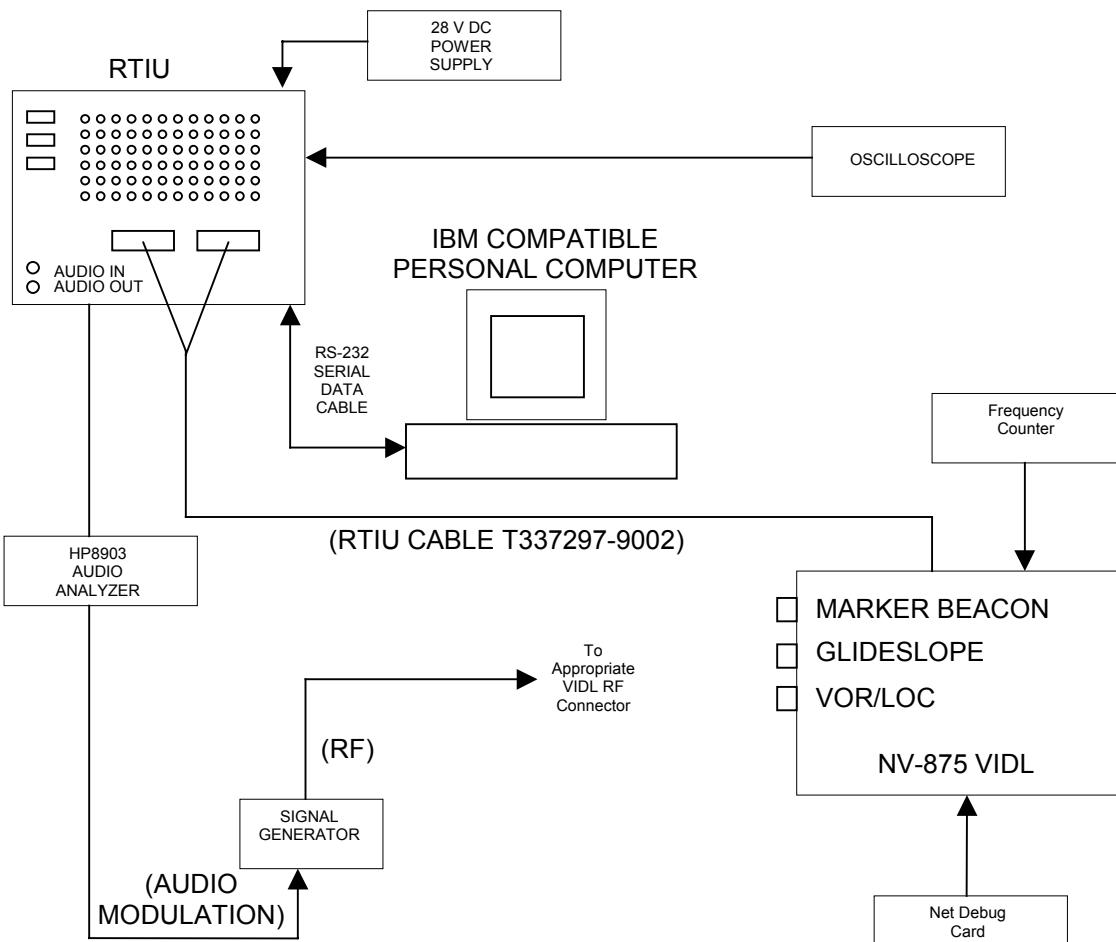
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B3.2 Calibration Setup Block Diagram



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REV LTR XB				
	B3.3	<u>Calibration Setup</u>		
		NOTE: Prior to completing the calibration steps of this appendix, the VIDL must be programmed using the procedure outlined in Appendix A (Software Loading Procedure).		
	B3.3.1	Connect the VIDL as shown above in the Calibration Setup Block Diagram.		
		In order to calibrate the VIDL, a net debug card must be attached to J3 of the CPU/PS CCA (P/N 7026230-902) with switches 1 and 5 closed and switches 2,3 and 4 open.		
		Turn on the RTIU and PC main power (top switch on the RTIU) and load the RTIUMAIN program into the PC. After the RTIU has been initialized, the PRIMUS II MAIN MENU will appear on the screen.		
		Turn on the Power Supply and verify that the voltage is set to 27.5 ± 0.5 Vdc.		
	B3.3.2	On the RTIU, select the following commands:		
		Select the NAV Module for test		<10>
		(The first page that will appear is the NV-850 CONFIGURATION page)		
			Straps	
		ELECTRICAL ZERO	(OPEN)	<Z>
		NAV ACH	(OPEN)	<A>
		SIN/COS MAX AMP	(OPEN)	< I >
		Go to the RCB/422 page		<P>
		On the RTIU, turn on the 28V dc (28V dc switch to the ON position).		
		After approximately 5 seconds the unit will begin communicating with the RTIU and the ERRORS message field on the RTIU RCB/ACH page should be blank.		
	B3.3.3	On the computer screen, start the TELNET software by double clicking on its icon.		
		In the TELNET window, click on "Connect". When the Connect window drops down, click on "Remote System...". This will open up the Connect window. In the Connect window, enter the following information:		
		Host Name: 192.168.14.102		
		Port: 2000		
		Term Type: VT100		
		Once this information has been entered, click "OK".		
		This will connect the VIDL to the PC via the LAN. Once this is done, the Telnet COMMAND prompt should appear.		

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XB	<p>B3.3.4 At the Telnet COMMAND prompt, configure the radio as a VIDL by typing: “s radiocapability vidl”. ENTER. Write the configuration to the FLASH by typing: “write”. ENTER.</p> <p>B3.3.5 On the RTIU, select the following commands:</p> <table> <tr> <td>CHANGE FREQUENCY of ACTIVE channel to 108.00 MHz</td> <td><F> <A> <108></td> </tr> <tr> <td colspan="2">Set the RF Signal Generator controls as follows:</td> </tr> <tr> <td>RF FREQUENCY</td> <td>108.000 MHz</td> </tr> <tr> <td>RF OUTPUT LEVEL</td> <td>-53 dBm</td> </tr> <tr> <td>MODULATION</td> <td>60%</td> </tr> <tr> <td>MODULATION FREQUENCY</td> <td>30% 30 Hz, 30% 9960 Hz</td> </tr> </table>	CHANGE FREQUENCY of ACTIVE channel to 108.00 MHz	<F> <A> <108>	Set the RF Signal Generator controls as follows:		RF FREQUENCY	108.000 MHz	RF OUTPUT LEVEL	-53 dBm	MODULATION	60%	MODULATION FREQUENCY	30% 30 Hz, 30% 9960 Hz
CHANGE FREQUENCY of ACTIVE channel to 108.00 MHz	<F> <A> <108>												
Set the RF Signal Generator controls as follows:													
RF FREQUENCY	108.000 MHz												
RF OUTPUT LEVEL	-53 dBm												
MODULATION	60%												
MODULATION FREQUENCY	30% 30 Hz, 30% 9960 Hz												

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REV LTR XB	<p>B4. TCXO CALIBRATION</p> <p>Adujust RXTCXOLEVEL.</p> <p>B4.1 Remove the 28 V dc from the VIDL (RTIU +28V dc switch OFF).</p> <p>B4.2 Connect the Frequency Counter to TP2 on the VHF Receiver CCA using 50 ohm probe.</p> <p>B4.3 Turn on the 28 V dc to the VIDL (RTIU +28V dc switch ON)</p> <p>B4.4 Read the current TCXO value by typing: “r vdr”.</p> <p>Read the value for <i>RXTCXOLEVEL</i>. This is the baseline setting.</p> <p>B4.5 Read the TCXO Frequency Offset from the Frequency Offset Label on the VHF Receiver CCA.</p> <p>B4.6 Calculate the Calibrated TCXO frequency by using the equation: Calibrated TCXO frequency = 52.50000 MHz \pm TCXO Frequency Offset</p> <p>B4.7 Re-connect the VIDL to the LAN using TELNET as described in section 3.3.3 above.</p> <p>B4.8 Read the TCXO frequency displayed on the frequency counter.</p> <p>B4.9 Adjust the TCXO frequency to the Calibrated TCXO frequency by increasing or decreasing value of RXTCXOLEVEL. To do this, type: “s rxtcxolevel XXX”. Enter “write”. Enter</p> <p>In order for the VIDL to accept this new value, either the active frequency must be changed or the power must be cycled. Change the active frequency and monitor the TCXO frequency displayed on the frequency counter.</p> <p>Repeat these steps as many times as necessary until the TCXO frequency is as close as it can get to the Calibrated TCXO frequency.</p>
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REV LTR XB	<p>B5. VOR BEARING CALIBRATION</p> <p>Adjust VORLAGGARD.</p> <p>B5.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B5.2 Set the RF Signal Generator controls as follows:</p> <table> <tr><td>RF FREQUENCY</td><td>108.000 MHz</td></tr> <tr><td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr><td>TOTAL MODULATION</td><td>60%</td></tr> <tr><td>MODULATION FREQUENCY</td><td>30% 30 Hz, 30% 9960 Hz</td></tr> <tr><td>TO/FROM</td><td>TO</td></tr> <tr><td>BEARING</td><td>0 deg.</td></tr> </table> <p>B5.3 At the TELNET Command prompt:</p> <p>“r vor”</p> <p>Read the current VORLAGGARD setting.</p> <p>B5.4 On the RTIU RCB Page, read the VOR BEARING.</p> <p>B5.5 Adjust the VORLAGGARD until the VOR BEARING reads 0.0 degrees.</p> <p>“ s vorlaggard XXX”</p> <p>NOTE: Changing the VORLAGGARD by 100 will change the VOR Bearing by 1.0 degree.</p> <p>B5.6 Once the VOR BEARING is calibrated, write the new value of VORLAGGARD into the VIDLs flash memory:</p> <p>“write”</p>	RF FREQUENCY	108.000 MHz	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	60%	MODULATION FREQUENCY	30% 30 Hz, 30% 9960 Hz	TO/FROM	TO	BEARING	0 deg.
RF FREQUENCY	108.000 MHz												
RF OUTPUT LEVEL	-53 dBm												
TOTAL MODULATION	60%												
MODULATION FREQUENCY	30% 30 Hz, 30% 9960 Hz												
TO/FROM	TO												
BEARING	0 deg.												

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REV LTR XB	<p>B6. VOR ANALOG AUDIO CALIBRATION</p> <p>Adjust VORAUDIOLEVEL.</p> <p>B6.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B6.2 Set the RF Signal Generator controls as follows:</p> <table> <tr><td>RF FREQUENCY</td><td>108.000 MHz</td></tr> <tr><td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr><td>TOTAL MODULATION</td><td>30%</td></tr> <tr><td>MODULATION FREQUENCY</td><td>30% 1020 Hz</td></tr> </table> <p>B6.3 Connect the Audio Analyzer input and the Oscilloscope input to the VOR/LOC Analog Audio output (RTIU J2-L5 (H) and J2-V2 (L)). Set the Audio Analyzer to measure AC Level.</p> <p>B6.4 At the TELNET Command prompt:</p> <p>“r vor”</p> <p>Read the current VORAUDIOLEVEL setting.</p> <p>B6.5 Adjust the VORAUDIOLEVEL until the Audio Analyzer reads 5.5 ± 0.1 Vac.</p> <p>“ s voraudiolevel XXX”</p> <p>NOTE: Changing the VORAUDIOLEVEL by 100 will change the VOR Analog Audio output by approximately 0.25 V.</p> <p>B6.6 Once the VOR Analog Audio output is calibrated, write the new value of VORAUDIOLEVEL into the VIDLs flash memory:</p> <p>“write”</p>	RF FREQUENCY	108.000 MHz	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	30%	MODULATION FREQUENCY	30% 1020 Hz
RF FREQUENCY	108.000 MHz								
RF OUTPUT LEVEL	-53 dBm								
TOTAL MODULATION	30%								
MODULATION FREQUENCY	30% 1020 Hz								

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REV LTR XB	<p>B7. VOR DIGITAL AUDIO CALIBRATION</p> <p>Adjust <i>VORNIMAUDOLEVEL</i>.</p> <p>B7.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B7.2 Set the RF Signal Generator controls as follows:</p> <table> <tr><td>RF FREQUENCY</td><td>108.000 MHz</td></tr> <tr><td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr><td>TOTAL MODULATION</td><td>30%</td></tr> <tr><td>MODULATION FREQUENCY</td><td>30% 1020 Hz</td></tr> </table> <p>B7.3 Connect the Audio Analyzer input and the Oscilloscope input to the VOR/LOC Digital Audio output (RTIU J2-V5 (H) and J2-U5 (L)). Set the Audio Analyzer to measure AC Level.</p> <p>B7.4 At the TELNET Command prompt:</p> <p>“r vor”</p> <p>Read the current <i>VORNIMAUDOLEVEL</i> setting.</p> <p>B7.5 Adjust the <i>VORNIMAUDOLEVEL</i> until the Audio Analyzer reads 1.1 ± 0.1 Vac.</p> <p>“ s vornimaudolevel XXX”</p> <p>B7.6 Once the VOR Digital Audio output is calibrated, write the new value of <i>VORNIMAUDOLEVEL</i> into the VIDLs flash memory:</p> <p>“write”</p>	RF FREQUENCY	108.000 MHz	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	30%	MODULATION FREQUENCY	30% 1020 Hz
RF FREQUENCY	108.000 MHz								
RF OUTPUT LEVEL	-53 dBm								
TOTAL MODULATION	30%								
MODULATION FREQUENCY	30% 1020 Hz								

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REV LTR XB	<p>B8. LOC DIGITAL AUDIO CALIBRATION</p> <p>Adjust <i>LOCAUDIONIM</i>.</p> <p>B8.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B8.2 On the RTIU, select the following commands:</p> <table> <tr> <td>CHANGE FREQUENCY</td><td><F></td></tr> <tr> <td>of ACTIVE channel</td><td><A></td></tr> <tr> <td>to 108.10 MHz</td><td><108.1></td></tr> </table> <p>B8.3 Set the RF Signal Generator controls as follows:</p> <table> <tr> <td>RF FREQUENCY</td><td>108.100 MHz</td></tr> <tr> <td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr> <td>TOTAL MODULATION</td><td>30%</td></tr> <tr> <td>MODULATION FREQUENCY</td><td>30% 1020 Hz</td></tr> <tr> <td>LOC/GS</td><td>LOC</td></tr> </table> <p>B8.4 Connect the Audio Analyzer input and the Oscilloscope input to the VOR/LOC Digital Audio output (RTIU J2-V5 (H) and J2-U5 (L)). Set the Audio Analyzer to measure AC Level.</p> <p>B8.5 At the TELNET Command prompt:</p> <p>“r ils”</p> <p>Read the current <i>LOCAUDIONIM</i> setting.</p> <p>B8.6 Adjust the <i>LOCAUDIONIM</i> until the Audio Analyzer reads 1.1 ± 0.1 Vac.</p> <p>“s locaudionim XXX”</p> <p>B8.7 Once the LOC Digital Audio output is calibrated, write the new value of <i>LOCAUDIONIM</i> into the VIDLs flash memory:</p> <p>“write”</p>	CHANGE FREQUENCY	<F>	of ACTIVE channel	<A>	to 108.10 MHz	<108.1>	RF FREQUENCY	108.100 MHz	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	30%	MODULATION FREQUENCY	30% 1020 Hz	LOC/GS	LOC
CHANGE FREQUENCY	<F>																
of ACTIVE channel	<A>																
to 108.10 MHz	<108.1>																
RF FREQUENCY	108.100 MHz																
RF OUTPUT LEVEL	-53 dBm																
TOTAL MODULATION	30%																
MODULATION FREQUENCY	30% 1020 Hz																
LOC/GS	LOC																

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REV LTR XB	<p>B9. LOC ANALOG AUDIO CALIBRATION</p> <p>Adjust LOCAUDIOPHONE.</p> <p>B9.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B9.2 Set the RF Signal Generator controls as follows:</p> <table> <tr><td>RF FREQUENCY</td><td>108.100 MHz</td></tr> <tr><td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr><td>TOTAL MODULATION</td><td>30%</td></tr> <tr><td>MODULATION FREQUENCY</td><td>30% 1020 Hz</td></tr> </table> <p>B9.3 Connect the Audio Analyzer input and the Oscilloscope input to the VOR/LOC Digital Audio output (RTIU J2-L5 (H) and J2-V2 (L)). Set the Audio Analyzer to measure AC Level.</p> <p>B9.4 At the TELNET Command prompt:</p> <p>“r ils”</p> <p>Read the current <i>LOCAUDIOPHONE</i> setting.</p> <p>B9.5 Adjust the <i>LOCAUDIOPHONE</i> until the Audio Analyzer reads 5.5 ± 0.1 Vac. “s locaudiophone XXX”</p> <p>NOTE: Changing the <i>LOCAUDIOPHONE</i> by 100 will change the LOC Analog Audio output by approximately 0.25 V.</p> <p>B9.6 Once the LOC Analog Audio output is calibrated, write the new value of <i>LOCAUDIOPHONE</i> into the VIDLs flash memory: “write”</p>	RF FREQUENCY	108.100 MHz	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	30%	MODULATION FREQUENCY	30% 1020 Hz
RF FREQUENCY	108.100 MHz								
RF OUTPUT LEVEL	-53 dBm								
TOTAL MODULATION	30%								
MODULATION FREQUENCY	30% 1020 Hz								

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REV LTR													
XB													
<p>B10 LOC CENTER CALIBRATION</p> <p>Adjust <i>LOCZEROCAL</i>.</p> <p>B10.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B10.2 Set the RF Signal Generator controls as follows:</p> <table> <tr> <td>RF FREQUENCY</td> <td>108.100 MHz</td> </tr> <tr> <td>RF OUTPUT LEVEL</td> <td>-53 dBm</td> </tr> <tr> <td>TOTAL MODULATION</td> <td>40%</td> </tr> <tr> <td>MODULATION FREQUENCY</td> <td>20% 90 Hz, 20% 150 Hz</td> </tr> <tr> <td>DDM</td> <td>0 ddm</td> </tr> <tr> <td>LOC/GS</td> <td>LOC</td> </tr> </table> <p>B10.3 At the TELNET Command prompt:</p> <p>“r ils”</p> <p>Read the current <i>LOCZEROCAL</i> setting.</p> <p>B10.4 On the RTIU RCB Page, read the LOC DEVIATION.</p> <p>B10.5 On the Telnet window, read and record the value of <i>LOC90RAWDM</i> and <i>LOC150RAWDM</i>.</p> <p>B10.6 Calculate the value for <i>LOCZEROCAL</i> using the following equation:</p> $\text{LOCZEROCAL} = \text{LOC90RAWDM} - \text{LOC150RAWDM}$ <p>B10.7 Enter the calculated for <i>LOCZEROCAL</i> at the Telnet Command Prompt:</p> <p>“s loczerocal XXX”</p> <p>B10.8 Verify that the LOC DEVIATION on the RTIU RCB Page is 0.000 ± 0.0015 ddm.</p> <p>B10.9 Once the LOC Centering is calibrated, write the new value of <i>LOCZEROCAL</i> into the VIDLs flash memory:</p> <p>“write”</p>		RF FREQUENCY	108.100 MHz	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	40%	MODULATION FREQUENCY	20% 90 Hz, 20% 150 Hz	DDM	0 ddm	LOC/GS	LOC
RF FREQUENCY	108.100 MHz												
RF OUTPUT LEVEL	-53 dBm												
TOTAL MODULATION	40%												
MODULATION FREQUENCY	20% 90 Hz, 20% 150 Hz												
DDM	0 ddm												
LOC/GS	LOC												

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REV LTR XB	<p>B11. LOC FLAG CENTER CALIBRATION</p> <p>Adjust <i>LOCFLAGZEROCAL</i>.</p> <p>B11.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B11.2 Set the RF Signal Generator controls as follows:</p> <table> <tr><td>RF FREQUENCY</td><td>108.100 MHz</td></tr> <tr><td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr><td>TOTAL MODULATION</td><td>24%</td></tr> <tr><td>MODULATION FREQUENCY</td><td>12% 90 Hz, 12% 150 Hz</td></tr> <tr><td>DDM</td><td>0 ddm</td></tr> <tr><td>LOC/GS</td><td>LOC</td></tr> </table> <p>B11.3 At the TELNET Command prompt:</p> <p>“r ils”</p> <p>Read the current <i>LOCFLAGZEROCAL</i> setting.</p> <p>B11.4 On the Telnet window, read and record the value of <i>LOC90RAWDM</i> and <i>LOC150RAWDM</i>.</p> <p>B11.5 Calculate the value for <i>LOCFLAGZEROCAL</i> using the following equation:</p> $\text{LOCFLAGZEROCAL} = \text{LOC90RAWDM} + \text{LOC150RAWDM} - 2400$ <p>B11.6 Enter the calculated for <i>LOCFLAGZEROCAL</i> at the Telnet Command Prompt:</p> <p>“s locflagzerocal XXX”</p> <p>B11.7 Once the LOC Centering is calibrated, write the new value of <i>LOCFLAGZEROCAL</i> into the VIDLs flash memory:</p> <p>“write”</p>				RF FREQUENCY	108.100 MHz	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	24%	MODULATION FREQUENCY	12% 90 Hz, 12% 150 Hz	DDM	0 ddm	LOC/GS	LOC
RF FREQUENCY	108.100 MHz															
RF OUTPUT LEVEL	-53 dBm															
TOTAL MODULATION	24%															
MODULATION FREQUENCY	12% 90 Hz, 12% 150 Hz															
DDM	0 ddm															
LOC/GS	LOC															
<p>AW/CRITICAL NOTATION</p>																

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REV LTR															
XB															
<p>B12. LOC POSITIVE DEVIATION CALIBRATION</p> <p>Adjust <i>LOCPOSICAL</i>.</p> <p>B12.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B12.2 Set the RF Signal Generator controls as follows:</p> <table> <tr><td>RF FREQUENCY</td><td>108.100 MHz</td></tr> <tr><td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr><td>TOTAL MODULATION</td><td>40%</td></tr> <tr><td>MODULATION FREQUENCY</td><td>24.65% 90 Hz, 15.35% 150 Hz</td></tr> <tr><td>DDM</td><td>0.093 ddm</td></tr> <tr><td>LEFT/RIGHT</td><td>RIGHT</td></tr> <tr><td>LOC/GS</td><td>LOC</td></tr> </table> <p>B12.3 At the TELNET Command prompt:</p> <p>“r ils”</p> <p>Read the current <i>LOCPOSICAL</i> setting.</p> <p>B12.4 On the RTIU RCB Page, read the LOC DEVIATION.</p> <p>B12.5 On the Telnet window, read and record the value of <i>LOC90RAWDM</i> and <i>LOC150RAWDM</i>.</p> <p>B12.6 Calculate the value for <i>LOCPOSICAL</i> using the following equation:</p> $\text{LOCPOSICAL} = (0.093) / (\text{LOC90RAWDM} - \text{LOC150RAWDM} - \text{LOCZEROICAL})$ <p>B12.7 Enter the calculated for <i>LOCPOSICAL</i> at the Telnet Command Prompt:</p> <p>“s locposcal XXX”</p> <p>B12.8 Verify that the LOC DEVIATION on the RTIU RCB Page is 0.093 ± 0.002 ddm.</p> <p>B12.9 Once the LOC Positive Deviation is calibrated, write the new value of <i>LOCPOSICAL</i> into the VIDLs flash memory:</p> <p>“write”</p>		RF FREQUENCY	108.100 MHz	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	40%	MODULATION FREQUENCY	24.65% 90 Hz, 15.35% 150 Hz	DDM	0.093 ddm	LEFT/RIGHT	RIGHT	LOC/GS	LOC
RF FREQUENCY	108.100 MHz														
RF OUTPUT LEVEL	-53 dBm														
TOTAL MODULATION	40%														
MODULATION FREQUENCY	24.65% 90 Hz, 15.35% 150 Hz														
DDM	0.093 ddm														
LEFT/RIGHT	RIGHT														
LOC/GS	LOC														

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REV LTR	
XB	<p>B13. LOC FLAG POSITIVE DEVIATION CALIBRATION</p> <p>Adjust <i>LOCFLAGPOSICAL</i>.</p> <p>B13.1 Enter the 0.0001 for <i>LOCFLAGPOSICAL</i> at the Telnet Command Prompt: “s locflagposcal 0.0001”</p> <p>B13.2 Once the LOC Flag Positive Deviation is calibrated, write the new value of <i>LOCFLAGPOSICAL</i> into the VIDLs flash memory: “write”</p>

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REV LTR															
XB															
<p>B14. LOC NEGATIVE DEVIATION CALIBRATION</p> <p>Adjust <i>LOCNEGCAL</i>.</p> <p>B14.1 Connect the RF Signal Generator to the VOR/LOC antenna connector.</p> <p>B14.2 Set the RF Signal Generator controls as follows:</p> <table> <tr><td>RF FREQUENCY</td><td>108.100 MHz</td></tr> <tr><td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr><td>MODULATION</td><td>40%</td></tr> <tr><td>MODULATION FREQUENCY</td><td>15.35% 90 Hz, 24.65% 150 Hz</td></tr> <tr><td>DDM</td><td>0.093 ddm</td></tr> <tr><td>LEFT/RIGHT</td><td>LEFT</td></tr> <tr><td>LOC/GS</td><td>LOC</td></tr> </table> <p>B14.3 At the TELNET Command prompt:</p> <p>“r ils”</p> <p>Read the current <i>LOCNEGCAL</i> setting.</p> <p>B14.4 On the RTIU RCB Page, read the LOC DEVIATION.</p> <p>B14.5 On the Telnet window, read and record the value of <i>LOC90RAWDM</i> and <i>LOC150RAWDM</i>.</p> <p>B14.6 Calculate the value for <i>LOCNEGCAL</i> using the following equation:</p> $\text{LOCNEGCAL} = (-0.093) / (\text{LOC90RAWDM} - \text{LOC150RAWDM} - \text{LOCZEROCAL})$ <p>B14.7 Enter the calculated for <i>LOCNEGCAL</i> at the Telnet Command Prompt:</p> <p>“s locnegcal XXX”</p> <p>B14.8 Verify that the LOC DEVIATION on the RTIU RCB Page is -0.093 ± 0.002 ddm.</p> <p>B14.9 Once the LOC Negative Deviation is calibrated, write the new value of <i>LOCNEGCAL</i> into the VIDLs flash memory:</p> <p>“write”</p>		RF FREQUENCY	108.100 MHz	RF OUTPUT LEVEL	-53 dBm	MODULATION	40%	MODULATION FREQUENCY	15.35% 90 Hz, 24.65% 150 Hz	DDM	0.093 ddm	LEFT/RIGHT	LEFT	LOC/GS	LOC
RF FREQUENCY	108.100 MHz														
RF OUTPUT LEVEL	-53 dBm														
MODULATION	40%														
MODULATION FREQUENCY	15.35% 90 Hz, 24.65% 150 Hz														
DDM	0.093 ddm														
LEFT/RIGHT	LEFT														
LOC/GS	LOC														

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REV LTR	
XB	
<p>B15. LOC FLAG NEGATIVE DEVIATION CALIBRATION</p> <p>Adjust <i>LOCFLAGNEGCAL</i>.</p> <p>B15.1 Enter the 0.0001 for <i>LOCFLAGNEGCAL</i> at the Telnet Command Prompt: “s locflagnegcal 0.0001”</p> <p>B15.2 Once the LOC Flag Negative Deviation is calibrated, write the new value of <i>LOCFLAGNEGCAL</i> into the VIDLs flash memory: “write”</p>	

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REV LTR																			
XB																			
<p>B16. GLIDESLOPE CENTER CALIBRATION</p> <p>Adjust <i>GSCZEROCAL</i>.</p> <p>B16.1 Connect the RF Signal Generator to the Glideslope antenna connector.</p> <p>B16.2 On the RTIU, select the following commands:</p> <table> <tr> <td>CHANGE FREQUENCY</td> <td><F></td> </tr> <tr> <td>of ACTIVE channel</td> <td><A></td> </tr> <tr> <td>to 109.30 MHz</td> <td><109.3></td> </tr> </table> <p>B16.3 Set the RF Signal Generator controls as follows:</p> <table> <tr> <td>RF FREQUENCY</td> <td>109.3 MHz ILS Pair (332.00 MHz)</td> </tr> <tr> <td>RF OUTPUT LEVEL</td> <td>-53 dBm</td> </tr> <tr> <td>TOTAL MODULATION</td> <td>80%</td> </tr> <tr> <td>MODULATION FREQUENCY</td> <td>40% 90 Hz, 40% 150 Hz</td> </tr> <tr> <td>DDM</td> <td>0 ddm</td> </tr> <tr> <td>LOC/GS</td> <td>GS</td> </tr> </table> <p>B16.4 At the TELNET Command prompt:</p> <p>“r ils”</p> <p>Read the current <i>GSZEROCAL</i> setting.</p> <p>B16.5 On the RTIU RCB Page, read the GS DEVIATION.</p> <p>B16.6 On the Telnet window, read and record the value of <i>GS90RAWDM</i> and <i>GS150RAWDM</i>.</p> <p>B16.7 Calculate the value for <i>GSZEROCAL</i> using the following equation:</p> $\text{GSZEROCAL} = \text{GS150RAWDM} - \text{GS90RAWDM}$ <p>B16.8 Enter the calculated for <i>GSZEROCAL</i> at the Telnet Command Prompt:</p> <p>“s gszerocal XXX”</p> <p>B16.9 Verify that the GS DEVIATION on the RTIU RCB Page is 0.000 ± 0.0015 ddm.</p> <p>B16.10 Once the Glideslope Centering is calibrated, write the new value of <i>GSZEROCAL</i> into the VIDLs flash memory:</p> <p>“write”</p>		CHANGE FREQUENCY	<F>	of ACTIVE channel	<A>	to 109.30 MHz	<109.3>	RF FREQUENCY	109.3 MHz ILS Pair (332.00 MHz)	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	80%	MODULATION FREQUENCY	40% 90 Hz, 40% 150 Hz	DDM	0 ddm	LOC/GS	GS
CHANGE FREQUENCY	<F>																		
of ACTIVE channel	<A>																		
to 109.30 MHz	<109.3>																		
RF FREQUENCY	109.3 MHz ILS Pair (332.00 MHz)																		
RF OUTPUT LEVEL	-53 dBm																		
TOTAL MODULATION	80%																		
MODULATION FREQUENCY	40% 90 Hz, 40% 150 Hz																		
DDM	0 ddm																		
LOC/GS	GS																		

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REV LTR XB	B17. GLIDESLOPE FLAG CENTER CALIBRATION															
	Adjust GSFLAGZEROCAL .															
B17.1 Connect the RF Signal Generator to the Glideslope antenna connector.																
B17.2 Set the RF Signal Generator controls as follows:																
<table> <tr> <td>RF FREQUENCY</td> <td>109.3 MHz ILS Pair (332.00 MHz)</td> </tr> <tr> <td>RF OUTPUT LEVEL</td> <td>-53 dBm</td> </tr> <tr> <td>TOTAL MODULATION</td> <td>47%</td> </tr> <tr> <td>MODULATION FREQUENCY</td> <td>23.5% 90 Hz, 23.5% 150 Hz</td> </tr> <tr> <td>DDM</td> <td>0 ddm</td> </tr> <tr> <td>LOC/GS</td> <td>GS</td> </tr> </table>					RF FREQUENCY	109.3 MHz ILS Pair (332.00 MHz)	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	47%	MODULATION FREQUENCY	23.5% 90 Hz, 23.5% 150 Hz	DDM	0 ddm	LOC/GS	GS
RF FREQUENCY	109.3 MHz ILS Pair (332.00 MHz)															
RF OUTPUT LEVEL	-53 dBm															
TOTAL MODULATION	47%															
MODULATION FREQUENCY	23.5% 90 Hz, 23.5% 150 Hz															
DDM	0 ddm															
LOC/GS	GS															
B17.3 At the TELNET Command prompt:																
“r ils”																
Read the current GSFLAGZEROCAL setting.																
B17.4 On the Telnet window, read and record the value of GS90RAWDM and GS150RAWDM .																
B17.5 Calculate the value for GSFLAGZEROCAL using the following equation:																
$\text{GSFLAGZEROCAL} = \text{GS150RAWDM} + \text{GS90RAWDM} - 4700$																
B17.6 Enter the calculated for GSFLAGZEROCAL at the Telnet Command Prompt:																
“ s gsflagzerocal XXX”																
B17.7 Once the Glideslope Flag Centering is calibrated, write the new value of GSFLAGZEROCAL into the VIDLs flash memory:																
“write”																

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REV LTR XB	<p>B18. GLIDESLOPE POSITIVE DEVIATION CALIBRATION</p> <p>Adjust <i>GSPOSCAL</i>.</p> <p>B18.1 Connect the RF Signal Generator to the Glideslope antenna connector.</p> <p>B18.2 Set the RF Signal Generator controls as follows:</p> <table> <tr><td>RF FREQUENCY</td><td>109.3 MHz ILS Pair (332.00 MHz)</td></tr> <tr><td>RF OUTPUT LEVEL</td><td>-53 dBm</td></tr> <tr><td>TOTAL MODULATION</td><td>80%</td></tr> <tr><td>MODULATION FREQUENCY</td><td>35.45% 90 Hz, 44.55% 150 Hz</td></tr> <tr><td>DDM</td><td>0.091 ddm</td></tr> <tr><td>UP/DOWN</td><td>UP</td></tr> <tr><td>LOC/GS</td><td>GS</td></tr> </table> <p>B18.3 At the TELNET Command prompt: “r ils” Read the current <i>GSPOSCAL</i> setting.</p> <p>B18.4 On the RTIU RCB Page, read the GS DEVIATION.</p> <p>B18.5 On the Telnet window, read and record the value of <i>GS90RAWDM</i> and <i>GS150RAWDM</i>.</p> <p>B18.6 Calculate the value for <i>GSPOSCAL</i> using the following equation: $GSPOSCAL = (0.091) / (GS150RAWDM - GS90RAWDM - GSZEROCAL)$</p> <p>B18.7 Enter the calculated for <i>GSPOSCAL</i> at the Telnet Command Prompt: “ s gsposcal XXX”</p> <p>B18.8 Verify that the GS DEVIATION on the RTIU RCB Page is 0.091 ± 0.002 ddm.</p> <p>B18.9 Once the Glideslope Positive Deviation is calibrated, write the new value of <i>GSPOSCAL</i> into the VIDLs flash memory: “write”</p>	RF FREQUENCY	109.3 MHz ILS Pair (332.00 MHz)	RF OUTPUT LEVEL	-53 dBm	TOTAL MODULATION	80%	MODULATION FREQUENCY	35.45% 90 Hz, 44.55% 150 Hz	DDM	0.091 ddm	UP/DOWN	UP	LOC/GS	GS
RF FREQUENCY	109.3 MHz ILS Pair (332.00 MHz)														
RF OUTPUT LEVEL	-53 dBm														
TOTAL MODULATION	80%														
MODULATION FREQUENCY	35.45% 90 Hz, 44.55% 150 Hz														
DDM	0.091 ddm														
UP/DOWN	UP														
LOC/GS	GS														

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	B-21 PAGE

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	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR XB	<p>B19. GLIDESLOPE FLAG POSITIVE DEVIATION CALIBRATION</p> <p>Adjust GSFLAGPOSICAL.</p> <p>B19.1 Enter the 0.0001 for GSFLAGPOSICAL at the Telnet Command Prompt: “ s gsflagposcal 0.0001”</p> <p>B19.2 Once the Glideslope Flag Positive Deviation is calibrated, write the new value of GSFLAGPOSICAL into the VIDLs flash memory: “write”</p>
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Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	B-22 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
		CAGE CODE	55939	
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR	XB	B20. GLIDESLOPE NEGATIVE DEVIATION CALIBRATION						
		Adjust GSNEGCAL.						
B20.1 Connect the RF Signal Generator to the Glideslope antenna connector.								
B20.2 Set the RF Signal Generator controls as follows:								
RF FREQUENCY		109.3 MHz ILS Pair (332.00 MHz)						
RF OUTPUT LEVEL		-53 dBm						
TOTAL MODULATION		80%						
MODULATION FREQUENCY		44.55% 90 Hz, 35.45% 150 Hz						
DDM		0.091 ddm						
UP/DOWN		DOWN						
LOC/GS		GS						
B20.3 At the TELNET Command prompt:								
“r ils”								
Read the current GSNEGCAL setting.								
B20.4 On the RTIU RCB Page, read the GS DEVIATION.								
B20.5 On the Telnet window, read and record the value of GS90RAWDM and GS150RAWDM.								
B20.6 Calculate the value for GSNEGCAL using the following equation:								
$GSNEGCAL = (-0.091) / (GS150RAWDM - GS90RAWDM - GSZEROCAL)$								
B20.7 Enter the calculated for GSNEGCAL at the Telnet Command Prompt:								
“s gsnegcal XXX”								
B20.8 Verify that the Glideslope DEVIATION on the RTIU RCB Page is -0.091 ± 0.002 ddm.								
B20.9 Once the Glideslope Negative Deviation is calibrated, write the new value of GSNEGCAL into the VIDLs flash memory:								
“write”								

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	B-23 PAGE

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REV LTR	
XB	<p>B21. GLIDESLOPE FLAG NEGATIVE DEVIATION CALIBRATION</p> <p>Adjust GSFLAGNEGCAL.</p> <p>B21.1 Enter the 0.0001 for GSFLAGNEGCAL at the Telnet Command Prompt: “ s gsflagnegcal 0.0001”</p> <p>B21.2 Once the Glideslope Flag Negative Deviation is calibrated, write the new value of GSFLAGNEGCAL into the VIDLs flash memory: “write”</p>

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	B-24 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
		CAGE CODE	55939	
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR	
XB	
B22. MARKER BEACON LOW SENSITIVITY CALIBRATION	
Adjust <i>MKRLOTHRESHOLD</i> .	
B22.1 Connect the RF Signal Generator to the Marker Beacon antenna connector.	
B22.2 On the RTIU, select the following commands: If necessary to ensure that Marker Sense is set to LOW MARKER SENSE <R>	
B22.3 Set the RF Signal Generator controls as follows: RF FREQUENCY 75.00 MHz RF OUTPUT LEVEL -47 dBm TOTAL MODULATION 95% MODULATION FREQUENCY 1300 Hz (Middle Marker)	
B22.4 Set the Marker LOW Sense threshold value to 0. At the TELNET Command prompt: “ s markerlothreshold 0 ”	
B22.5 At the TELNET Command prompt: “ r marker ”	
B22.6 In the TELNET window, read the value of <i>MARKERGAIN</i> . Enter the value from <i>MARKERGAIN</i> for <i>MARKERLOTHRESHOLD</i> at the Telnet Command Prompt: “ s markerlothreshold (value from MARKERGAIN) ”	
B22.7 Set the RF Signal Generator controls as follows: RF FREQUENCY 75.00 MHz RF OUTPUT LEVEL -55 dBm TOTAL MODULATION 95% MODULATION FREQUENCY 1300 Hz (Middle Marker)	
B22.8 Slowly increase the RF Output Level until an M appears in the MKR LAMP field of the RTIU RCB page. Verify that the M appears at an RF level of -47 ± 1.5 dBm.	
B22.9 Once the Marker Beacon LOW threshold is calibrated, write the new value of <i>MKRLOTHRESHOLD</i> into the VIDLs flash memory: “ write ”	

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	B-25 PAGE

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		CAGE CODE	55939	
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR																	
XB																	
<p>B23. MARKER BEACON HIGH SENSITIVITY CALIBRATION</p> <p>Adjust <i>MKRHITHRESHOLD</i>.</p> <p>B23.1 Connect the RF Signal Generator to the Marker Beacon antenna connector.</p> <p>B23.2 On the RTIU, select the following commands:</p> <p>Change the Marker Sense to HIGH</p> <p>MARKER SENSE <R></p> <p>B23.3 Set the RF Signal Generator controls as follows:</p> <table> <tr> <td>RF FREQUENCY</td> <td>75.00 MHz</td> </tr> <tr> <td>RF OUTPUT LEVEL</td> <td>-61 dBm</td> </tr> <tr> <td>TOTAL MODULATION</td> <td>95%</td> </tr> <tr> <td>MODULATION FREQUENCY</td> <td>1300 Hz (Middle Marker)</td> </tr> </table> <p>B23.4 Set the Marker HIGH Sense threshold value to 0. At the TELNET Command prompt:</p> <p>“s markerhithreshold 0”</p> <p>B23.5 At the TELNET Command prompt:</p> <p>“r marker”</p> <p>B23.6 In the TELNET window, read the value of <i>MARKERGAIN</i>. Enter the value from <i>MARKERGAIN</i> for <i>MARKERHITHRESHOLD</i> at the Telnet Command Prompt:</p> <p>“ s markerhithreshold (value from MARKERGAIN)”</p> <p>B23.7 Set the RF Signal Generator controls as follows:</p> <table> <tr> <td>RF FREQUENCY</td> <td>75.00 MHz</td> </tr> <tr> <td>RF OUTPUT LEVEL</td> <td>-70 dBm</td> </tr> <tr> <td>TOTAL MODULATION</td> <td>95%</td> </tr> <tr> <td>MODULATION FREQUENCY</td> <td>1300 Hz (Middle Marker)</td> </tr> </table> <p>B23.8 Slowly increase the RF Output Level until an M appears in the MKR LAMP field of the RTIU RCB page. Verify that the M appears at an RF level of -61 ± 1.5 dBm.</p> <p>B23.9 Once the Marker Beacon HIGH threshold is calibrated, write the new value of <i>MKRHITHRESHOLD</i> into the VIDLs flash memory:</p> <p>“write”</p>		RF FREQUENCY	75.00 MHz	RF OUTPUT LEVEL	-61 dBm	TOTAL MODULATION	95%	MODULATION FREQUENCY	1300 Hz (Middle Marker)	RF FREQUENCY	75.00 MHz	RF OUTPUT LEVEL	-70 dBm	TOTAL MODULATION	95%	MODULATION FREQUENCY	1300 Hz (Middle Marker)
RF FREQUENCY	75.00 MHz																
RF OUTPUT LEVEL	-61 dBm																
TOTAL MODULATION	95%																
MODULATION FREQUENCY	1300 Hz (Middle Marker)																
RF FREQUENCY	75.00 MHz																
RF OUTPUT LEVEL	-70 dBm																
TOTAL MODULATION	95%																
MODULATION FREQUENCY	1300 Hz (Middle Marker)																

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	B-26 PAGE

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	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR	XB	B24. MARKER BEACON AUDIO LEVEL CALIBRATION										
		Adjust <i>MKRAUDIOLEVEL</i> .										
B24.1 Connect the RF Signal Generator to the Marker Beacon antenna connector.												
B24.2 Set the RF Signal Generator controls as follows:												
<table> <tr> <td>RF FREQUENCY</td> <td>75.00 MHz</td> </tr> <tr> <td>RF OUTPUT LEVEL</td> <td>-30 dBm</td> </tr> <tr> <td>TOTAL MODULATION</td> <td>95%</td> </tr> <tr> <td>MODULATION FREQUENCY</td> <td>1300 Hz (Middle Marker)</td> </tr> </table>					RF FREQUENCY	75.00 MHz	RF OUTPUT LEVEL	-30 dBm	TOTAL MODULATION	95%	MODULATION FREQUENCY	1300 Hz (Middle Marker)
RF FREQUENCY	75.00 MHz											
RF OUTPUT LEVEL	-30 dBm											
TOTAL MODULATION	95%											
MODULATION FREQUENCY	1300 Hz (Middle Marker)											
B24.3 Connect the Audio Analyzer input and the Oscilloscope input to the MARKER Audio output (RTIU J2-U2 (H) and J2-T2 (L)). Set the Audio Analyzer to measure AC Level.												
B24.4 At the TELNET Command prompt:												
“r marker”												
Read the current <i>MARKERAUDIOLEVEL</i> setting.												
B24.5 Adjust the <i>MARKERAUDIOLEVEL</i> until the Audio Analyzer reads 6.5 ± 0.1 Vac.												
“ s markeraudolevel XXX”												
B24.6 Once the MARKER Audio output is calibrated, write the new value of <i>MARKERAUDOLEVLE</i> into the VIDLs flash memory:												
“write”												
B24.7 Turn off the 28 Vdc to the unit and disconnect from the RTIU Cable and Net Debug card.												

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	B-27 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
	CAGE CODE		55939	REV LTR
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR	XB	APPENDIX C QUALITY CONTROL FUNCTIONAL TEST REPORT
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Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	C-0 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
		CAGE CODE	55939	REV LTR
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR	XB				
QUALITY CONTROL FUNCTIONAL TEST REPORT					
PART NO. 7026202			SERIAL		
TEST FIXTURES AND SUPPORT EQUIPMENT					
TEST FIXTURE OR TYPE	SERIAL	MODEL	SPC/ID	REV	CAL DUE DATE
RTIU					
RTIU SOFTWARE					
PC					
OSCILLOSCOPE					
AUDIO ANALYZER					
SIGNAL GENERATOR					
DVM					
GAIN/PHASE METER					
POWER SUPPLY					
P/N 7026202	REV.	C.O.	DATE		
IT NO. 7026202	REV.	C.O.	DATE		
APPROVED					
TESTER	DATE		FTR SHEET 1 OF 3		

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	C-1 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
		CAGE CODE	55939	
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR																																																																																																					
XB	<p align="center">QUALITY CONTROL FUNCTIONAL TEST REPORT</p> <table border="1"> <tr> <td align="center">PART NO. 7026202</td> <td align="center">SERIAL NO.</td> </tr> <tr> <td colspan="2">1.000 POWER ON CURRENT TEST</td> </tr> <tr> <td>1.010</td> <td></td> <td>AMPS</td> <td></td> </tr> <tr> <td colspan="2">2.000 PILOT ACTIVATED SELF TEST (PAST)</td> </tr> <tr> <td>2.010</td> <td></td> <td>DATA</td> <td></td> </tr> <tr> <td colspan="2">3.000 BENCH PAGE, SOFTWARE VERSION & ON/OFF</td> </tr> <tr> <td>3.010</td> <td></td> <td>DEG. C</td> <td></td> </tr> <tr> <td>3.020</td> <td></td> <td>SFT VER</td> <td></td> </tr> <tr> <td>3.030</td> <td></td> <td>CUR POC</td> <td></td> </tr> <tr> <td>3.040</td> <td></td> <td>END LIST</td> <td></td> </tr> <tr> <td colspan="2">4.000 VOR SCALLOPING</td> </tr> <tr> <td>4.010</td> <td></td> <td>REF BRG</td> <td></td> </tr> <tr> <td>4.020</td> <td></td> <td>%</td> <td></td> </tr> <tr> <td colspan="2">5.000 VOR AUDIO OUTPUT</td> </tr> <tr> <td>5.010</td> <td></td> <td>VRMS</td> <td></td> </tr> <tr> <td>5.020</td> <td></td> <td>VRMS</td> <td></td> </tr> <tr> <td>5.030</td> <td></td> <td>%</td> <td></td> </tr> <tr> <td colspan="2">6.000 VOR AUDIO FREQUENCY RESPONSE</td> </tr> <tr> <td>6.010</td> <td></td> <td>REF LVL</td> <td></td> </tr> <tr> <td>6.020</td> <td></td> <td>dB</td> <td></td> </tr> <tr> <td>6.030</td> <td></td> <td>dB</td> <td></td> </tr> <tr> <td>6.040</td> <td></td> <td>dB</td> <td></td> </tr> <tr> <td>6.050</td> <td></td> <td>dB</td> <td></td> </tr> <tr> <td colspan="2">7.000 VOR AUDIO OUTPUT NOISE LEVEL</td> </tr> <tr> <td>7.010</td> <td></td> <td>REF LVL</td> <td></td> </tr> <tr> <td>7.020</td> <td></td> <td>dB</td> <td></td> </tr> <tr> <td>7.030</td> <td></td> <td>dB</td> <td></td> </tr> <tr> <td colspan="2">TESTER</td> <td>DATE</td> <td colspan="2">FTR SHEET 2 OF 3</td> </tr> </table>				PART NO. 7026202	SERIAL NO.	1.000 POWER ON CURRENT TEST		1.010		AMPS		2.000 PILOT ACTIVATED SELF TEST (PAST)		2.010		DATA		3.000 BENCH PAGE, SOFTWARE VERSION & ON/OFF		3.010		DEG. C		3.020		SFT VER		3.030		CUR POC		3.040		END LIST		4.000 VOR SCALLOPING		4.010		REF BRG		4.020		%		5.000 VOR AUDIO OUTPUT		5.010		VRMS		5.020		VRMS		5.030		%		6.000 VOR AUDIO FREQUENCY RESPONSE		6.010		REF LVL		6.020		dB		6.030		dB		6.040		dB		6.050		dB		7.000 VOR AUDIO OUTPUT NOISE LEVEL		7.010		REF LVL		7.020		dB		7.030		dB		TESTER		DATE	FTR SHEET 2 OF 3	
PART NO. 7026202	SERIAL NO.																																																																																																				
1.000 POWER ON CURRENT TEST																																																																																																					
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Honeywell	AW/CRITICAL NOTATION		
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REV LTR				
XB				
QUALITY CONTROL FUNCTIONAL TEST REPORT				
PART NO. 7026202			SERIAL NO.	
14.000 VOR BEARING CHANGE WITH RF LEVEL			22.000 GS FLAG SENSITIVITY	
14.010		REF DEG	22.010	dBm
14.020		DEG.	22.020	dBm
14.030		DEG.	22.030	dBm
			22.040	dBm
15.000 LOC FLAG SENSITIVITY			23.000 GS WARNING FLAGS	
15.010		dBm	23.010	G FLAG
16.000 LOC CENTERING ACCURACY			23.020	G FLAG
16.010		DDM	23.030	G FLAG
			23.040	G FLAG
17.00 LOC COURSE DEVIATION			24.000 MKR HIGH SENSITIVITY	
17.010		DDM	24.010	dBm
17.020		DDM	24.020	dBm
17.030		DDM	24.030	dBm
17.040		DDM		
18.000 LOC WARNING FLAGS			25.000 MKR LOW SENSITIVITY	
18.010		L FLAG	25.010	dBm
18.020		L FLAG		
18.030		L FLAG	26.00 MKR AUDIO OUTPUT	
18.040		L FLAG	26.010	VRMS
			26.020	%
19.000 GS COURSE DEVIATION			27.000 MKR RF SELECTIVITY	
19.010		DDM	27.010	VRMS
19.020		DDM	27.020	VRMS
19.030		DDM	27.030	VRMS
19.040		DDM		
19.050		DDM	28.000 ARINC BUS TEST	
20.000 GS ADJACENT CHANNEL REJECTION			28.010	DATA
20.010		dBm	28.020	DATA
20.020		dB	28.030	DATA
			28.040	DATA
21.000 GS RECEIVER AGC			29.000 CLEAR LOG	
21.010		REF LVL	29.010	POC
21.020		dB	29.020	END LIST
TESTER			DATE	FTR SHEET 3 OF 3

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	C-3 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
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REV LTR	
XB	

APPENDIX D
IT7026202-801 TO IT7510134-855 CROSS REFERENCE

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	D-0 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
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REV LTR	
XB	
<p>The VOR/ILS/Data Link (VIDL), part no. 7026202-801 may be tested as a Primus EPIC NAV module, part no 7510134-855 using MT7510134-8X1, Rev D. This allows the VIDL to be tested on the automatic test equipment that has been developed for the 7510134-855. Table D1 below lists the correlation between the IT7026202 test numbers and the IT7510134-8X1 test numbers.</p> <p>In some cases there are tests which are required for the 7510134-855 that are not required for the 7026202-801. In these cases, "No Test Required" has been entered into Table D1 for the 7026202-801 test number. In some cases there are tests required for the 7026202-801 that do not have a corresponding test for the 7510134-855. These tests must be performed manually on the 7026202-801. The Manual FTR in APPENDIX B must be filled out for these sections.</p>	
Table D1	
IT7026202 Test Number	IT7510134-8x1 Test Number
1.00 POWER ON CURRENT TEST	1.00 POWER ON CURRENT TEST
1.01 SEE NOTE1	1.01
2.00 PILOT ACTIVATED SELF TEST	2.00 PILOT ACTIVATED SELF TEST
No Test Required	2.01
No Test Required	2.02
3.00 BENCH PAGE & ON/OFF	3.00 BENCH PAGE & ON/OFF
No Test Required	3.01
No Test Required	3.02
No Test Required	3.03
No Test Required	3.04
	5.00 ILS MODE OC
No Test Required	5.01
No Test Required	5.02
4.0 VOR SCALLOPING	6.0 VOR SCALLOPING
4.01 SEE NOTE2	6.01
4.02 SEE NOTE2	6.02
5.00 VOR AUDIO OUTPUT	7.00 VOR AUDIO OUTPUT
5.01	7.01
5.02	7.02
5.03	7.03
No Test Required	7.04

NOTE 1: The current draw limit of test 1.01 is different for the VIDL than it is for the EPIC NAV module. The limit for the VIDL is 1.1 amps.

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	D-1 PAGE

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REV LTR	IT7026202 Test Number	IT7510134-8X1 Test Number
XB		
6.00 VOR AUDIO FREQUENCY RESPONSE	8.00 VOR AUDIO FREQUENCY RESPONSE	
6.01	8.01	
6.02	8.02	
6.03	8.03	
6.04	8.04	
6.05	8.05	
7.00 VOR AUDIO OUTPUT NOISE LEVEL	9.00 VOR AUDIO OUTPUT NOISE LEVEL	
7.01 SEE NOTE2	9.01	
7.02 SEE NOTE2	9.02	
7.03 SEE NOTE2	9.03	
8.00 VOR RECEIVER SENSITIVITY	10.00 VOR RECEIVER SENSITIVITY	
8.01 SEE NOTE2	10.01	
8.02 SEE NOTE2	10.02	
8.03 SEE NOTE2	10.03	
8.04 SEE NOTE2	10.04	
8.05 SEE NOTE2	10.05	
8.06 SEE NOTE2	10.06	
9.00 VOR FLAG SENSITIVITY	11.00 VOR FLAG SENSITIVITY	
9.01 SEE NOTE2	11.01	
9.02 SEE NOTE2	11.02	
9.03 SEE NOTE2	11.03	
10.00 VOR AGC CHARACTERISTICS	12.00 VOR AGC CHARACTERISTICS	
10.01	12.01	
10.02	12.02	
11.00 VOR BEARING ACCURACY	13.00 VOR BEARING ACCURACY	
11.01	13.01	
11.02	13.02	
11.03	13.03	
11.04	13.04	
11.05	13.05	

NOTE 2: Due to differences in levels/limits, this test must be performed manually.

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	D-2 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
		CAGE CODE	55939	
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR	
XB	
	IT7026202 Test Number
	IT7510134-8X1 Test Number
	12.00 VOR WARNING FLAGS
	14.00 VOR WARNING FLAGS
	12.01
	14.01
	12.02
	14.02
	12.03
	14.03
	12.04
	14.04
	13.00 RNAV VIDEO
	15.00 RNAV VIDEO
	No Test Required
	15.01
	No Test Required
	15.02
	No Test Required
	15.03
	No Test Required
	15.04
	14.00 VOR BEARING CHANGE WITH RF LEVEL
	16.00 VOR BEARING CHANGE WITH RF LEVEL
	14.01 SEE NOTE2
	16.01
	14.02 SEE NOTE2
	16.02
	14.03 SEE NOTE2
	16.03
	15.00 LOC FLAG SENSITIVITY
	17.00 LOC FLAG SENSITIVITY
	15.01 SEE NOTE2
	17.01
	16.00 LOC CENTERING ACCURACY
	18.00 LOC CENTERING ACCURACY
	16.01
	18.01
	No Test Required
	18.02
	17.00 LOC COURSE DEVIATION
	19.00 LOC COURSE DEVIATION
	17.01
	19.01
	17.02
	19.02
	17.03
	19.03
	17.04
	19.04
	18.0 LOC WARNING FLAGS
	20.0 LOC WARNING FLAGS
	18.01
	20.01
	18.02
	20.02
	18.03
	20.03
	18.04
	20.04

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	D-3 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
		CAGE CODE	55939	
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR				
XB				
	IT7026202 Test Number	IT7510134-8X1 Test Number		
	19.00 GS COURSE DEVIATION	21.00 GS COURSE DEVIATION		
	19.01	21.01		
	19.02	21.02		
	19.03	21.03		
	19.04	21.04		
	19.05	21.05		
	20.00 GS ADJACENT CHANNEL REJECTION	22.00 GS ADJACENT CHANNEL REJECTION		
	20.01	22.01		
	20.02	22.02		
	21.00 GS RECEIVER AGC	23.00 GS RECEIVER AGC		
	21.01	23.01		
	21.02	23.02		
	22.00 GS FLAG SENSITIVITY	24.00 GS FLAG SENSITIVITY		
	22.01	24.01		
	22.02	24.02		
	22.03	24.03		
	22.04	24.04		
	23.00 GS WARNING FLAGS	25.00 GS WARNING FLAGS		
	23.01	25.01		
	23.02	25.02		
	23.03	25.03		
	23.04	25.04		
	24.00 MKR HIGH SENSITIVITY	26.00 MKR HIGH SENSITIVITY		
	24.01	26.01		
	24.02	26.05		
	24.03	26.07		
	25.00 MKR LOW SENSITIVITY	27.00 MKR LOW SENSITIVITY		
	25.01	27.01		

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	D-4 PAGE

ENGINEERING SPECIFICATION	SECURITY NOTATION	SPEC NO.	IT7026202	SEE PAGE INDEX FOR THIS SHEET REV LETTER
		CAGE CODE	55939	
	SEE THE TITLE PAGE FOR PROPRIETARY AND DATA RIGHTS NOTATIONS.			

REV LTR	
XB	
	IT7026202 Test Number
	IT7510134-8X1 Test Number
	26.00 MKR AUDIO OUTPUT
	28.00 MKR AUDIO OUTPUT
	26.01
	28.01
	26.02
	28.02
	27.00 MKR RF SELECTIVITY
	29.00 MKR RF SELECTIVITY
	27.01 SEE NOTE 3
	29.01
	27.02 SEE NOTE 3
	29.02
	27.03 SEE NOTE 3
	29.03
	30.00 MKR LAMP FALSE RESPONSE
	No test Required
	30.01
	No test Required
	30.02
	No test Required
	30.03
	No test Required
	30.04
	No test Required
	30.05
	No test Required
	30.06
	No test Required
	30.07
	No test Required
	30.08
	No test Required
	30.09
	32.00 CLEAR LOG
	No test Required
	32.01
	No test Required
	32.02
	28.00 ARINC BUS TEST
	28.01 SEE NOTE 4
	28.02 SEE NOTE 4
	28.04 SEE NOTE 4

NOTE 3: This test must be performed manually. The I/O pins on the 7510134-855 that are used for the test do not exist on the 7026202-801.

NOTE 4: This test must be performed manually. This test does not exist in IT7510134-8X1.

Honeywell	AW/CRITICAL NOTATION		
	SECURITY NOTATION	SUPPLEMENTS	D-5 PAGE